BRL®

Aluminium System

SYSTEM CASTLE

19'66 W+

ARCHITECTURAL CATALOGUE




EDITION : 03 / 2006

BRL Aluminium System

TECHNICAL INFORMATION

a - TECHNICAL INFORMATION

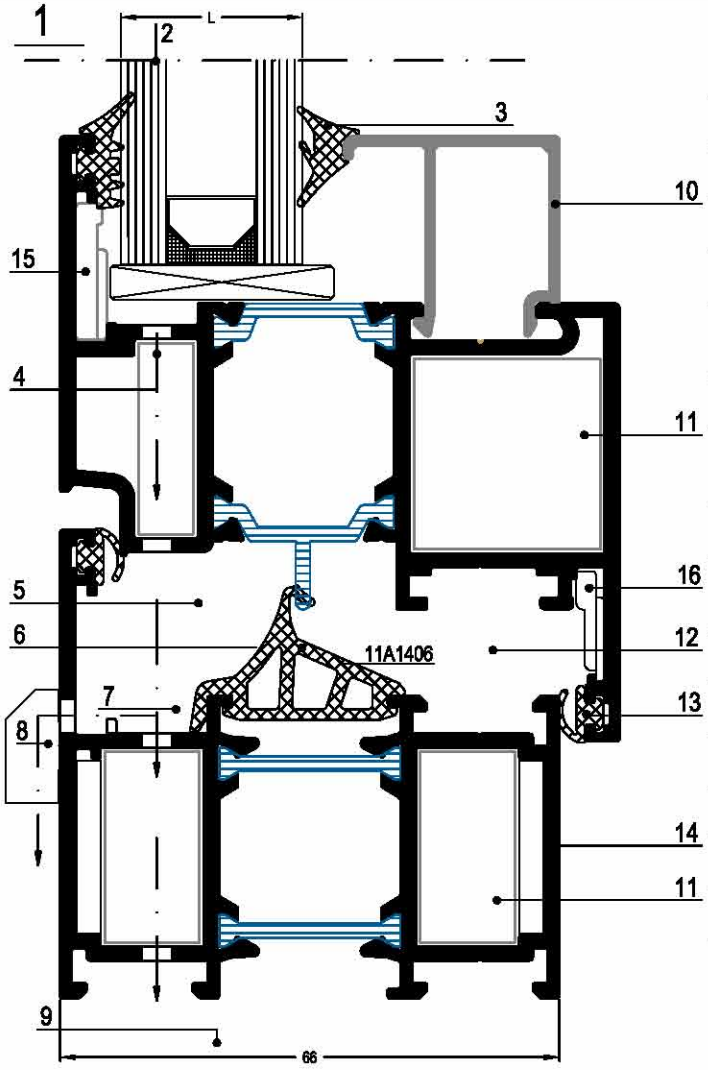
CATAL. PAGE	NR	PROFILE	DESCRIPTION	THEORETICAL WEIGHT kg/mt	Statics		Surfaces		L m
					Jxx (cm4)	Jyy (cm4)	Coating Surface (cm)	Covering Surface (cm)	

* The weights are theoretical of presed profiles.

* When profiles are powder coated weight may increase by % 4 .

* Unless otherwise indicated , all dimensions in this catalogue are ± 0.1 mm and weights may vary by % 4 .

TECHNICAL INFORMATION



1 - Class 3 according to norm DIN4108

2 - Glazing : from 17 to 40 mm

3 - E.P.D.M. sealing Gasket

4 - Efficent drainage of the vent section

5 - Efficent chamber for pressure leveling which provides a better watertightness.

6 - Central sealing gasket for a better wind and watertightness.

7 - Proved drainage avoids infiltration of water under the central gasket.

8 - Direct front chamber drainage.

9 - Economic height : frame : 66 mm
vent : 74 mm

10- Different glazing beads from 15 mm to 36 mm

11 - Corner cleats with PRES

12 - Outer profile according to the European norm.

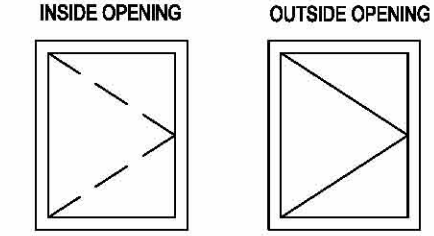
13- Acoustical gasket in E.P.D.M.

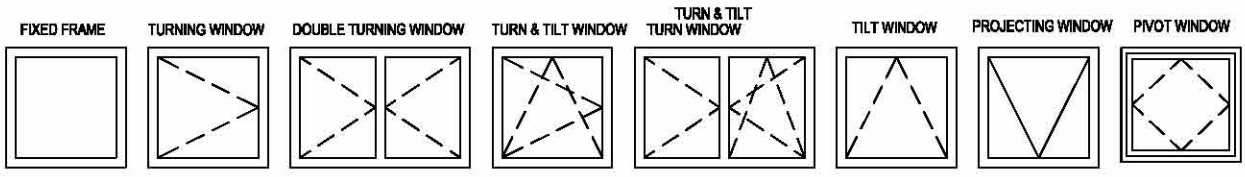
14- Different combinations of outer frames and vent sections.

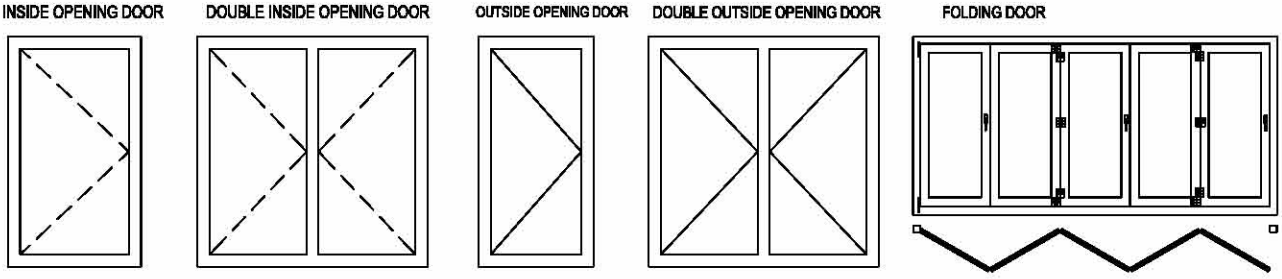
15- Die cast corner joint for perfect corner

16- Pvc corner joint for perfect corner

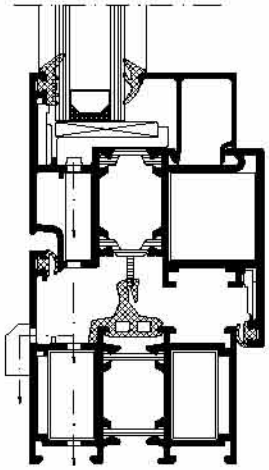
EXTERIOR VIEW







CONTENTS OF THE TENDER

DESCRIPTIONS		

***** CASTLE 17'60 W+ System insulated window and door systems.**

Construction Depth	* **Window** : Frame: 60 mm - Vent : 68 mm * **Door** : Frame: 60 mm - Vent :68 mm
Glazing	Glazing from 4 mm up to 40 mm with dry E.P.D.M. Gaskets. The choice of joints and glazing beads depends on the thickness of the glass.According to the tolerances of the glazing either a smaller or bigger joint and or glazing bead is used.
Special Characteristics	Window types : inside , tilt and turn , double casement , pivot window . Door types : inside door ,outside door ,double door , folding door.
	The structural profile walls have a nominal thickness of 1.6 to 2 mm.
	Curved and round windows possible.
	Compatible with curtain wall system.
	Special ventilation possibilities.
Connections	The corner connections between the profiles are applications die cast corner joint. The transoms are fixed with T-connections or with screw through the outer frame.
Gaskets	The opening windows have a central gasket an acoustical gasket and glazing gaskets in E.P.D.M.
	This gasket forms a barrier between the cold and the warm chambers and does not allow any cold air to pass through to the profile components on the inside.
	The central gasket ensures the window is wind and watertight over the complete surface. The acoustic gasket is uninterrupted.
Drainage	All window types must be equipped with a drainage system in the bottom profiles or the transoms.
Fitting and anchoring	The windows and doors are fitted level and at perfectly right angles.The aluminium constructions are fixed to the brickwork in such a way that shrinkage or expansion of the building have no influence on the aluminium constructions.

GENERAL PRODUCT DESCRIPTION

Aluminium alloy	The aluminium profiles are made out of the alloy 6060 and 6063 .
	The aluminium profiles have been extruded from the alloy AlMgSi 0.5 - F22 in according to the EN 12020 .
	Tolerance are based on the standart EN 12020 .
	Physical Properties
	1. Density : 2.71 g / cm3
	2. Elasticity module : 7000 kg / mm2
	3. Resistance : 2650 kg / mm2
	4. Melting point : 650 °C
	5. Coeffcient of expansion : 23x10 C
	6. Thermal permeability : 0.48 cal / cm /s
	Mechanical Properties
	1. Rupture strength : 23.9 kg / mm2
	2. Elasticity limit : 19 kg / mm2
	3. Hardness : 25 Brinell
Surface Treatment	The profiles get a surface treatment as described further on.The colours of the profiles for the inside and outside are the same or different.The anodisation and enamel procedures are carried out under the responsibility of the systems supplier who offer
	Electrostatic Powder Coating
	The thermal break allows all surface treatments when compounded.The enamel construction version has the QUALICOAT label. On average, the coating thickness is minimally 60 micron. The architect can choose from the standart range of colour of the system su
	Anodised Construction Version
	The complete anodisation process takes place in accordance with the specifications of QUALANOD.
	This procedure has to be applied to all exterior joinery situated in the following zones:
	*In industrial or highly polluted zones.
	*In city centres or along busy roads.
	*Along railroads.
	*In swimming pools , laboratories , industrial buildings , etc.

RMG (DIN 4108)

	1 group		k	=< 2.0 W / (m2K)
	2.1 group	2.0 <	k	=< 2.8 W / (m2K)
***	2.2 group	2.8 <	k	=< 3.5 W / (m2K)
	2.3 group	3.5 <	k	=< 4.5 W / (m2K)
	3 group ***		k	> 4.5 W / (m2K)

THERMAL TRANSMITTANCE ACCORDING TO EN ISO 10077-2

Theory

The thermal transmittance of a frame according to EN ISO 10077-2:

$$U_f = \frac{L_{2D} - U_p * l_p}{l_f} \quad \text{and} \quad L_{2D} = \frac{q_{l,tot}}{\Delta\theta}$$

with:

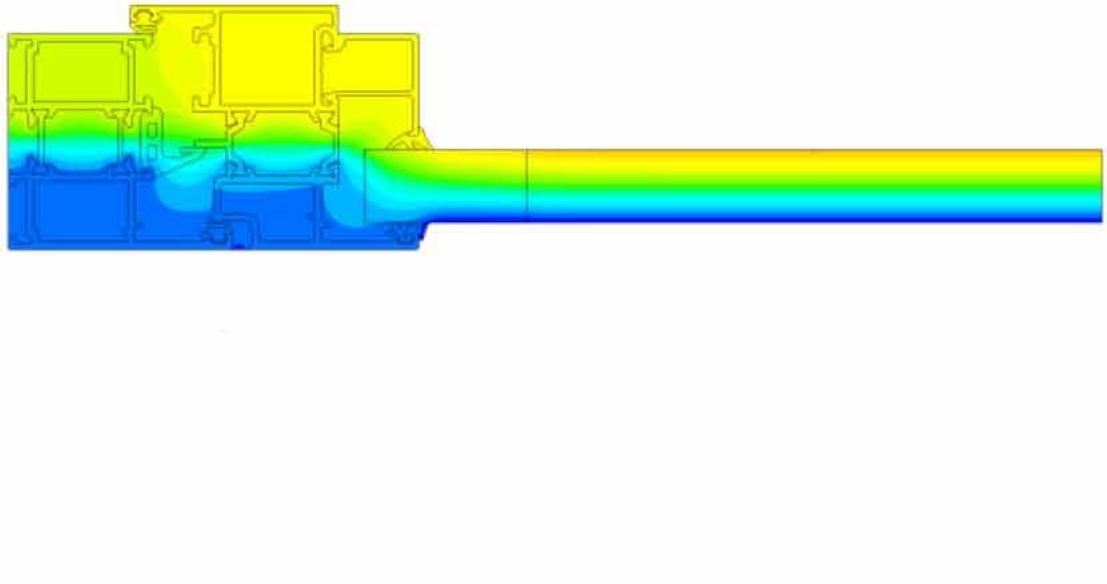
U_f : thermal transmittance of the window frame [W/m²K]
U_p : thermal transmittance of the flanking panel [W/m²K]
l_p : projected width of the flanking panel [m]
l_f : projected width of the window frame [m]
L_{2D} : two-dimensional coupling coefficient [W/mK]
$q_{l,tot}$: total heat flow through the window frame and the flanking panel [W/m]
$\Delta\theta$: temperature difference between inside (θi) and outside (θe) [K]

Calculation Item:

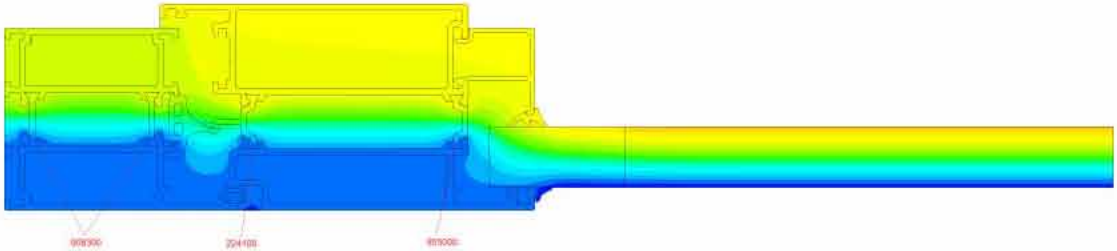
input data:

$q_{l,tot}$ =	16,250 W/m		R_{se} =	0,04 m²K/W
θ_e =	0,0 °C		R_{si} =	0,13 m²K/W
θ_i =	20,0 °C			
d_p =	0,0200 m			
λ_p =	0,035 W/m*K			
U_p =	1,349 W/m²K			
l_p =	0,190 m			
		calculation results:	L_{2D} =	0,81 W/mK
l_f =	0,1750 m		U_f =	3,18 W/m²K

THERMAL TRANSMITTANCE



KURTOGLU BAKIR KURSUN SANAYI A.S.
BRL_17'60 Castle
Uf = 3,18



TEST REPORT

SİSKOM Test Report

Order : Order Nr. 78
Test Nr. : KURTOGLU ALM.2 Date: 23.06.2006
Tested By : HUSEYIN SIMSEK

Description of Test Element

Window type : SYSTEM CASTLE 17`60 W+
Opening type : CIFT ACILIM-TILT AND TURN MECHANISM
Overall Dim. (W x H) : 1.466 x 1.256 m Area : 1.841 m2
Opening Vent (W x H) : 0.540 x 0.990 m Area : 0.535 m2
: 0.580 x 1.100 m Area : 0.638 m2
Total Area : 1.173 m2
Seal length : 6.420 m

Reference of profiles

Frame	:17 FW03	Sill Detail	:
Sash	:17 VW02	Transom	:
Mullion	:17 MW03	Glazing bead	:14 GW 19
Sealing	:11A 1404	Drip Bar	:14 PW 02
Hardware	:	Other	:
Material	:ALUMINIUM	Locking	:
Finish	:	Hinges	:

Glazing

Type	:TEMPER GLASS	Filling	:
Glazing	:6+12+4	Glas area	:
Glass Dim.	:22	Other	:

Roll shutter box

Classification (EN 12207;EN 12210; EN 12208)

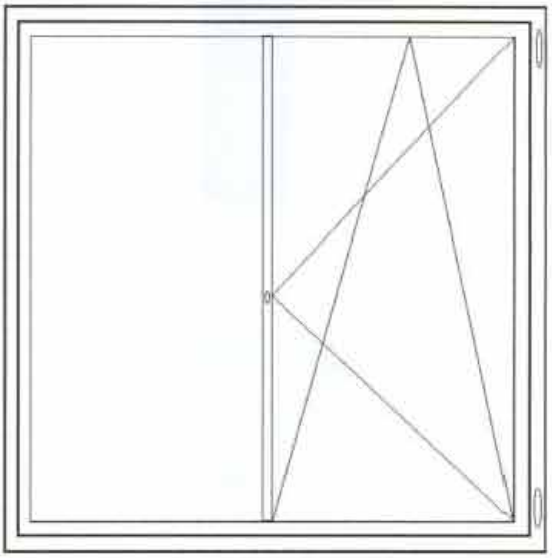
Des: Airloss A4 Wind resistance W1 Water tightness RA2
Est : Airloss A4 Wind resistance W1C Water tightness RA2

Remarks:

Milton Keynes, 23.06.2006 Tested By:

Window sketch :

Dimensions (W x H) : 1.466 m x 1.256 m
Seal length: 6.420 m Sash area: 1.841 m2 Window area: 1.173 m2



Water Tigthness EN 1027 : 2000

Spraying method A Number of nozzles: 2 Vol. water: 240.0 Litre/Hour
Spraying angle: 24 Degree : 4.0 Litre/Minute
Add. spraying pipe Number of nozzles: 0 Vol. water: 0.0 Litre/Hour
(1.0 Litre/Nozzle) : 0.0 Litre/Minute

Pres. Pa	Time	Remarks
0	00:15:00	OK
50	00:05:00	OK
100	00:05:00	OK
150	00:05:00	OK
200	00:05:00	OK
250	00:05:00	OK
300	00:05:00	OK
450	00:05:00	OK
600	00:05:00	OK

Water tightness class: RA9

Point of water ingress :

Probable cause of leakage :

SİSKOM Test Report

Sistem Kontrol Merkezi

Airloss EN 1026 : 2000

Airloss EN 1026:2000

Ambient temperature: 20 Celsius Ambient humidity : 75 % Ambient pressure: 10
Total area : 1.841 m2 Length of seal: 6.420 m

Pres. Pa	Total m3h	Window area m3/h/m2	Class	Seal length m3/h/m	Class
50	3.18	1.73	A4	0.50	A3
100	4.68	2.54	A4	0.73	A4
150	6.17	3.35	A4	0.96	A4
200	7.47	4.05	A4	1.16	A4
250	8.58	4.66	A4	1.34	A4
300	9.72	5.28	A4	1.51	A4
450	12.81	6.96	A4	2.00	A4
600	16.92	9.19	A4	2.64	A3
-50	3.26	1.77	A4	0.51	A3
-100	4.54	2.47	A4	0.71	A4
-150	5.76	3.13	A4	0.90	A4
-200	6.81	3.70	A4	1.06	A4
-250	7.77	4.22	A4	1.21	A4
-300	8.58	4.66	A4	1.34	A4
-450	10.72	5.82	A4	1.67	A4
-600	12.32	6.69	A4	1.92	A4

Pressure: A4 Suction: A4

Pres. Pa	m3/h	m3/h/m2	Class Area	Difference to 1.Test	m3/h/m	Class Seal Length	Difference to 1.Test
200	8.12	4.41	A4	0.010	1.26	A3	0.003
250	9.12	4.95	A4	0.026	1.42	A3	0.007
300	10.08	5.48	A4	0.049	1.57	A3	0.014
450	12.37	6.72	A4	0.018	1.93	A4	0.005
600	15.36	8.34	A4	0.043	2.39	A4	0.012
-50	3.90	2.12	A3	0.029	0.61	A3	0.008
-100	5.55	3.01	A3	0.029	0.86	A3	0.008
-150	6.89	3.74	A4	0.004	1.07	A3	0.001
-200	8.04	4.36	A4	0.004	1.25	A3	0.001
-250	9.07	4.93	A4	0.018	1.41	A3	0.005
-300	10.10	5.48	A4	0.017	1.57	A3	0.005
-450	12.20	6.63	A4	0.007	1.90	A4	0.002
-600	15.31	8.35	A4	0.033	2.39	A4	0.010

Classification after 2. air permeability: A3

Safety test:

P3 = -3000 Pa / 3000 Pa

Remarks suction :

Remarks pressure :

Class: WSC

ISTANBUL TECHNICAL UNIVERSITY
MACHINE FACULTY

Kurtoğlu Bakır Kurşun Sanayii A.Ş.

Pencere Sistemi Isı Geçiş Katsayısı Tayini

Ds No : 06/3322 **02.11.2006**

Ek 4. Deney Protokolü

DENEY RAPORU

SICAK ODA YÖNTEMİNE GÖRE MALZEMENİN TOPLAM ISI GEÇİŞ KATSAYISININ TAYİNİ

Deney Yeri ..... : İstanbul Teknik Üniversitesi, Makina Fakültesi, Isı Tekniği Birimi, Isı Ölçmeleri Laboratuarı.

Deneyi İsteyen ..... : Kurtoğlu Bakır Kurşun Sanayi A.Ş. Hacı Şeremet Mevkii TEM Otoyolu Çıkışı Velimeşe Çorlu

Denenen Malzeme ...: Deneyi isteyen tarafından getirilen ısı yalıtımlı BRL CASTLE 17'60W kodlu pencere sistemi. Pencere sistemlerinde kullanılan profillerin kesit resimleri Ek 1'de verilmiştir. Denenen numunenin boyutları, Ek 2'deki şematik resimde verilmiştir.

Deney Tesisatı ..... : Ek 3'de görülmektedir.

Deneyde Ölçülen Değerler ..... : Ek 4'deki deney protokolünde verilmiştir.

Hesap Yöntemi ..... : Ölçülen değerler kullanılarak, denenen malzemenin toplam ısı geçiş katsayısını hesaplama yöntemi, Ek 5'de açıklanmıştır.

Deney Sonucu ..... : K_C : çerçevenin toplam ısı geçiş katsayısı, W/m² K
K_I : camın toplam ısı geçiş katsayısı, W/m² K
K_P : pencere sisteminin toplam ısı geçiş katsayısı, W/m² K
olmak üzere, yapılan deneyler sonucunda, aşağıdaki tabloda verilen, K_P ve K_C değerleri elde edilmiştir. Burada, K_I = 3.0 W/m² K olarak alınmıştır.

SICAK ODA SICAKLIĞI °C	SOĞUK ODA SICAKLIĞI °C	K_P W/m² K	K_C W/m² K
24.09	3.35	2.76	2.50

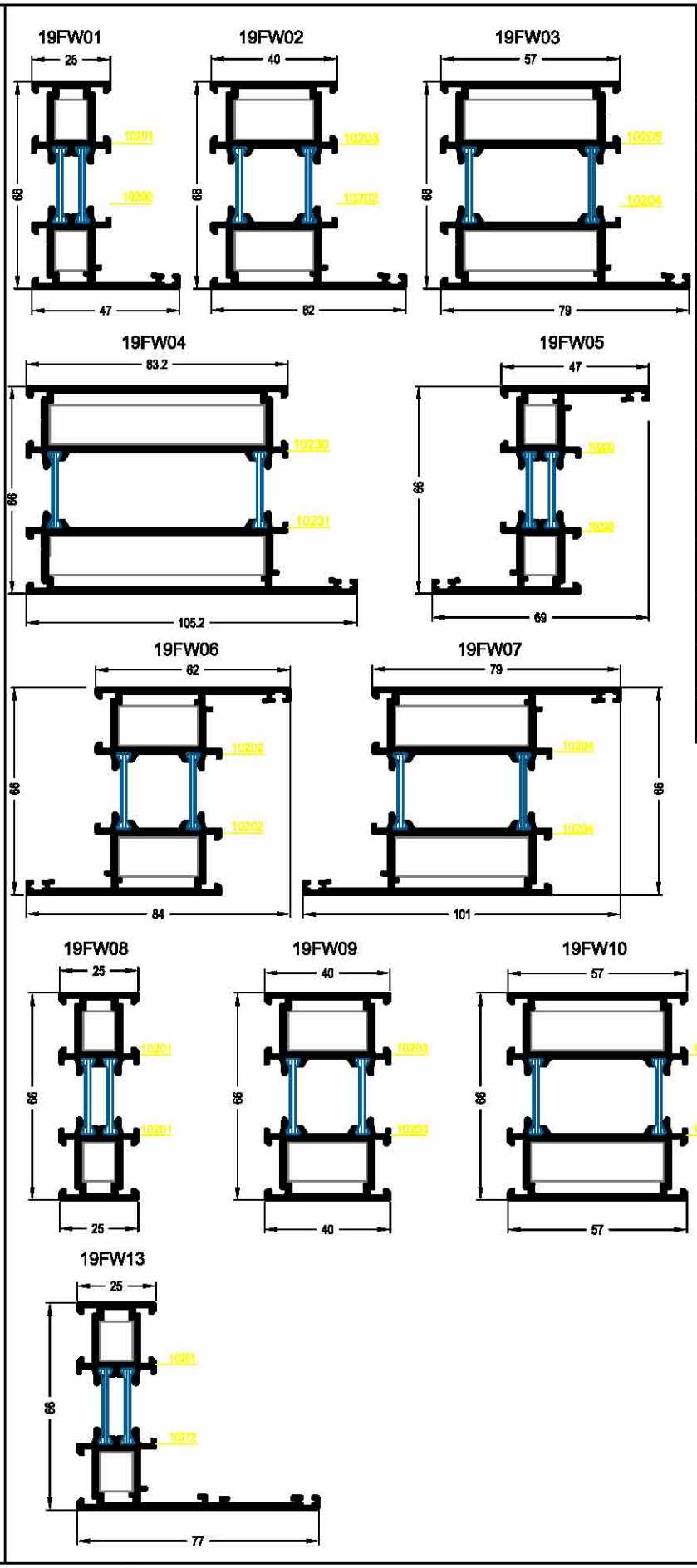
Q : Pencere sisteminden geçen ısı, W		57.14
T_C : soğuk oda sıcaklığı, °C		3.35
T_H : sıcak oda sıcaklığı, °C		24.09
Pencerenin sıcak ve soğuk yüzeyleri arasındaki sıcaklık farkı, °C	T_1	9.1
	T_2	10.1
	T_3	10.4
	T_4	12.1
	T_5	10.0
	T_6	9.7
	T_7	8.9
	T_8	9.2
	T_9	8.6

Y.Doç.Dr. Erhan BÖKE

Yukarıdaki imzanın
Y.Doç.Dr.Erhan BÖKE'ye
ait olduğu tasdik olunur.

TECHNICAL INFORMATION

FRAMES



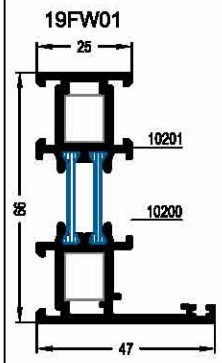
DESCRIPTION

Pr.Nr.	THEORETICAL WEIGHT kg/m	Statics		Surfaces	
		Jxx (cm4)	Jyy (cm4)	Outside Surface (cm)	Outside Surface (cm)
17FW01	1.312	20.289	4.341	38.110	9.187
17FW02	1.646	26.826	12.746	44.762	12.187
17FW03	2.015	38.343	27.108	51.562	15.587
17FW04	2.583	87.901	40.529	62.042	20.827
17FW05	1.439	26.935	5.760	43.466	11.444
17FW06	1.773	35.448	14.291	49.940	14.444
17FW07	2.141	51.599	27.132	56.740	17.844
17FW08	1.186	15.808	2.111	33.110	6.930
17FW09	1.520	21.482	9.359	39.584	9.930
17FW10	1.888	27.888	26.051	46.384	13.330
17FW11	2.456	73.488	37.757	56.864	18.570
17FW13	1.505	32.923	10.718	45.686	12.394

TECHNICAL INFORMATION

FRAMES

19FW01



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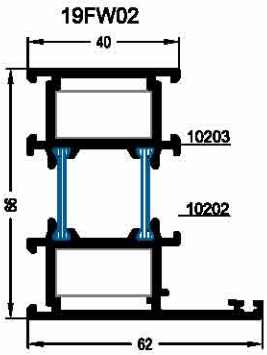

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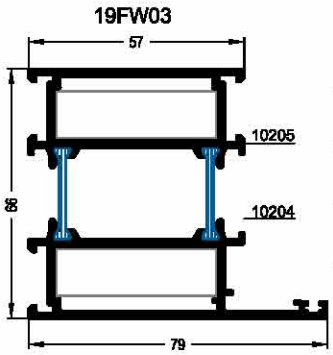

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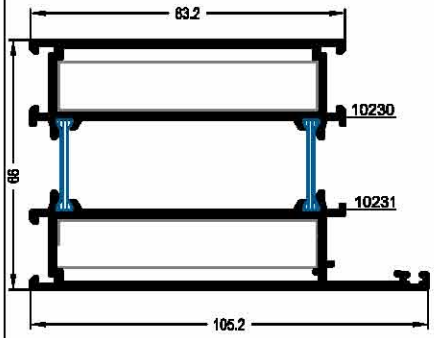

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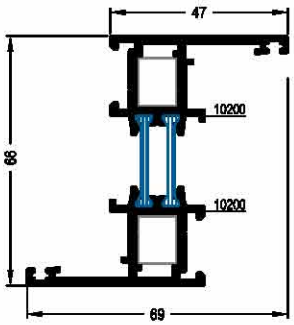

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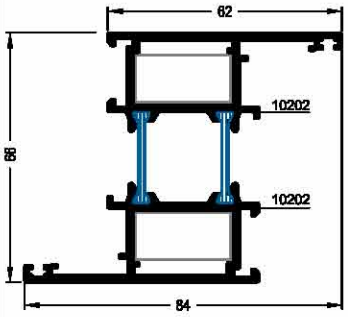

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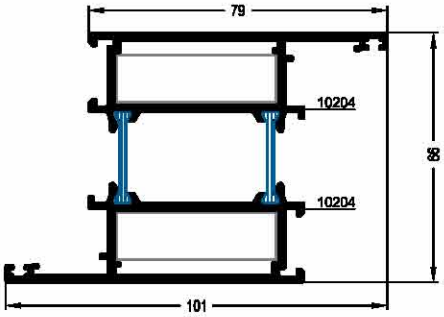

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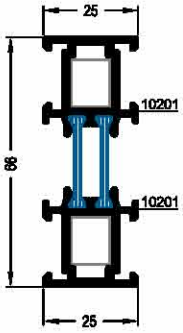

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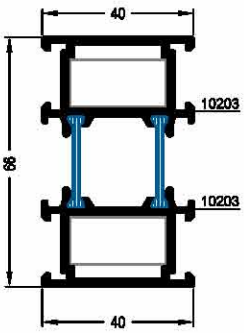

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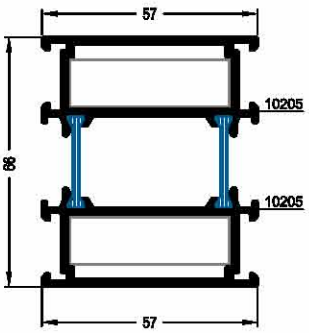

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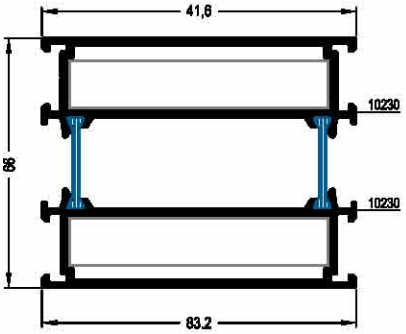

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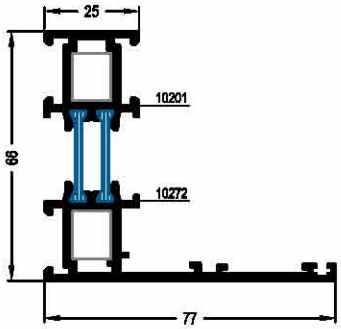

DESCRIPTION

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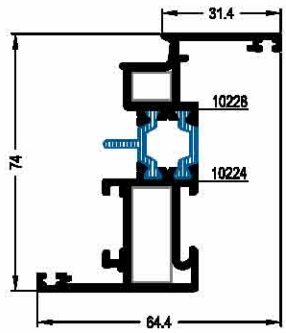
17FW05	1.439	26.935	5.760	43.466	11.444
17FW06	1.773	35.448	14.291	49.940	14.444
17FW07	2.141	51.599	27.132	56.740	17.844
17FW08	1.186	15.808	2.111	33.110	6.930
17FW09	1.520	21.482	9.359	39.584	9.930
17FW10	1.888	27.888	26.051	46.384	13.330
17FW11	2.456	73.488	37.757	56.884	18.570
17FW13	1.505	32.923	10.718	45.686	12.394

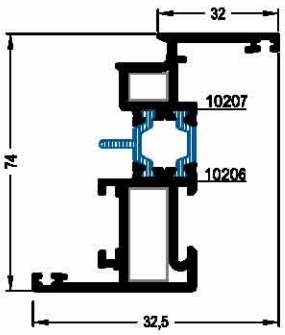
TECHNICAL INFORMATION

VENTS

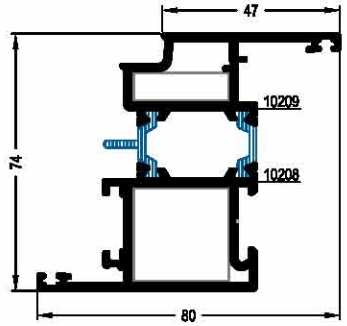
19VW07



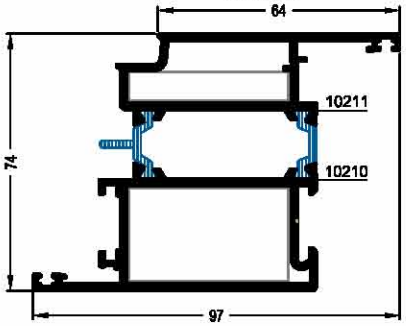
19VW01



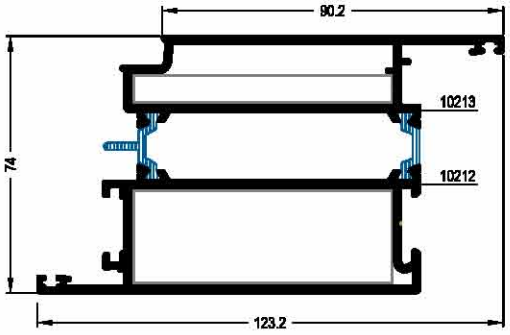
19VW02



19VW03



19VW04



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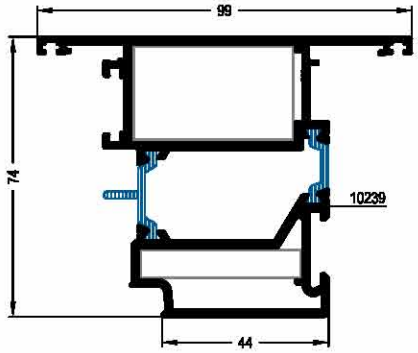
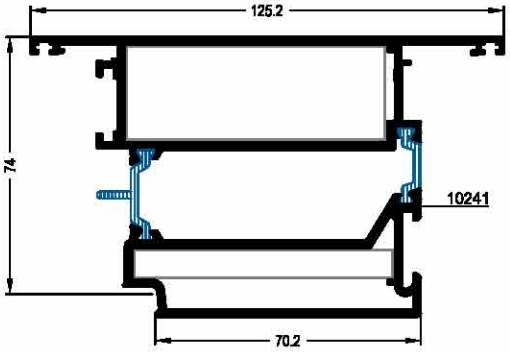


19VW06



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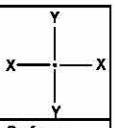
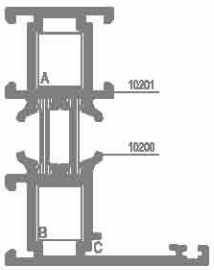


Pr.Nr.	THEORETICAL WEIGHT kg/mt	Statics		Surfaces	
		Jxx (cm4)	Jyy (cm4)	Coating Surface (cm)	Covering Surface (cm)
19VW07	1.373	29.074	4.753	42.138	12.028
19VW01	1.530	32.907	5.386	42.373	12.245
19VW02	1.869	59.930	20.865	48.519	15.149
19VW03	2.238	60.166	30.842	55.319	18.549
19VW04	2.806	52.031	114.999	65.799	23.706
19VW05	2.354	49.750	44.641	57.147	18.954
19VW06	2.922	59.304	114.659	67.627	24.256

b - PROFILE



FRAME PROFILE 25 / 47						
PROFILE CODE		19FW01			THEORETICAL WEIGHT kg/mt.	1,364
Jxx (cm4)	Jyy (cm4)	Coating Surface (cm)		Covering Surface (cm)		
		10201	10200	10201	10200	
——	——	——	——	——	——	
THERMO BREAK		IMPORT (Poliamide)		906300 (18 mm)		
		LOCAL (Pvc)		——		
CORNER CLEATS		A	B	C	D	
PRESS CORNER				——	——	
DIE-CAST CORNER JOINT			——	M.fuji 2000	——	
STEEL CORNER JOINT			——	——	——	

* The weights are theoretical of presed profiles.

* When profiles are powder coated weight may increase by % 4 .

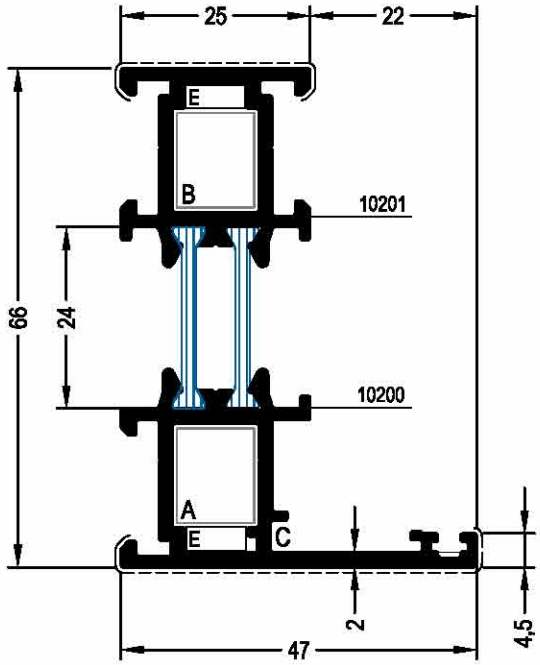
* Unless otherwise indicated , all dimensions in this catalogue are ± 0.1 mm and weights may vary by % 4 .

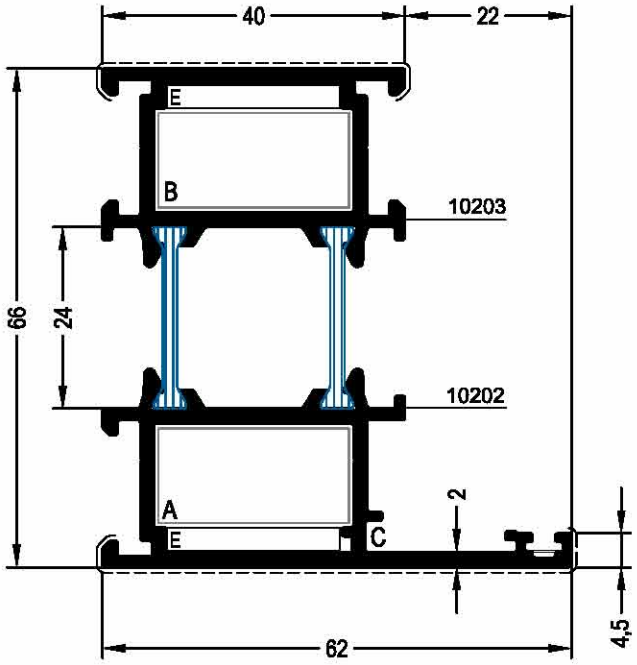
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

PROFILE

FRAMES





FRAME PROFILE 25 / 47

PROFILE CODE	19FW01	THEORETICAL WEIGHT kg/mt	1.364

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201	10200
20.289	4.341	3.465	5.722

THERMO BREAK	LOCAL (Pvc)	—

CORNER CLEATS	A	B	C	D	E
PRESS CORNER	14LW14	14LW14	—	—	—
DIE-CAST CORNER JOINT	—	-----	M.fuji 2000	—	—
P.V.C. CORNER JOINT	—	-----	—	—	P.V.C.

FRAME PROFILE 40 / 62

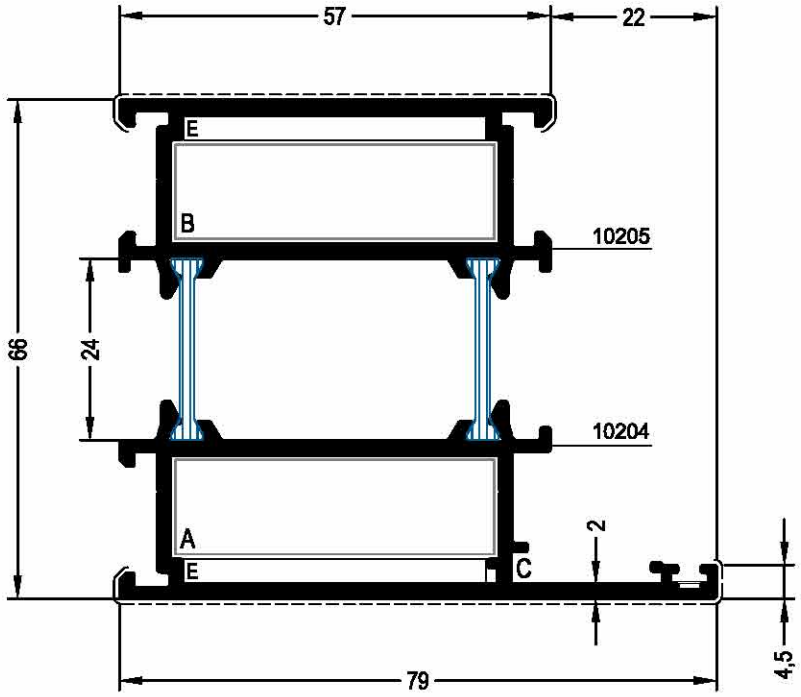
PROFILE CODE	19FW02	THEORETICAL WEIGHT kg/mt	1.695

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10203	10202
26.826	12.746	4.965	7.222

THERMO BREAK	LOCAL (Pvc)	-----

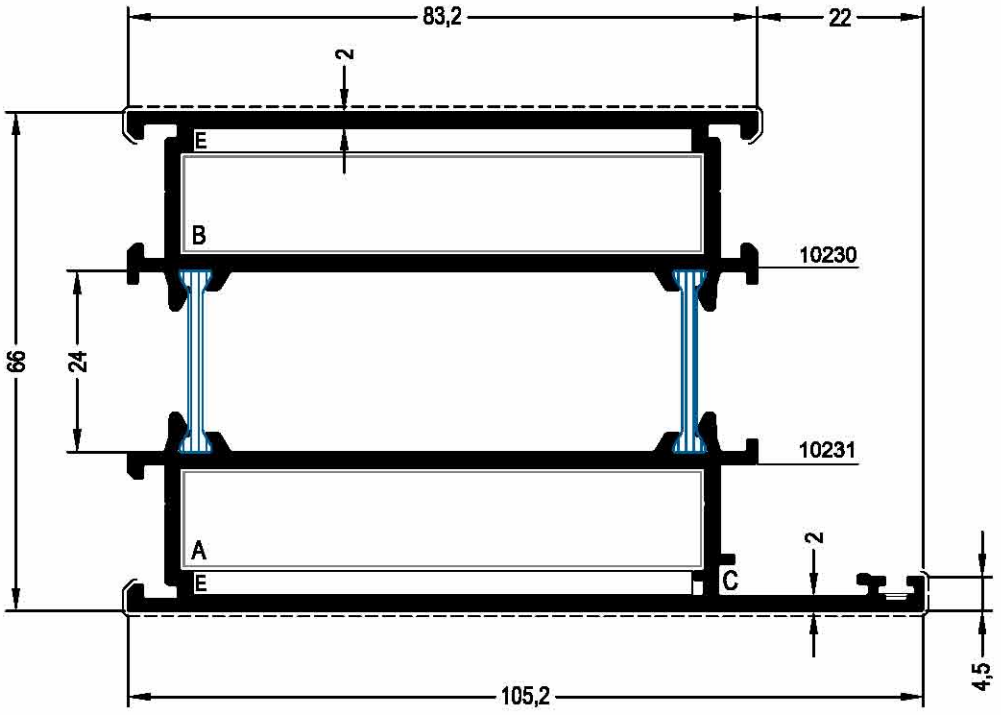
CORNER CLEATS	A	B	C	D	E
PRESS CORNER	14LW32	14LW32	—	—	-----
DIE-CAST CORNER JOINT	-----	—	M.fuji 2000	—	-----
P.V.C. CORNER JOINT	-----	—	—	-----	P.V.C.

FRAMES



FRAME PROFILE 57 / 79						
PROFILE CODE		19FW03			THEORETICAL WEIGHT kg/mt	2.064
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10205		10204		
38.343	27.108	6.665		8.922		
THERMO BREAK						
		LOCAL (Pvc)		—		
CORNER CLEATS		A	B	C	D	E
PRESS CORNER		14LW33	14LW33	—	—	—
DIE-CAST CORNER JOINT		—	-----	M.fuji 2000	—	—
P.V.C. CORNER JOINT		—	-----	—	—	P.V.C.

FRAMES



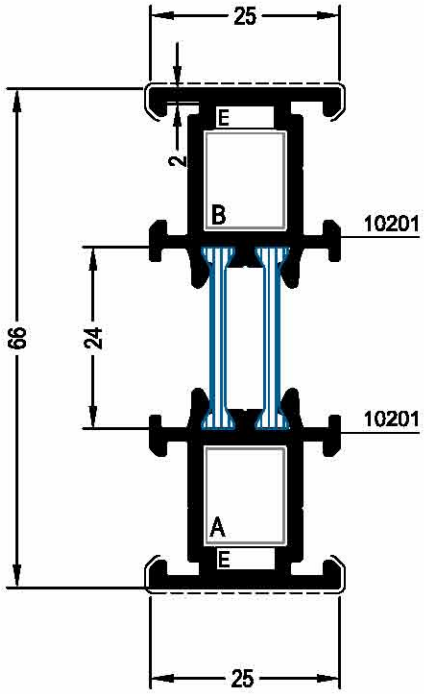
FRAME PROFILE 83.2 / 105.2						
PROFILE CODE		19FW04			THEORETICAL WEIGHT kg/mt	2.630
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10230		10231		
87.901	40.529	9.285		11.542		
THERMO BREAK						
		LOCAL (Pvc)		—		
CORNER CLEATS		A	B	C	D	E
PRESS CORNER		14LW34	14LW34	—	—	—
DIE-CAST CORNER JOINT		—	—	M.fuji 2000	—	—
P.V.C. CORNER JOINT		—	—	—	—	P.V.C.

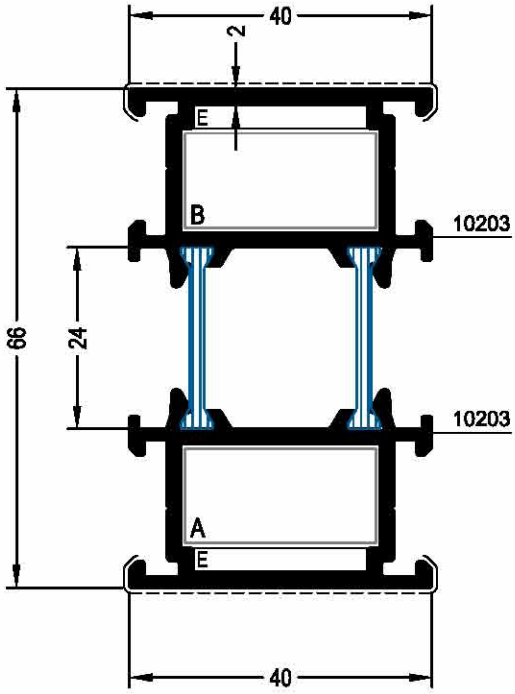
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

PROFILE

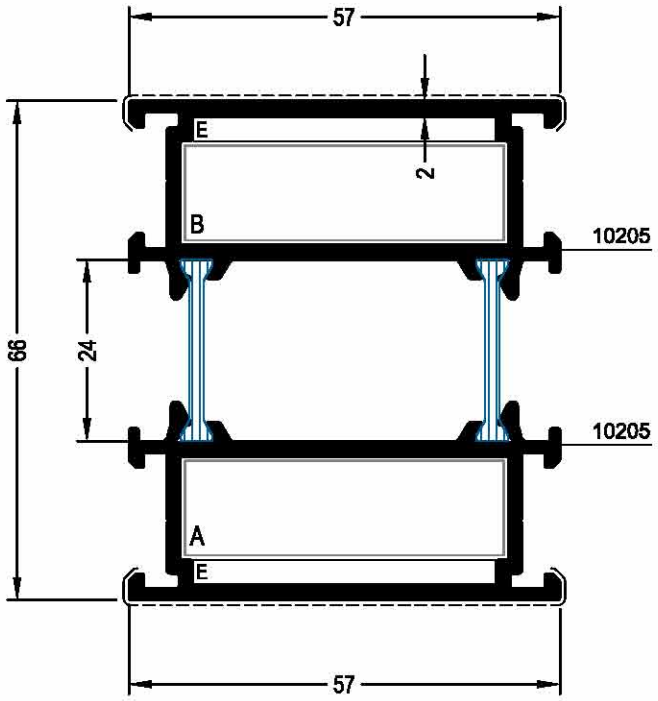
FRAMES





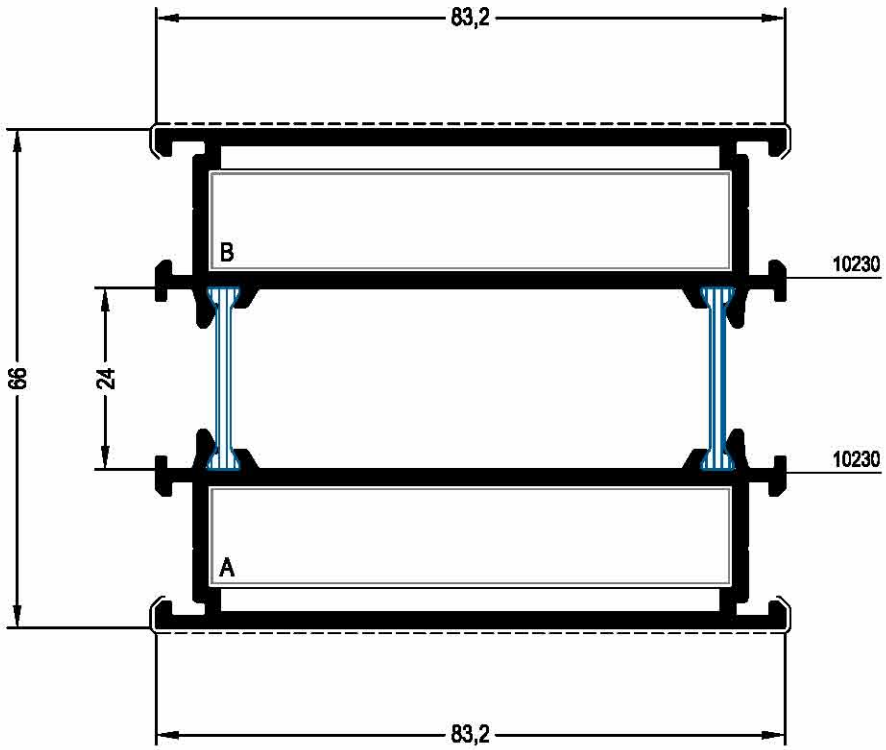
FRAME PROFILE 25 / 25						FRAME PROFILE 40 / 40					
PROFILE CODE	19FW08		THEORETICAL WEIGHT kg/mt	1.237		PROFILE CODE	19FW09		THEORETICAL WEIGHT kg/mt	1.571	
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201	10201			Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10203	10203		
15.808	2.111	3.465	3.465			21.482	9.359	4.965	4.965		
THERMO BREAK		LOCAL (Pvc)	—			THERMO BREAK		LOCAL (Pvc)	—		
T JUNCTION		A	B	C		T JUNCTION		A	B	C	
		14JW04	14JW04	—				14JW04	14JW04	—	
CORNER CLEATS		A	B	C		CORNER CLEATS		A	B	C	
		14LW14	14LW14	—				14LW32	14LW32	—	

FRAMES



FRAME PROFILE 57 / 57				
PROFILE CODE		19FW10		THEORETICAL WEIGHT kg/mt 1.940
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10205	10205	
27.888	26.051	6.665	6.665	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A	B	C
		14JW04	14JW04	—
CORNER CLEATS		A	B	C
		14LW33	14LW33	—

FRAMES



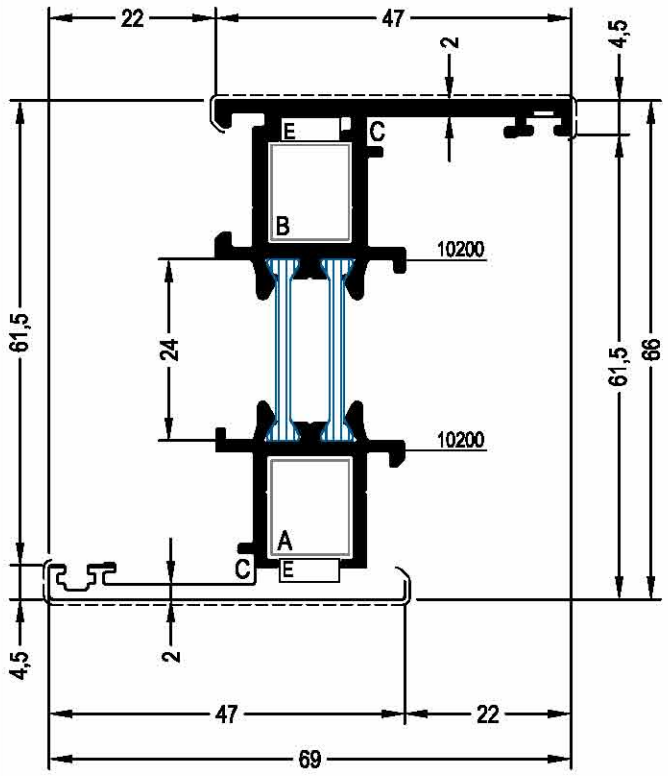
FRAME PROFILE 83.2 / 83.2				
PROFILE CODE		19FW11		THEORETICAL WEIGHT kg/mt 2.504
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10230	10230	
73.488	37.757	9.285	9.285	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A	B	C
		14JW04	14JW04	—
CORNER CLEATS		A	B	C
		14LW34	14LW34	—

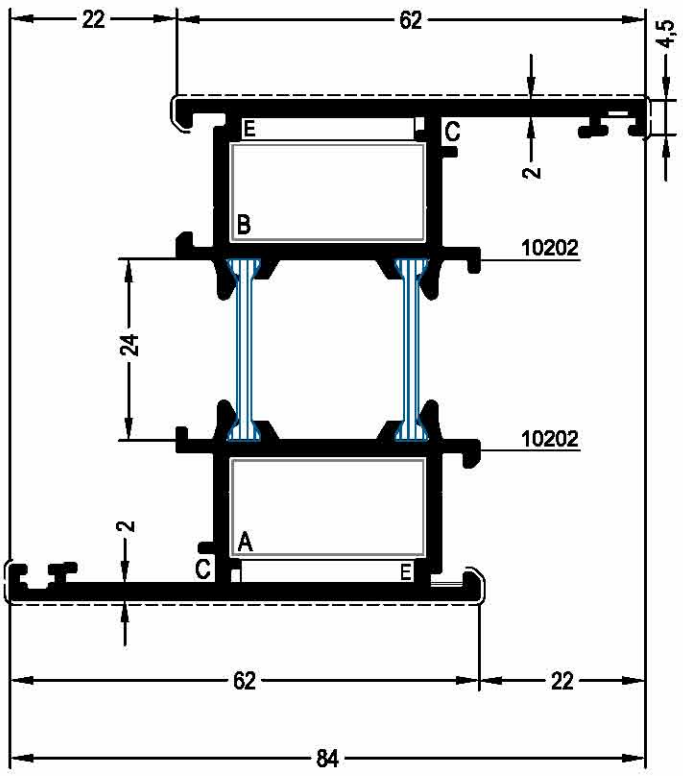
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

PROFILE

FRAMES





FRAME PROFILE 47 / 47

PROFILE CODE	19FW05	THEORETICAL WEIGHT kg/mt	1.490

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10200	10200
26.935	5.760	5.722	5.722

THERMO BREAK	LOCAL (Pvc)	—

CORNER CLEATS	A	B	C	D	E
PRESS CORNER	14LW14	14LW14	-----	-----	—
DIE-CAST CORNER JOINT	—	—	M.fuji 2000	-----	—
P.V.C. CORNER JOINT	—	—	-----	—	P.V.C.

FRAME PROFILE 62 / 62

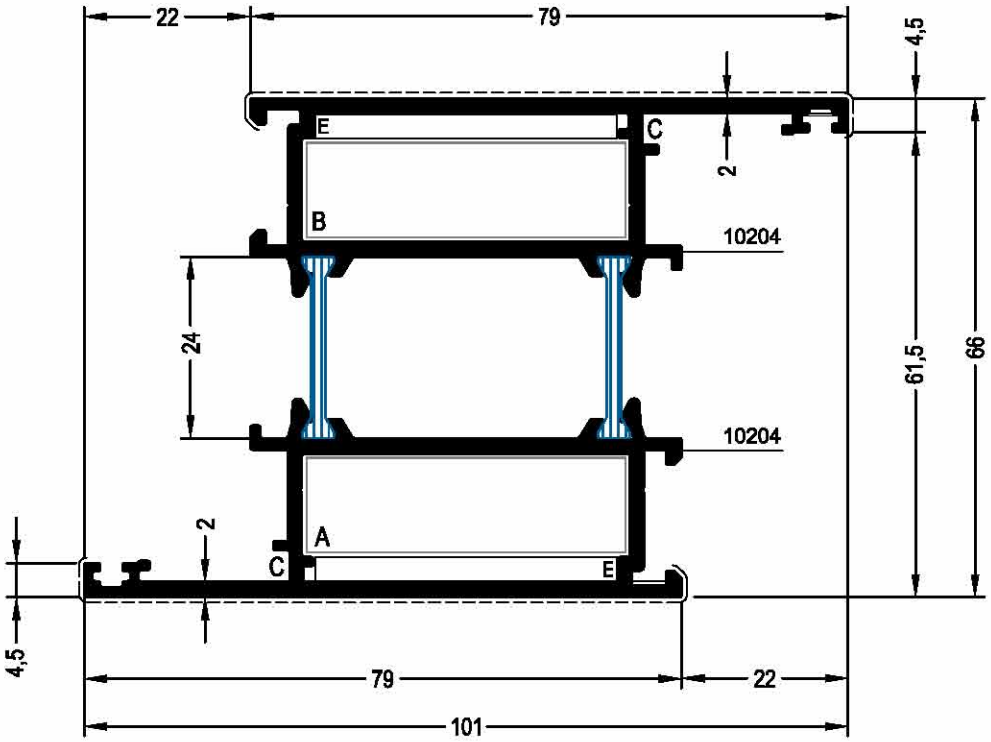
PROFILE CODE	19FW06	THEORETICAL WEIGHT kg/mt	1.819

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10202	10202
35.448	14.291	7.222	7.222

THERMO BREAK	LOCAL (Pvc)	—

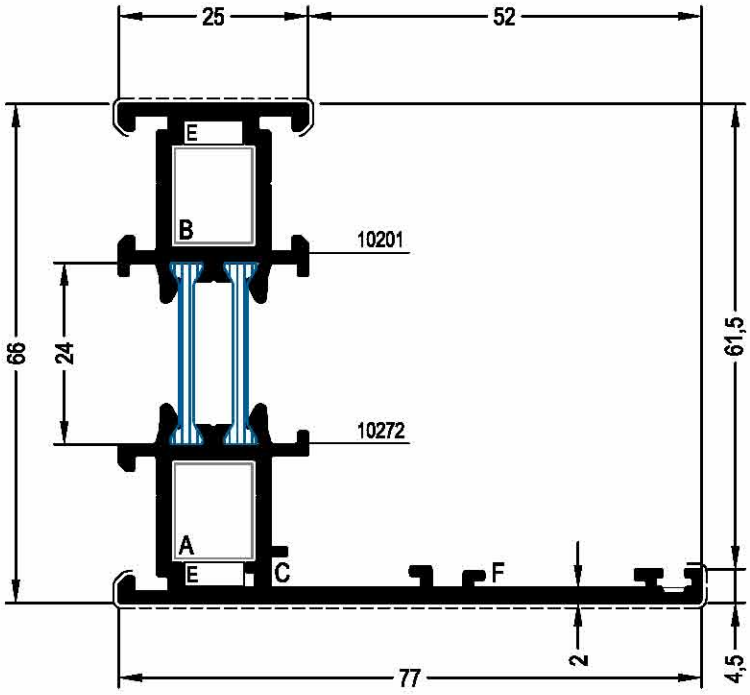
CORNER CLEATS	A	B	C	D	E
PRESS CORNER	14LW32	14LW32	—	—	—
DIE-CAST CORNER JOINT	—	-----	M.fuji 2000	—	—
P.V.C. CORNER JOINT	—	-----	—	—	P.V.C.

FRAMES



FRAME PROFILE 79 / 79						
PROFILE CODE		19FW07			THEORETICAL WEIGHT kg/mt	2.188
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10204		10204		
51.599	27.132	8.922		8.922		
THERMO BREAK						
		LOCAL (Pvc)		—		
CORNER CLEATS		A	B	C	D	E
PRESS CORNER		14LW33	14LW33	—	—	—
DIE-CAST CORNER JOINT		—	—	M.fuji 2000	—	—
P.V.C. CORNER JOINT		—	—	—	—	P.V.C.

FRAMES



FRAME PROFILE 25 / 77

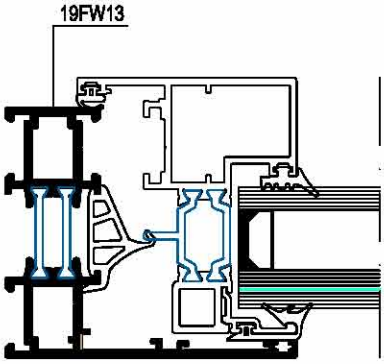
PROFILE CODE	19FW13	THEORETICAL WEIGHT kg/mt 1.555

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201	10272
32.923	10.718	3.465	8.929

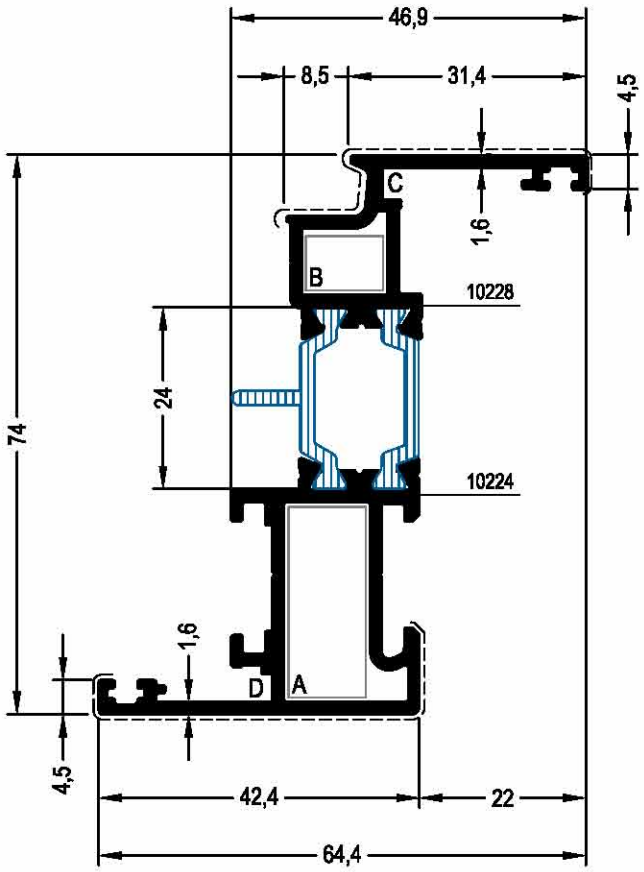
THERMO BREAK	LOCAL (Pvc)	—

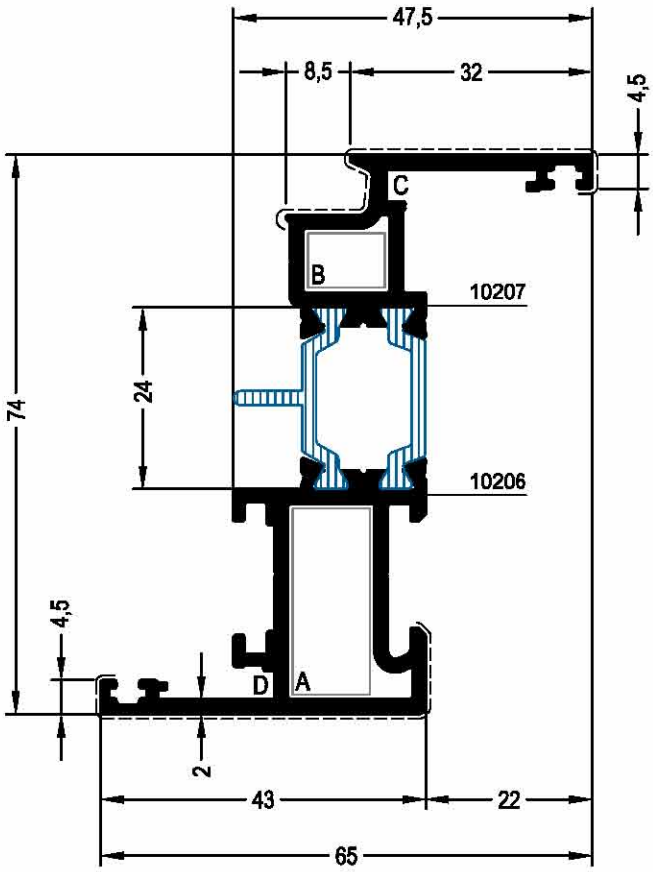
CORNER CLEATS	A	B	C	D	E	F
PRESS CORNER	14LW14	14LW14	—	—	—	—
DIE-CAST CORNER JOINT	—	—	M.fuji 2000	—	—	STEEL
P.V.C. CORNER JOINT	—	—	—	—	P.V.C.	—

19FW13



VENTS





VENT PROFILE 42.4

PROFILE CODE	19VW07	THEORETICAL WEIGHT kg/mt 1.398

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10228	Covering Surface (cm) 10224
29.074	4.753	5.999	6.029

THERMO BREAK	LOCAL (Pvc)	-----

CORNER CLEATS	A	B	C	D
PRESS CORNER	14LW14	14LW14	—	—
DIE-CAST CORNER JOINT	—	—	M.fuji 2000	—
P.V.C. CORNER JOINT	—	—	—	MO 20

VENT PROFILE 43

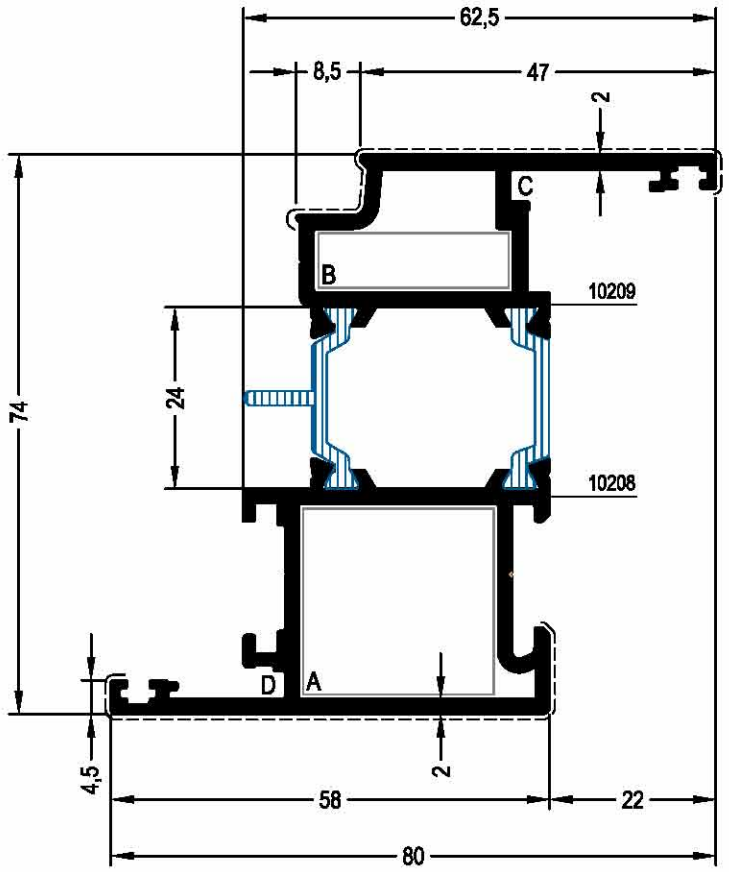
PROFILE CODE	19VW01	THEORETICAL WEIGHT kg/mt 1.547

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10207	Covering Surface (cm) 10206
32.907	5.386	6.156	6.089

THERMO BREAK	LOCAL (Pvc)	—

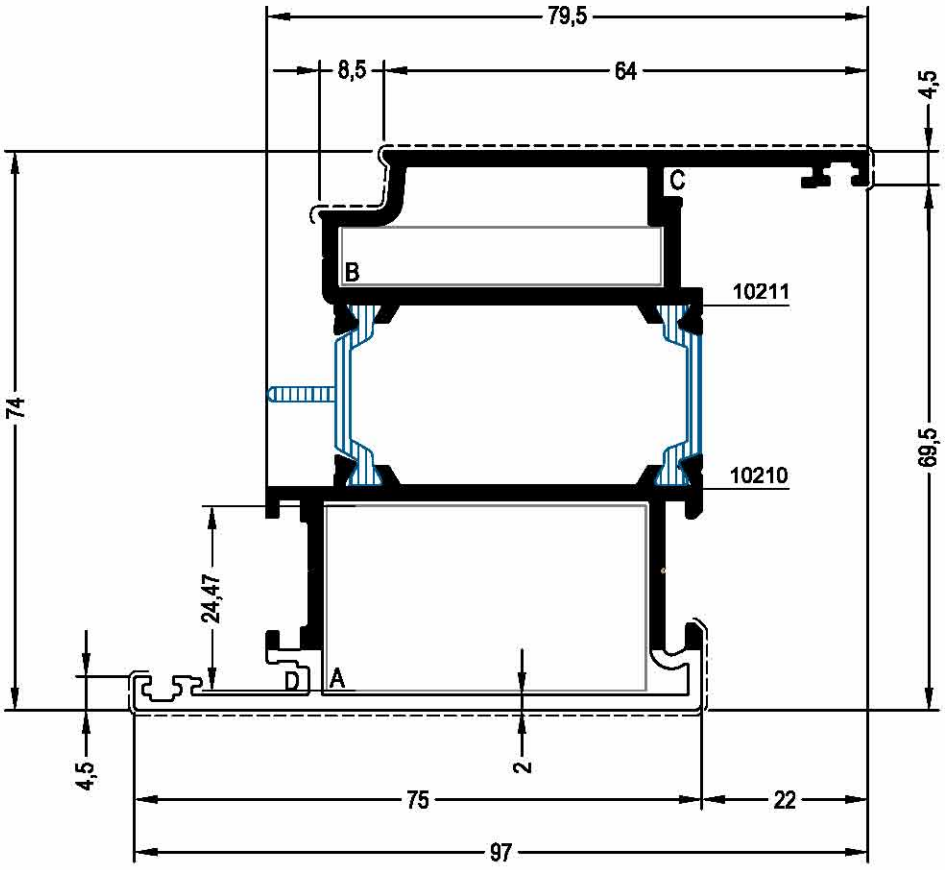
CORNER CLEATS	A	B	C	D
PRESS CORNER	14LW14	14LW14	—	—
DIE-CAST CORNER JOINT	—	—	M.fuji 2000	—
P.V.C. CORNER JOINT	—	—	—	MO 20

VENTS



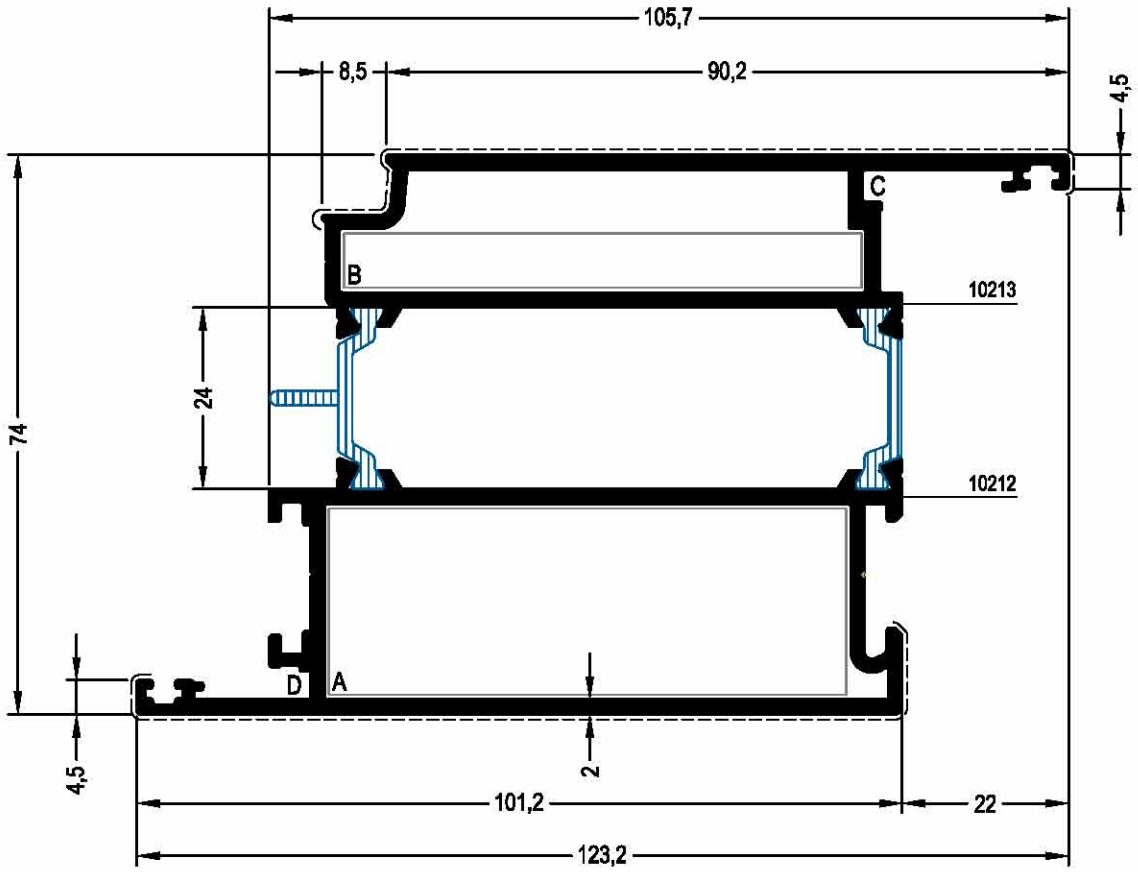
VENT PROFILE 58					
PROFILE CODE		19VW02		THEORETICAL WEIGHT kg/mt	1.898
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10209		10208	
59.930	20.865	7.410		7.739	
THERMO BREAK		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW32	14LW32	-----	—
DIE-CAST CORNER JOINT		—	-----	M.fuji 2000	—
P.V.C. CORNER JOINT		—	-----	—	MO 20

INSIDE OPENING VENT PROFILES



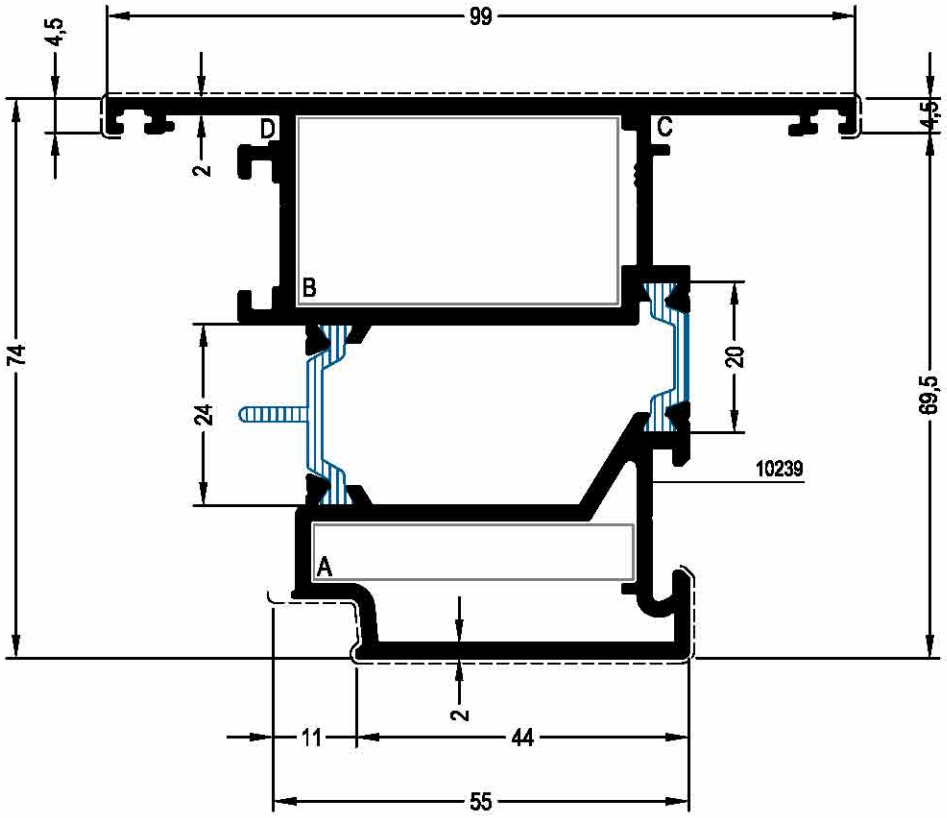
VENT PROFILE 75					
PROFILE CODE		19VW03		THEORETICAL WEIGHT kg/mt	2.266
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10211		10210	
60.166	30.842	9.110		9.439	
THERMO BREAK		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW33	14LW33	-----	—
DIE-CAST CORNER JOINT		—	-----	M.fuji 2000	—
P.V.C. CORNER JOINT		—	-----	—	MO 20

INSIDE OPENING VENT PROFILES



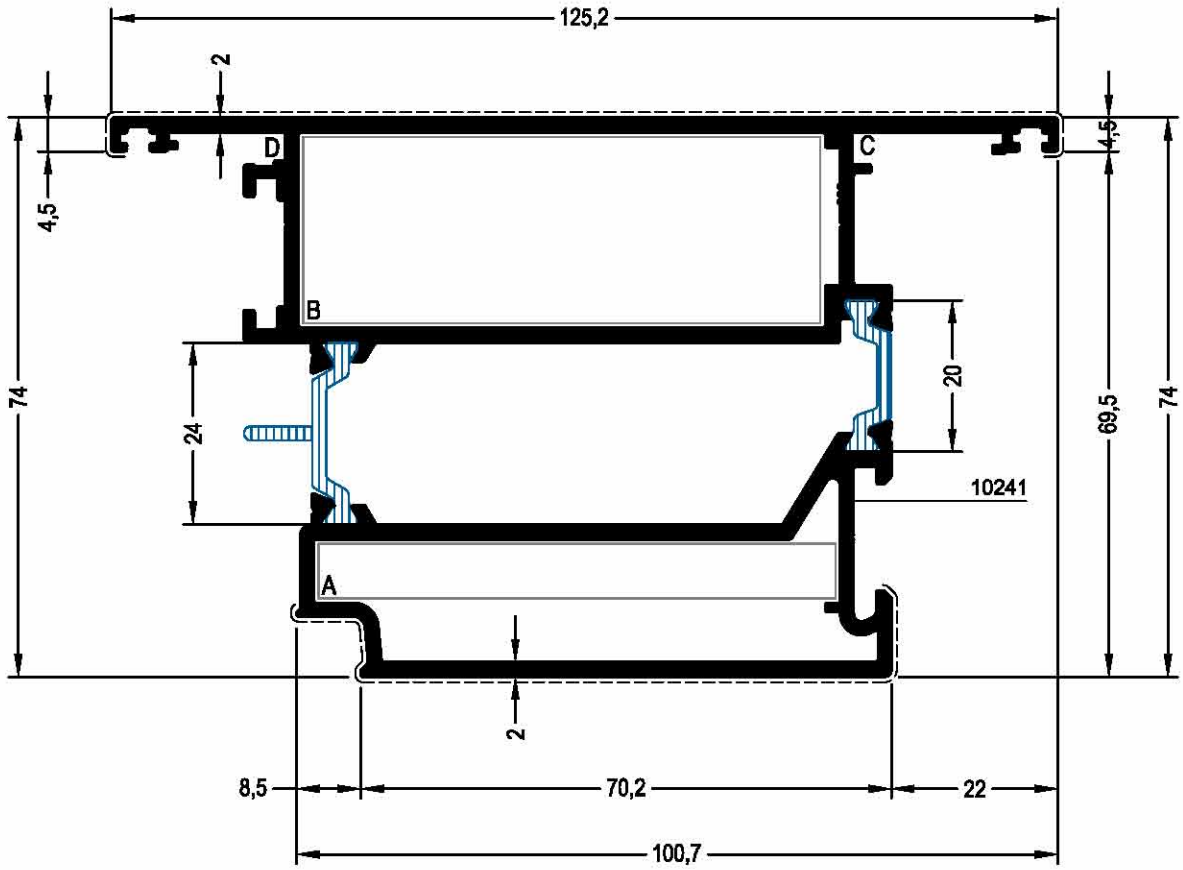
INSIDE OPENING VENT PROFILE 101.2					
PROFILE CODE		19VW04		THEORETICAL WEIGHT kg/mt	2.835
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10213		10212	
52.031	114.999	11.647		12.059	
THERMO BREAK		LOCAL (Pvc)		-----	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW34	14LW34	—	—
DIE-CAST CORNER JOINT		—	—	M.fuji 2000	—
P.V.C. CORNER JOINT		—	—	—	MO 20

OUTSIDE OPENING VENT PROFILES



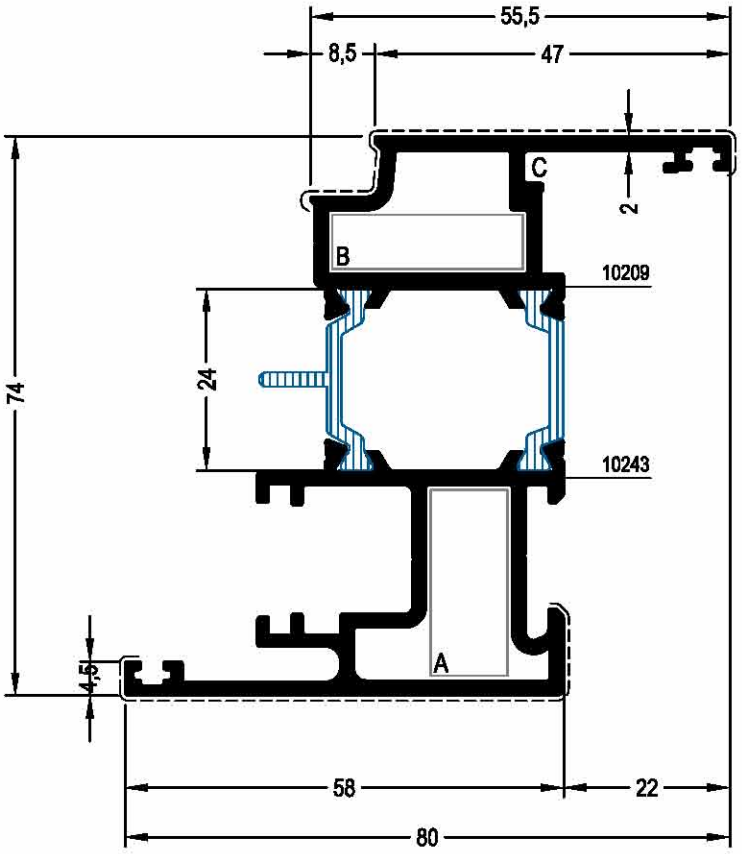
OUTSIDE OPENING VENT PROFILE 44					
PROFILE CODE		19VW05		THEORETICAL WEIGHT kg/mt	2.381
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10240		10239	
49.750	44.641	11.279		7.675	
THERMO BREAK					
		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW33	14LW33	—	—
DIE-CAST CORNER JOINT		-----	-----	M.fuji 2000	—
P.V.C. CORNER JOINT		-----	-----	—	MO 20

OUTSIDE OPENING VENT PROFILES

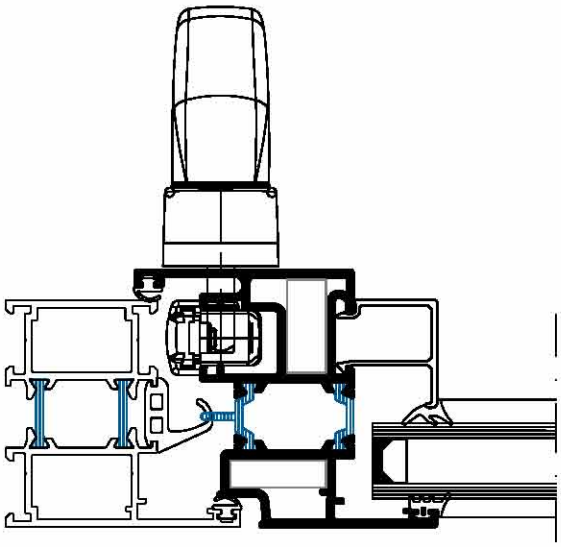


OUTSIDE OPENING VENT PROFILE 70.2					
PROFILE CODE		19VW06		THEORETICAL WEIGHT kg/mt	2.952
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10242		10241	
59.304	114.659	13.899		10.357	
THERMO BREAK		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW34	14LW34	-----	—
DIE-CAST CORNER JOINT		—	-----	M.fuji 2000	—
P.V.C. CORNER JOINT		—	-----	—	MO 20

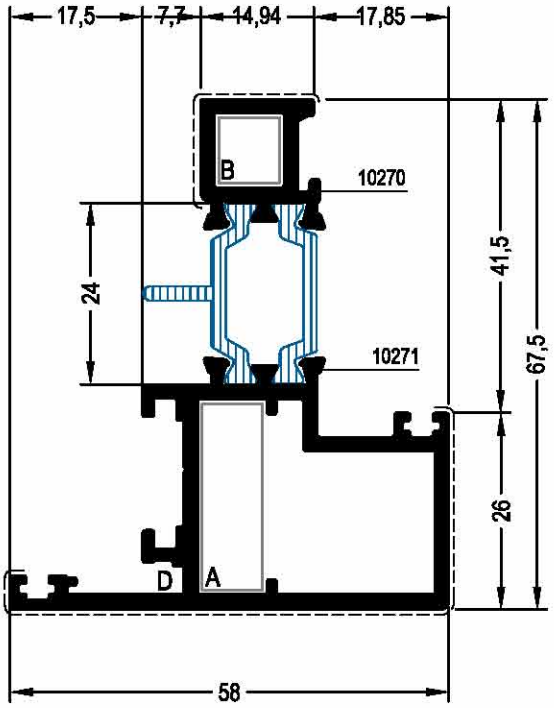
VENTS

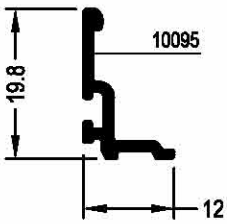


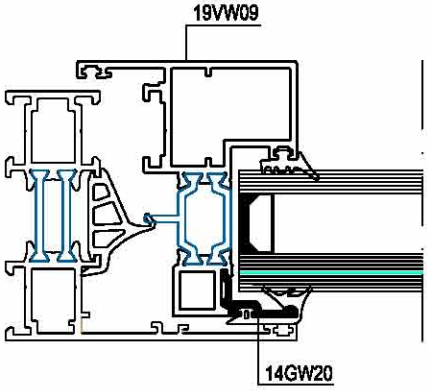
VENT PROFILE 58					
PROFILE CODE		19VW08		THEORETICAL WEIGHT kg/mt	1.960
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10209		10243	
43.773	14.745	7.410		7.797	
THERMO BREAK					
		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW14	14LW32	—	—
DIE-CAST CORNER JOINT		-----	—	M.fuji 2000	—
P.V.C. CORNER JOINT		-----	—	—	—



VENTS







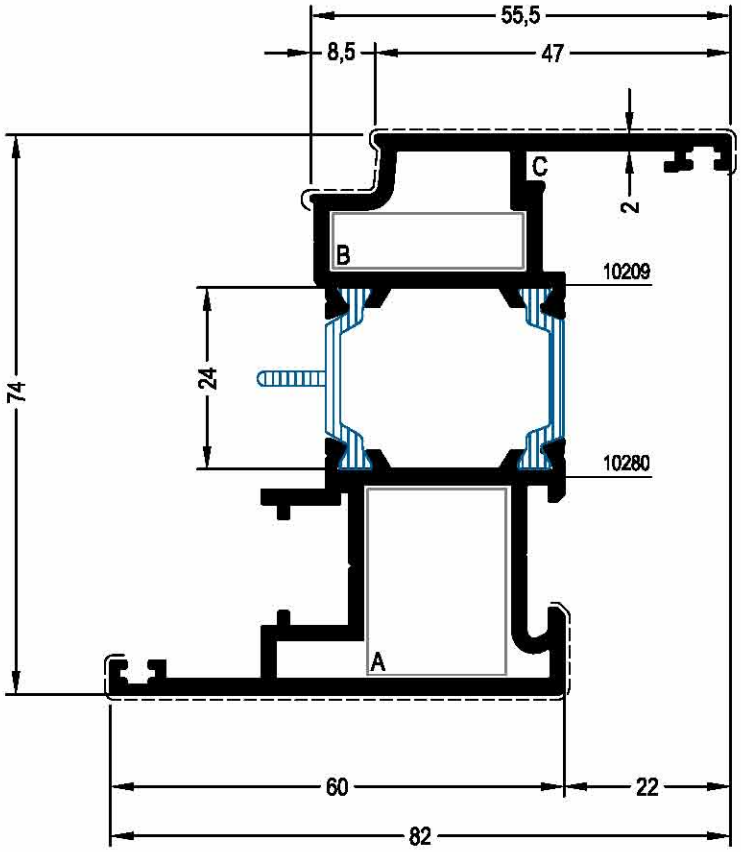
VENT PROFILE 58

PROFILE CODE		19VW09		THEORETICAL WEIGHT kg/mt	
				1.447	
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10270		10271	
21.938	9.398	3.246		9.307	
THERMO BREAK					
		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW45	14LW45	-----	—
DIE-CAST CORNER JOINT		-----	-----	-----	—
P.V.C. CORNER JOINT		-----	-----	—	MO 20

GLAZING BEAD 12 / 19.8

PROFILE CODE		14GW20	THEORETICAL WEIGHT kg/mt
			0.132
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10095	
———	———	———	

VENTS for P.V.C. ACCESSORIES



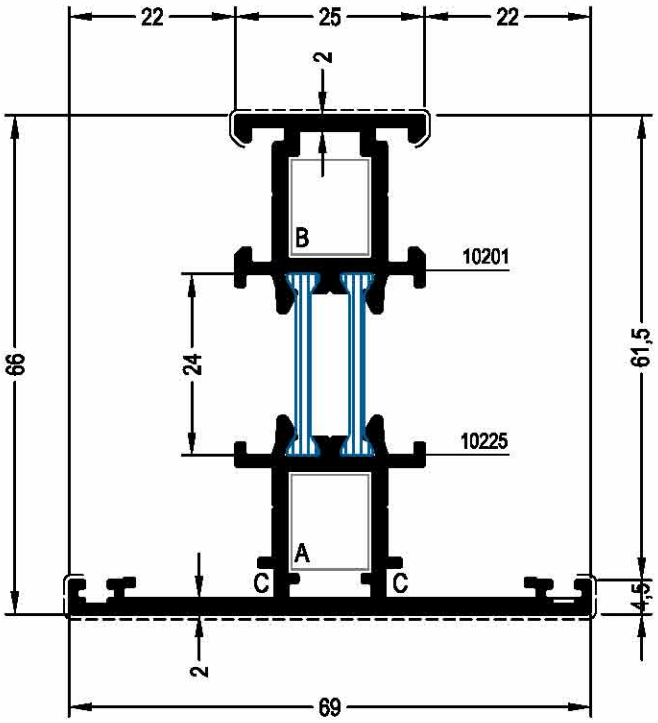
VENT PROFILE 60					
PROFILE CODE		19VW11		THEORETICAL WEIGHT kg/mt	1.930
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10209		10280	
44.486	14.826	7.410		7.997	
THERMO BREAK		LOCAL (Pvc)		—	
CORNER CLEATS		A	B	C	D
PRESS CORNER		14LW35	14LW32	—	-----
DIE-CAST CORNER JOINT		—	—	M.fuji 2000	-----
P.V.C. CORNER JOINT		—	—	-----	-----

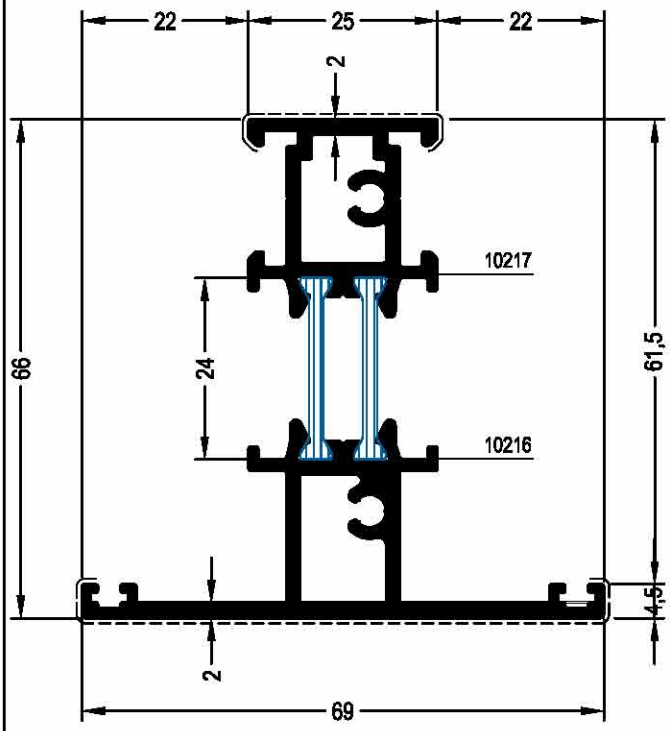
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

PROFILE

MULLION





TRANSOM MULLION PROFILE 25 / 69

PROFILE CODE	19MW01	THEORETICAL WEIGHT kg/mt
		1.499

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201	10225
22.760	8.590	3.465	8.279
THERMO BREAK			
		LOCAL (Pvc)	—

		A	B	C
T JUNCTION		14JW05	14JW04	—
CORNER CLEATS		A	B	C
		14LW14	14LW14	M.fuji 2000

TRANSOM MULLION PROFILE 25 / 69

PROFILE CODE	19MW04	THEORETICAL WEIGHT kg/mt
		1.570

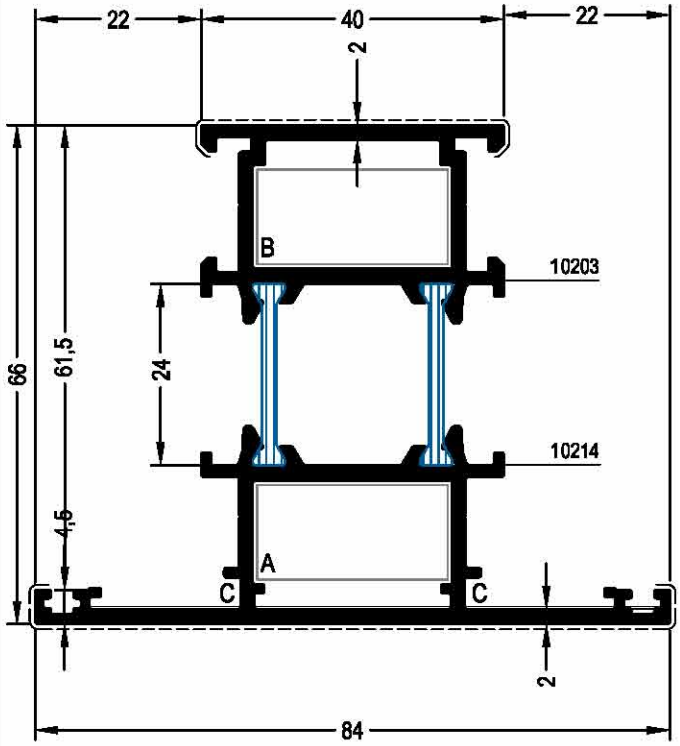
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10217	10216
23.864	8.636	3.465	8.279
THERMO BREAK			
		LOCAL (Pvc)	—

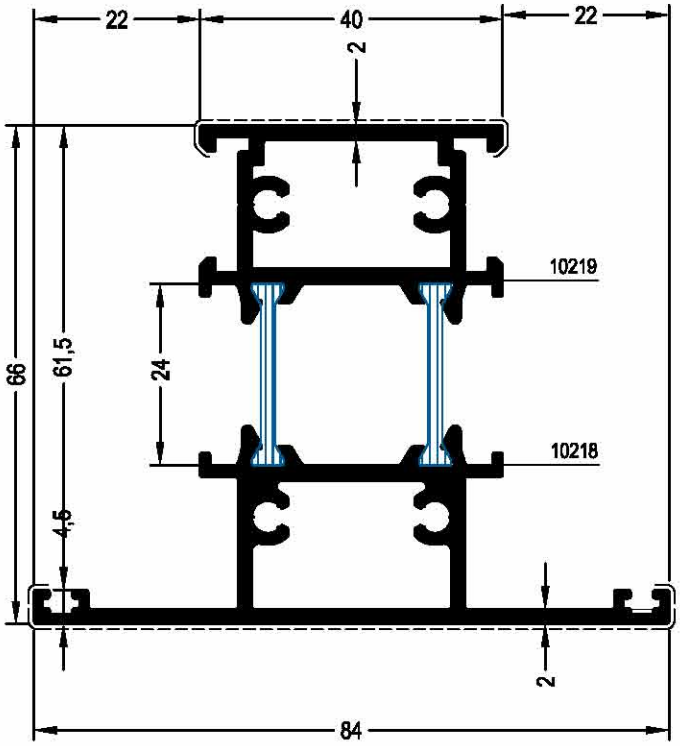
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

PROFILE

MULLION





TRANSOM MULLION PROFILE 40 / 84

PROFILE CODE	19MW02	THEORETICAL WEIGHT kg/mt 1.834

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10203	10214
28.683	20.061	4.965	9.779
THERMO BREAK			
		LOCAL (Pvc)	—

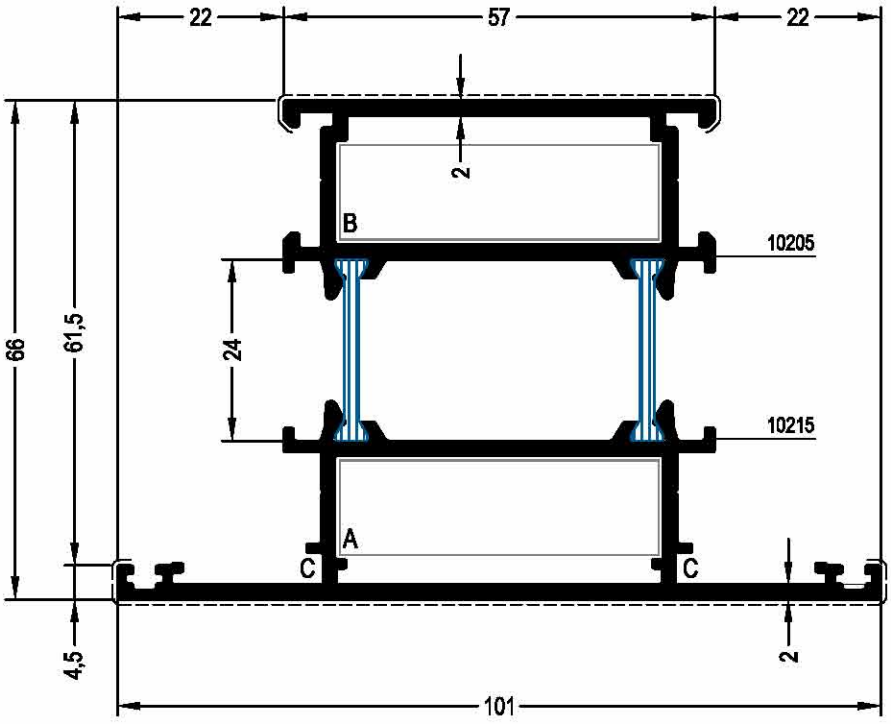
		A	B	C
T JUNCTION		14JW05	14JW04	—
CORNER CLEATS		A	B	C
		14LW32	14LW32	M.fuji 2000

TRANSOM MULLION PROFILE 40 / 84

PROFILE CODE	19MW05	THEORETICAL WEIGHT kg/mt 2.007

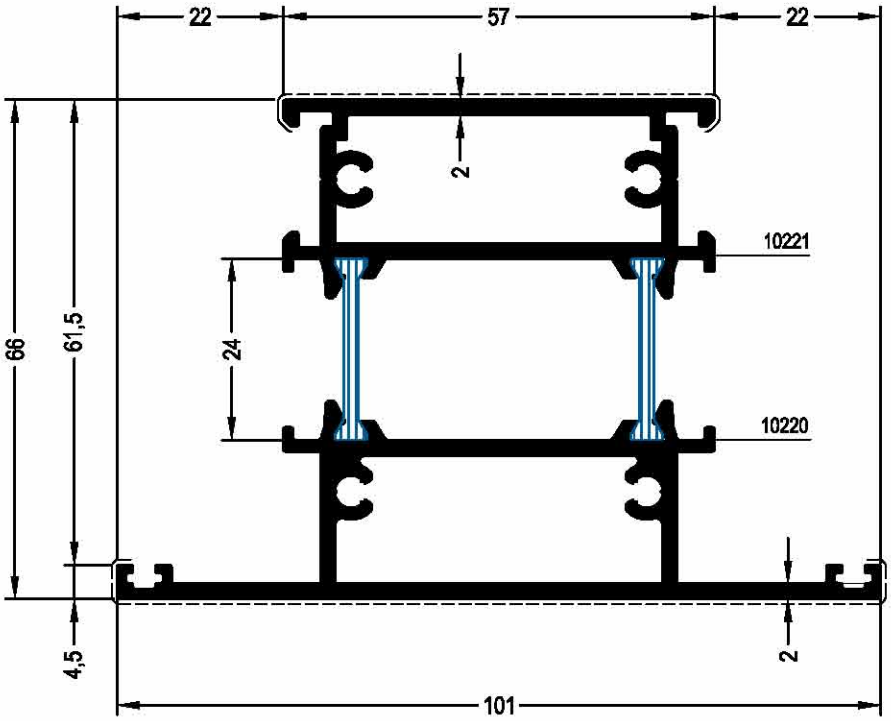
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10219	10218
30.945	21.025	4.965	9.779
THERMO BREAK			
		LOCAL (Pvc)	—

MULLION



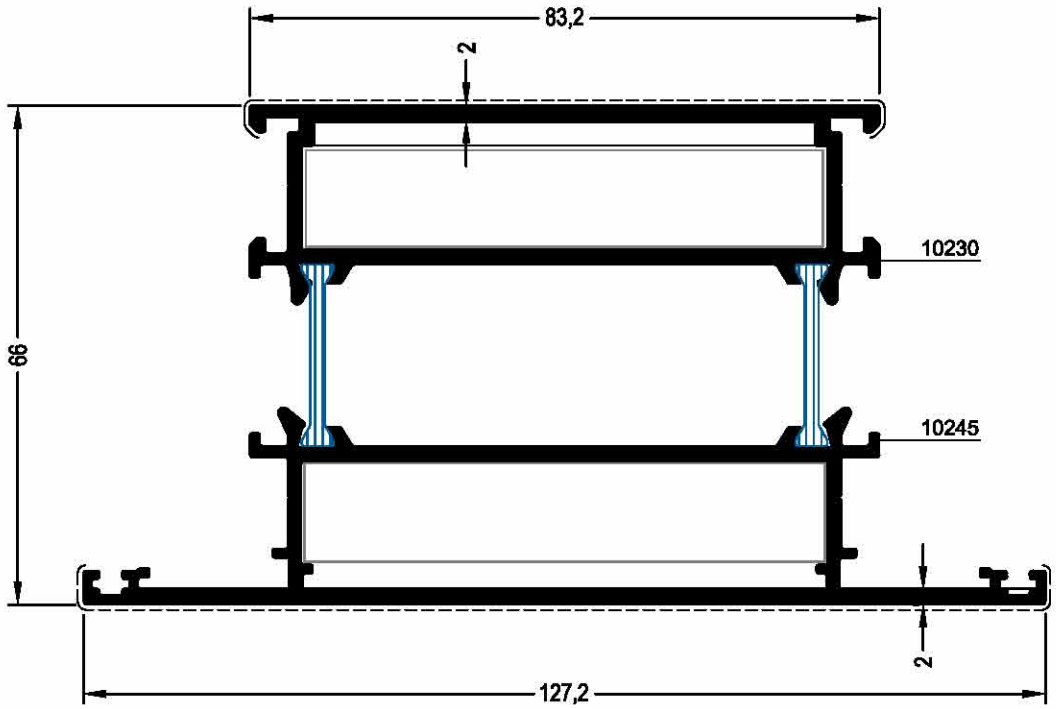
TRANSOM MULLION PROFILE 57 / 101				
PROFILE CODE		19MW03		THEORETICAL WEIGHT kg/mt: 2.202
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10205	10215	
42.758	35.277	6.665	11.479	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A	B	C
		14JW05	14JW04	—
CORNER CLEATS		A	B	C
		14LW33	14LW33	M.fuji 2000

MULLION



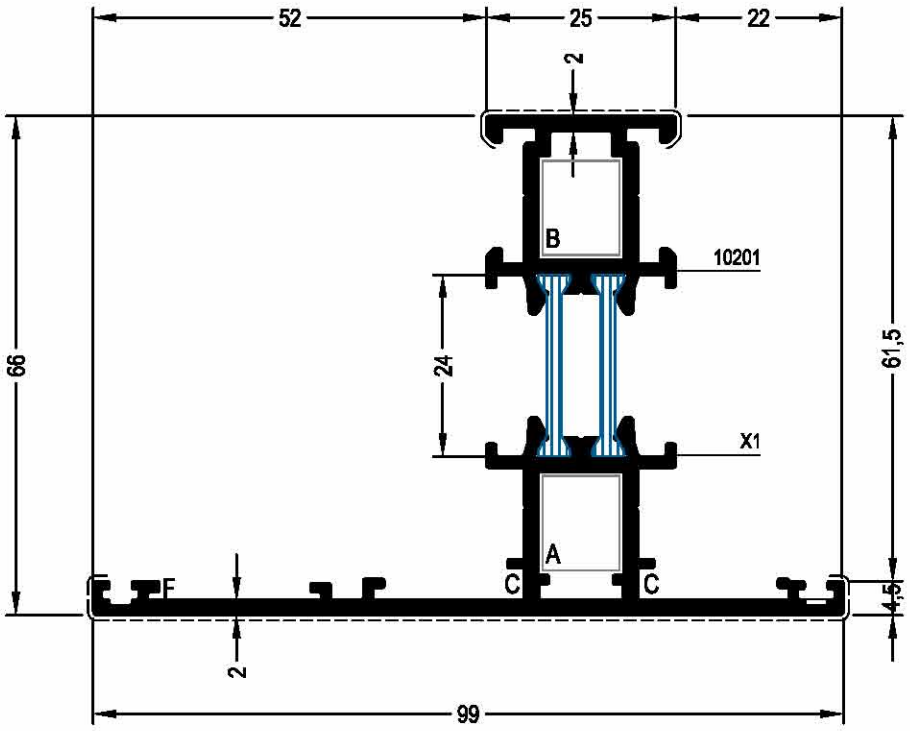
TRANSOM MULLION PROFILE 57 / 101			
PROFILE CODE	19MW06		THEORETICAL WEIGHT kg/mt 2.375
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10221	10220
45.532	37.493	6.665	11.479
THERMO BREAK			
		LOCAL (Pvc)	—

MULLION

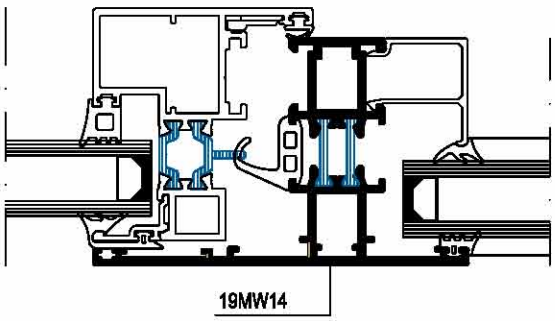


TRANSOM MULLION PROFILE 86 / 130				
PROFILE CODE		19MW07		THEORETICAL WEIGHT kg/mt: 2.768
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10244	10245	
46.415	110.679	9.565	14.379	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A	B	C
		14JW05	14JW04	—
CORNER CLEATS		A	B	C
		14LW34	14LW34	M.fuji 2000

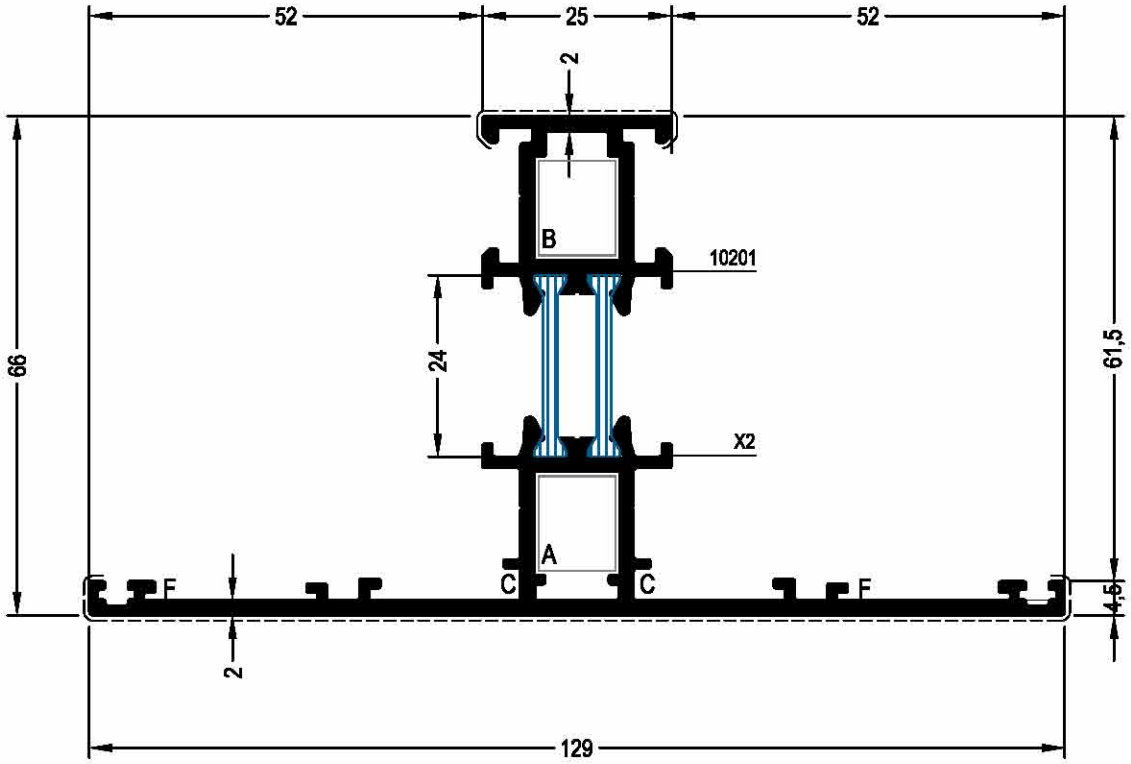
MULLION



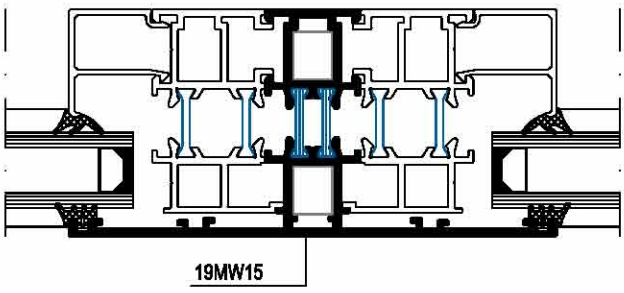
TRANSOM MULLION PROFILE 25 / 99					
PROFILE CODE		19MW14		THEORETICAL WEIGHT kg/mt	1.695
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201		X1	
33.114	18.308	3.465		11.299	
THERMO BREAK					
		LOCAL (Pvc)		-----	
T JUNCTION		A	B	C	
		14JW05	14JW04	—	—
CORNER CLEATS		A	B	C	F
		14LW14	14LW14	M.fuji 2000	STEEL



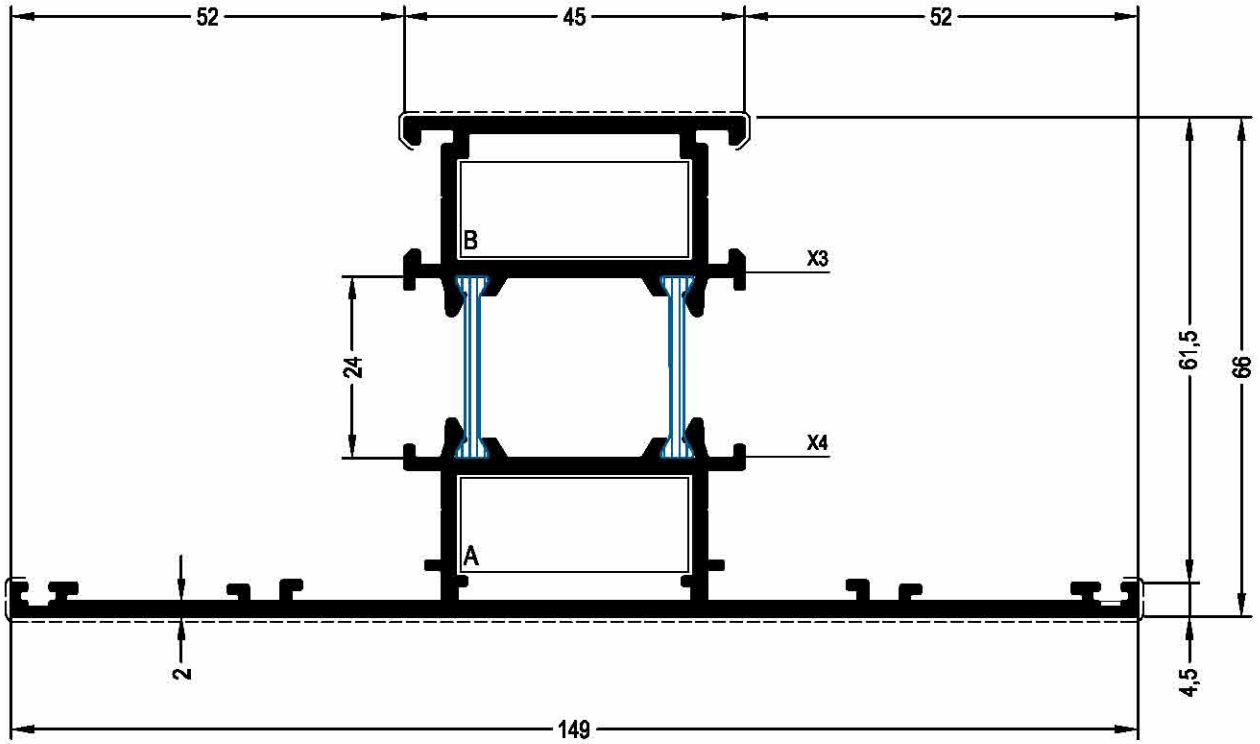
MULLION



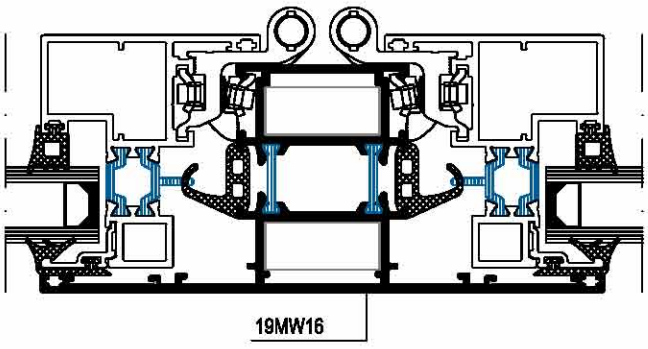
TRANSOM MULLION PROFILE 25 / 129					
PROFILE CODE		19MW15		THEORETICAL WEIGHT kg/mt	1.885
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201		X2	
45.113	29.198	3.465		14.278	
THERMO BREAK					
		LOCAL (Pvc)		-----	
T JUNCTION		A	B	C	
		14JW05	14JW04	—	—
CORNER CLEATS		A	B	C	F
		14LW14	14LW14	M.fuji 2000	STEEL



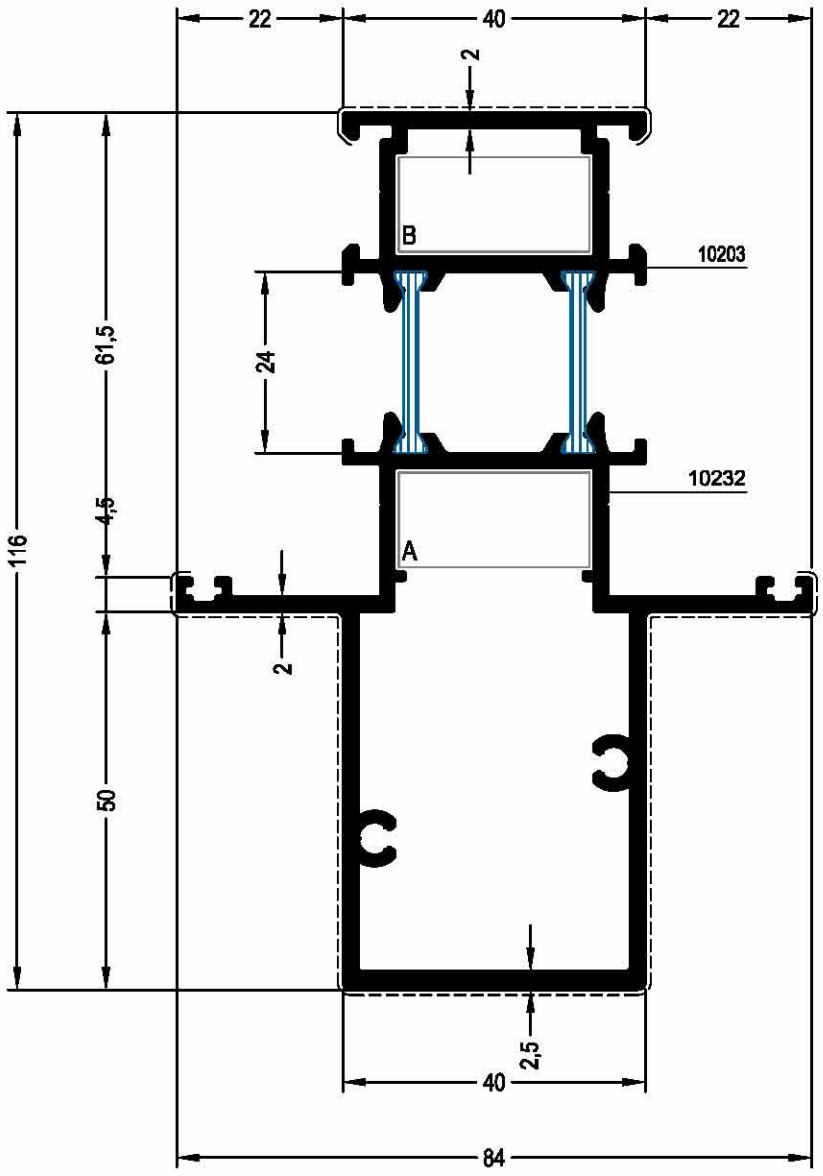
MULLION



TRANSOM MULLION PROFILE 45 / 149				
PROFILE CODE		19MW16		THEORETICAL WEIGHT kg/mt 2.323
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) X3	X4	
77.666	37.979	5.465	16.278	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A	B	C
		14JW05	14JW04	—

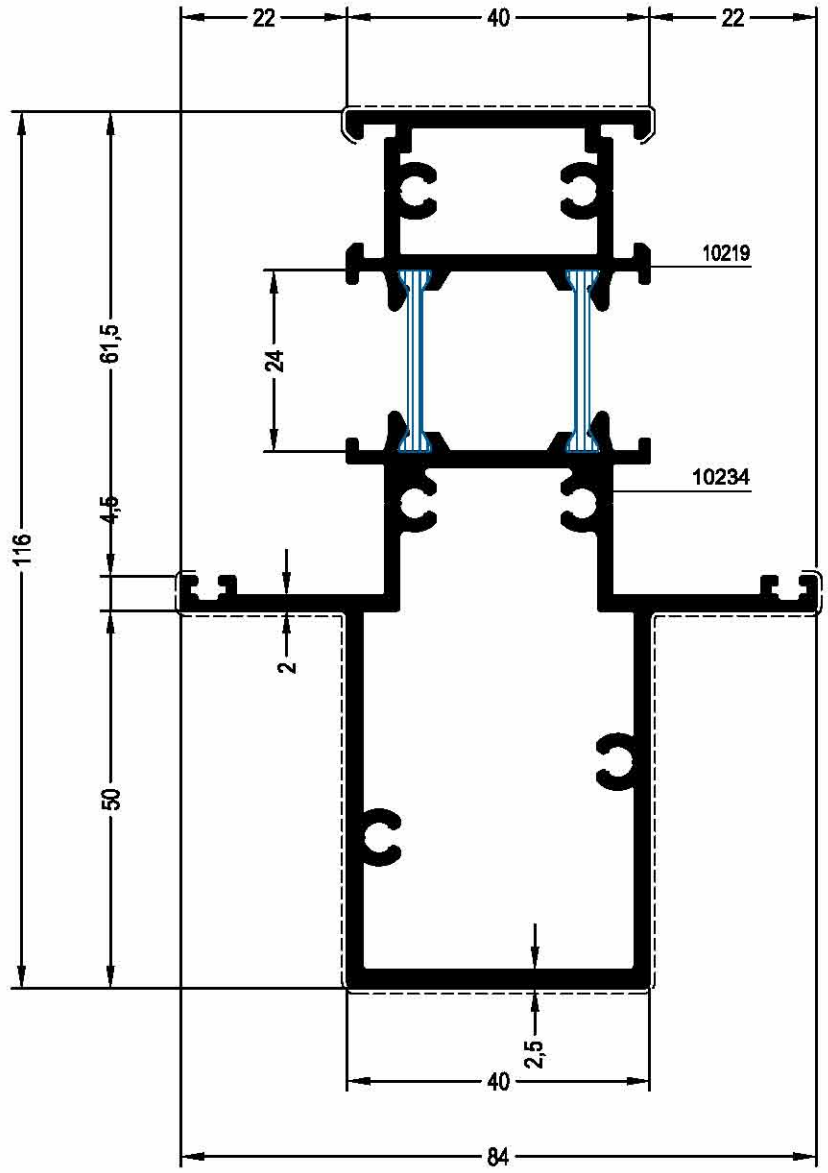


MULLION



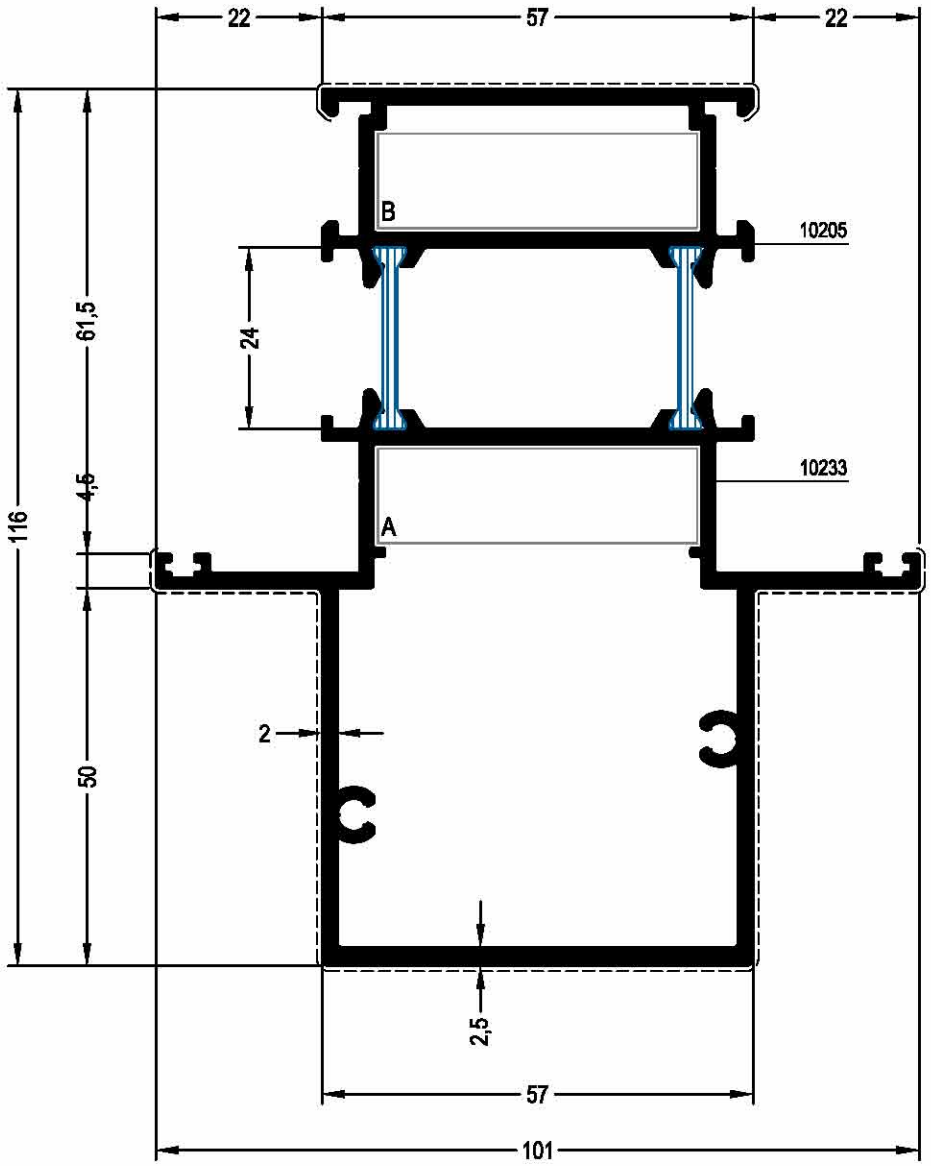
TRANSOM MULLION PROFILE 40 / 84				
PROFILE CODE		19MW08		THEORETICAL WEIGHT kg/mt: 2.547
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10203	10232	
109.702	28.479	4.965	19.608	
THERMO BREAK				
		LOCAL (Pvc)	-----	
T JUNCTION		A	B	C
		14JW05	14JW04	—

MULLION



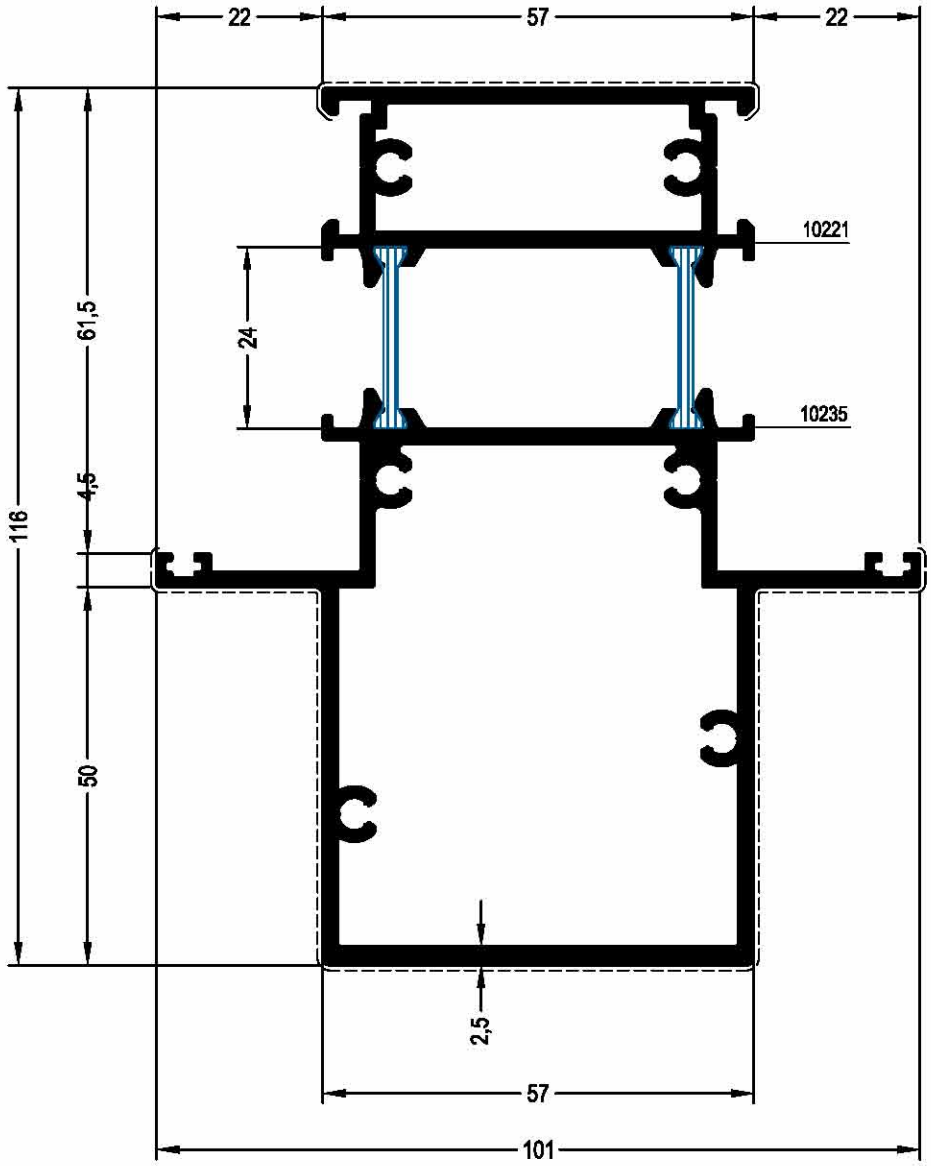
TRANSOM MULLION PROFILE 40 / 84			
PROFILE CODE		19MW09	THEORETICAL WEIGHT kg/mt 2.738
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10219	10234
115.270	29.143	4.965	19.608
THERMO BREAK			
		LOCAL (Pvc)	—

MULLION



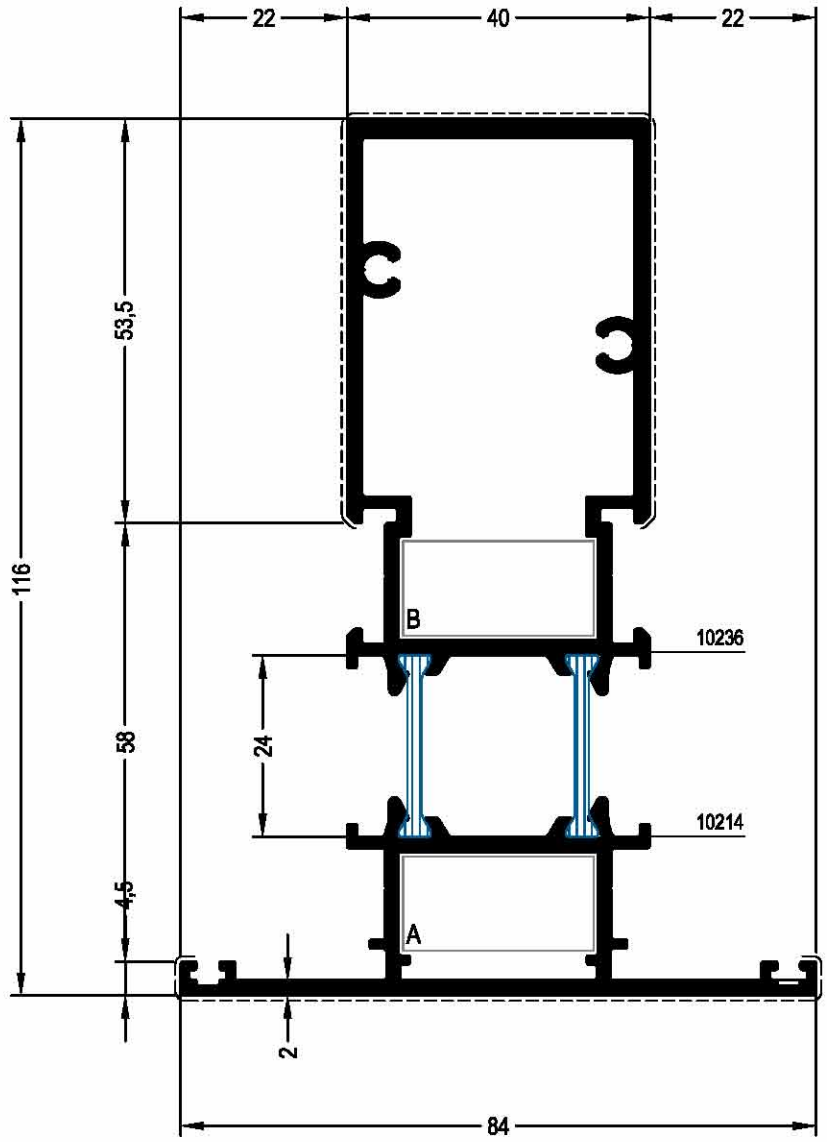
TRANSOM MULLION PROFILE 57 / 101				
PROFILE CODE		19MW10		THEORETICAL WEIGHT kg/mt: 2.937
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10205	10233	
136.110	60.716	6.728	21.070	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A: 14JW05	B: 14JW04	C: —

MULLION



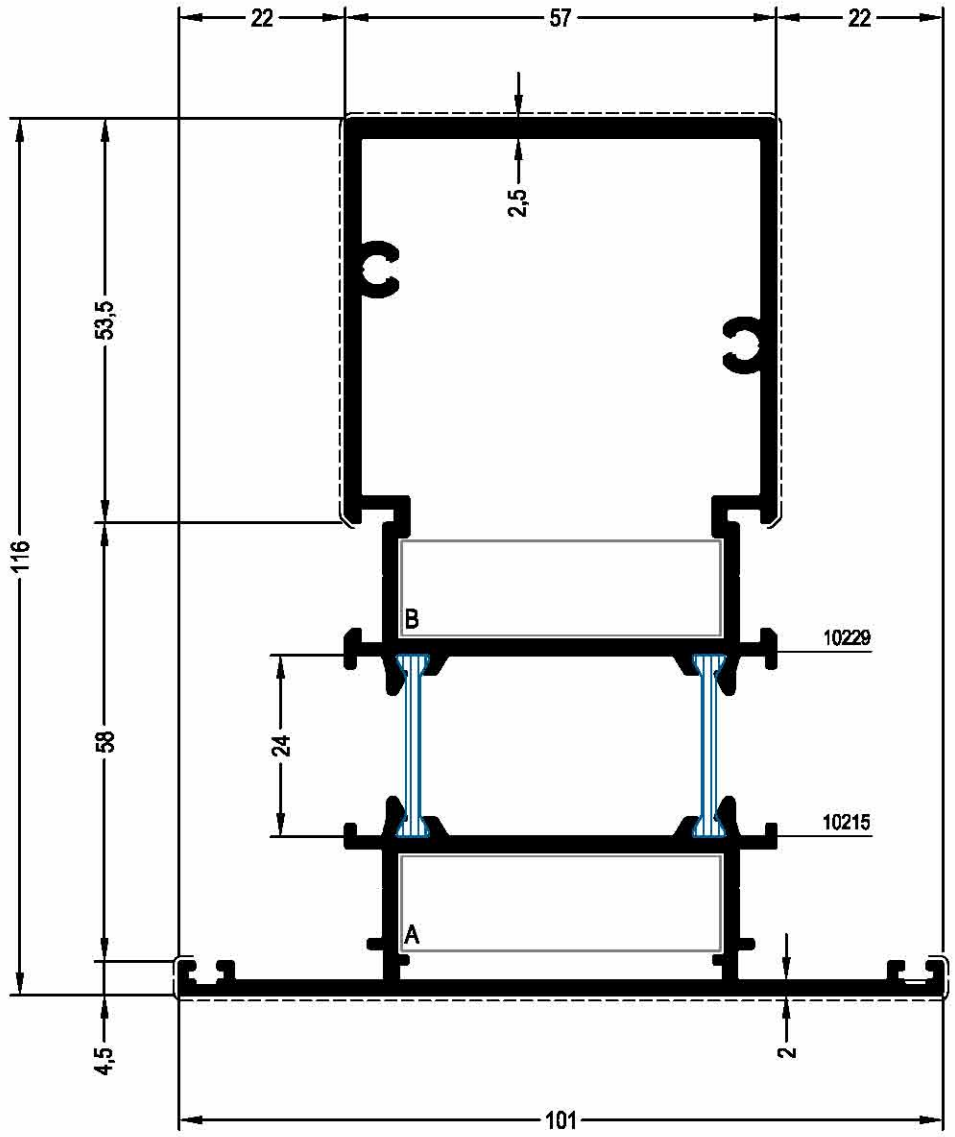
TRANSOM MULLION PROFILE 57 / 101			
PROFILE CODE	19MW11		THEORETICAL WEIGHT kg/mt 3.130
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10221	10235
141.500	63.443	6.728	21.070
THERMO BREAK			
		LOCAL (Pvc)	—

MULLION



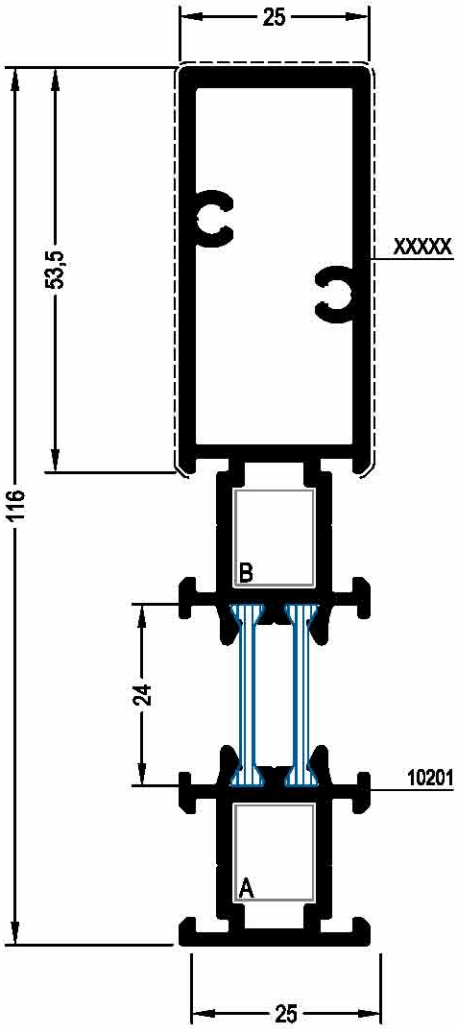
TRANSOM MULLION PROFILE 40 / 84				
PROFILE CODE		19MW12		THEORETICAL WEIGHT kg/mt: 2.579
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10236	10214	
131.547	28.870	14.905	9.779	
THERMO BREAK				
		LOCAL (Pvc)	—	
T JUNCTION		A	B	C
		14JW05	14JW04	—

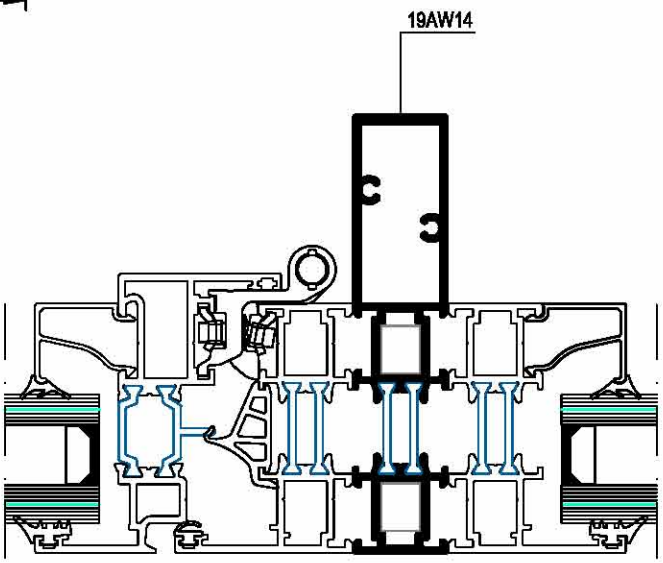
MULLION



TRANSOM MULLION PROFILE 57 / 101			
PROFILE CODE		19MW13	THEORETICAL WEIGHT kg/mt 2.971
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10229	10215
156.969	61.200	16.605	11.479
THERMO BREAK			
		LOCAL (Pvc)	—
T JUNCTION		A	B	C
		14JW05	14JW04	—

MULLION





ADAPTER PROFILE 25 / 110

PROFILE CODE	19AW14	THEORETICAL WEIGHT kg/mt: 2.504

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10201	Covering Surface (cm) XXXXX
85.872	5.182	3.465	13.405
THERMO BREAK			
		LOCAL (Pvc)	—

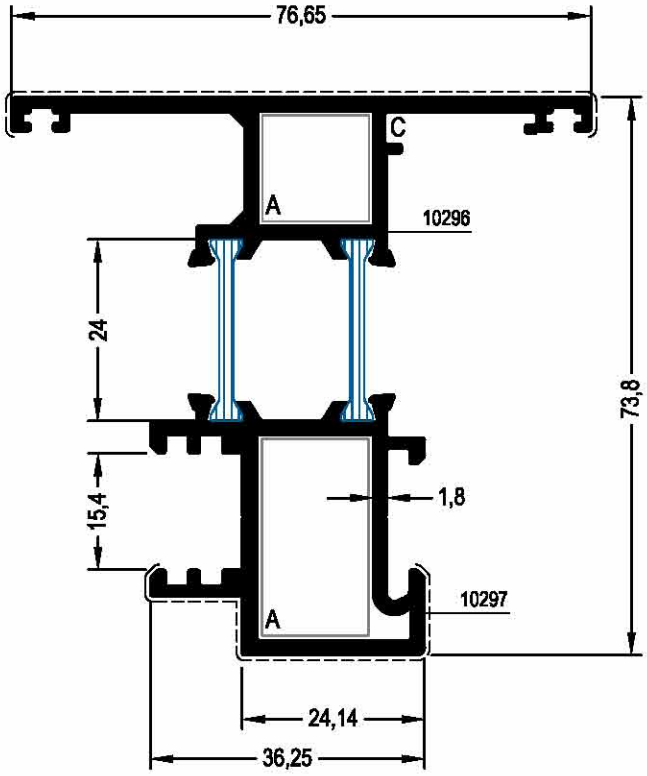
T JUNCTION	A	B	C
	14JW05	14JW04	—

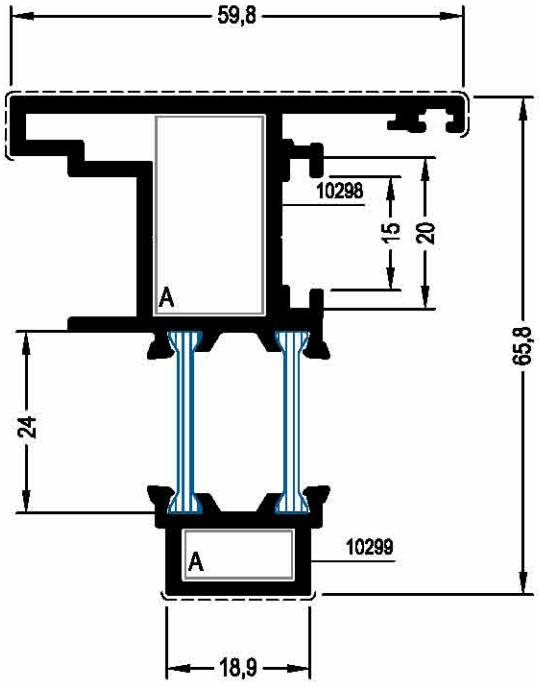
BRL Aluminium System

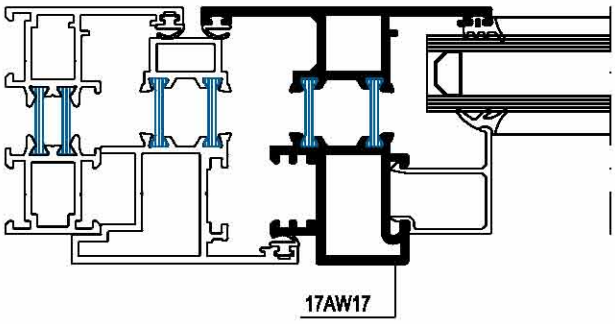
SYSTEM CASTLE 19'66 W+

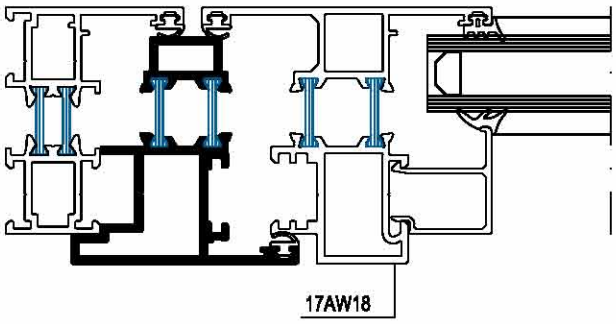
PROFILE

MULLION









PIVOT VENT PROFILE 76.65 / 67.8

PROFILE CODE	19AW17	THEORETICAL WEIGHT kg/mt
		1.753

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10296	10297
34.136	14.285	8.744	6.094

THERMO BREAK	LOCAL (Pvc)	—

CORNER CLEATS	A	B	C
	14LW13	14LW13	M.fuji 2000

PIVOT ADAPTER 61 / 60

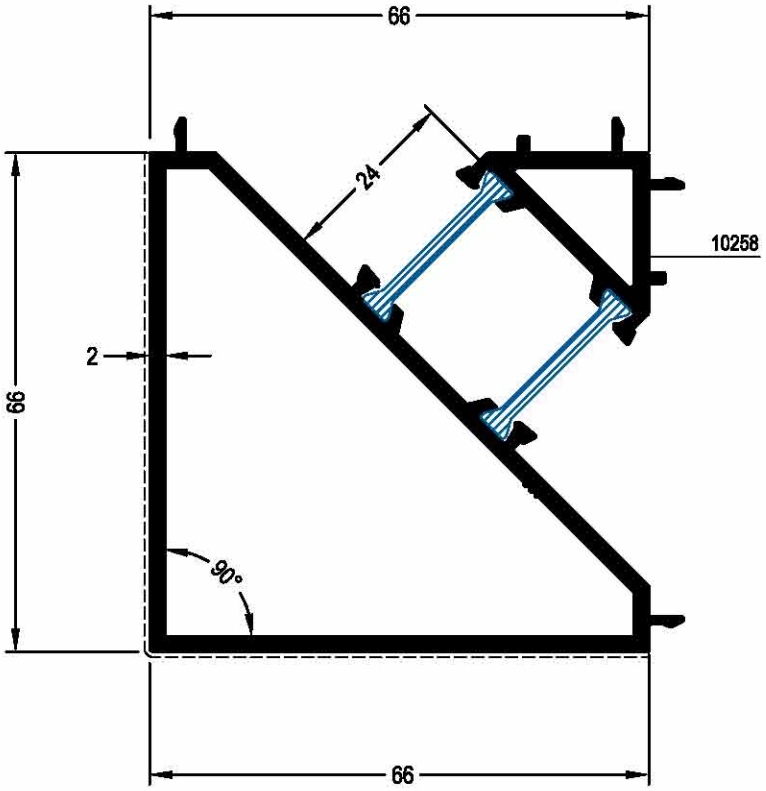
PROFILE CODE	19AW18	THEORETICAL WEIGHT kg/mt
		1.475

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10298	10299
22.421	9.109	7.378	2.018

THERMO BREAK	LOCAL (Pvc)	-----

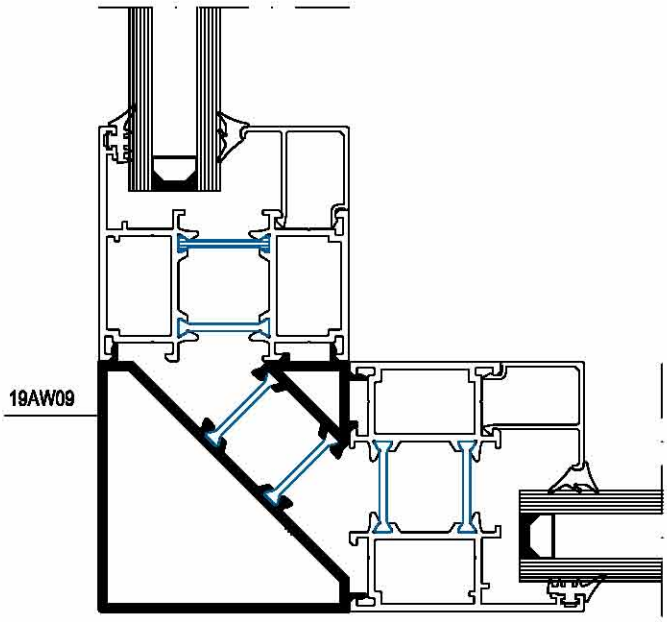
CORNER CLEATS	A	B	C
	14LW13	14LW13	M.fuji 2000

MULLION

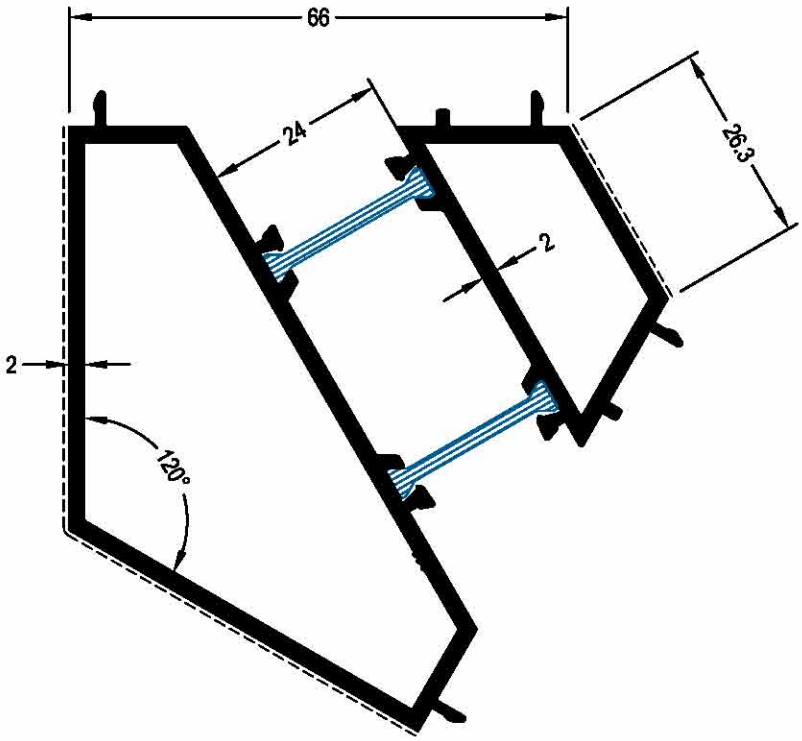


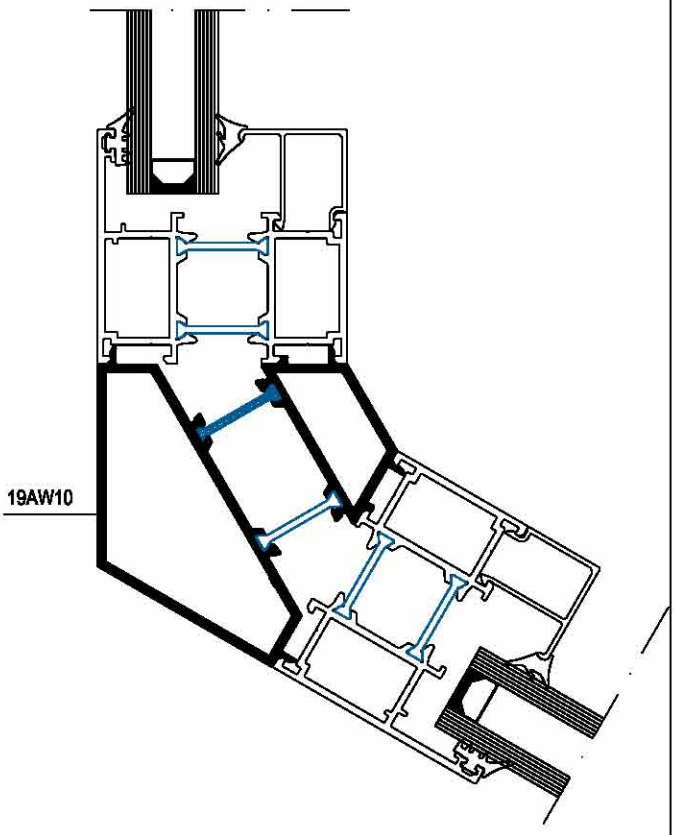
ADAPTER FOR 90° 60 / 60

PROFILE CODE	19AW09	THEORETICAL WEIGHT kg/mt 1.919	
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10258	10257
32.325	28.538	---	12.025
THERMO BREAK			
		LOCAL (Pvc)	—



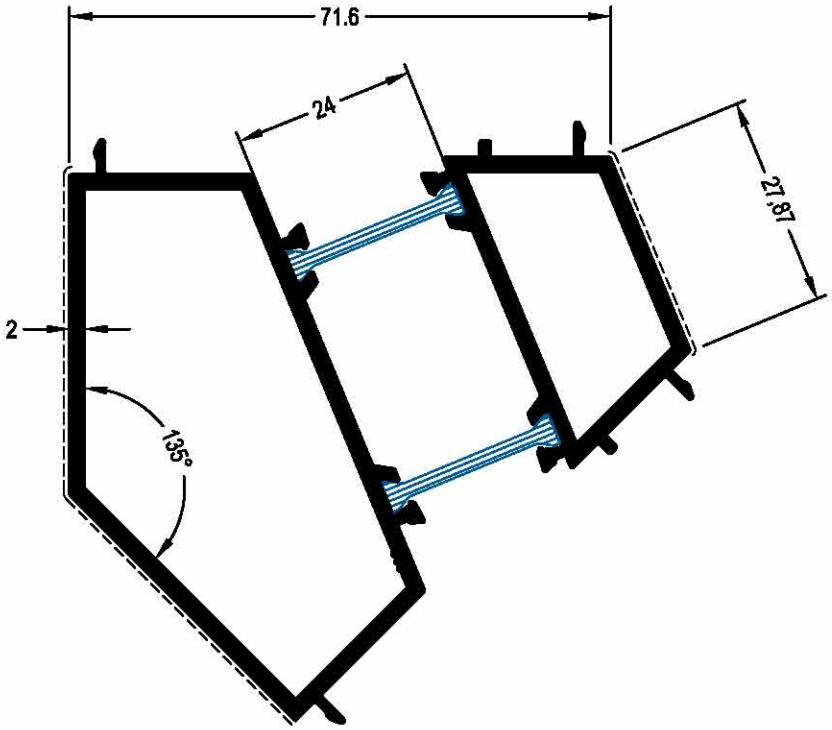
MULLION

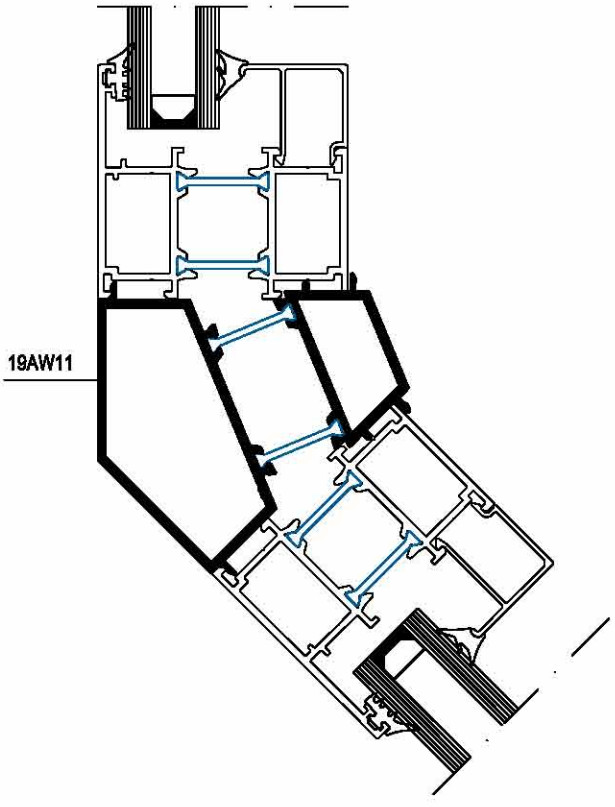




ADAPTER FOR 120° 60 / 60			
PROFILE CODE		19AW10	THEORETICAL WEIGHT kg/mt 2.073
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10259	10260
36.344	34.004	9.986	2.626
THERMO BREAK			
		LOCAL (Pvc)	—

MULLION





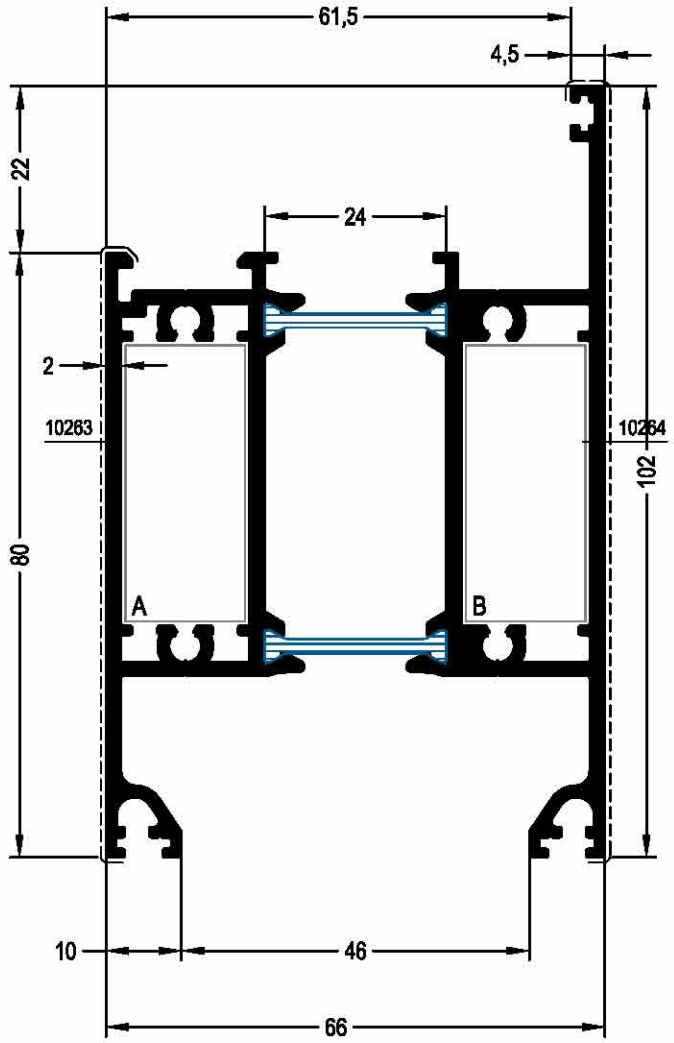
ADAPTER FOR 135° 60 / 60			
PROFILE CODE		19AW11	THEORETICAL WEIGHT kg/mt 1.939
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10261	10262
28.873	26.769	8.056	2.872
THERMO BREAK			
		LOCAL (Pvc)	—

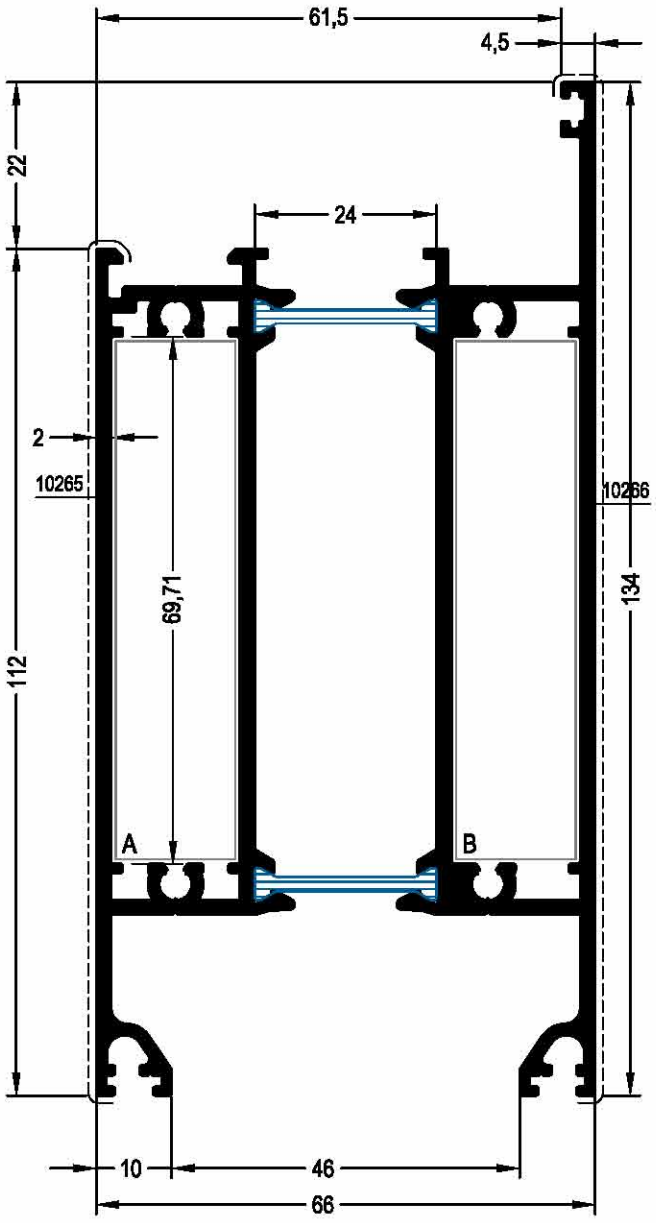
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

PROFILE

KICK PLATE





KICK PLATE PROFILE 80 / 102

PROFILE CODE	19KW01	THEORETICAL WEIGHT kg/mt
		2.642

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10263	10264
----	----	8.736	11.144

THERMO BREAK	LOCAL (Pvc)	—

T JUNCTION	A	B	C
	14JW06	14JW07	—

KICK PLATE PROFILE 112 / 134

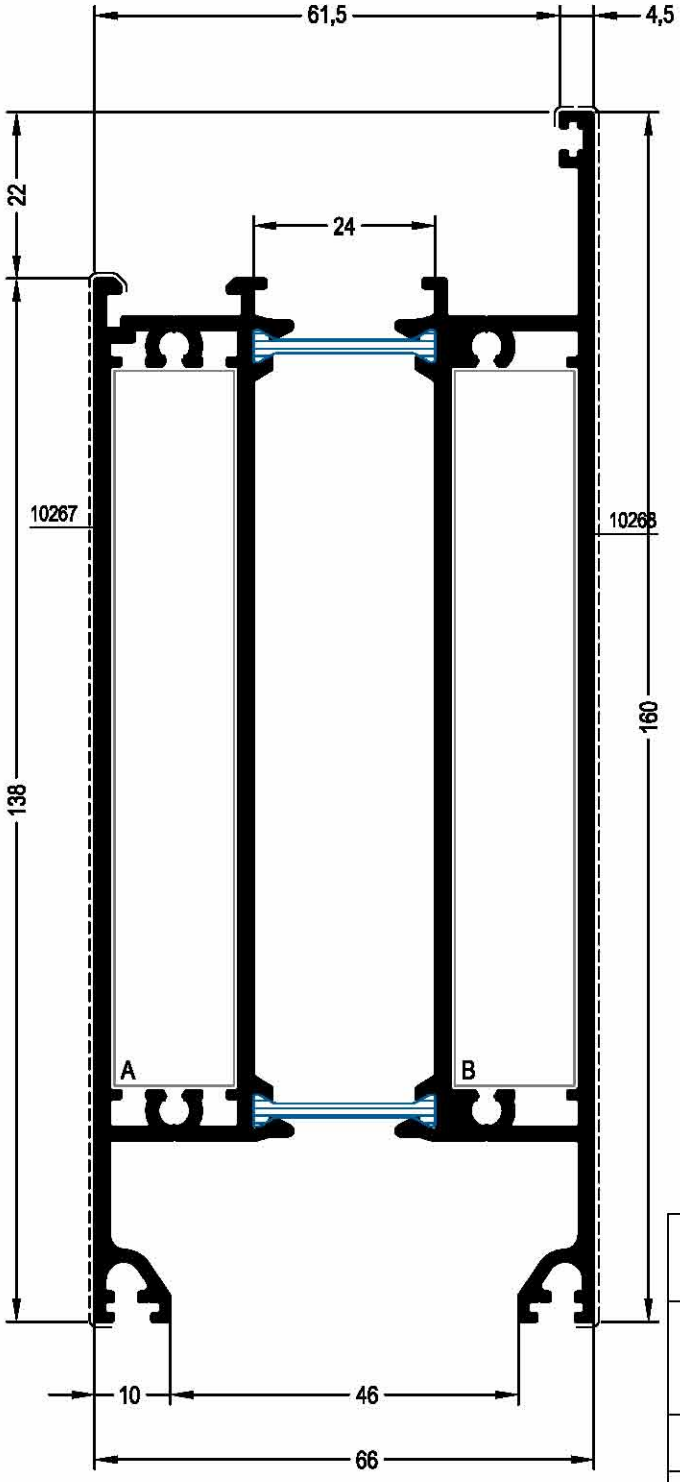
PROFILE CODE	19KW02	THEORETICAL WEIGHT kg/mt
		3.335

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10265	10266
----	----	11.994	14.344

THERMO BREAK	LOCAL (Pvc)	—

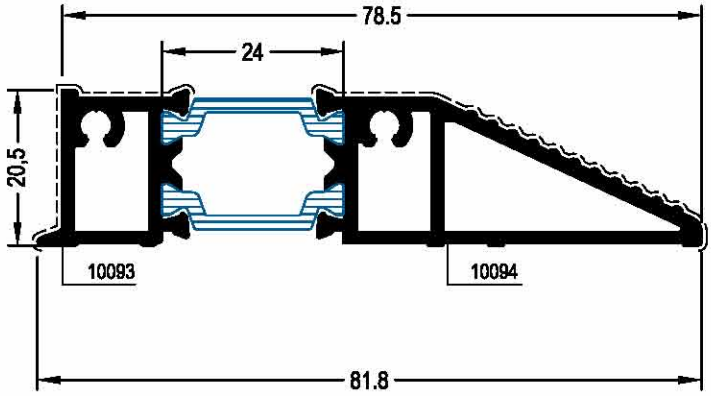
T JUNCTION	A	B	C
	14JW06	14JW07	—

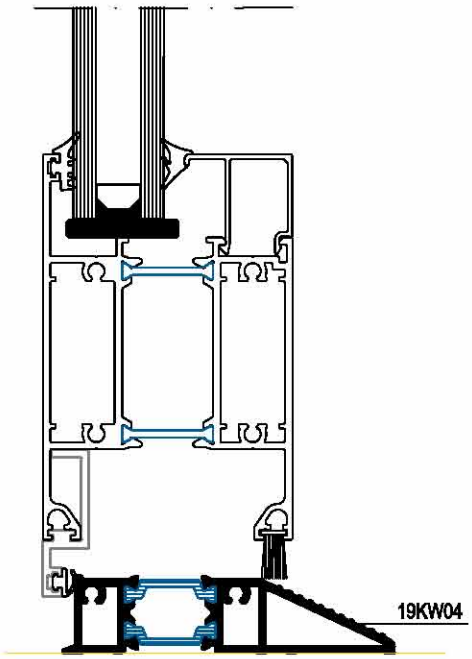
KICK PLATE

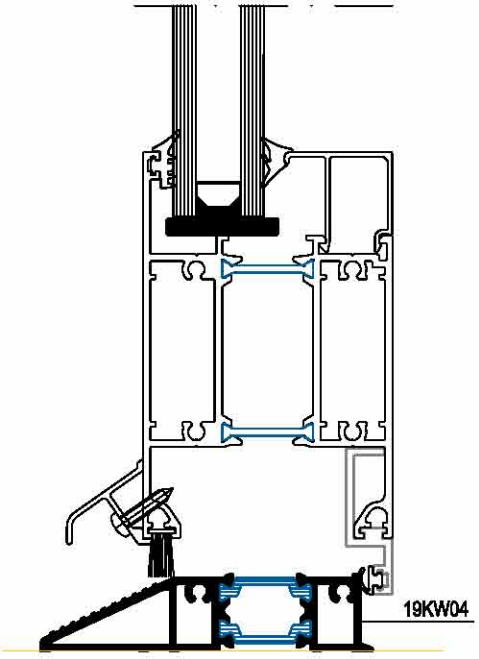


KICK PLATE PROFILE 138 / 160				
PROFILE CODE		19KW03		THEORETICAL WEIGHT kg/mt: 3.900
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10267	10268	
-----	-----	14.594	16.944	
THERMO BREAK				
		LOCAL (Pvc)	----	
T JUNCTION		A: 14JW06	B: 14JW07	C: -----

KICK PLATE

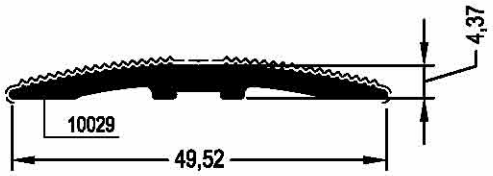


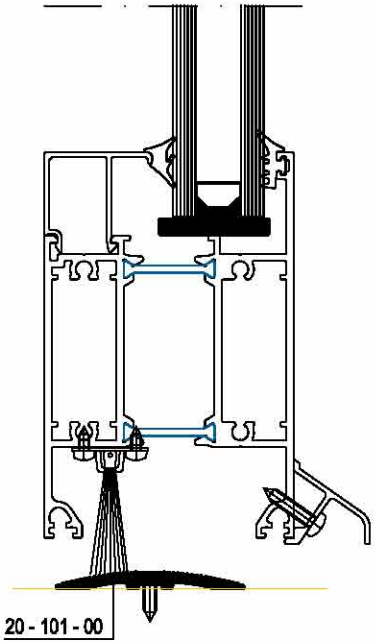




THRESHOLD PROFILE			
PROFILE CODE		19KW04	THEORETICAL WEIGHT kg/mt 1.219
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm) 10093	10094
-----	—	—	—
THERMO BREAK			
		LOCAL (Pvc)	—
APPLICATION PROFILE			
FACE CAP			

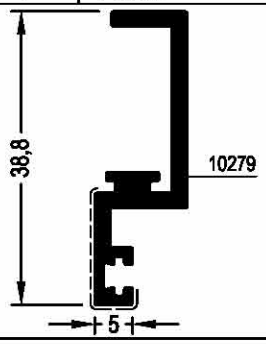
KICK PLATE





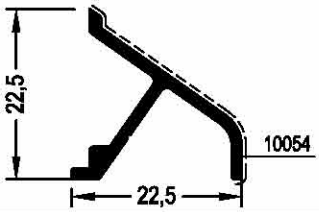
THRESHOLD PROFILE

PROFILE CODE	20 - 101 - 00	THEORETICAL WEIGHT kg/mt
		0.355
Coating Surface (cm)	11.405	



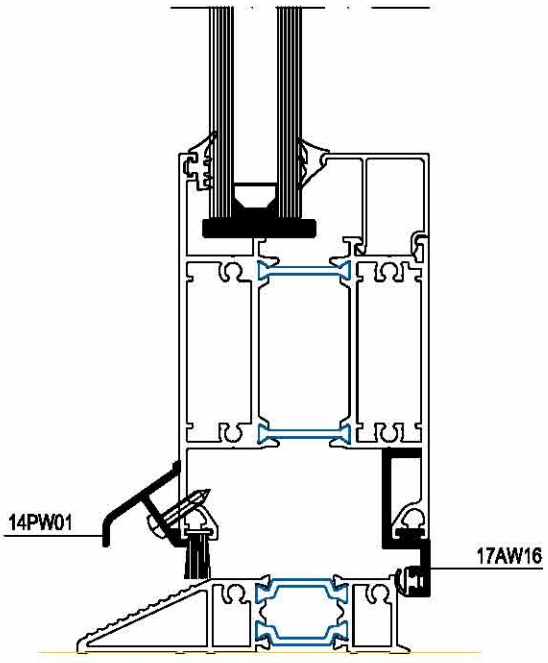
KICK PLATE PROFILE

PROFILE CODE	17AW16		THEORETICAL WEIGHT kg/mt
			0.373
Coating Surface (cm)	14.314	Covering Surface (cm)	2.359

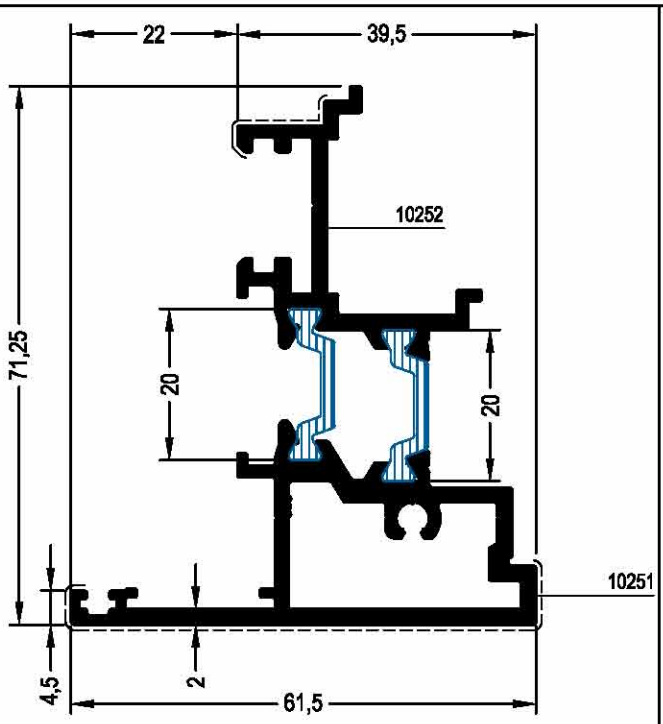


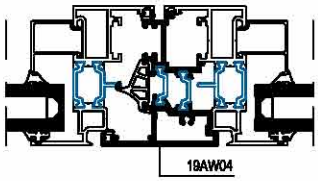
DRAINAGE PROFILE

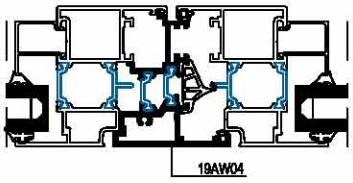
PROFILE CODE	14PW01	THEORETICAL WEIGHT kg/mt
		0.190
Coating Surface (cm)	10.183	



ADAPTERS

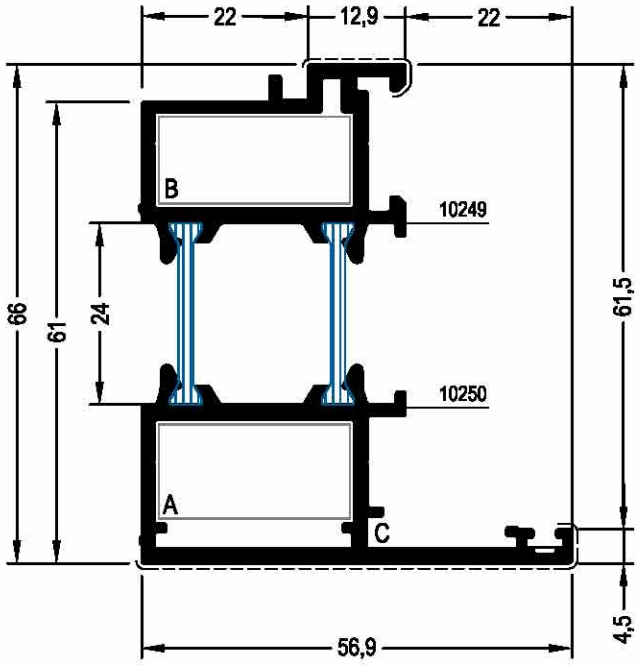


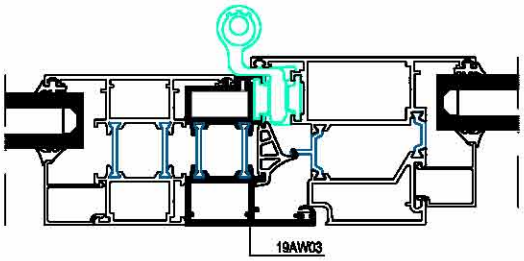




ADAPTER 61.5 / 65.25

PROFILE CODE	19AW04	THEORETICAL WEIGHT kg/mt	1.581
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm)	
		10252	10251
-----	——	1.966	7.718
THERMO BREAK			
		LOCAL (Pvc)	——
APPLICATION PROFILE	17VW01,17VW02,17VW07		
FACE CAP		TOP	BOTTOM
		17A1207-T	17A1207-B

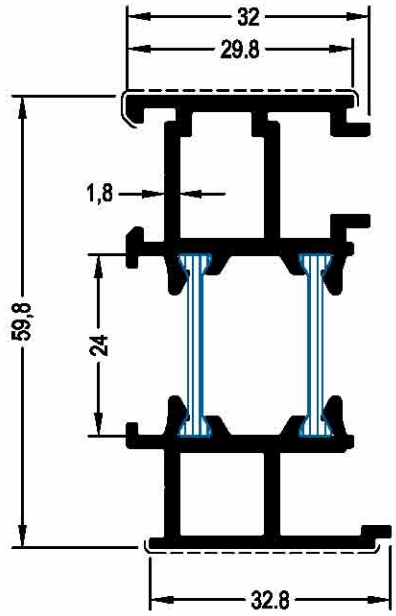


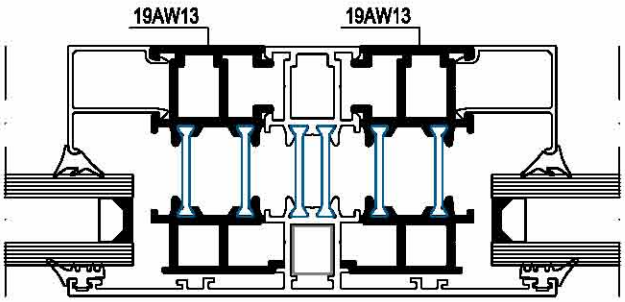


ADAPTER 56.9 / 60

PROFILE CODE	19AW03	THEORETICAL WEIGHT kg/mt	1.531
Jxx (cm4)	Jyy (cm4)	Covering Surface (cm)	
		10249	10250
——	——	1.894	6.444
THERMO BREAK			
		LOCAL (Pvc)	——
CORNER CLEATS		A	B	C
		14LW32	14LW32	M.fuji 2000
APPLICATION PROFILE	17FW01,17FW02,17FW03,17FW04		
	17VW05,17VW06		
FACE CAP		TOP	BOTTOM
		——	———

ADAPTERS



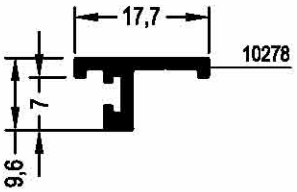


ADAPTER 32 / 53.8

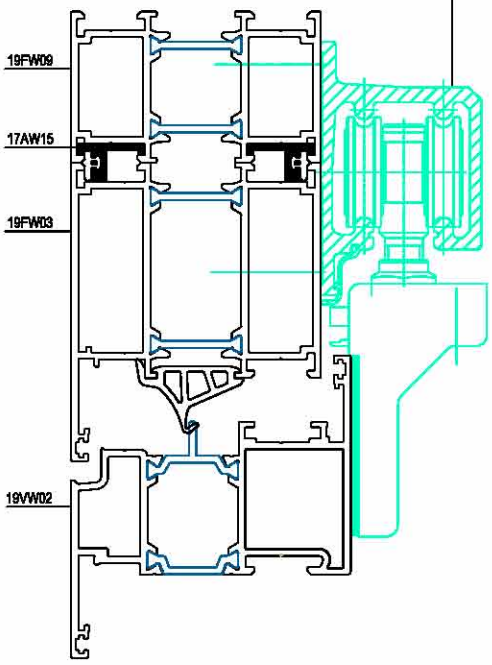
PROFILE CODE	19AW13	THEORETICAL WEIGHT kg/mt
		1.267

Jxx (cm4)	Jyy (cm4)	Covering Surface (cm)	
—	—	3.616	3.147

THERMO BREAK	IMPORT (Polyamide)	908300 (18 mm I)
	LOCAL (Pvc)	-----
APPLICATION PROFILE		



sigenia FS-PORTAL LM

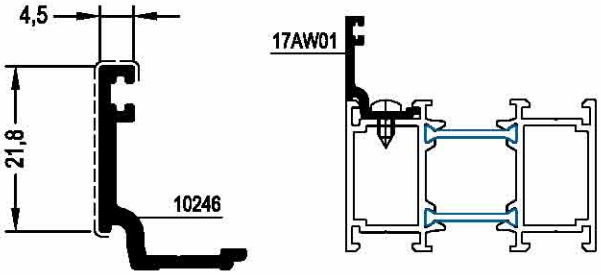


ADAPTER 17.7 / 9.6

PROFILE CODE	17AW15	THEORETICAL WEIGHT kg/mt
		0.137

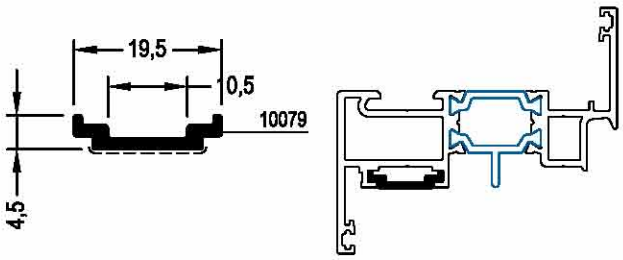
Covering Surface (cm)
—

ADAPTER



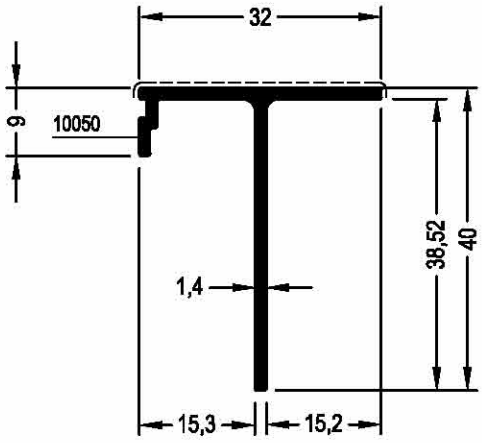
ADAPTER 4,5 / 21.8

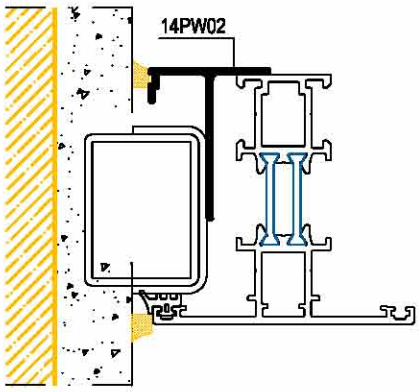
PROFILE CODE	17AW01	THEORETICAL WEIGHT kg/mt
		0.234
Covering Surface (cm)		
3.014		



SLIDING ROAD PROFILE

PROFILE CODE	14IW01	THEORETICAL WEIGHT kg/mt
		0.105

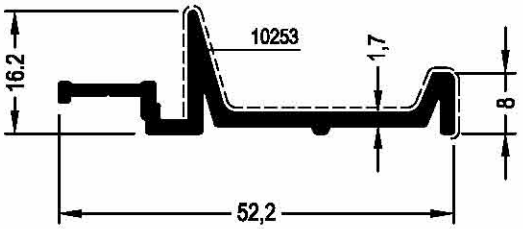


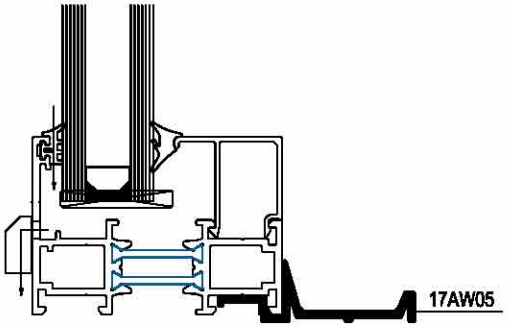


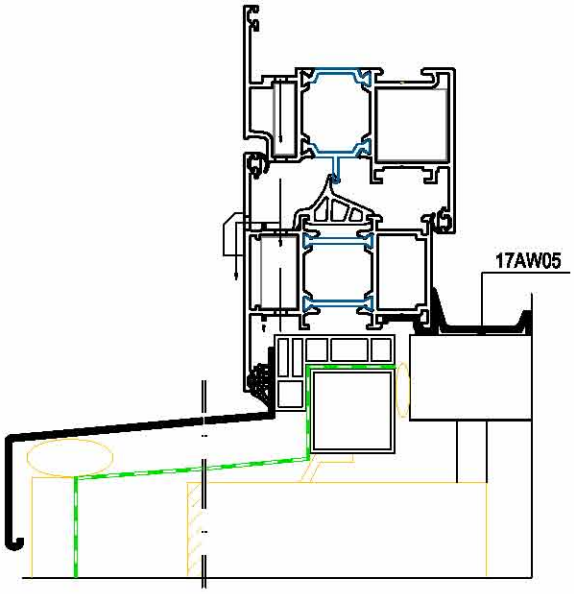
T PROFILE

PROFILE CODE	14PW02	THEORETICAL WEIGHT kg/mt
		0.321
Covering Surface (cm)		
3.508		

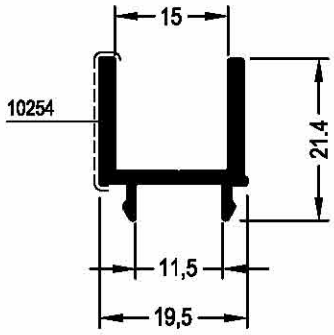
ADAPTER

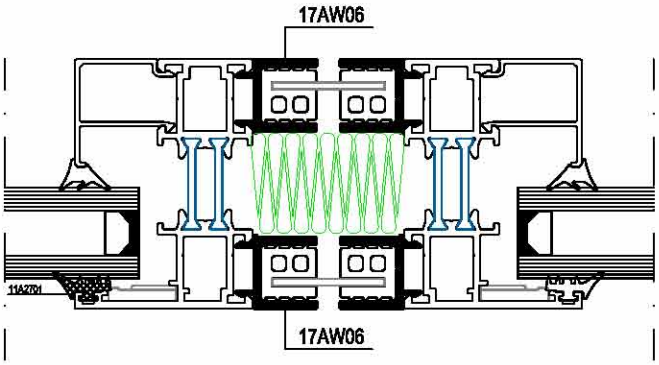






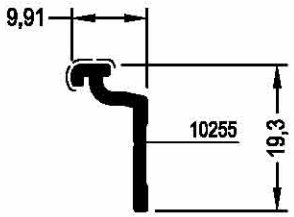
ADAPTER 52.2 / 16.2		
PROFILE CODE	17AW05	THEORETICAL WEIGHT kg/mt 0.407
Covering Surface (cm)		
7.082		

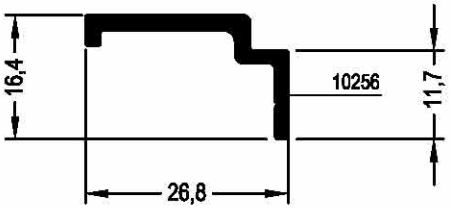




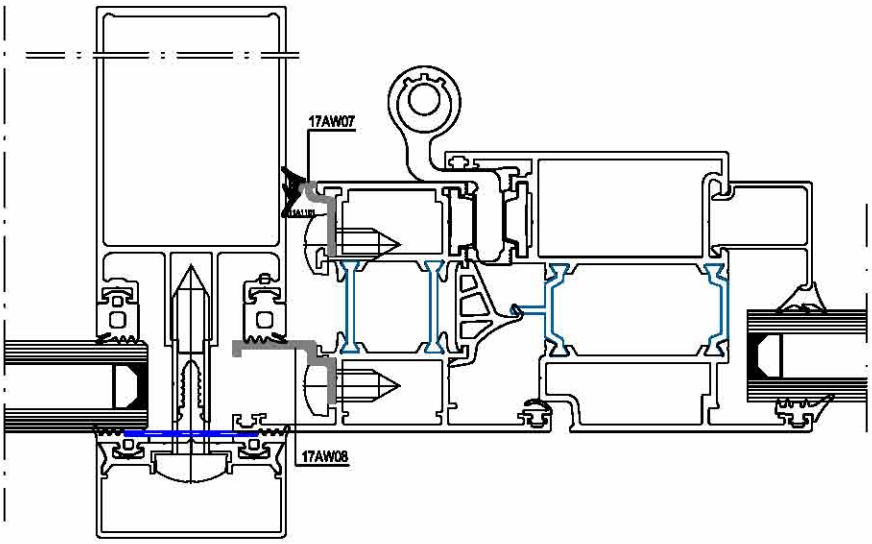
ADAPTER 19.5 / 21.4		
PROFILE CODE	17AW06	THEORETICAL WEIGHT kg/mt 0.278
Covering Surface (cm)		
2.127		

ADAPTER

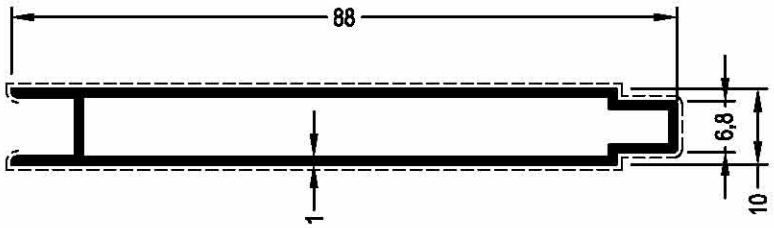




ADAPTER 9.91 / 19.3			ADAPTER 26.8 / 16.4		
PROFILE CODE	17AW07	THEORETICAL WEIGHT kg/mt 0.113	PROFILE CODE	17AW08	THEORETICAL WEIGHT kg/mt 0.221
Covering Surface (cm)			Covering Surface (cm)		
0.880			—		

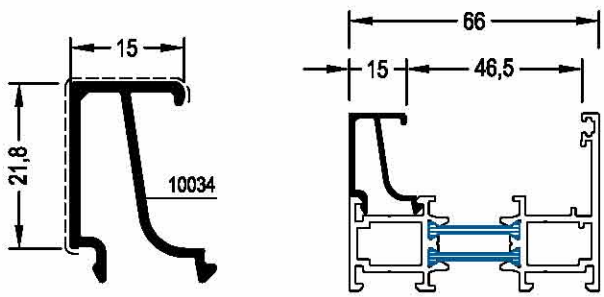


ADAPTER



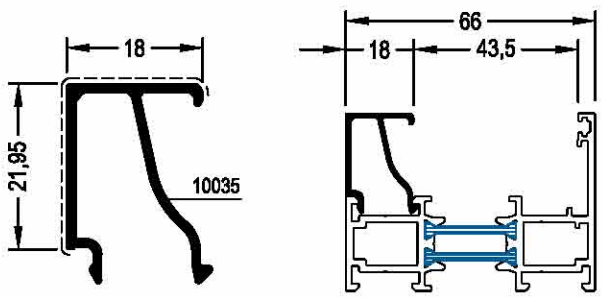
ADAPTER 10 / 88		
PROFILE CODE	1274	THEORETICAL WEIGHT kg/mt
		0.524
Covering Surface (cm)		
16.536		

GLAZING BEAD



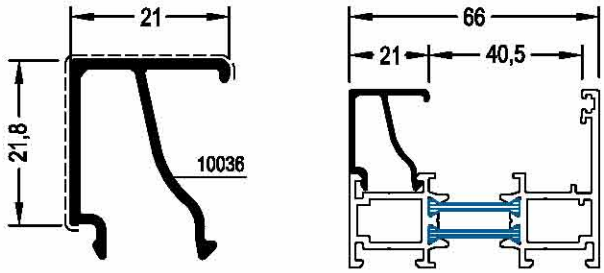
GLAZING BEAD 15/ 21.8

PROFILE CODE	14GW03	THEORETICAL WEIGHT kg/mt 0.245
Covering Surface (cm)		
4.059		



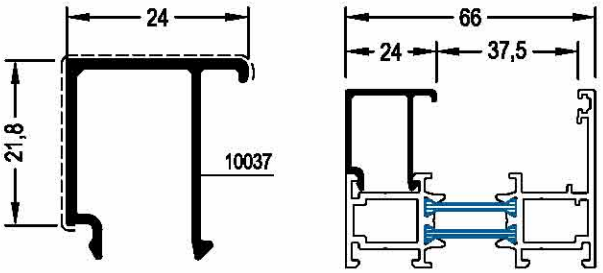
GLAZING BEAD 18 / 21.95

PROFILE CODE	14GW04	THEORETICAL WEIGHT kg/mt 0.246
Covering Surface (cm)		
4.226		



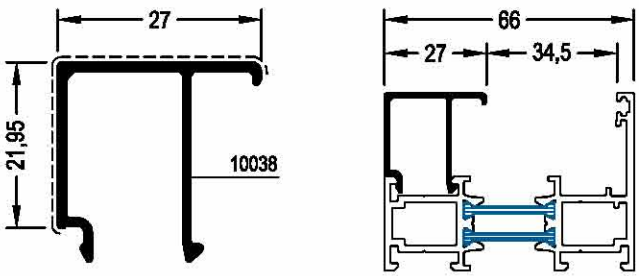
GLAZING BEAD 21 / 21.8

PROFILE CODE	14GW05	THEORETICAL WEIGHT kg/mt 0.256
Covering Surface (cm)		
4.569		



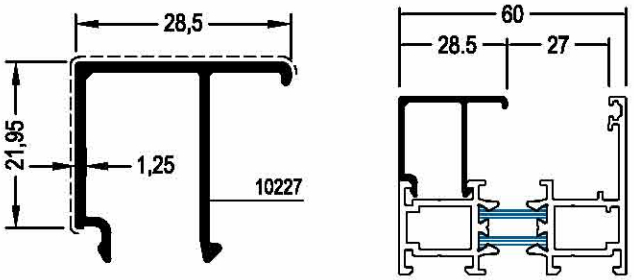
GLAZING BEAD 24 / 21.8

PROFILE CODE	14GW06	THEORETICAL WEIGHT kg/mt 0.260
Covering Surface (cm)		
4.959		



GLAZING BEAD 27 / 21.95

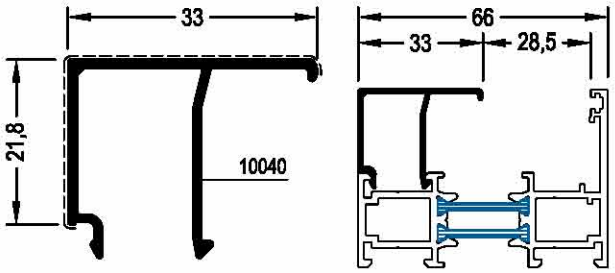
PROFILE CODE	14GW07	THEORETICAL WEIGHT kg/mt 0.270
Covering Surface (cm)		
5.126		



GLAZING BEAD 28.5 / 21.95

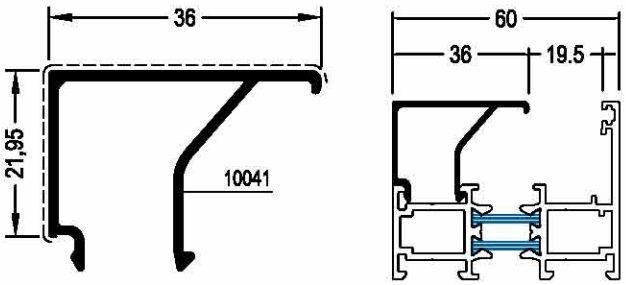
PROFILE CODE	14GW19	THEORETICAL WEIGHT kg/mt 0.276
Covering Surface (cm)		
5.276		

GLAZING BEAD



GLAZING BEAD 33 / 21.8

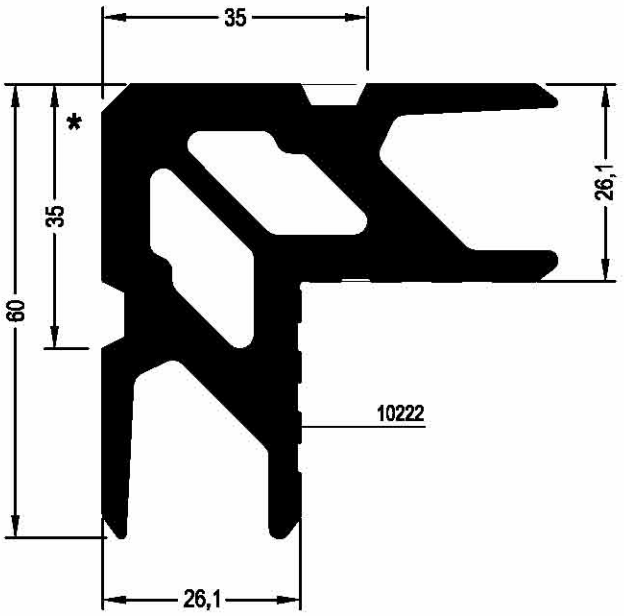
PROFILE CODE	14GW09	THEORETICAL WEIGHT kg/mt 0.291
Covering Surface (cm)		
5.830		

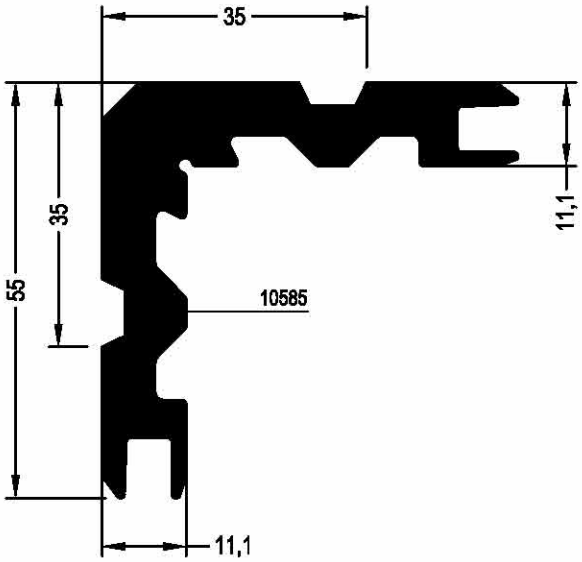


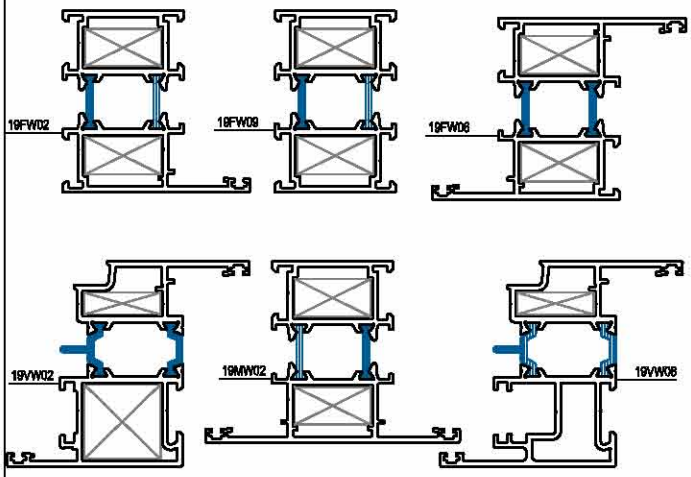
GLAZING BEAD 36 / 21.95

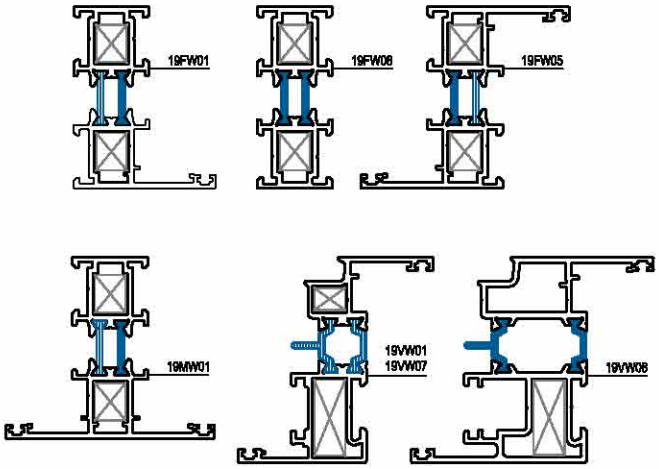
PROFILE CODE	14GW10	THEORETICAL WEIGHT kg/mt 0.311
Covering Surface (cm)		
6.026		

CORNER CLEATS









* pressed profile

* pressed profile

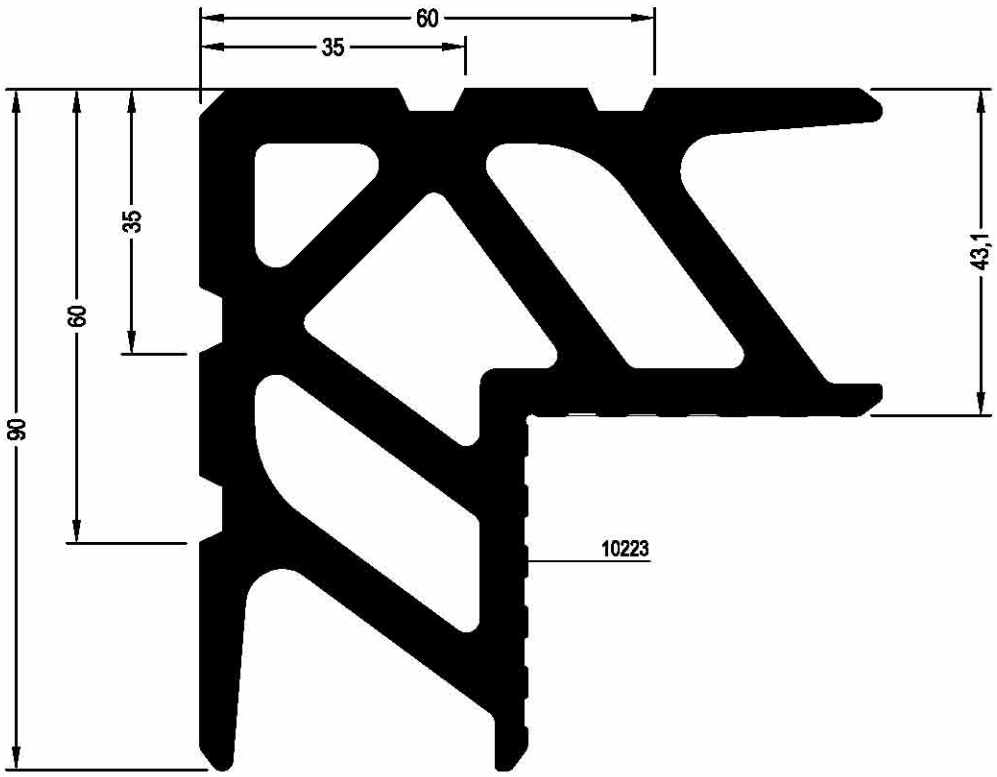
CORNER CLEATS 26.1 / 60			
PROFILE CODE	14LW32	PRES	THEORETICAL WEIGHT kg/mt 3.363

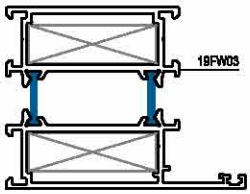
APPLICATION PROFILE	PROFILE CODE
	19FW02 , 19FW09 , 19FW06
	19MW02

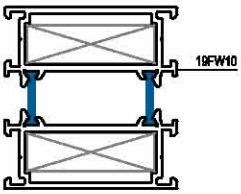
CORNER CLEATS 11.1 / 55			
PROFILE CODE	14LW14	PRES	THEORETICAL WEIGHT kg/mt 2.154

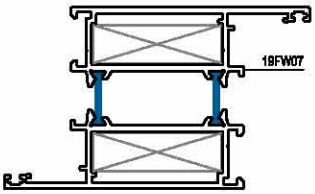
APPLICATION PROFILE	PROFILE CODE
	19FW01 , 19FW05, 19FW08
	19MW01 , 19VW01 , 19VW07 , 19VW08

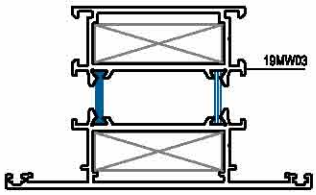
CORNER CLEATS

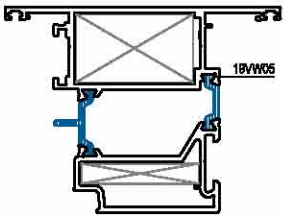


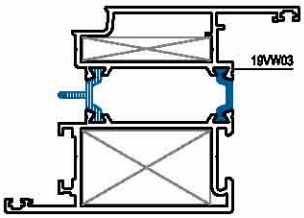








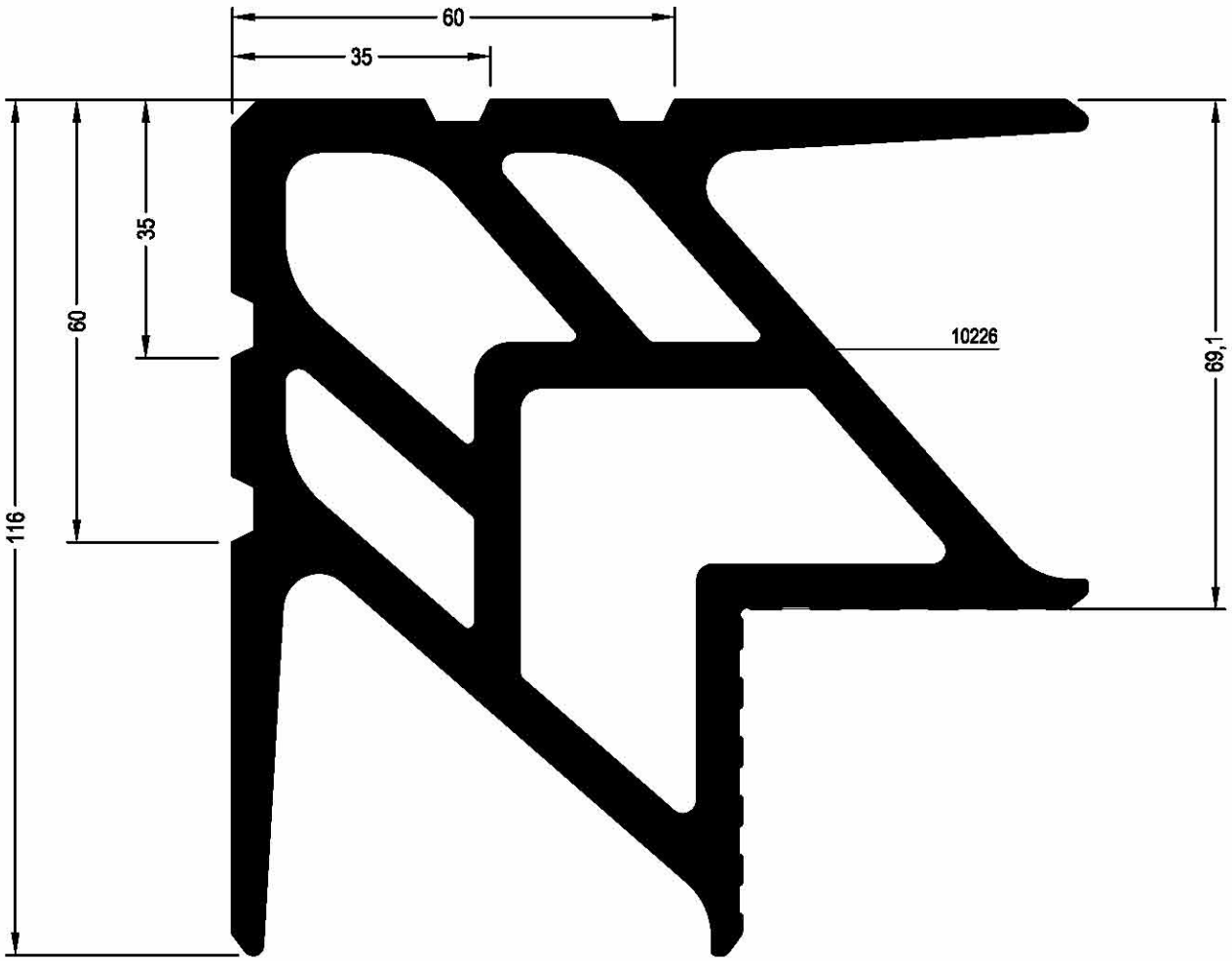


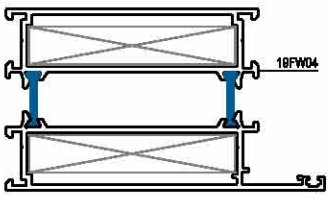


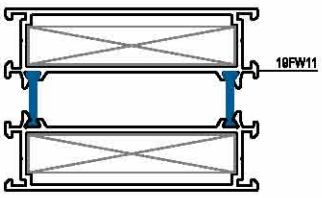
CORNER CLEATS 43.1 / 90			
PROFILE CODE	14LW33	PRES	THEORETICAL WEIGHT kg/mt 7.344

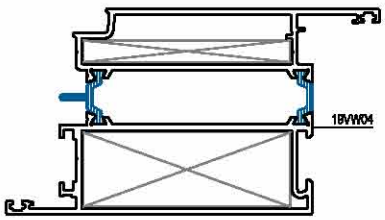
APPLICATION PROFILE	PROFILE CODE
	19FW03 , 19FW07, 19FW10
	19MW03 , 19VW05 , 19VW03

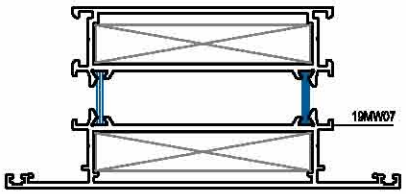
CORNER CLEATS

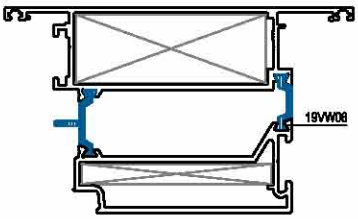












CORNER CLEATS 69.1 / 116			
PROFILE CODE	14LW34	PRES	THEORETICAL WEIGHT kg/mt 10.235

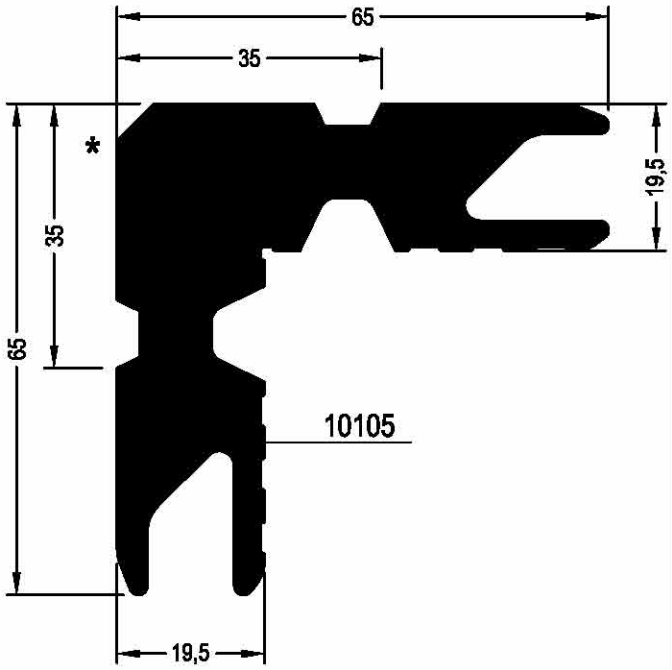
APPLICATION PROFILE	PROFILE CODE
	19FW04, 19FW11
	19MW07 , 19VW04 , 19VW06

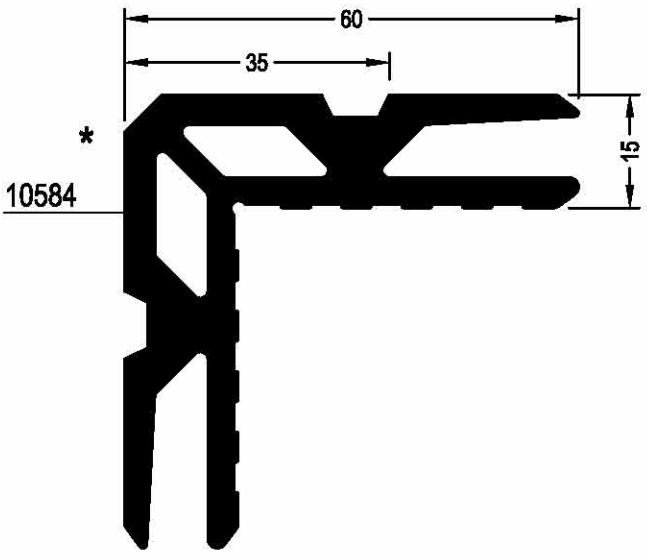
BRL Aluminium System

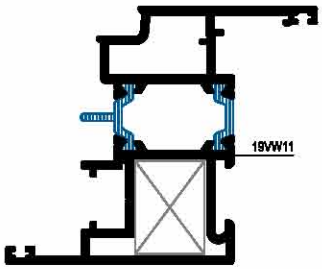
SYSTEM CASTLE 19'66 W+

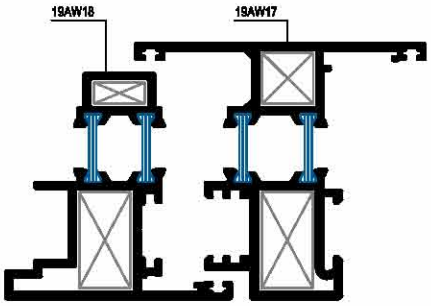
PROFILE

CORNER CLEATS









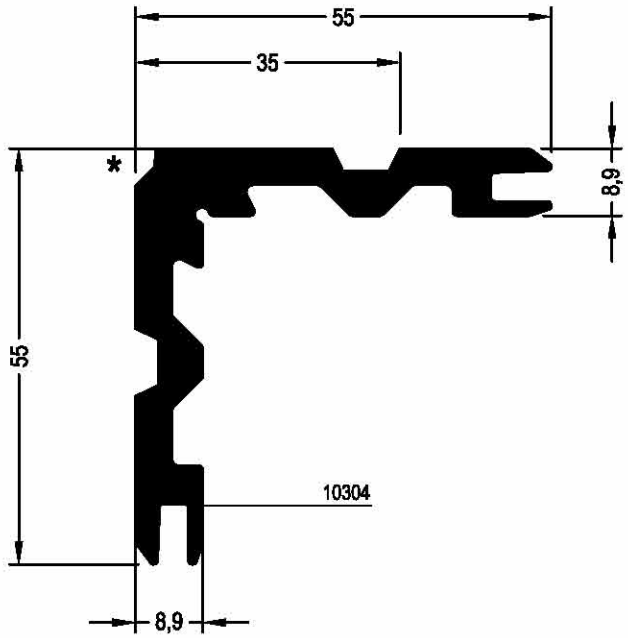
* pressed profile

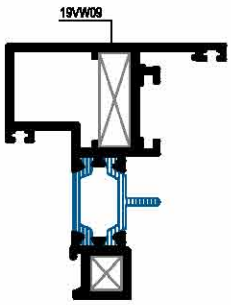
* pressed profile

CORNER CLEATS 19.5 / 65			
PROFILE CODE	14LW35	PRES	THEORETICAL WEIGHT kg/mt 4.270
APPLICATION PROFILE	PROFILE CODE 19VW11		

CORNER CLEATS 15 / 60		
PROFILE CODE	14LW13	THEORETICAL WEIGHT kg/mt 2.488
APPLICATION PROFILE	PROFILE CODE 19AW17 , 19AW18	

CORNER CLEATS

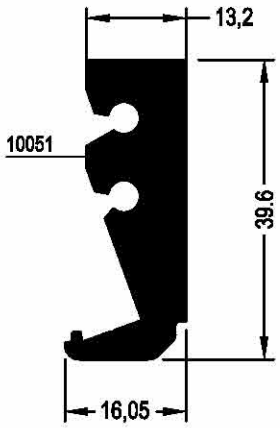


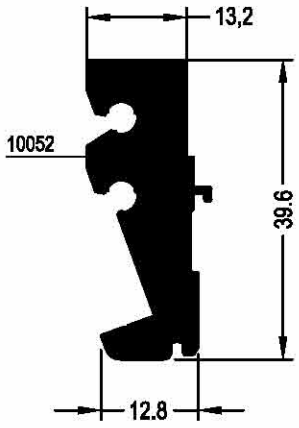


* pressed profile

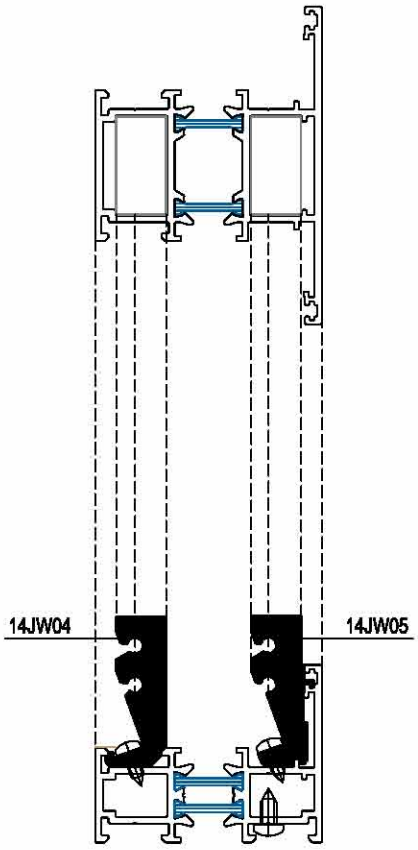
CORNER CLEATS 8.9 / 55			
PROFILE CODE	14LW45	PRES	THEORETICAL WEIGHT kg/mt 1.672
APPLICATION PROFILE	PROFILE CODE 19VW09		

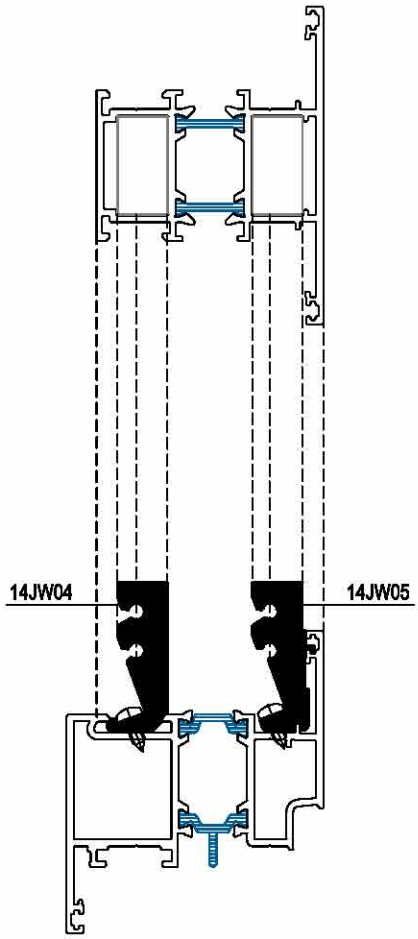
T JUNCTION



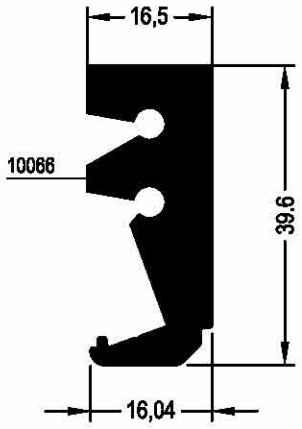


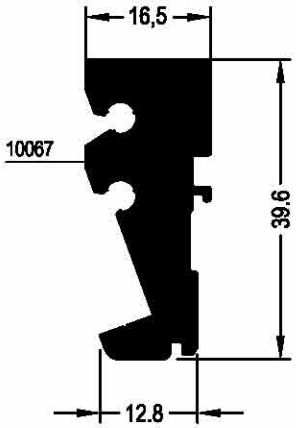
T JUNCTION 13.2 / 39.6				T JUNCTION 13.2 / 39.6			
PROFILE CODE	14JW04	PRES	THEORETICAL WEIGHT kg/mt 1.056	PROFILE CODE	14JW05	PRES	THEORETICAL WEIGHT kg/mt 1.056



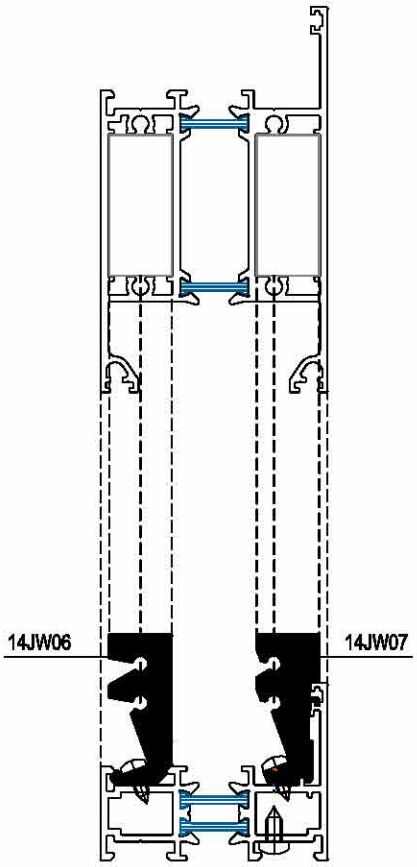


T JUNCTION

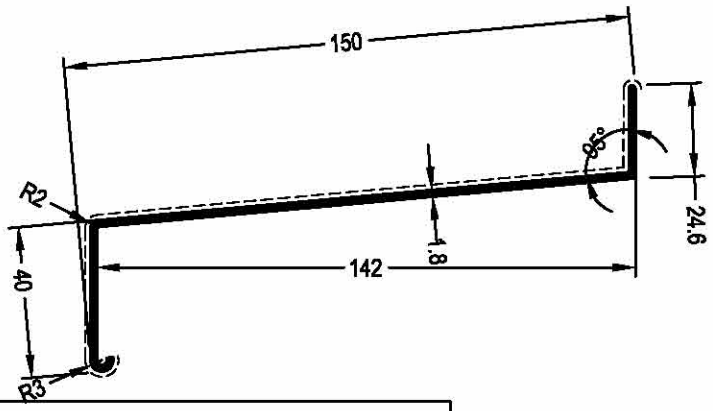




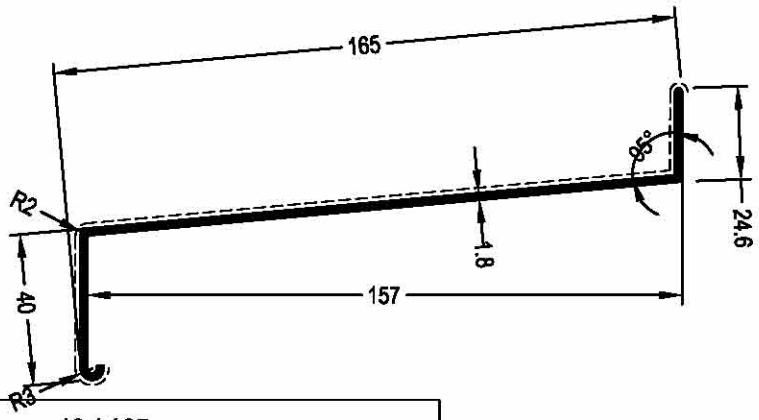
T JUNCTION 16.5 / 39.6				T JUNCTION 16.5 / 39.6			
PROFILE CODE	14JW06	PRES	THEORETICAL WEIGHT kg/mt 1.164	PROFILE CODE	14JW07	PRES	THEORETICAL WEIGHT kg/mt 1.170



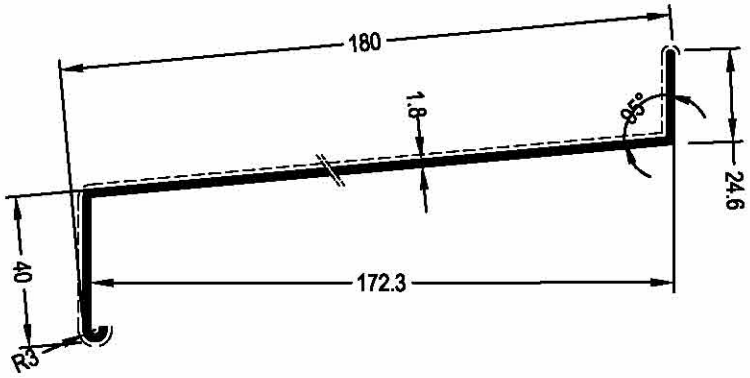
SILL PROFILE



SILL PROFILE	40 / 150	
PROFILE CODE	6707	THEORETICAL WEIGHT kg/mt
		1.011

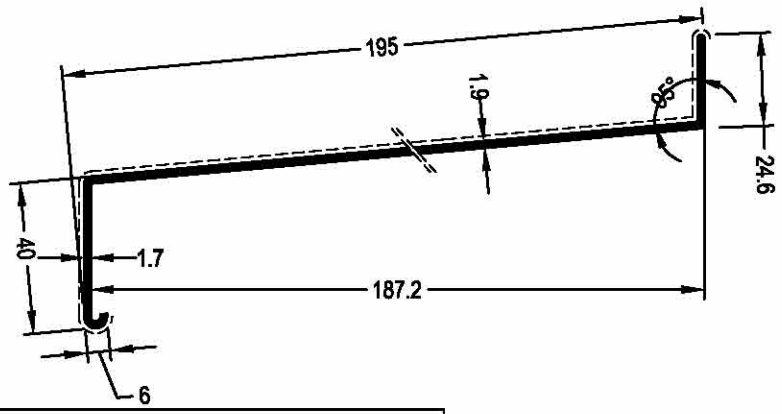


SILL PROFILE	40 / 165	
PROFILE CODE	6706	THEORETICAL WEIGHT kg/mt
		1.084

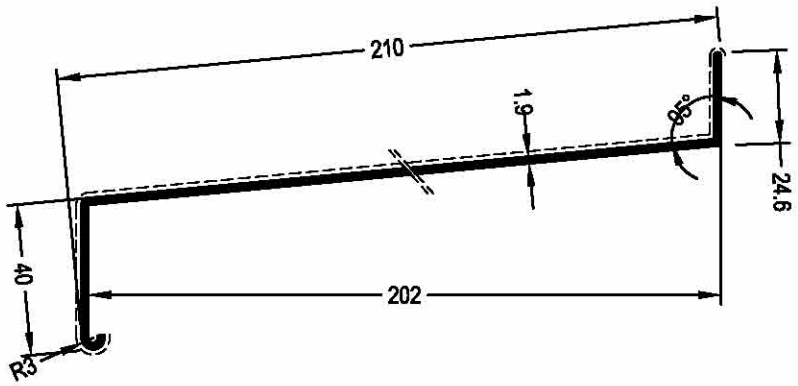


SILL PROFILE	40 / 180	
PROFILE CODE	6705	THEORETICAL WEIGHT kg/mt
		1.157

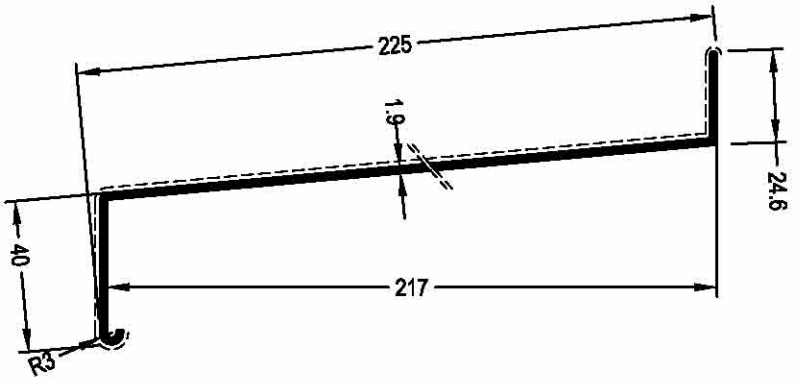
SILL PROFILE



SILL PROFILE	40 / 195	
PROFILE CODE	6704	THEORETICAL WEIGHT kg/mt
		1.292

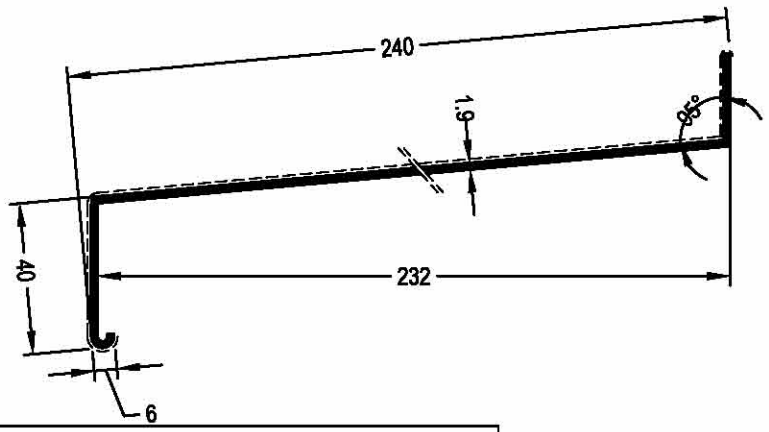


SILL PROFILE	40 / 210	
PROFILE CODE	6703	THEORETICAL WEIGHT kg/mt
		1.589

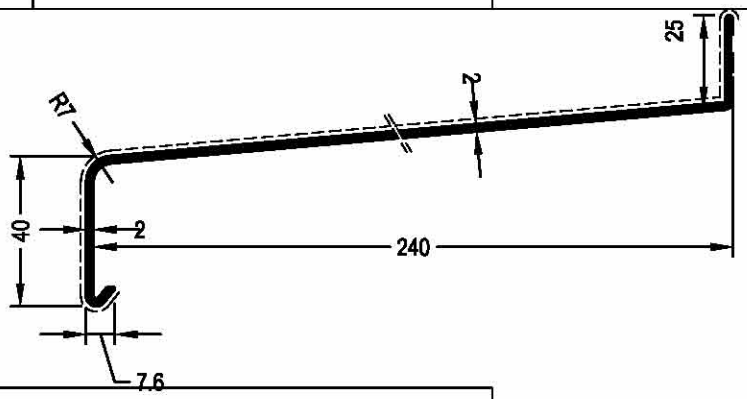


SILL PROFILE	40 / 225	
PROFILE CODE	6702	THEORETICAL WEIGHT kg/mt
		1.446

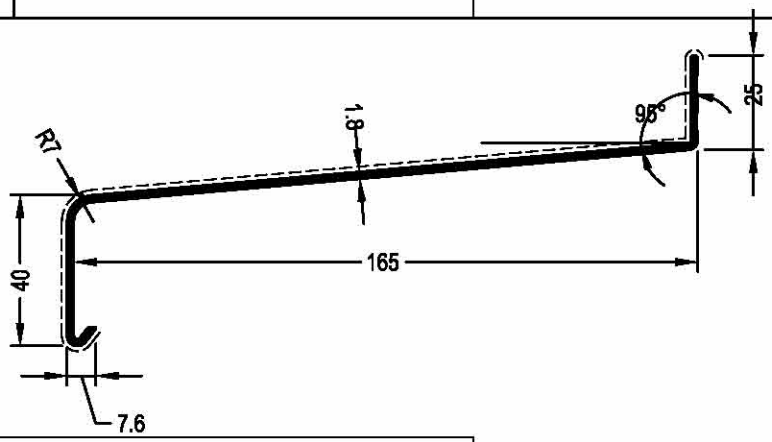
SILL PROFILE



SILL PROFILE	40 / 240	
PROFILE CODE	6701	THEORETICAL WEIGHT kg/mt: 1.522

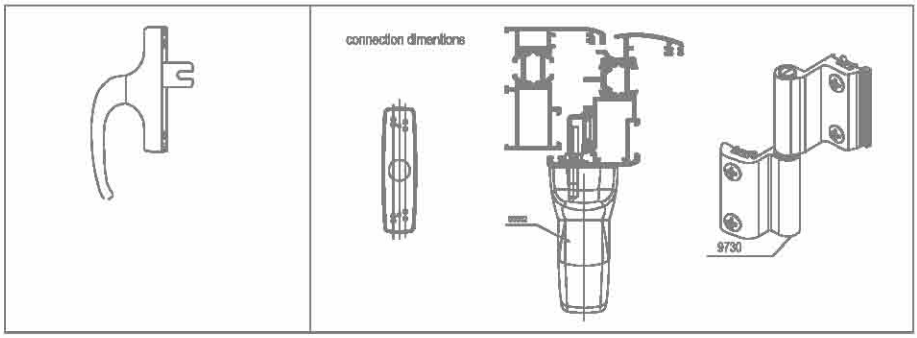


SILL PROFILE	40 / 240	
PROFILE CODE	6711	THEORETICAL WEIGHT kg/mt: 1.645

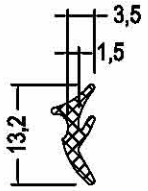


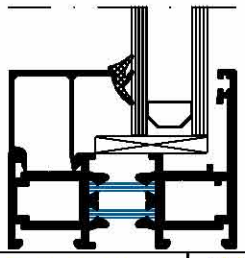
SILL PROFILE	40 / 165	
PROFILE CODE	6712	THEORETICAL WEIGHT kg/mt: 1.119

c - ACCESSORIES

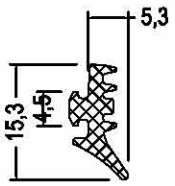


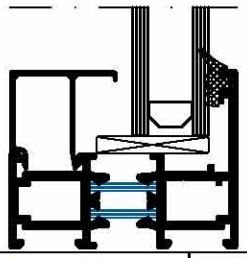
E.P.D.M. GASKETS



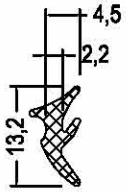


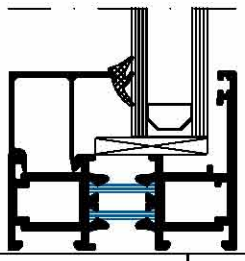
11A1101	Glazing Gasket Inside	THEORETICAL WEIGHT kg/mt
	300 m in one package	0.050 kg/mt
MATERIALS	E.P.D.M.	



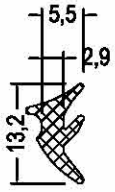


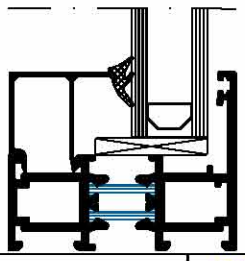
11A2701	Glazing Gasket Outside	THEORETICAL WEIGHT kg/mt
	270 m in one package	0.055 kg/mt
MATERIALS	E.P.D.M.	



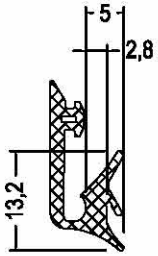


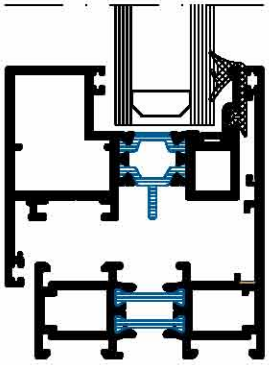
11A1102	Glazing Gasket Inside	THEORETICAL WEIGHT kg/mt
	250 m in one package	0.060 kg/mt
MATERIALS	E.P.D.M.	





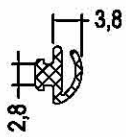
11A1103	Glazing Gasket Inside	THEORETICAL WEIGHT kg/mt
	215 m in one package	0.070 kg/mt
MATERIALS	E.P.D.M.	

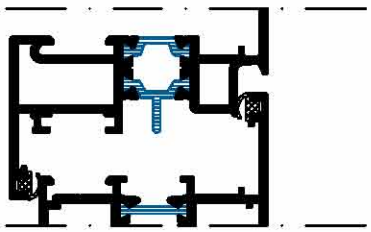




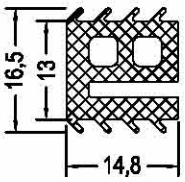
11A1104	Glazing Gasket Inside	THEORETICAL WEIGHT kg/mt
	158 m in one package	0.095 kg/mt
MATERIALS	E.P.D.M.	

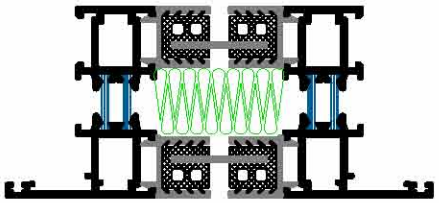
E.P.D.M. GASKETS



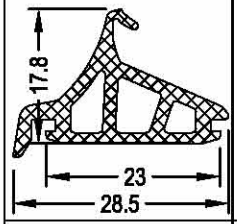


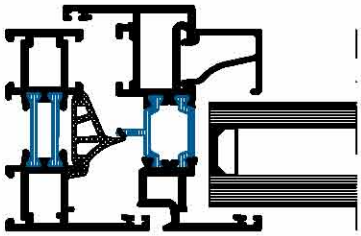
11A1301	Acoustical Gasket	THEORETICAL WEIGHT kg/mt
	375 m in one package	0.040 kg/mt
MATERIALS	E.P.D.M.	



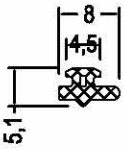


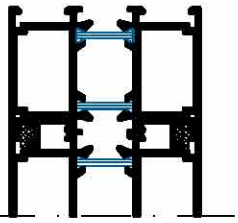
11A1706	Gaskets for Adapter Profile	THEORETICAL WEIGHT kg/mt
	73 m in one package	0.205 kg/mt
MATERIALS	E.P.D.M.	



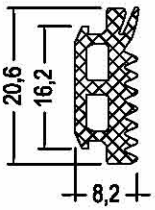


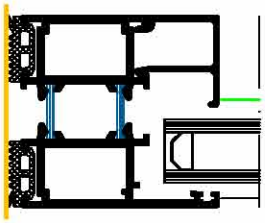
11A1406	Central Gasket	THEORETICAL WEIGHT kg/mt
	79 m in one package	0.190 kg/mt
MATERIALS	E.P.D.M.	





11A1502	Gaskets for Adapter Profile	THEORETICAL WEIGHT gr/mt
	517 m in one package	0.029 kg/mt
MATERIALS	E.P.D.M.	

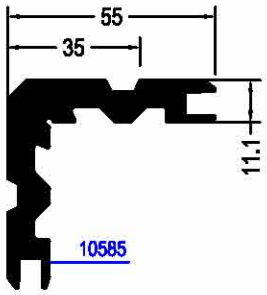




11A1503	Gaskets for Adapter Profile	THEORETICAL WEIGHT kg/mt
	128 m in one package	0.155 kg/mt
MATERIALS	E.P.D.M.	

CORNER CLEATS

DRAWING / INFORMATION



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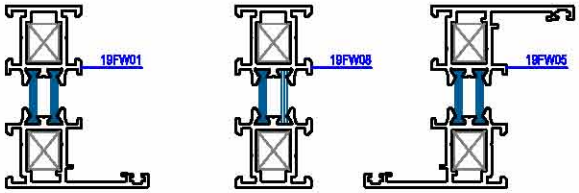
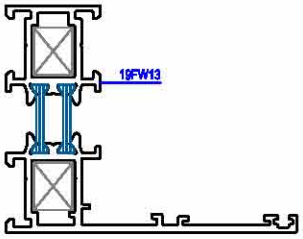
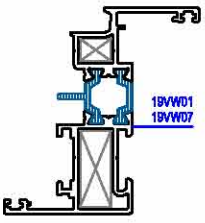
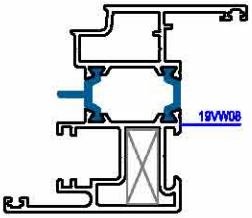
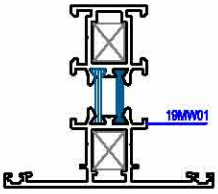
APPLICATION

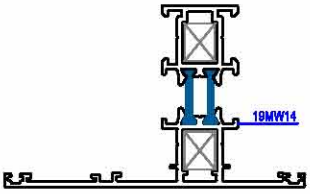












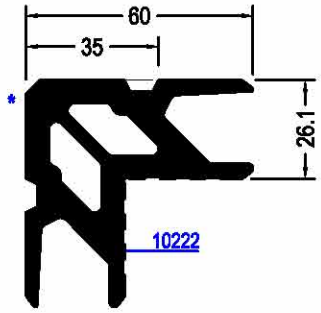
CORNER CLEATS WITH PRES 11.1 / 55

PROFILE CODE	14LW14	PRES	THEORETICAL WEIGHT kg/mt
			2.154

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19FW01	10200	13.3 mm	———
	10201		
19FW05	10200	13.3 mm	———
	10200		
19FW08	10201	13.3 mm	———
	10201		
19FW13	10201	13.3 mm	———
	10272		
19VW01	10207	8.0 mm	———
	10206	25.4 mm	———
19VW07	10228	8.4 mm	———
	10224	26.0 mm	———
19VW08	10209	———	———
	10243	25.4 mm	———
19MW01	10201	13.3 mm	——— ——— ———
	10225		
19MW14	10201	13.3 mm	———
	x1		

CORNER CLEATS

DRAWING / INFORMATION



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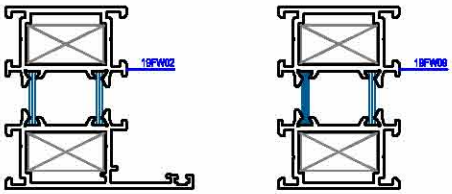
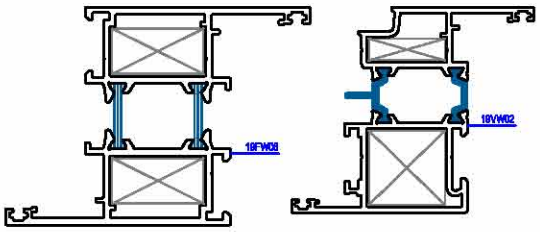
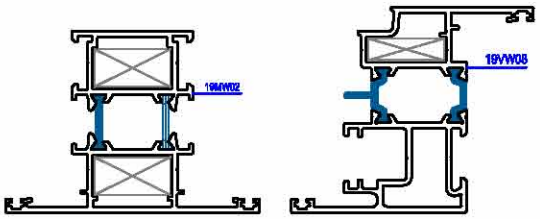
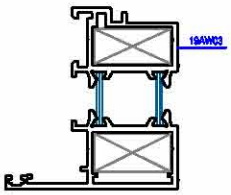
APPLICATION









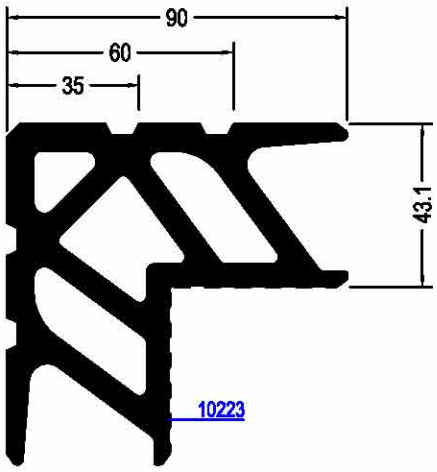
CORNER CLEATS WITH PRES 26.1 / 60

PROFILE CODE	14LW32	PRES	THEORETICAL WEIGHT kg/mt
			3.363

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19FW02	10203	13.3 mm	------
	10202		
19FW06	10202	13.3 mm	------
	10202		
19FW09	10203	13.3 mm	------
	10203		
19VW02	10209	8.0 mm	------
	10208	25.4 mm	------
19VW08	10209	8.0 mm	------
	10243	------	------
19VW11	10209	8.0 mm	------
	10280	------	------
19MW02	10203	13.3 mm	------
	10214		
19AW03	10249	12.3 mm	------
	10250	13.3 mm	------

CORNER CLEATS

DRAWING / INFORMATION



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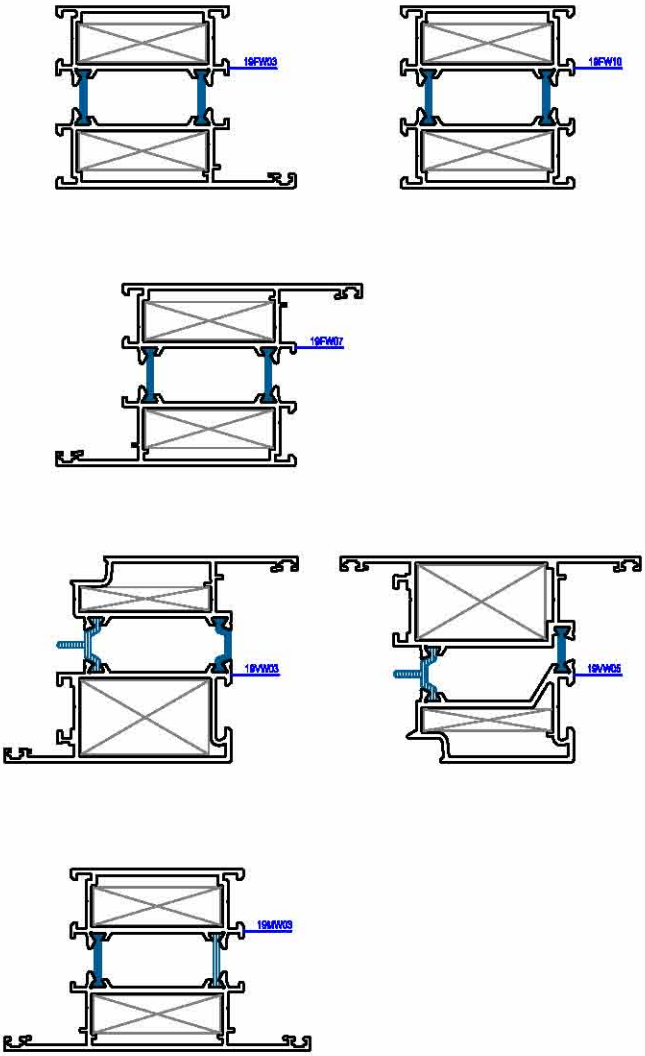
APPLICATION



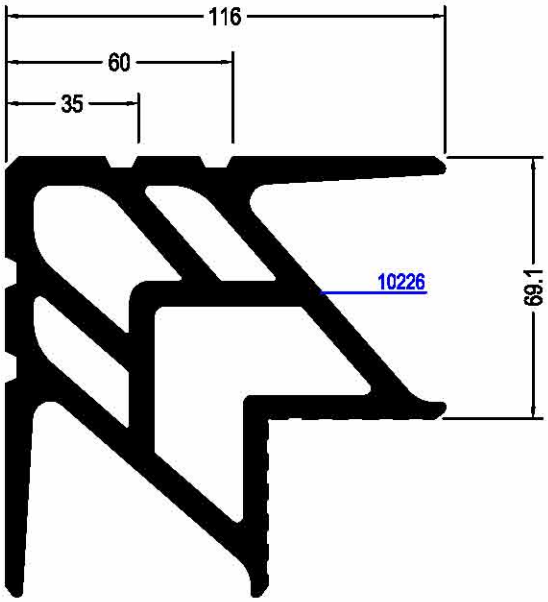
CORNER CLEATS WITH PRES 43.1 / 90

PROFILE CODE	14LW33	PRES	THEORETICAL WEIGHT kg/mt
			7.344

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19FW03	10205	13.3 mm	------
	10204		
19FW07	10204	13.3 mm	------
	10204		
19FW10	10205	13.3 mm	------
	10205		
19VW03	10211	8.0 mm	------
	10210	25.4 mm	------
19VW05	10240	25.4 mm	------
	10239	8.0 mm	------
19MW03	10205	13.3 mm	------
	10215		

CORNER CLEATS

DRAWING / INFORMATION



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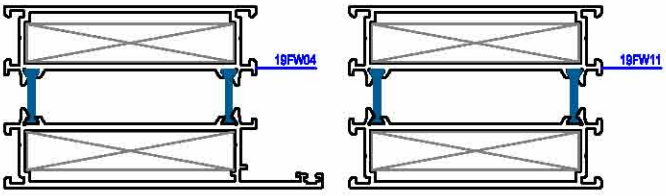
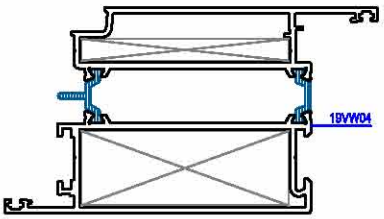
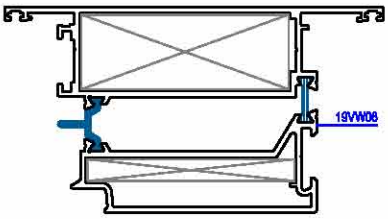
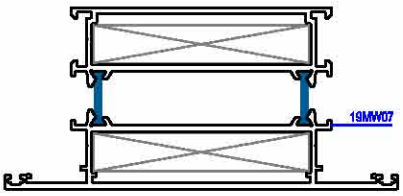
APPLICATION









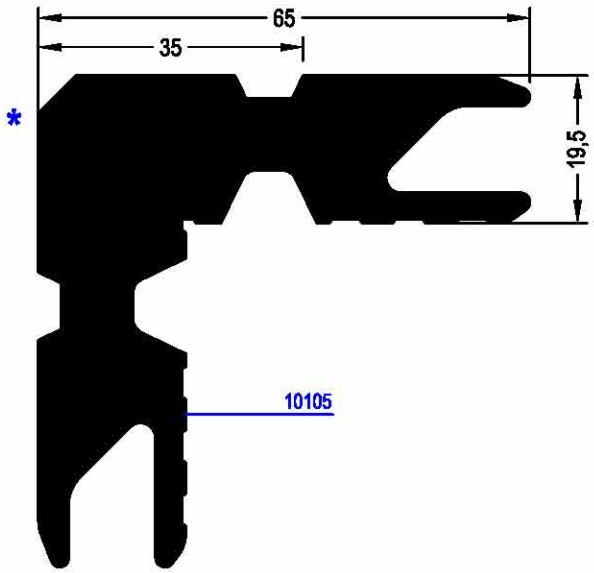
CORNER CLEATS WITH PRES 69.1 / 116

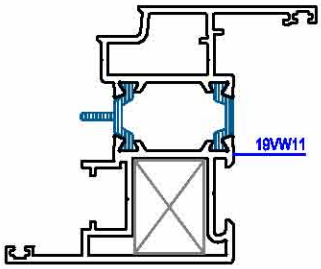
PROFILE CODE	14LW34	PRES	THEORETICAL WEIGHT kg/mt
			10.235

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19FW04	10230	13.3 mm	——
	10231		
19FW11	10230	13.3 mm	——
	10230		
19VW04	10213	8.0 mm	——
	10212	25.4 mm	——
19VW06	10242	25.4 mm	——
	10241	8.0 mm	——
19MW07	10244	13.3 mm	——
	10245		

CORNER CLEATS

DRAWING / INFORMATION





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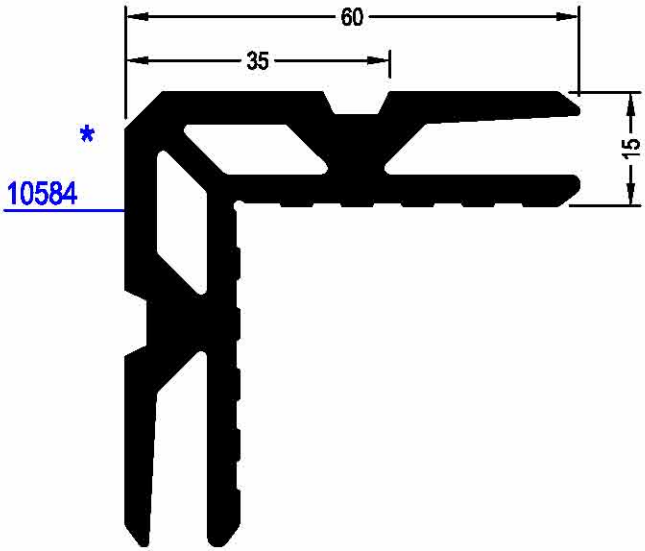
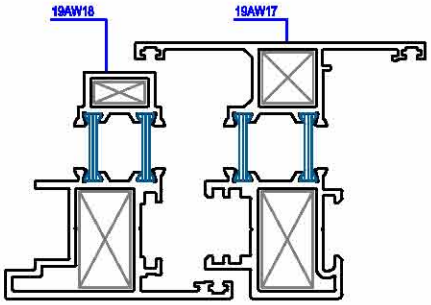
APPLICATION





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CORNER CLEATS WITH PRES 19.5 / 65

PROFILE CODE	14LW35	PRES	THEORETICAL WEIGHT kg/mt
			4.270

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19VW11	10209	------	------
	10280	25.4 mm	------

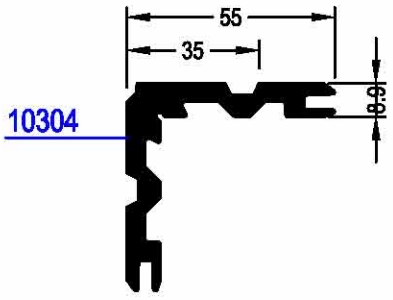
CORNER CLEATS WITH PRES 15 / 60

PROFILE CODE	14LW13	PRES	THEORETICAL WEIGHT kg/mt
			2.488

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19AW17	10296	14.8 mm	———
	10297	26.8 mm	———
19AW18	10298	26.8 mm	———
	10299	7.0 mm	———

CORNER CLEATS

DRAWING / INFORMATION



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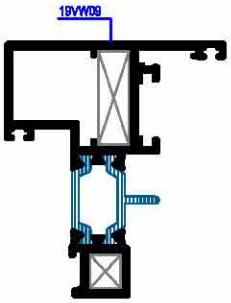
CORNER CLEATS WITH PRES 08.9 / 55

PROFILE CODE	14LW45	PRES	THEORETICAL WEIGHT kg/mt
			1.672

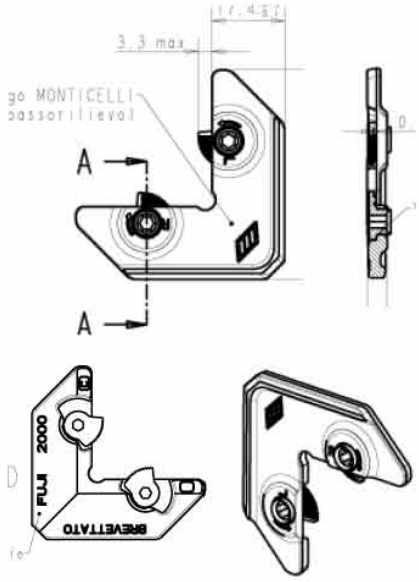
APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19VW09	10270	09.5 mm	——
	10271	25.4 mm	——

APPLICATION



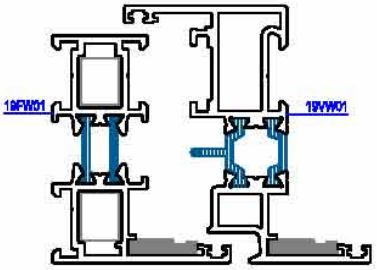
CORNER CLEATS

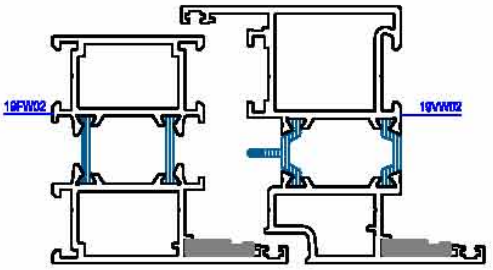
DRAWING / INFORMATION

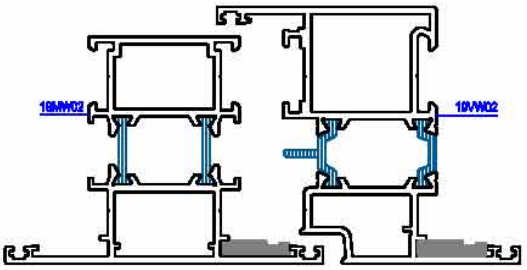


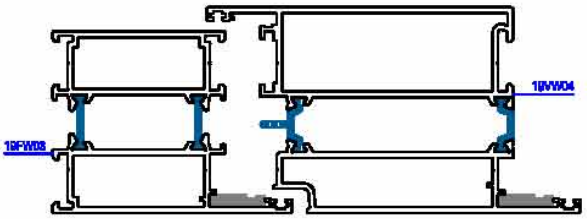
CODE	FUJI 2000	Aluminium Corner Joint with nut
APPLICATION PROFILES	17FW01,17FW02,17FW03,17FW04,17FW05,17FW06	
	17FW07,17FW12,17FW13,17FW14	
	17VW01,17VW02,17VW03,17VW04,17VW05,17VW06	
	17VW07,17VW08	
	17MW01,17MW02,17MW03,17MW07	
MATERIALS	Die -Cast Corner Joint	

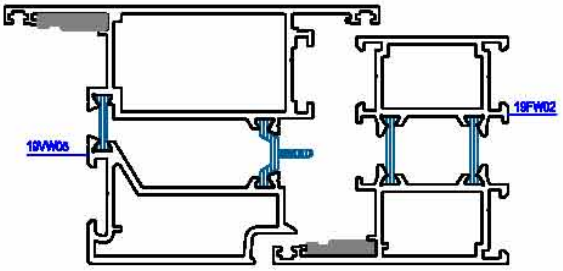
APPLICATION





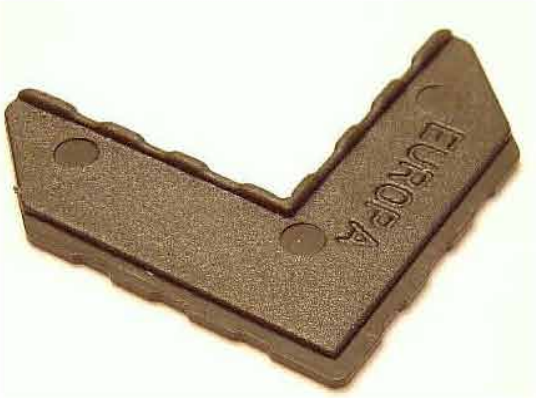






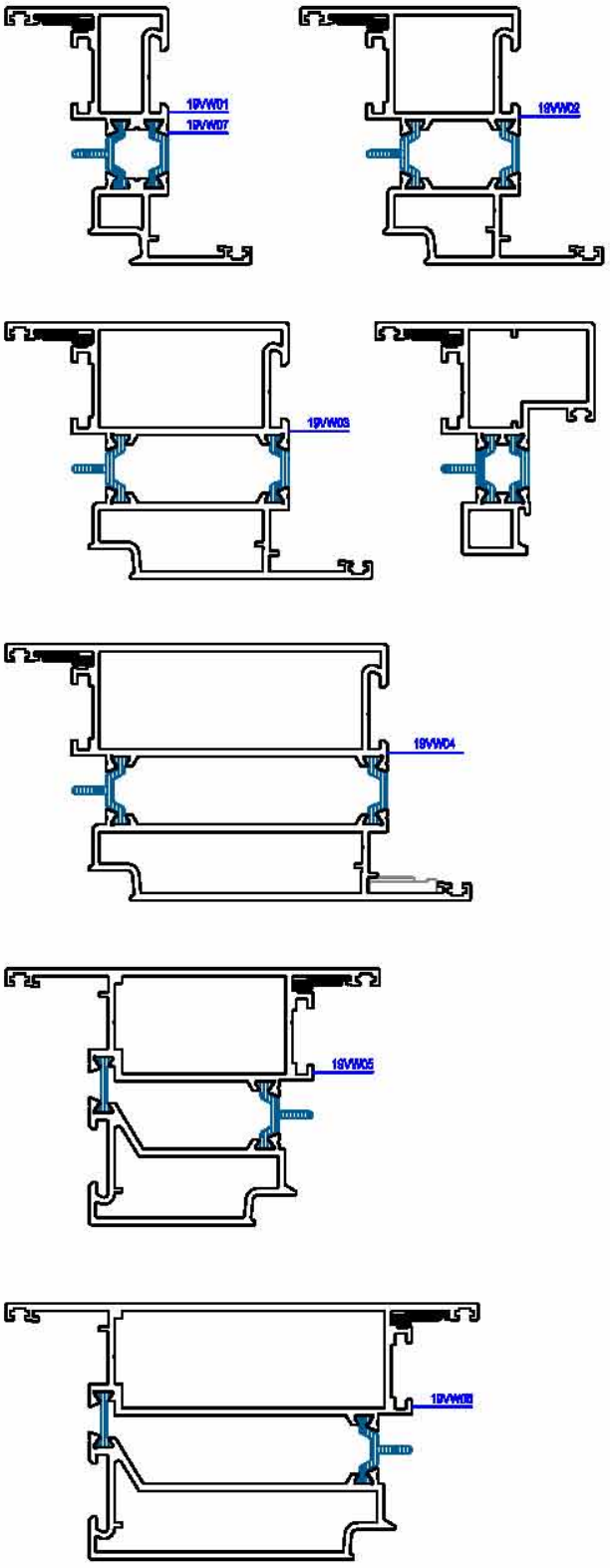
CORNER CLEATS

DRAWING / INFORMATION



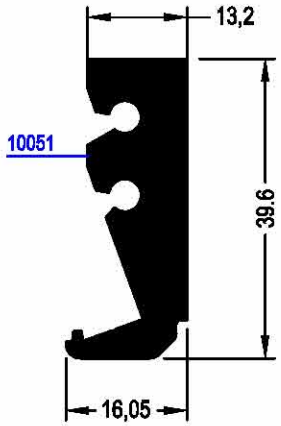
CODE	MO20	Plastic Corner Joint
APPLICATION PROFILES	17VW01,17VW02,17VW03,17VW04,17VW05,17VW06 17VW07,17VW09	
MATERIALS	Black nylon	

APPLICATION



T JUNCTION

DRAWING / INFORMATION



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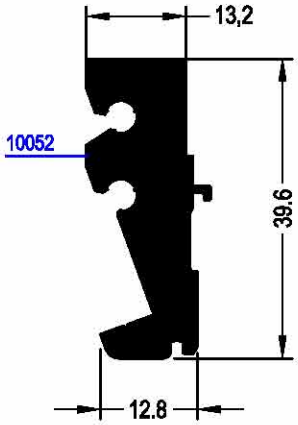
APPLICATION



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T JUNCTION 13.2 / 39.6

PROFILE CODE	14JW04	PRES	THEORETICAL WEIGHT kg/mt 1.056

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19MW01	10201	11.0 mm	———
19MW02	10203	26.0 mm	———
19MW03	10205	43.0 mm	———
19MW07	10244	72.0 mm	———
19MW15	10201	11.0 mm	———
19MW16	X3	31.0 mm	———
19MW08	10203	26.0 mm	———
19MW10	10205	43.0 mm	———
19MW12	10236	26.0 mm	———
19MW13	10229	43.0 mm	———
19AW14	XXXX	11.0 mm	———

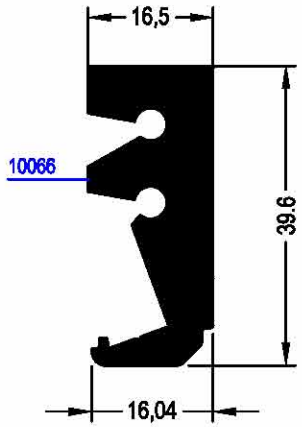
T JUNCTION 13.2 / 39.6

PROFILE CODE	14JW05	PRES	THEORETICAL WEIGHT kg/mt 1.056

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
19MW01	10225	11.0 mm	———
19MW02	10214	26.0 mm	———
19MW03	10215	43.0 mm	———
19MW07	10245	72.0 mm	———
19MW15	X2	11.0 mm	———
19MW16	X4	31.0 mm	———
19MW16	10232	31.0 mm	———
19MW10	10233	43.0 mm	———
19MW12	10214	26.0 mm	———
19MW13	10215	43.0 mm	———
19AW14	10201	11.0 mm	———

CORNER CLEATS

DRAWING / INFORMATION



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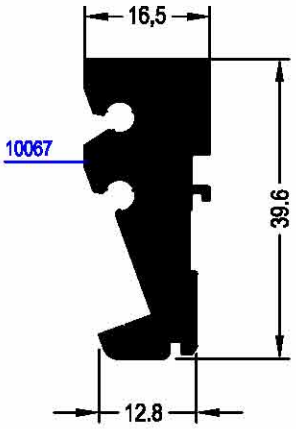
APPLICATION



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T JUNCTION 16.5 / 39.6

PROFILE CODE	14JW06	PRES	THEORETICAL WEIGHT kg/mt 1.164

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
17KW01	10263	37.2 mm	------
17KW02	10265	69.2 mm	------
17KW03	10267	95.2 mm	------

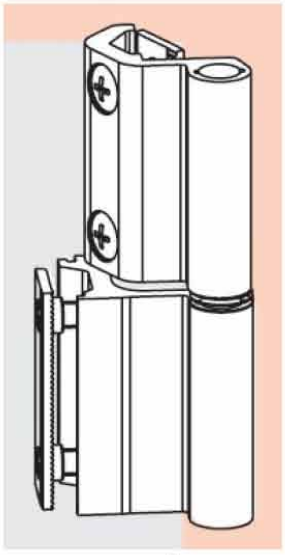
T JUNCTION 16.5 / 39.6

PROFILE CODE	14JW07	PRES	THEORETICAL WEIGHT kg/mt 1.170

APPLICATION PROFILES		Cutting Sizes (mm)	PIECE CODE NUMBER
17KW01	10264	37.2 mm	------
17KW02	10266	69.2 mm	------
17KW03	10268	95.2 mm	------

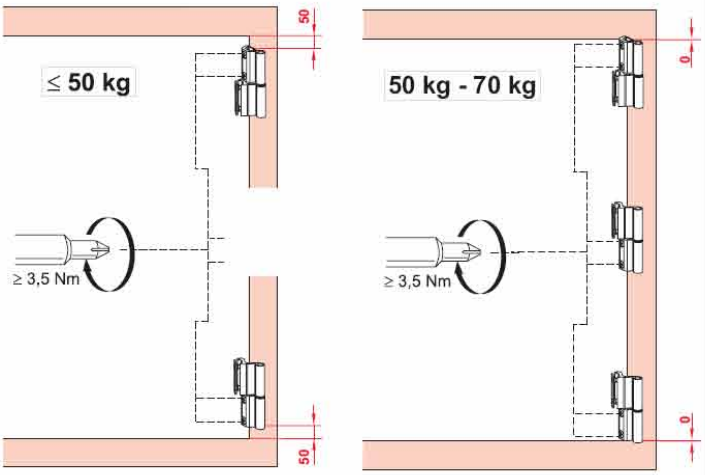
HINGES

DRAWING / INFORMATION



CODE	14A1701	Window Hinge
COLOURS	White (RAL 9016) , Black (RAL 9005)	
MATERIALS	Anodized silver	
	Black nylon bush ,Hinges in extruded aluminium	
	Galvenized steel pin	
	Galvenized die cast zinc alloy	
CAPACITIES	2 hinges : 50 kg	
	3 hinges : 70 kg	

APPLICATION



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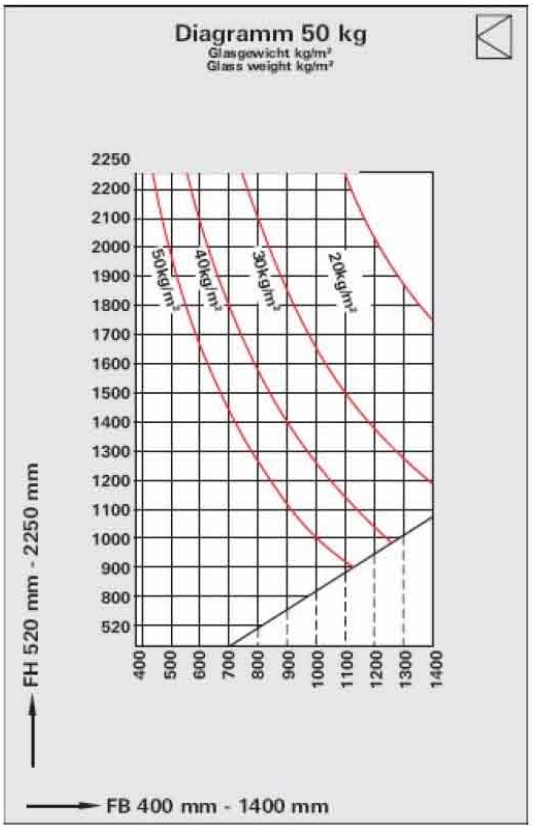
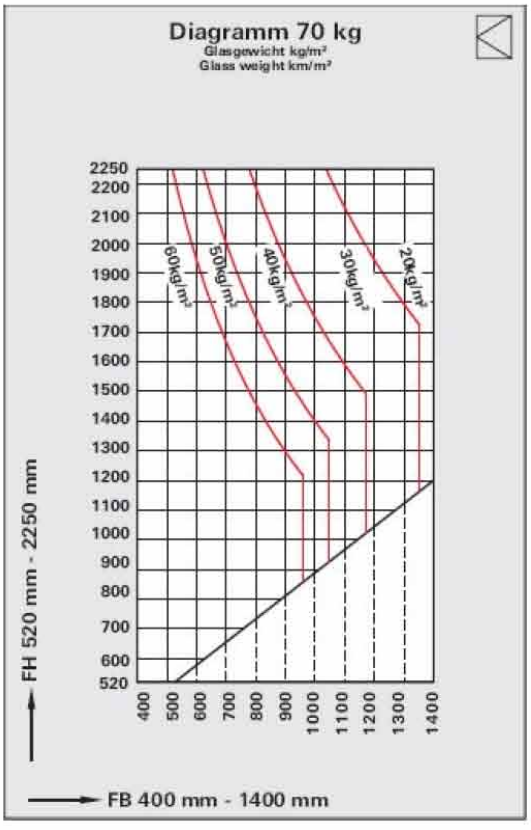
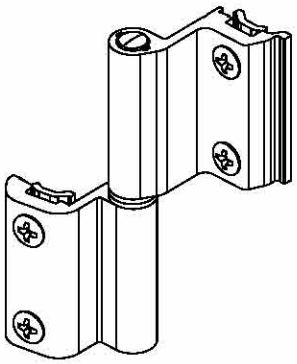




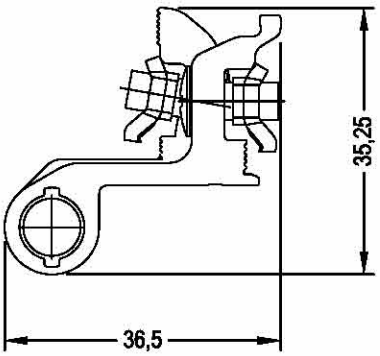
HINGES

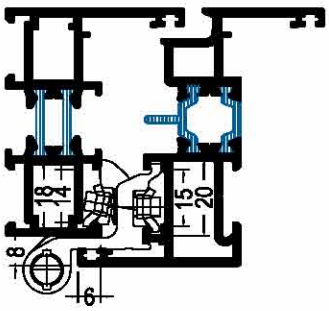
DRAWING / INFORMATION

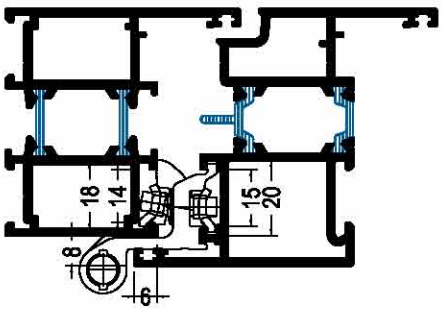


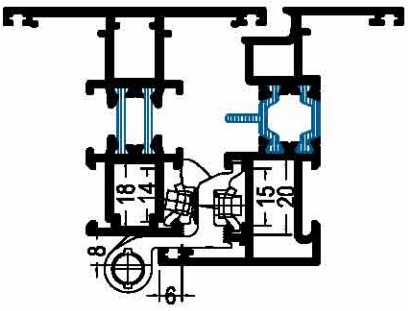
CODE	9730	Window Hinge
COLOURS	White (RAL 9016) , Black (RAL 9005)	
MATERIALS	Hinges in extruded aluminium	
	Black nylon bush	
	Galvenized steel pin	
	Galvenized die cast zinc alloy	
CAPACITIES	2 hinges : 80 kg	
	3 hinges : 90 kg	

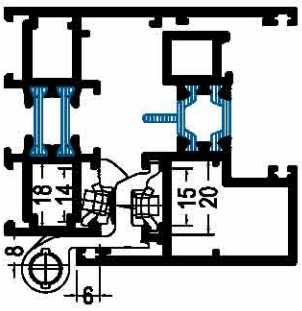
APPLICATION





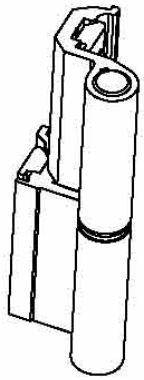






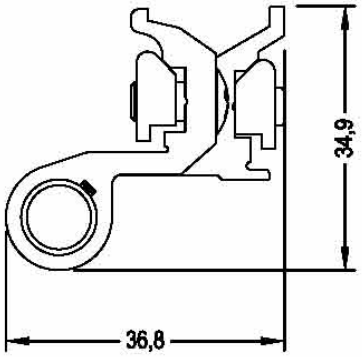
HINGES

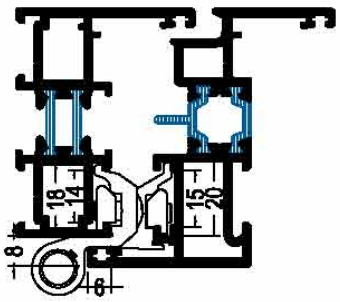
DRAWING / INFORMATION

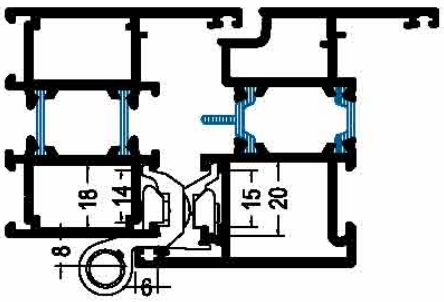


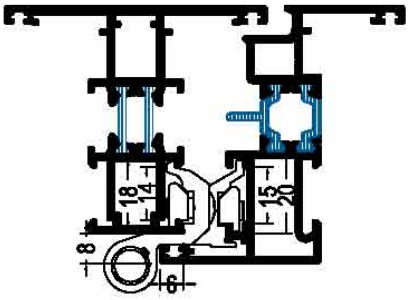
CODE	M10 PR	Window Hinge
COLOURS	White (RAL 9016) , Black (RAL 9005)	
	Electrostatic painted in RAL colours	
	Anodized silver and bronze	
MATERIALS	Hinges in extruded aluminium , 48 mm lenght	
	Black nylon bush	
	Galvenized steel pin	
	Galvenized die cast zinc alloy , 46.5 mm lenght	
CAPACITIES	2 hinges : 80 kg	
	3 hinges : 90 kg	

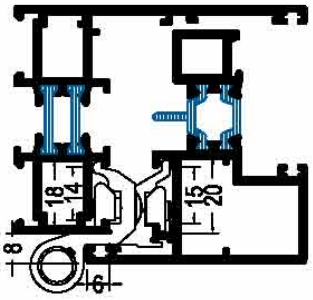
APPLICATION









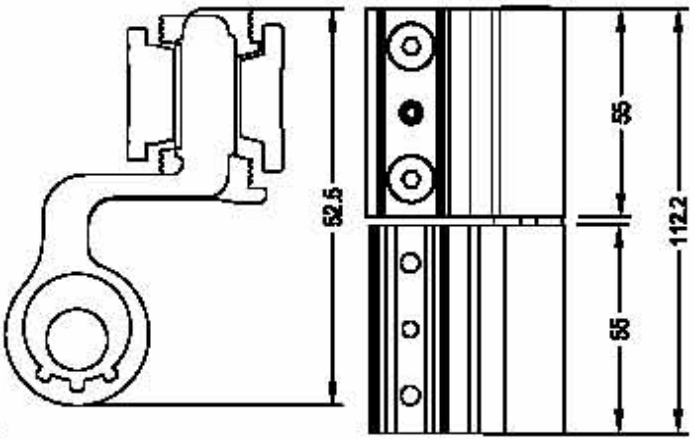


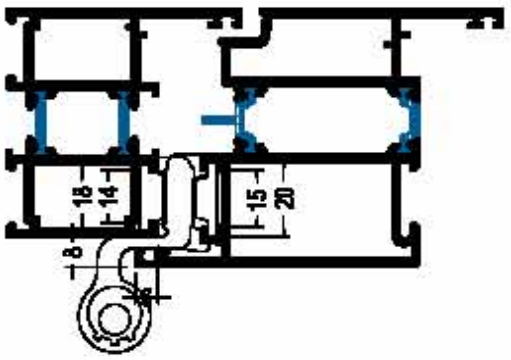
HINGES

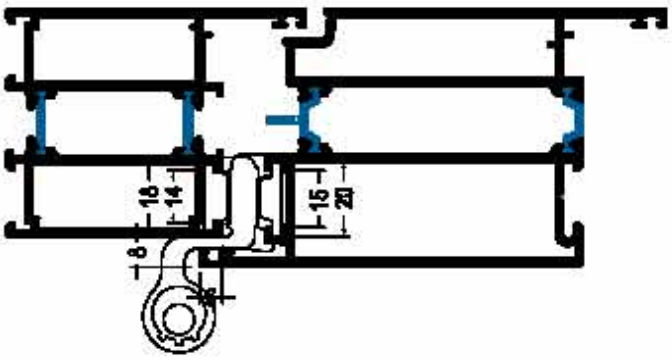
DRAWING / INFORMATION

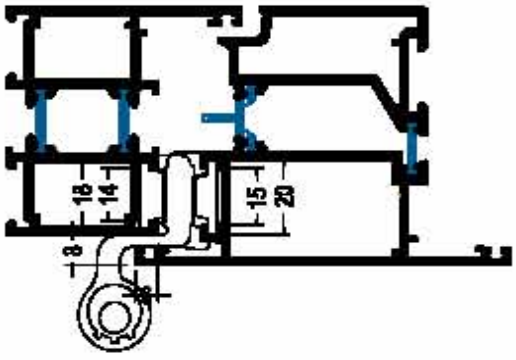
CODE	5603	Window Hinge
COLOURS	White (RAL 9016) , Black (RAL 9005)	
MATERIALS	Hinges in extruded aluminium	
	Black nylon bush	
	Galvanized steel pin	
	Galvanized die cast zinc alloy	

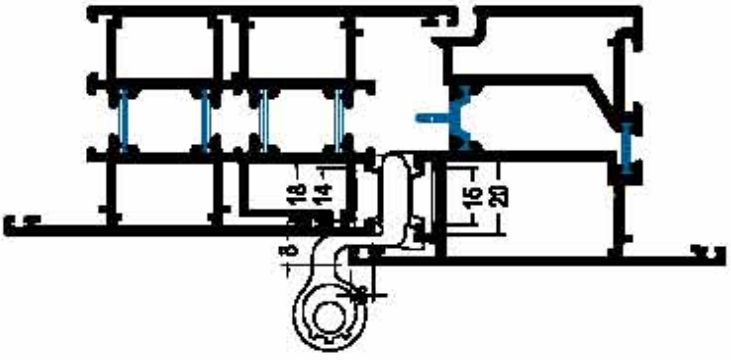
APPLICATION



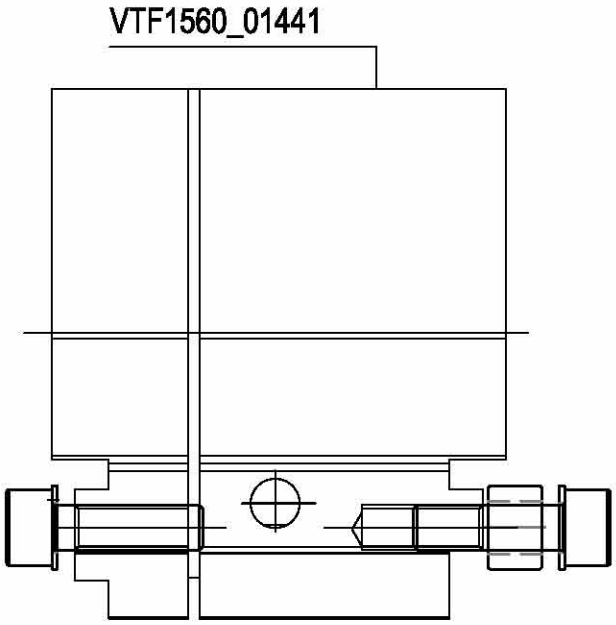


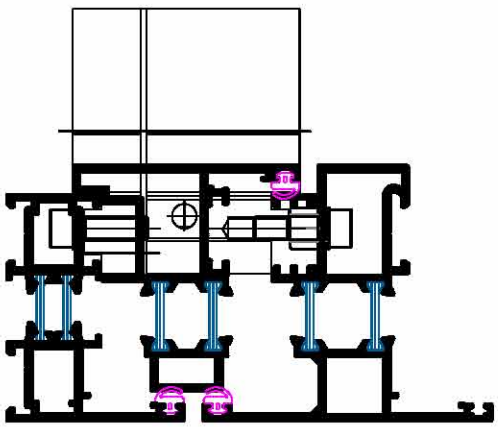






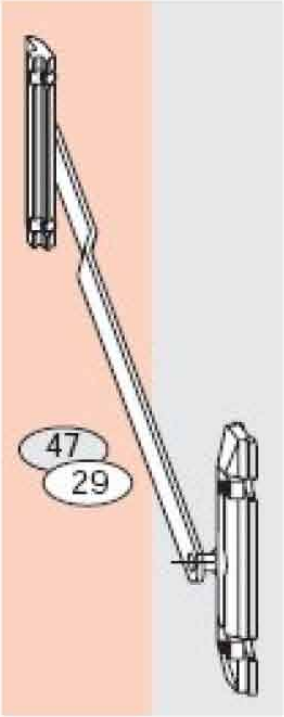
HINGES

DRAWING / INFORMATION	APPLICATION
	
GIESSE VTF1560_01441 — PIVOT Hinge	

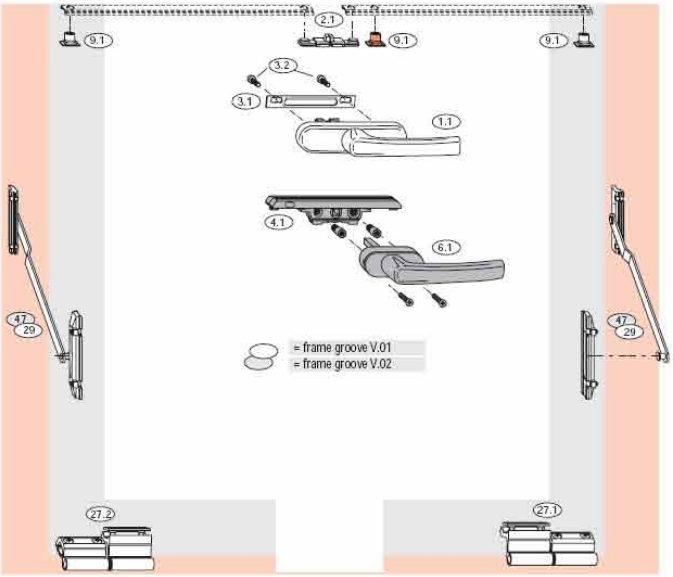


VASISTAS

DRAWING / INFORMATION



APPLICATION



ROTO FRANK

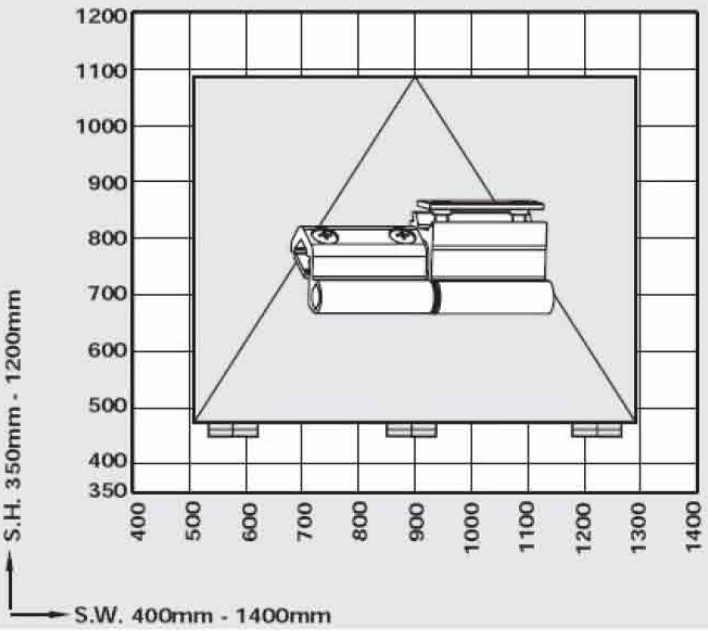
CODE	14A1501	Vasistas

70kg

Limitation of sash formats

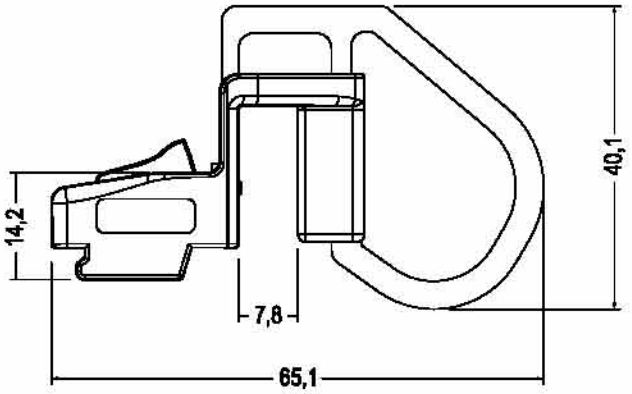
S.W.	- Sash width	400mm - 1400mm
S.H.	- Sash height	350mm - 1200mm
S.kg.max	- Max. sash weight	70kg

The information in the application diagram refers to the glass weight in kg/m².



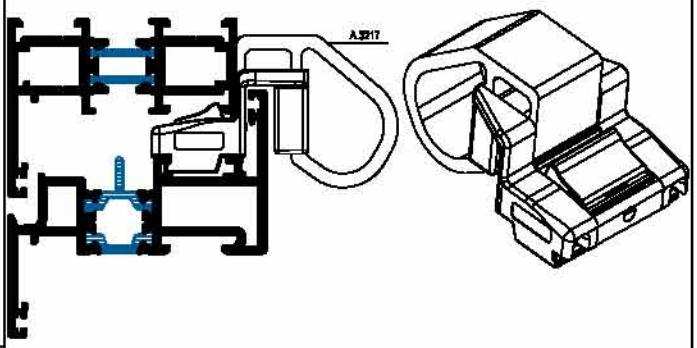
VASISTAS

DRAWING / INFORMATION



CODE	A.3217	Vasistas Spring
COLOURS	White (RAL 9016) , Black (RAL 9005)	

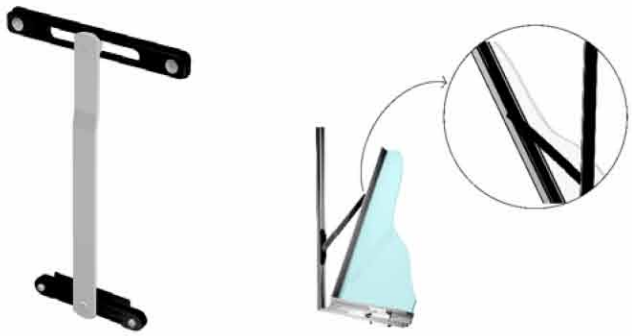
APPLICATION



CODE	03209	Vasistas Spring
COLOURS	Black	
MATERIALS	Black nylon	

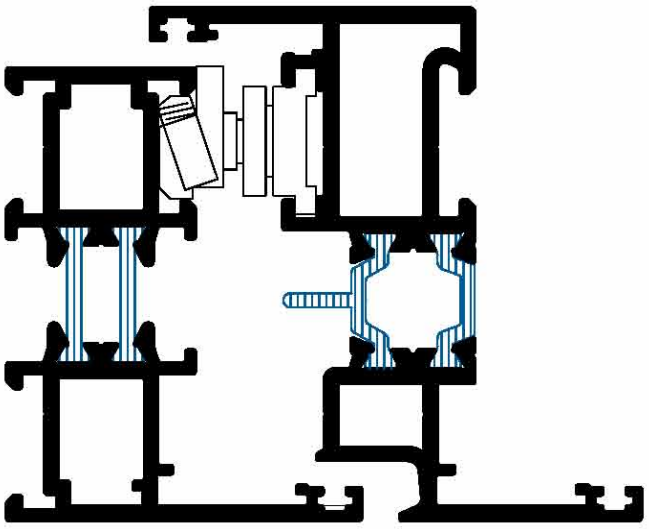
VASISTAS

DRAWING / INFORMATION

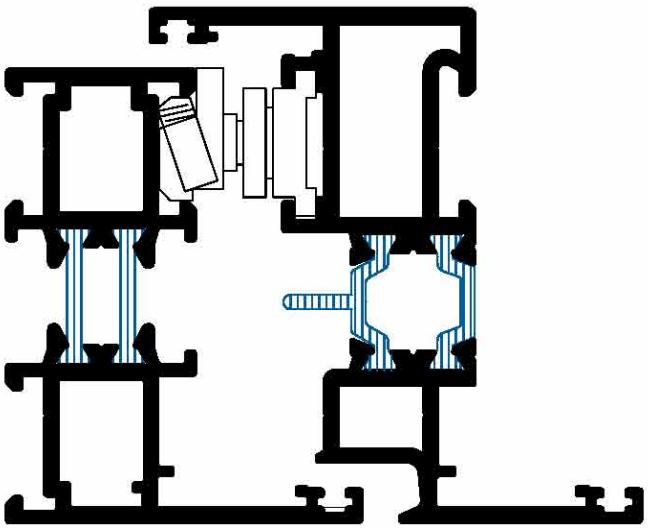


CODE 3207	Vasistas
COLOURS	Natural , Anodized silver and bronze
	Electrostatic painted in RAL colours
MATERIALS	Extruded aluminium , 209 mm lenght
	Black nylon bush
	Galvenized steel pin
CAPACITIES	2 hinges : 60 kg
	3 hinges : 70 kg

APPLICATION

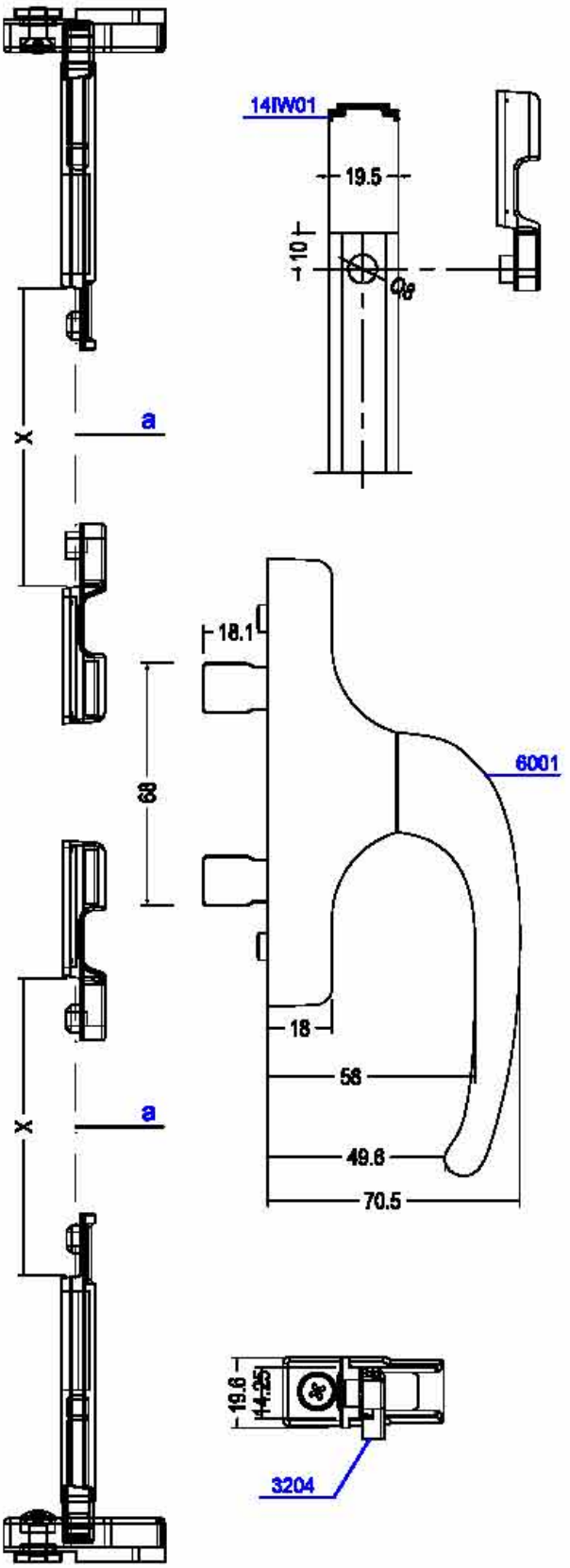


CODE ERT1861	Vasistas
COLOURS	Natural , Anodized silver and bronze
	Electrostatic painted in RAL colours

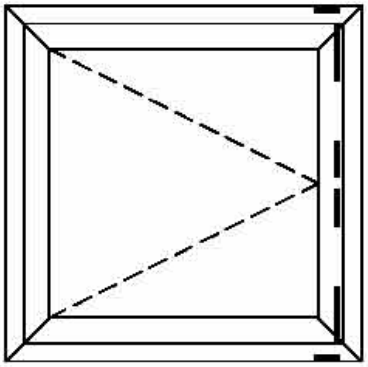


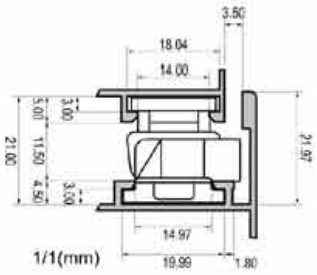
LOCKING KIT

DRAWING / INFORMATION



APPLICATION

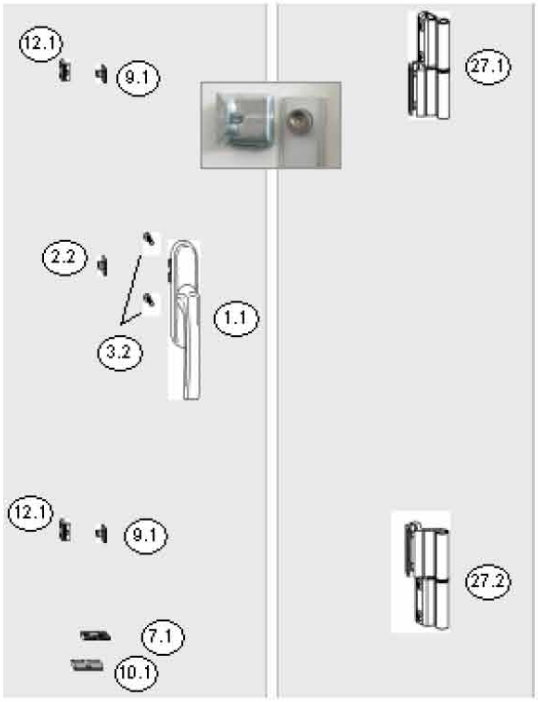




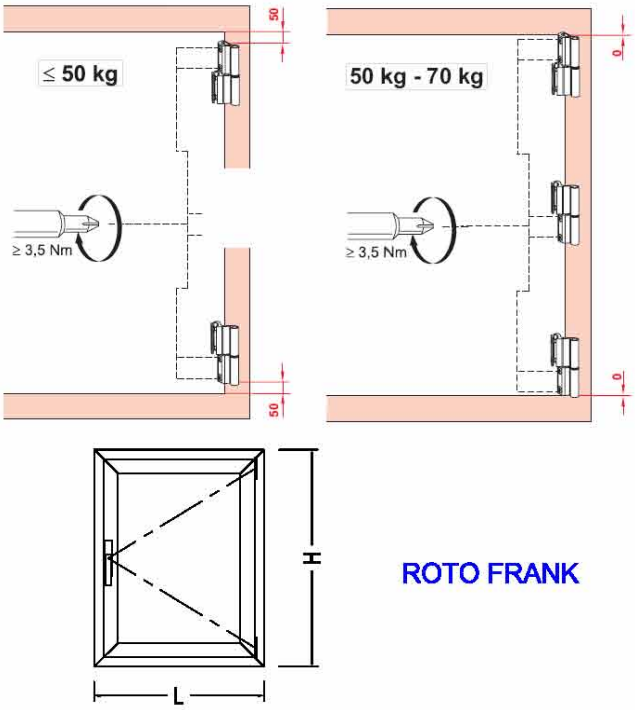
CODE	03204	Locking Kit
COLOURS	Black nylon and galvanized coated	
MATERIALS	Galvanized die-cast zinc alloy	
	Black nylon bush	
	Galvenized steel pin	

TURN WINDOWS MECHANISM

DRAWING



APPLICATION

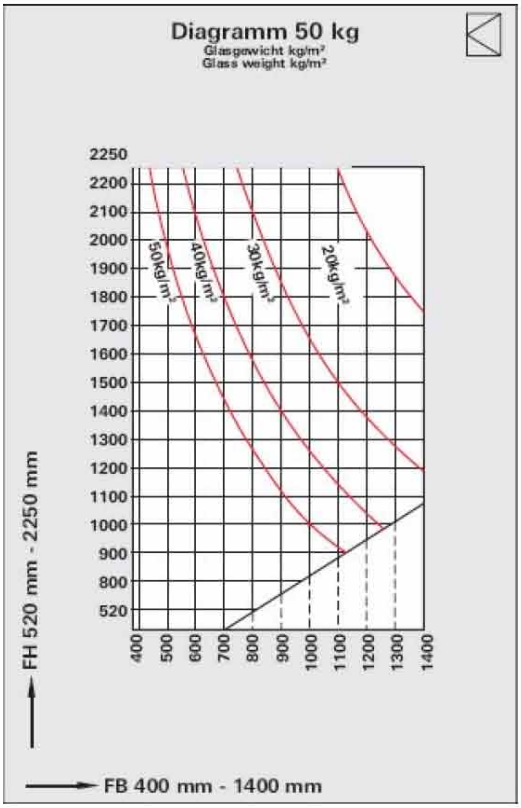


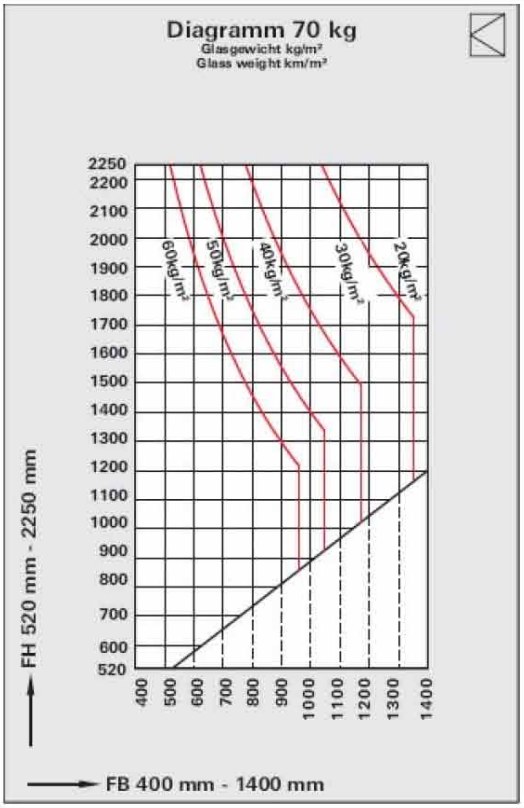
ROTO FRANK

CODE	14A1701	Turn Windows Mechanism

Width L (mm)	Height H (mm)	Weight (kg)
400 mm - 1400 mm	520 mm - 2250 mm	50-70 Kg / m2

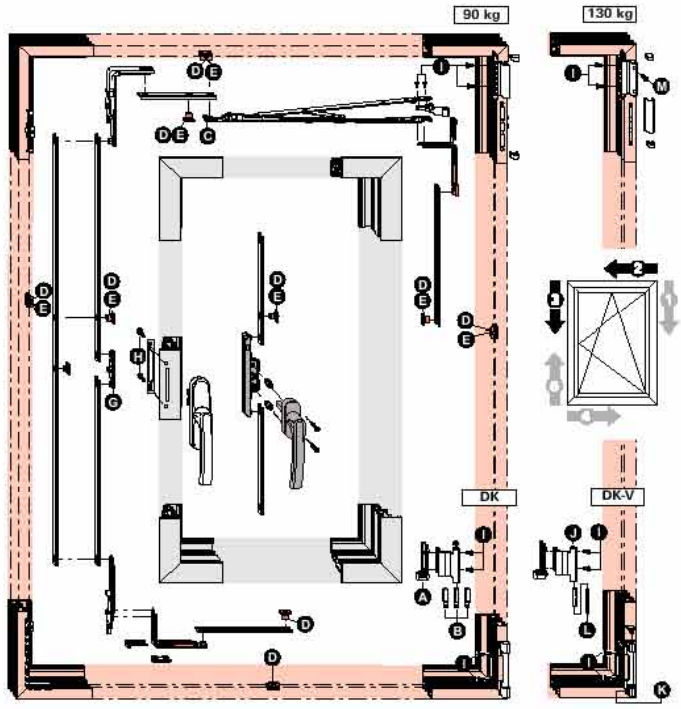
CONTENTS		
	Hinges	2 set.
	Handle	1 set.
	Locking Group	1 set.



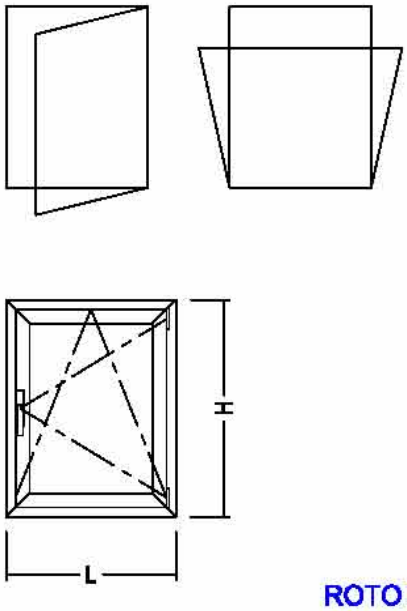


TURN AND TILT MECHANISM

DRAWING



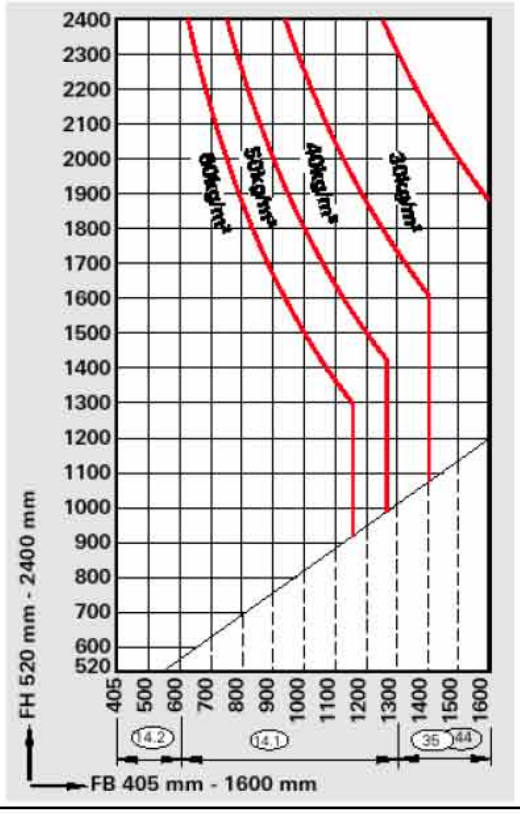
APPLICATION

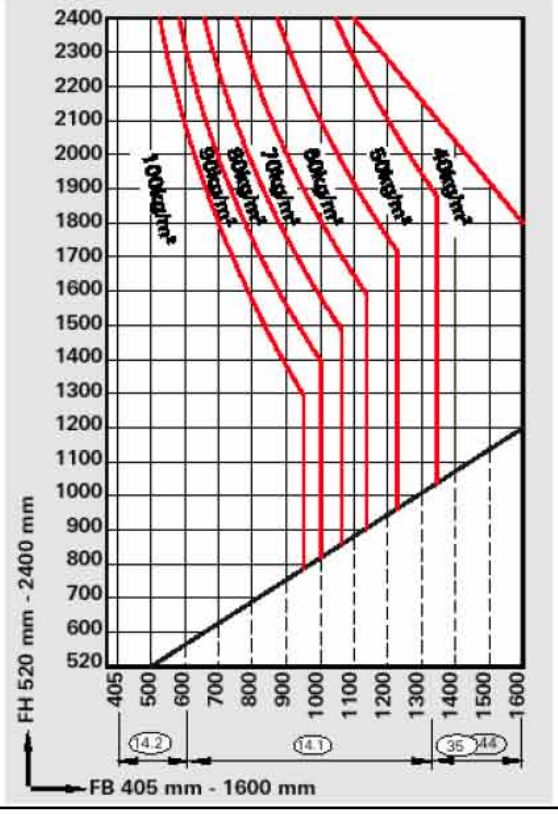


ROTO FRANK

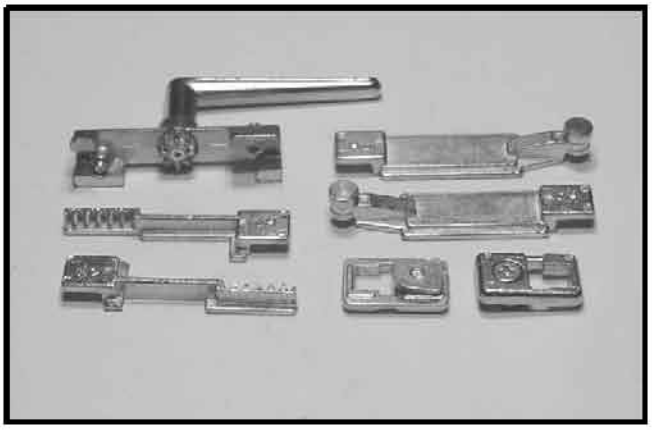
CODE 14A1301	Turn and Tilt Mechanism	
Width L (mm)	Height H (mm)	Weight (kg)
405 mm - 1600 mm	520 mm - 2400 mm	90 Kg.

CODE 14A1302	Turn and Tilt Mechanism	
Width L (mm)	Height H (mm)	Weight (kg)
405 mm - 1600 mm	520 mm - 2400 mm	130 Kg.



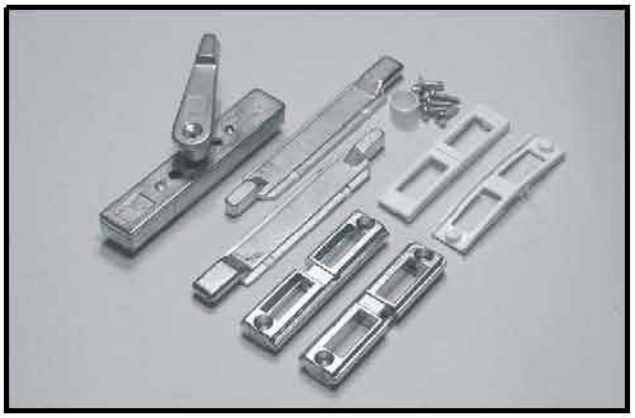


DRAWING / INFORMATION



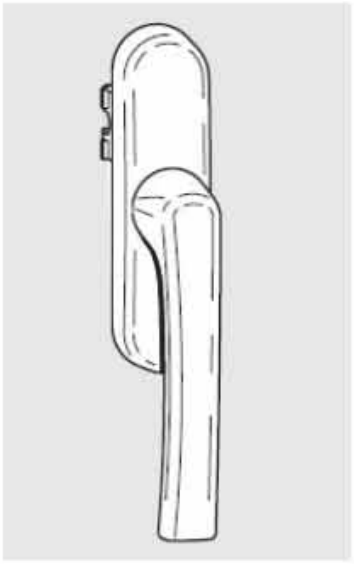
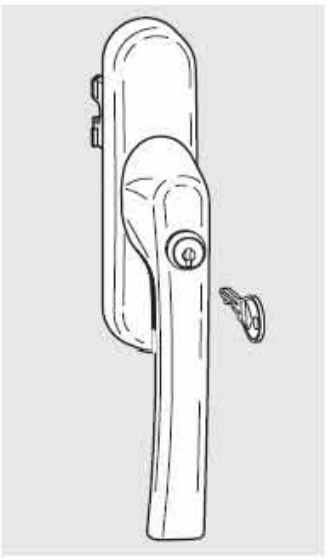
CODE	MO 22.02	Window Bolt

APPLICATION



CODE	MO 22.01	Window Bolt

HANDLES

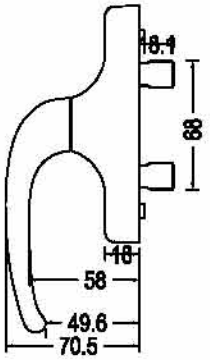
DRAWING / INFORMATION	APPLICATION
 ROTO FRANK	 ROTO FRANK

CODE	14A1101	Window Handle
COLOURS	White (RAL 9016)	
	Black (RAL 9005)	
	Anodized silver	
MATERIALS	Die-cast aluminium alloy	
	Die-cast zinc alloy	
	Black nylon	

CODE	14A1102	Window Handle
COLOURS	White (RAL 9016)	
	Black (RAL 9005)	
	Anodized silver	
MATERIALS	Die-cast aluminium alloy	
	Die-cast zinc alloy	
	Black nylon	

HANDLES

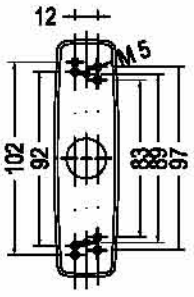
DRAWING / INFORMATION

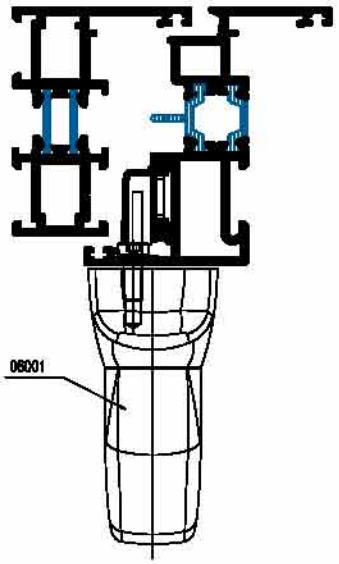


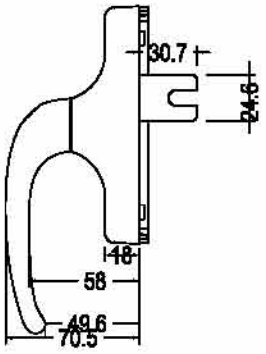
CODE	6001	Window Handle
COLOURS	White (RAL 9016)	
	Black (RAL 9005)	
	Electrostatic painted in RAL colours	
MATERIALS	Die-cast aluminium aloy	
	Die-cast zinc aloy	
	Black nylon	

APPLICATION

connection dimentions

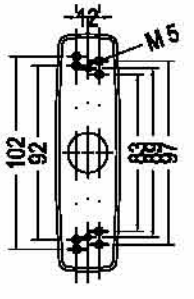


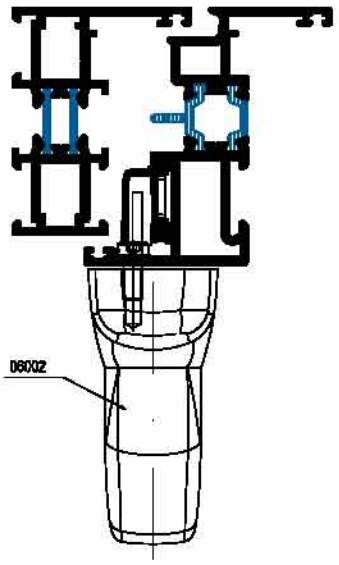




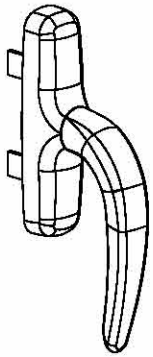
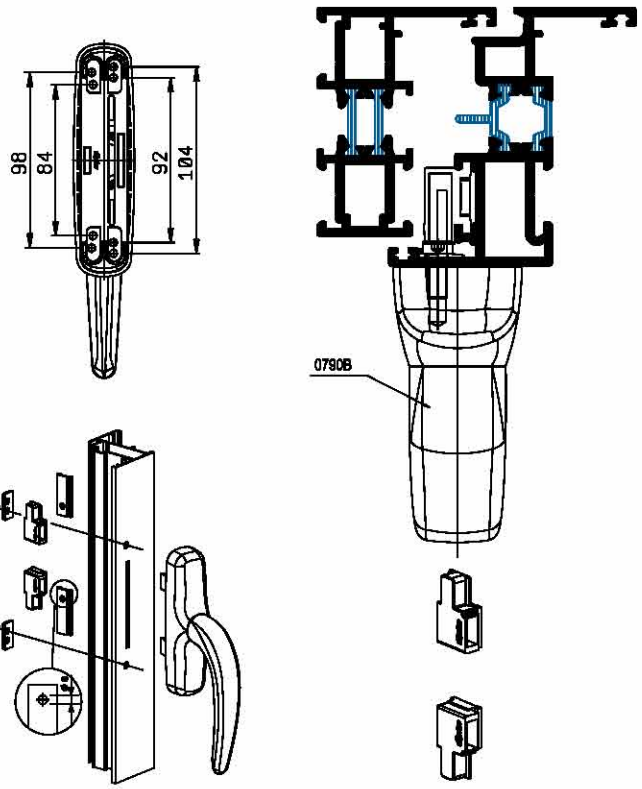
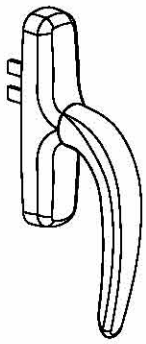
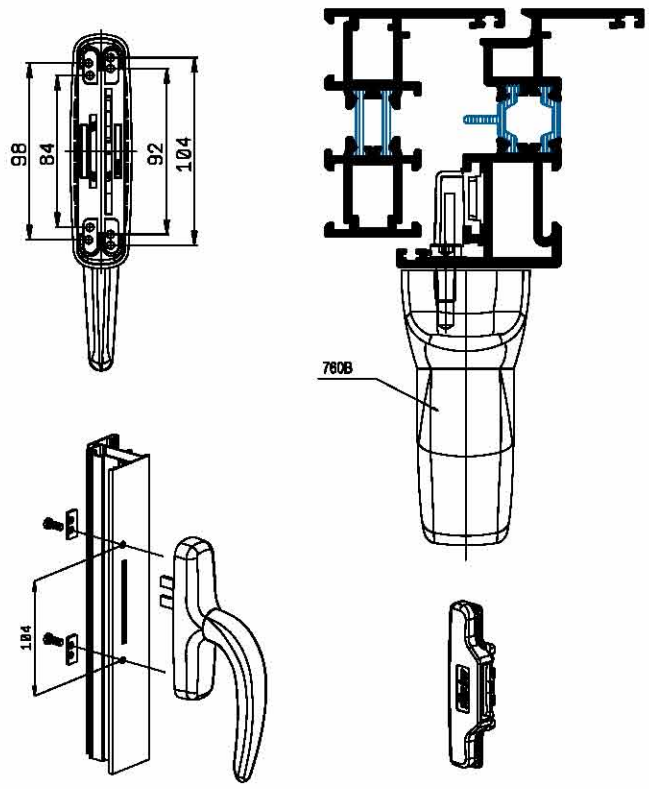
CODE	6002	Window Handle
COLOURS	White (RAL 9016)	
	Black (RAL 9005)	
	Electrostatic painted in RAL colours	
MATERIALS	Die-cast aluminium aloy	
	Die-cast zinc aloy	
	Black nylon	

connection dimentions

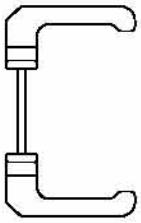
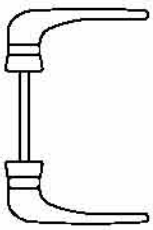




HANDLES

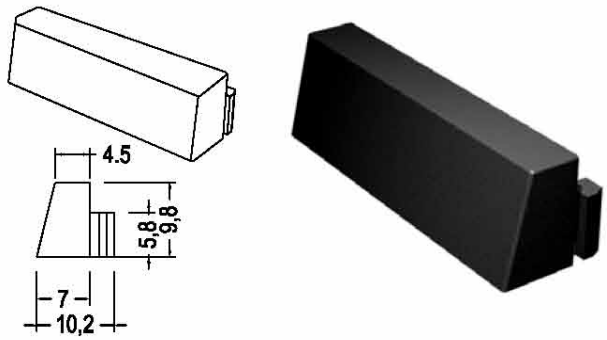
DRAWING / INFORMATION		APPLICATION
		
CODE 0790B	Window Handle	
COLOURS	White (RAL 9016)	
	Black (RAL 9005)	
MATERIALS	Die-cast aluminium aloy	
	Die-cast zinc aloy	
	Black nylon	
		
CODE 0760B	Window Handle	
COLOURS	White (RAL 9016)	
	Black (RAL 9005)	
MATERIALS	Die-cast aluminium aloy	
	Die-cast zinc aloy	
	Black nylon	

DOOR HANDLES

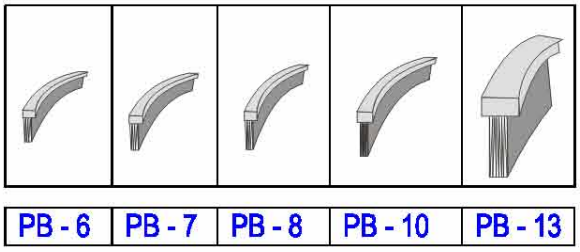
DRAWING / INFORMATION	APPLICATION
	
CODE X402 Door Handle	CODE AK23 Door Handle
COLOURS: White (RAL 9016) / Black (RAL 9005)	COLOURS: White (RAL 9016) , Black (RAL 9005) / Electrostatic painted in RAL colours , Anodized silver
 	
CODE X103 Door Handle	CODE AK20 Door Handle
COLOURS: White (RAL 9016) / Black (RAL 9005)	COLOURS: White (RAL 9016) , Black (RAL 9005) / Electrostatic painted in RAL colours , Anodized silver
 	
CODE DH605 Door Handle	CODE AK21 Door Handle
COLOURS: White (RAL 9016) / Black (RAL 9005)	COLOURS: White (RAL 9016) , Black (RAL 9005) / Electrostatic painted in RAL colours , Anodized silver

COVERS

DRAWING / INFORMATION

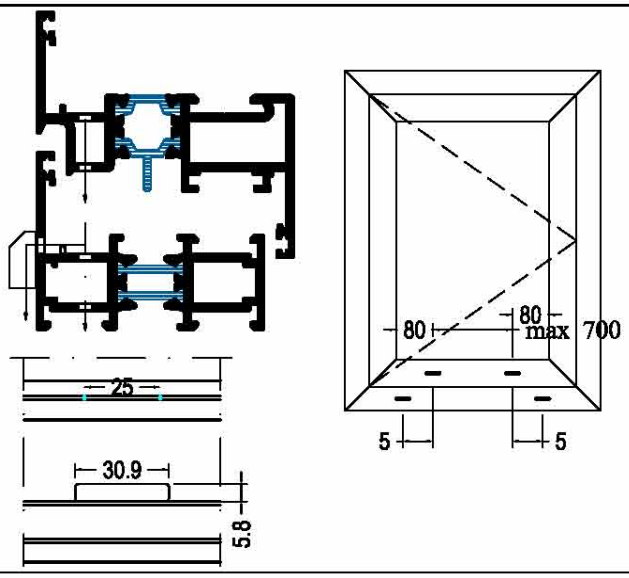


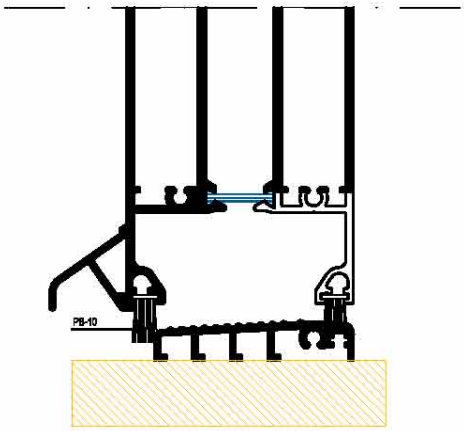
CODE	08000-03	Drainage Cover
COLOURS	Black , White	
MATERIALS	Black nylon	



CODE	Brush
COLOURS	Grey
MATERIALS	Black nylon

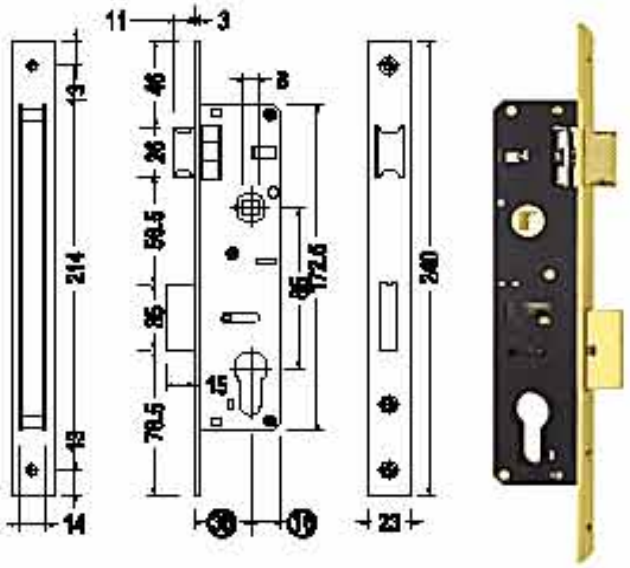
APPLICATION





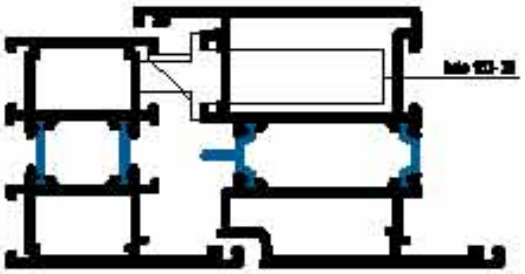
MORTISE LOCKS

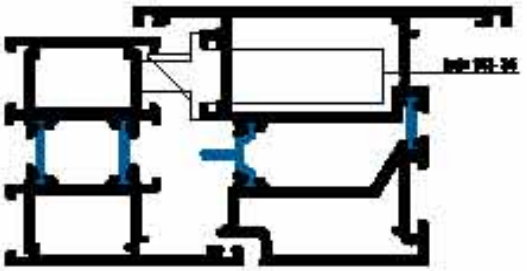
DRAWING / INFORMATION

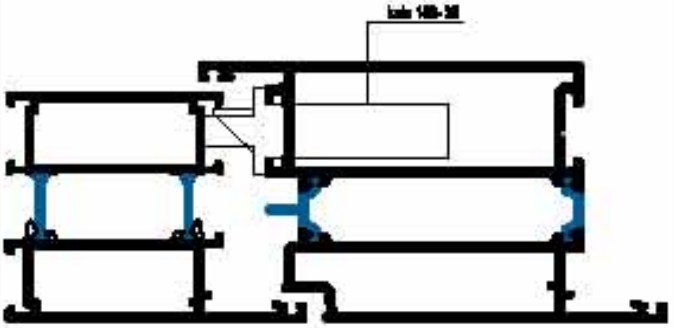


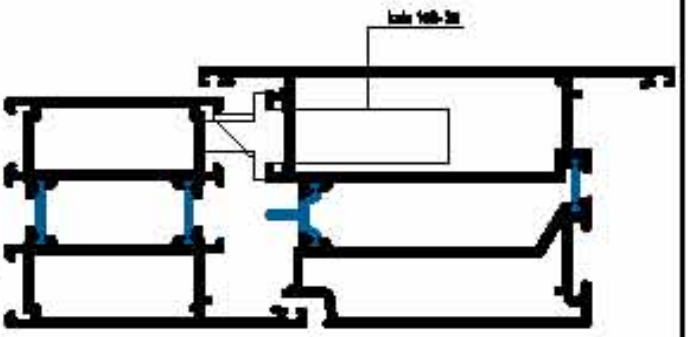
TYPE	B
169 35	35

APPLICATION





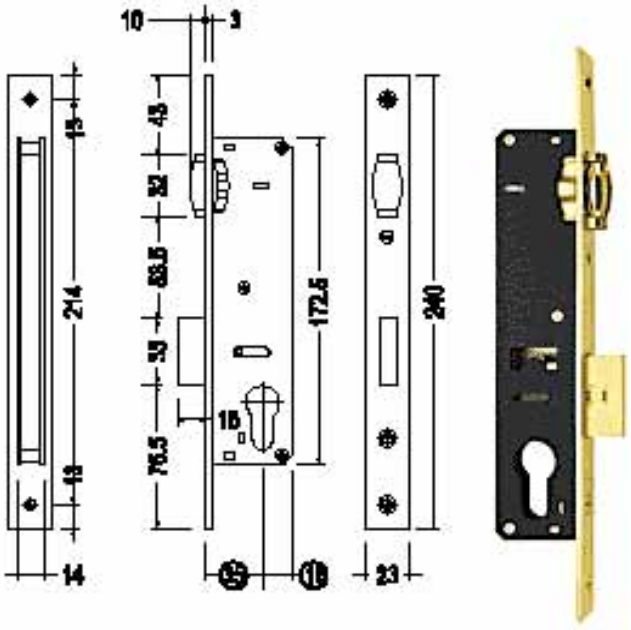




CODE	153 35	Mortise Lock
CYLINDER	DOMUS 19090K (90)	
UNIT WEIGHT	880 gr	
MATERIALS	Case : Steel , Electrozinklo black powder painted	
	Deadbolt : Zinc alloy	
	Latch : MS 58 Brass	

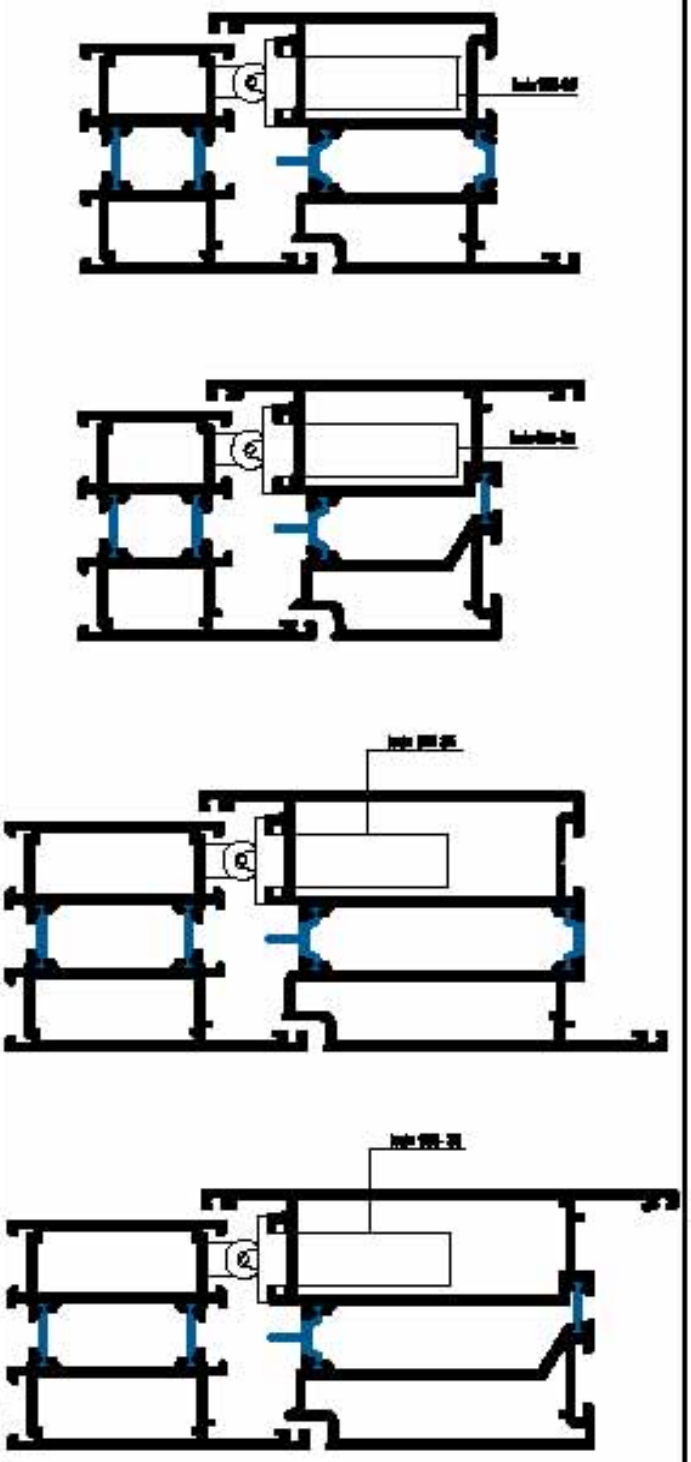
MORTISE LOCKS

DRAWING / INFORMATION



TYPE	B
155 35	35

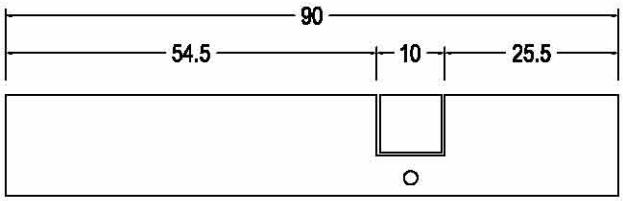
APPLICATION



CODE	155 35	Mortise Lock
CYLINDER	DOMUS 16/30K (60)	
UNIT WEIGHT	530 gr	
MATERIALS	Case : Steel , Electrostatic black powder painted	
	Deadbolt : Zinc alloy	
	Latch : MS 58 Brass	

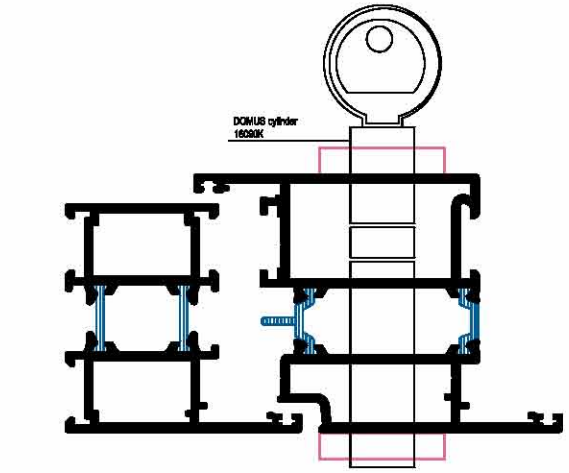
MORTISE LOCKS

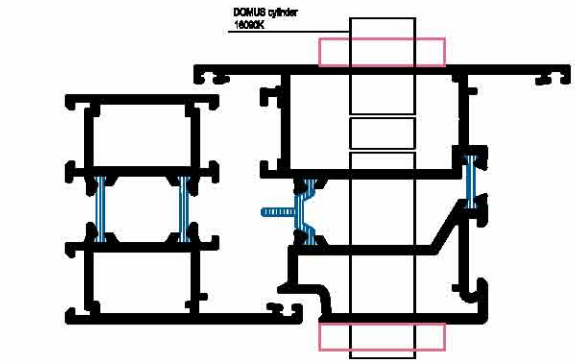
DRAWING / INFORMATION

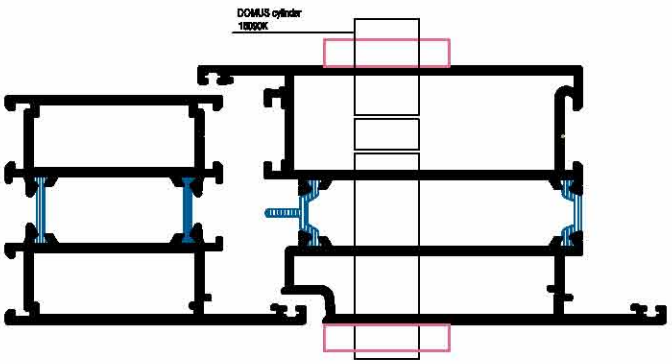


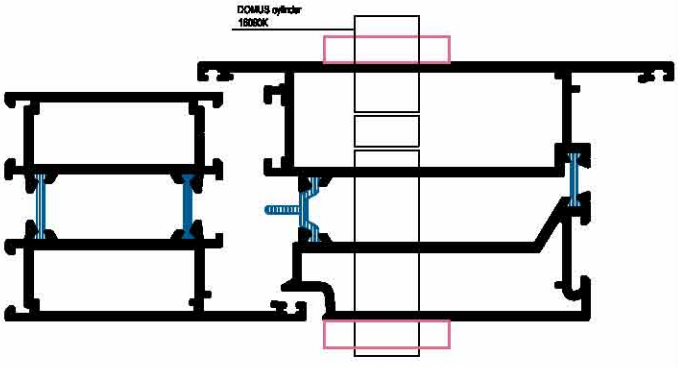
CODE	DOMUS 16090K	Cylinder
MATERIALS	Lenght 90 mm	
	Nickel	

APPLICATION



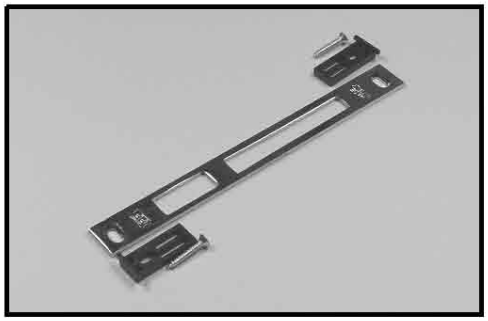






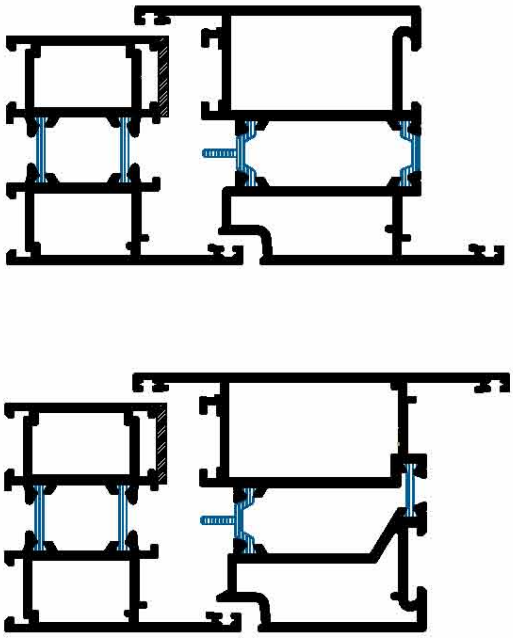
MORTISE LOCKS

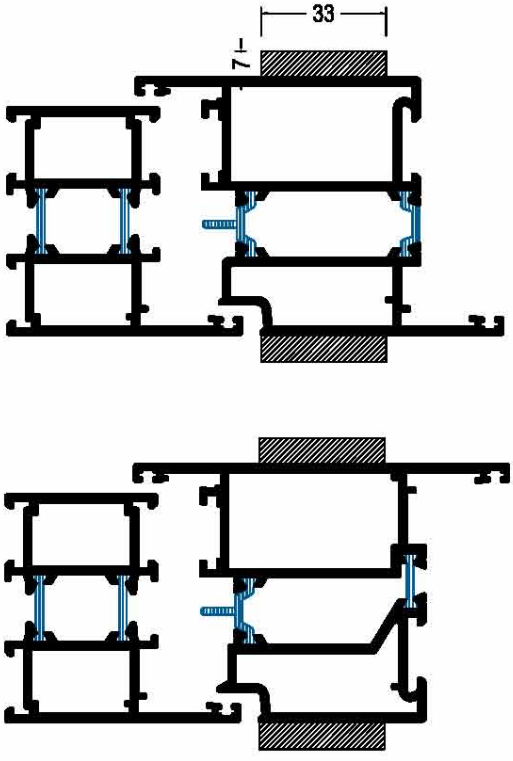
DRAWING / INFORMATION



CODE	AA 03205	Striking Plate
MATERIALS	Chomized steel , 206.5 mm lenght	
	Black nylon bush	

APPLICATION

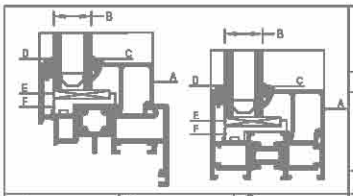




CODE	

DRAWING / INFORMATION	APPLICATION
	
CODE GEZE TS 1000	CODE 2215 Bolt

d - TABLE



3 mm - 11A2701

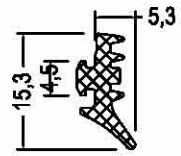
3 mm - 11A1101 | 4 mm - 11A1102 | 5 mm - 11A1103

A GLAZING BEAD	B GLAZING THICKNESS	C GLAZING GASKET INSIDE	D GLAZING GASKET OUTSIDE	E WEDGES	F WEDGES
14GW12	5 mm	11A1103	11A2701	17A1801	17A1802
14GW12	6 mm	11A1102	11A2701	17A1801	17A1802
14GW11	8 mm	11A1103	11A2701	17A1801	17A1802

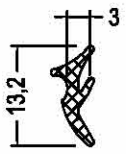
BRL Aluminium System

SYSTEM CASTLE 19'66 W+

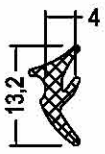
GLAZING TABLE



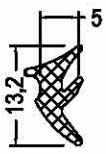
3 mm - 11A2701



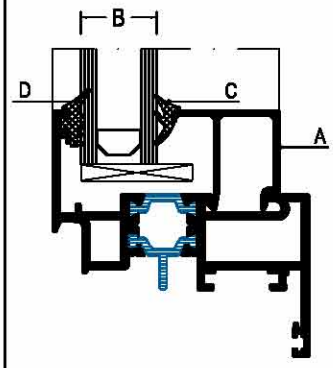
3 mm - 11A1101

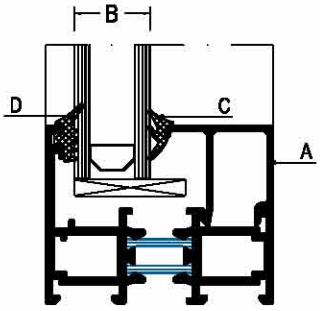


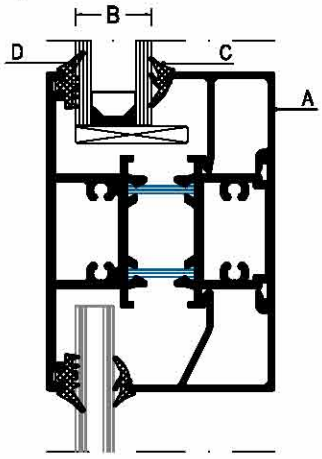
4 mm - 11A1102

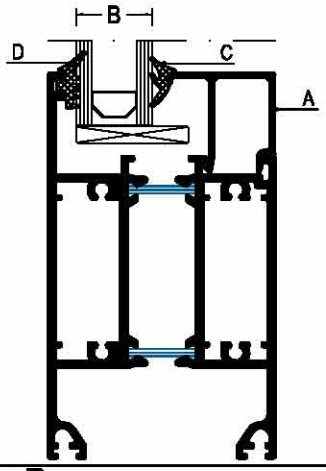


5 mm - 11A1103





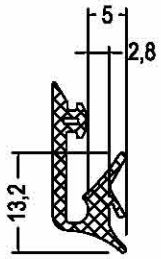




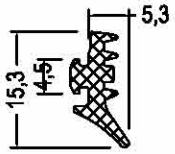
A GLAZING BEAD	B GLAZING THICKNESS	C GLAZING GASKET INSIDE	D GLAZING GASKET OUTSIDE
14GW10	17 mm	11A1103	11A2701
14GW10	18 mm	11A1102	11A2701
14GW09	20 mm	11A1103	11A2701
14GW09	22 mm	11A1101	11A2701
14GW19	24 mm	11A1103	11A2701
14GW07	26 mm	11A1103	11A2701
14GW07	28 mm	11A1101	11A2701
14GW06	30 mm	11A1102	11A2701
14GW05	32 mm	11A1103	11A2701
14GW05	34 mm	11A1101	11A2701
14GW04	36 mm	11A1102	11A2701
14GW03	38 mm	11A1103	11A2701
14GW03	40 mm	11A1101	11A2701

SYSTEM CASTLE 19'66 W+

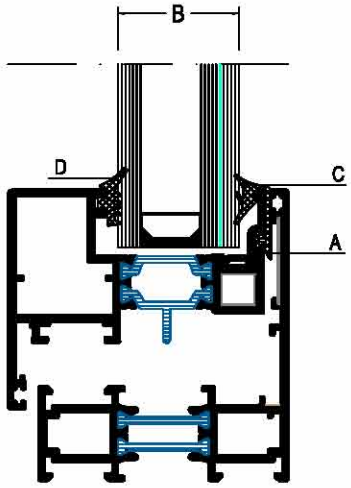
GLAZING TABLE



4 mm - 11A1104

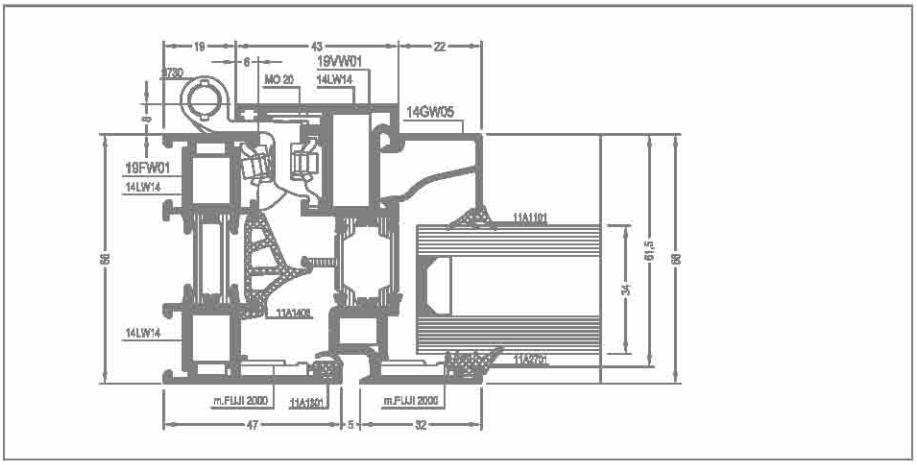


3 mm - 11A2701

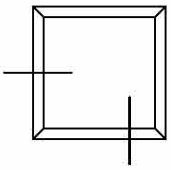


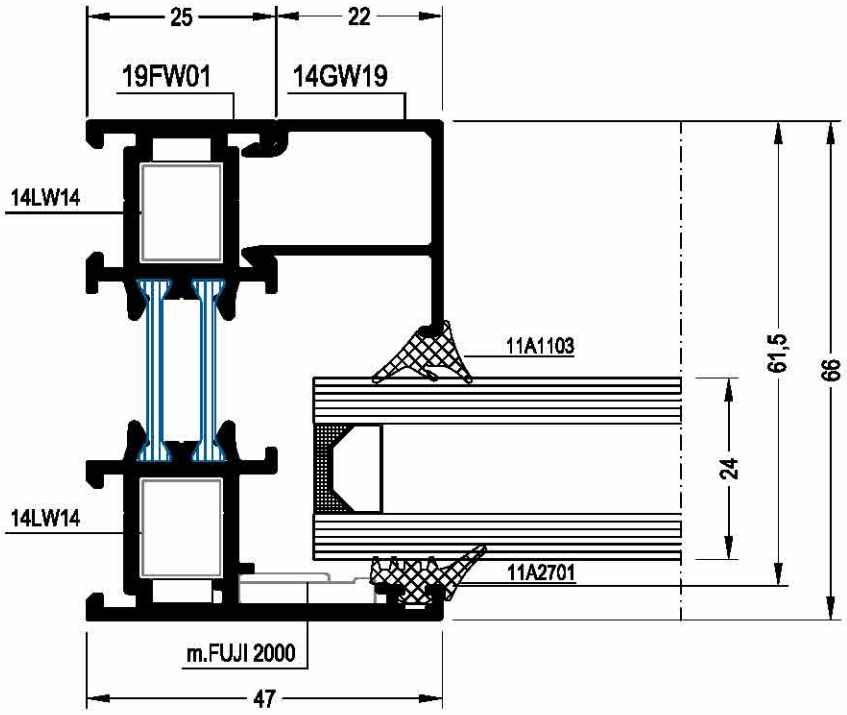
A GLAZING BEAD	B GLAZING THICKNESS	C GLAZING GASKET INSIDE	D GLAZING GASKET OUTSIDE
14GW20	26 mm	11A1104	11A2701

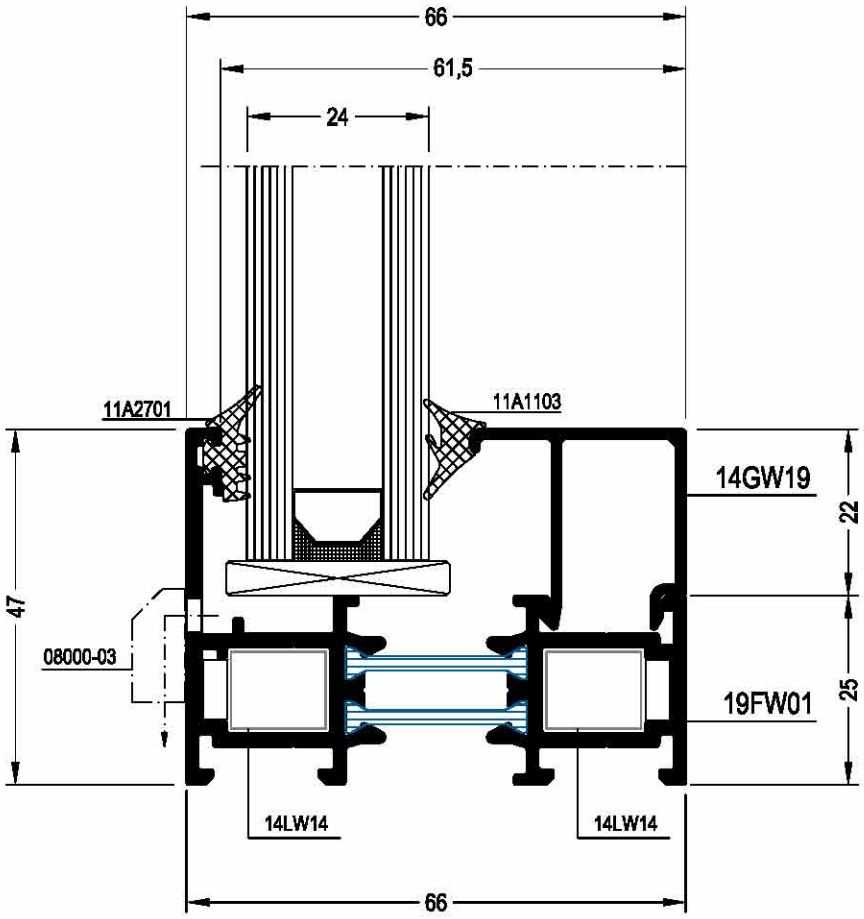
e - DETAILS


19
43
22
6
19VW01
MO 20
14LW14
14GW05
19FW01
14LW14
11A1101
66
61,5
68
34
11A1408
14LW14
11A2701
m.FUJI 2000
11A1801
m.FUJI 2000
47
5
32

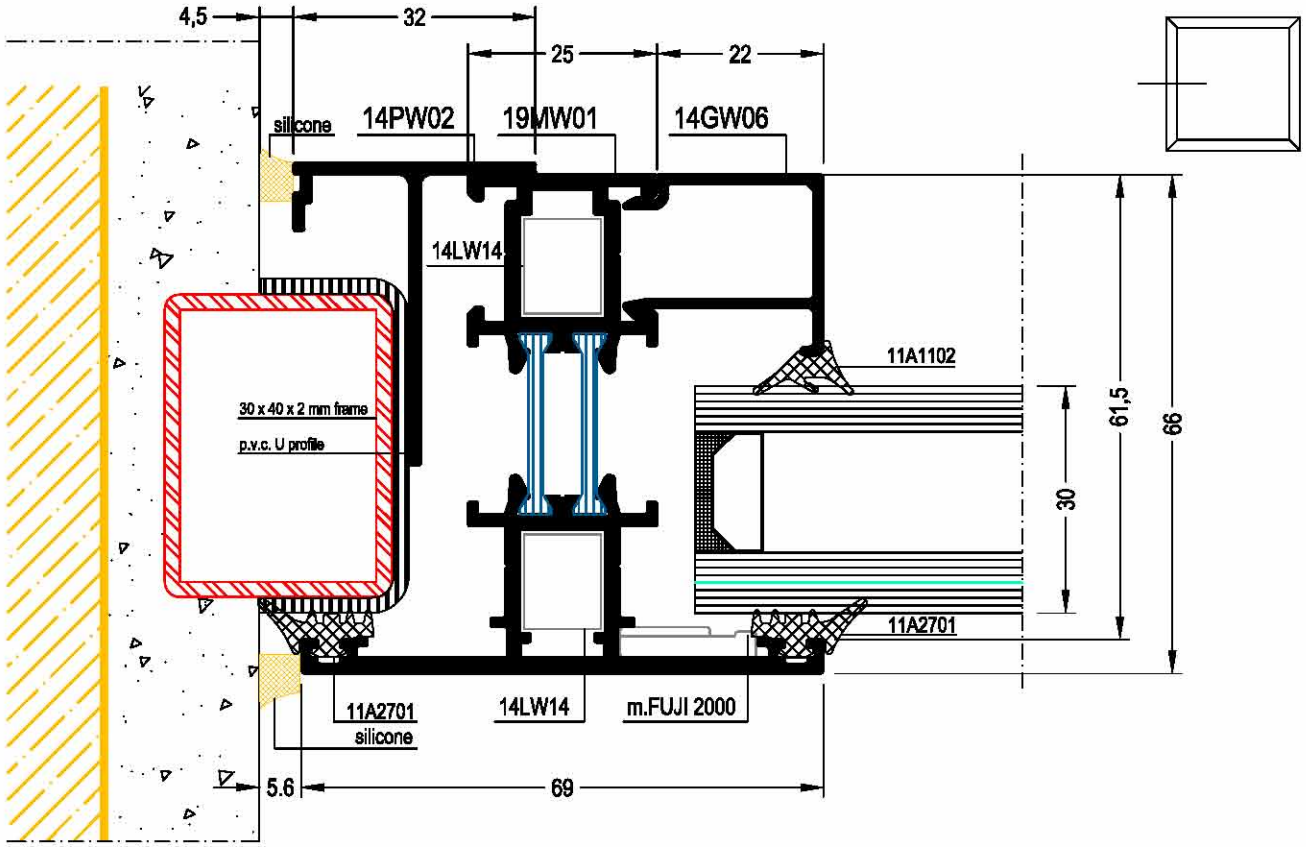
TURNING WINDOW

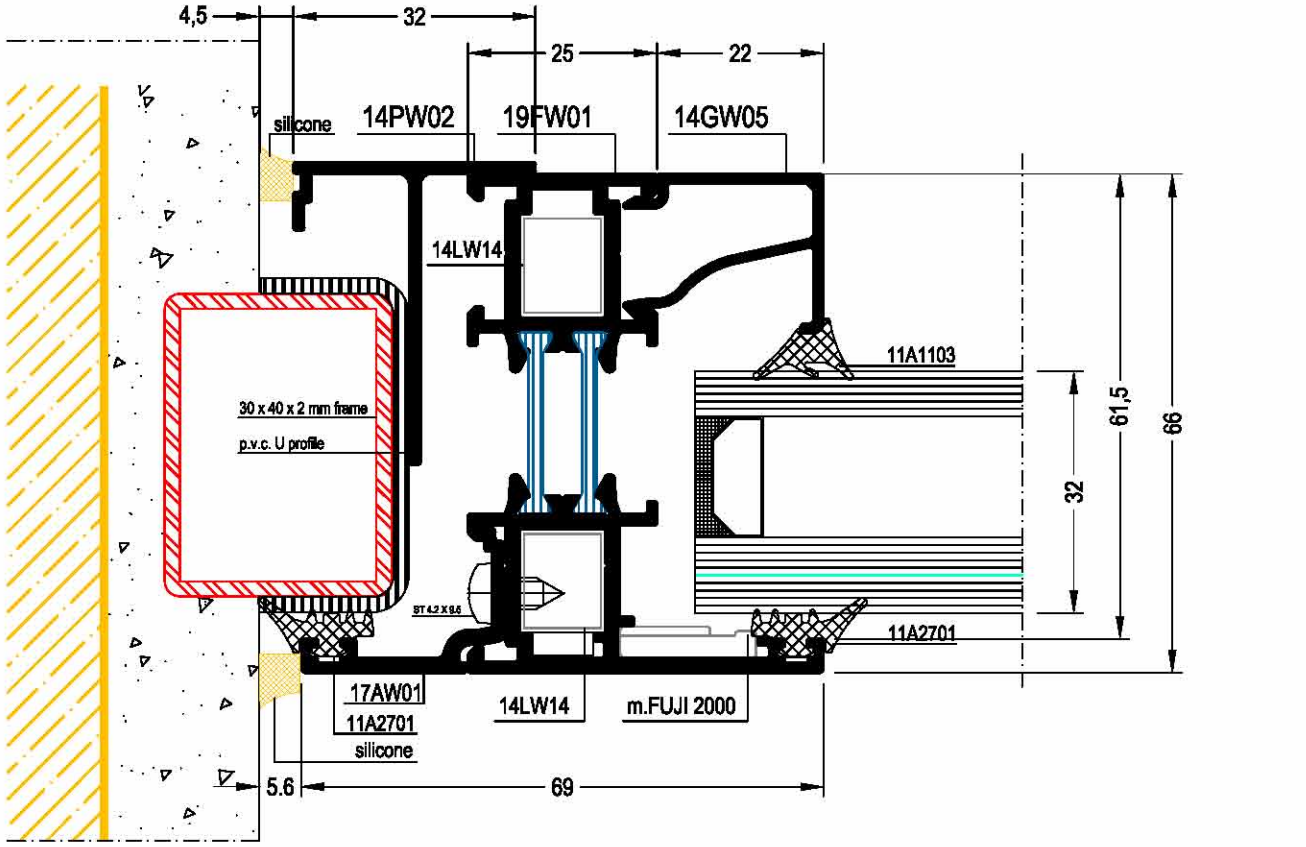






TURNING WINDOW





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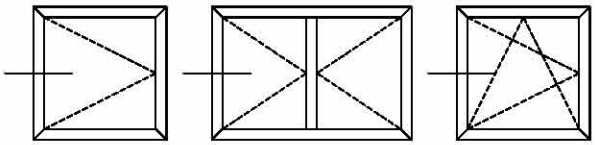

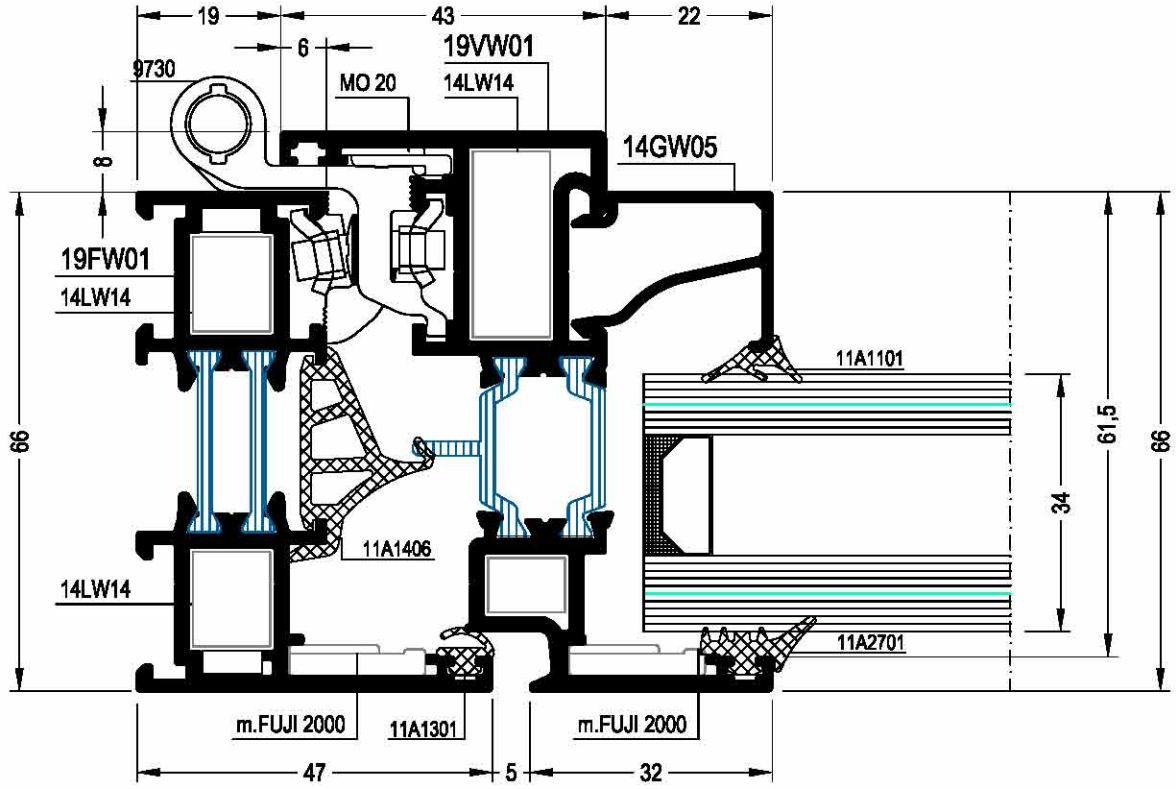

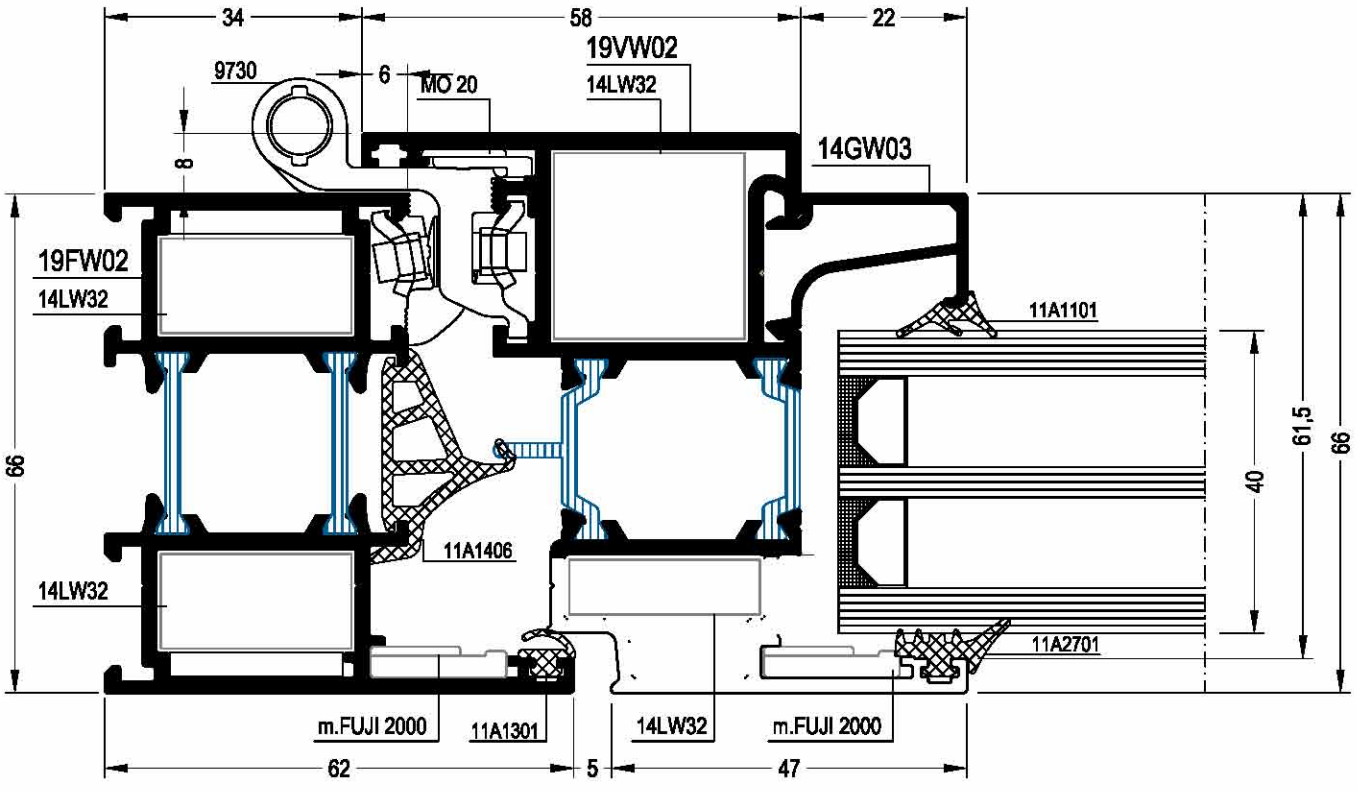

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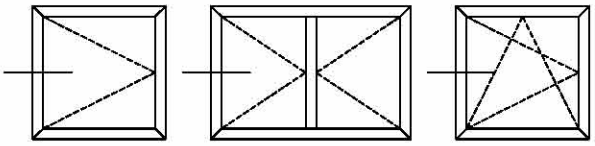

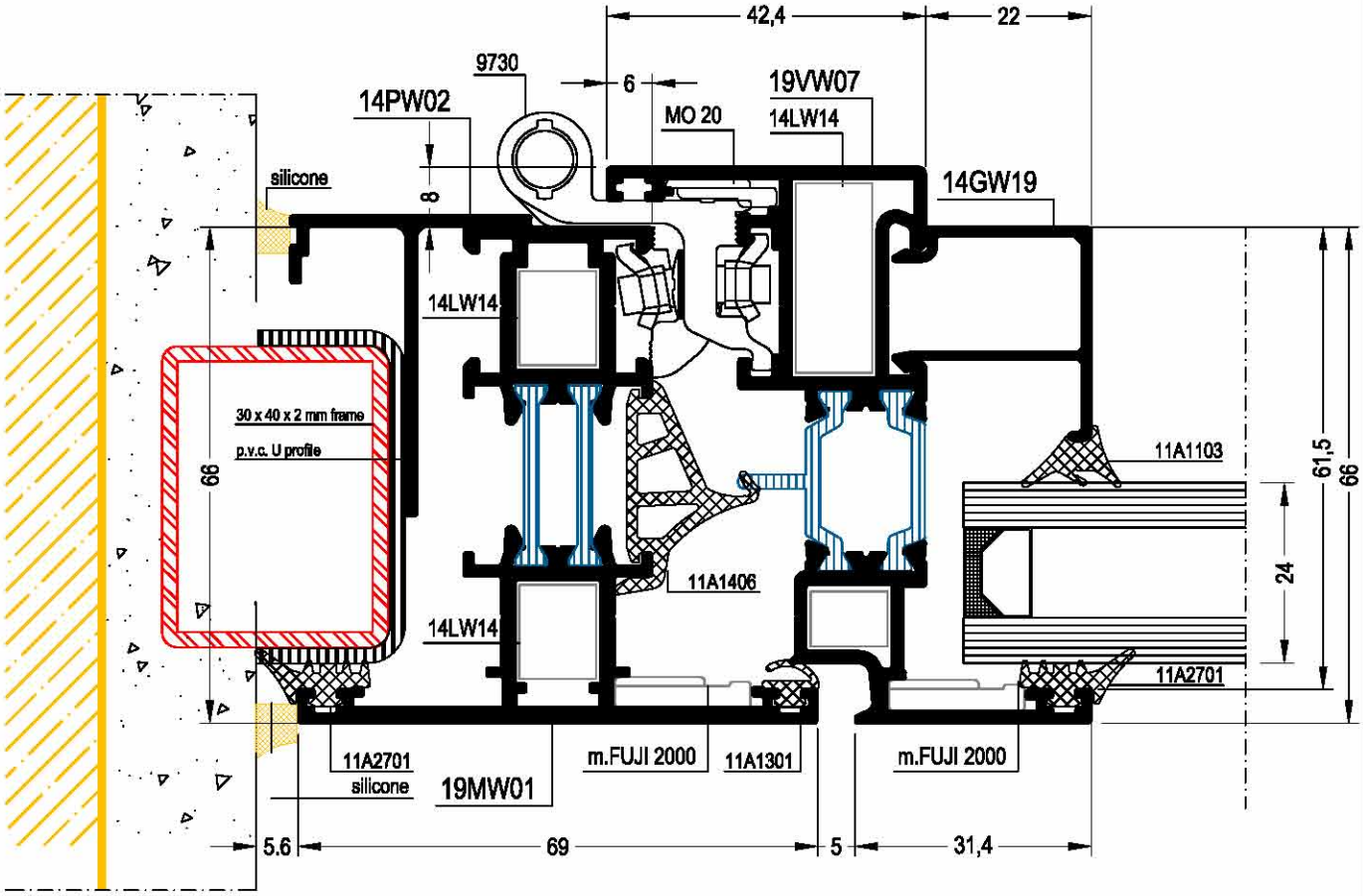

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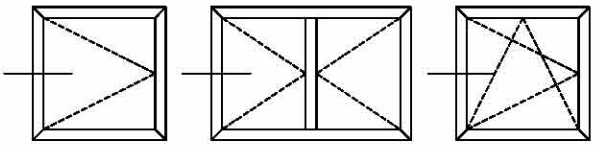

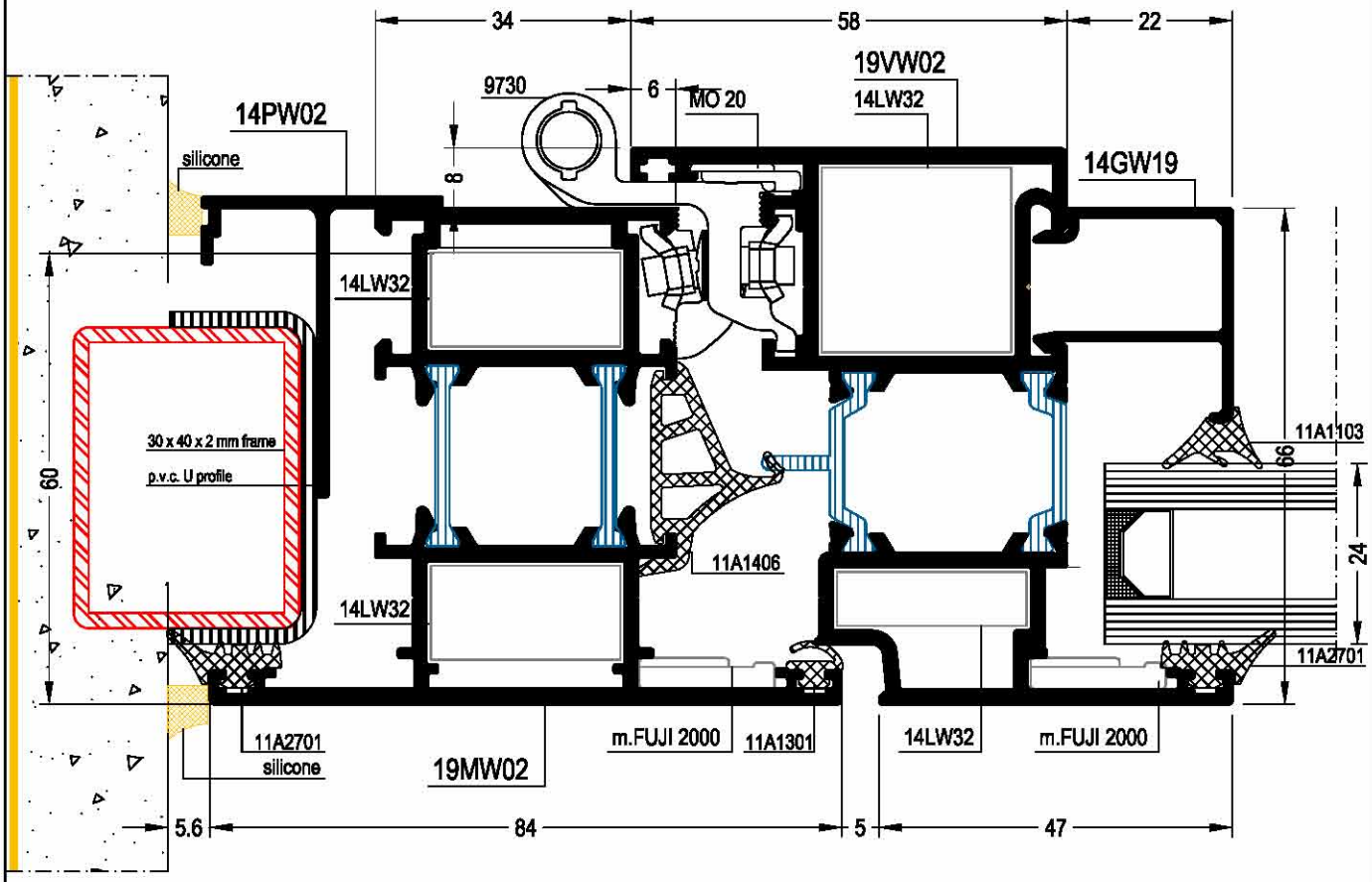

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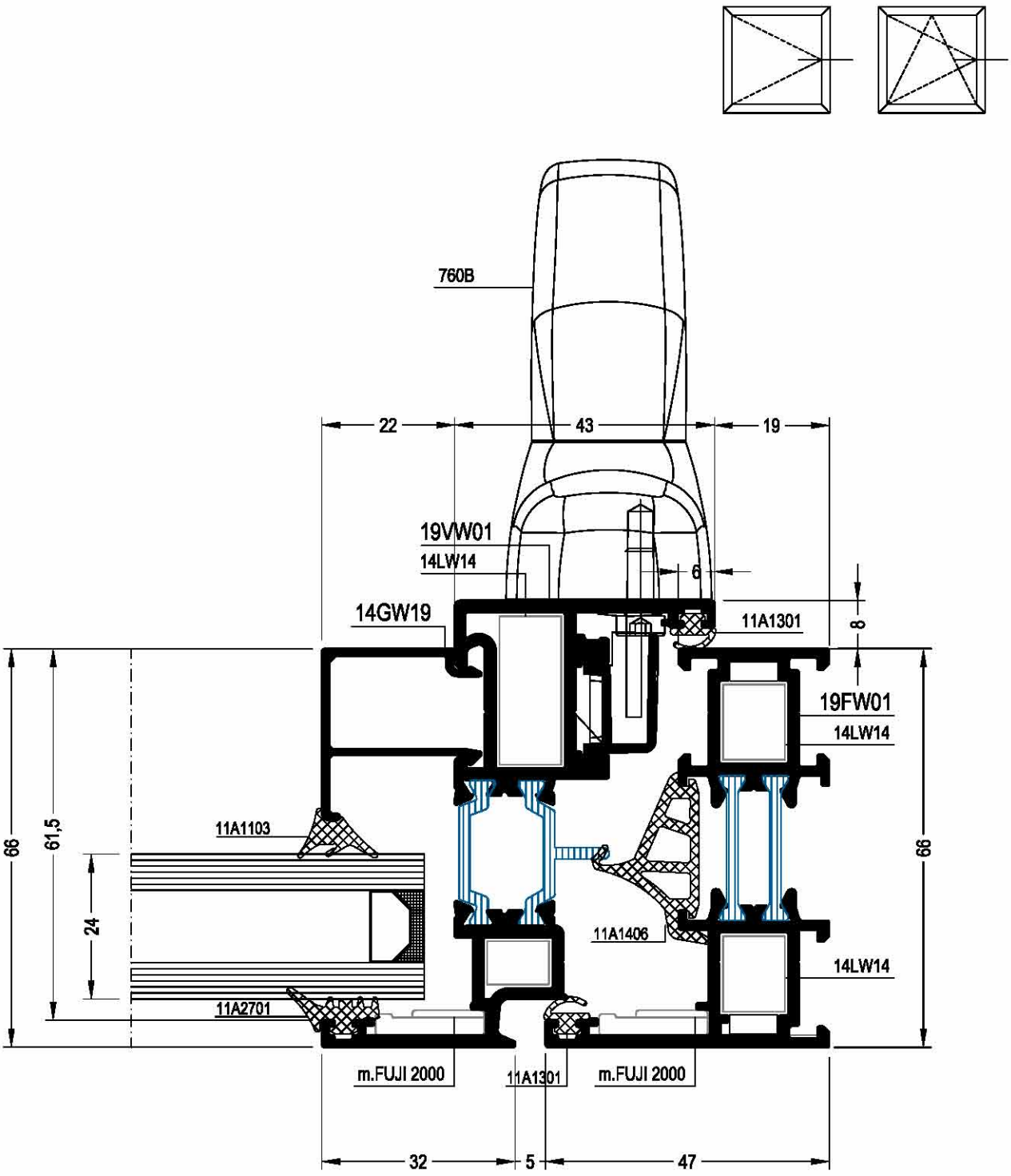
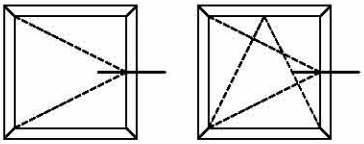
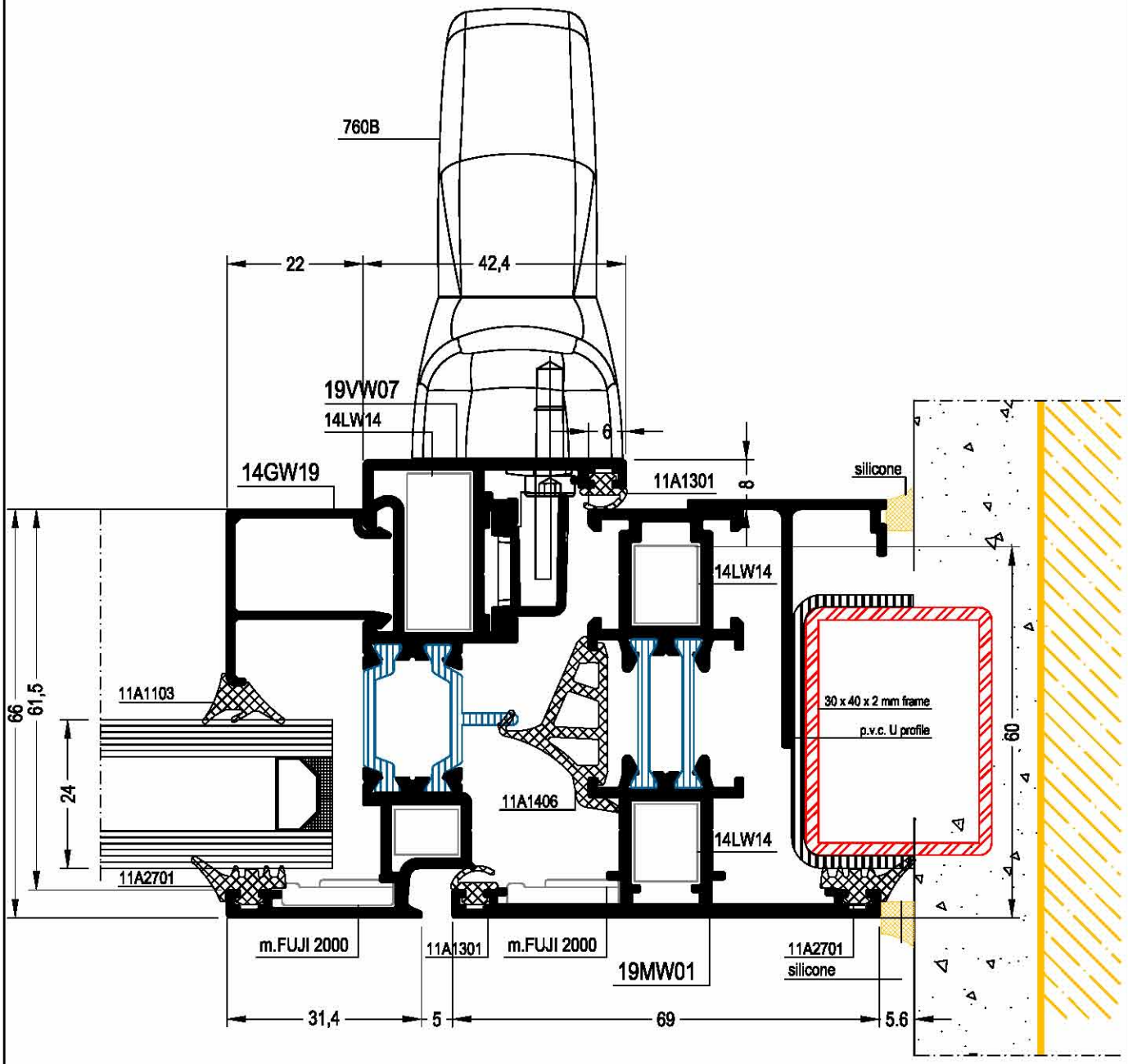


TURNING WINDOW





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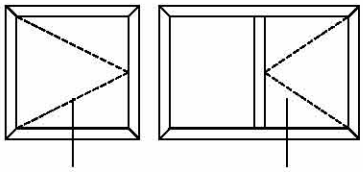

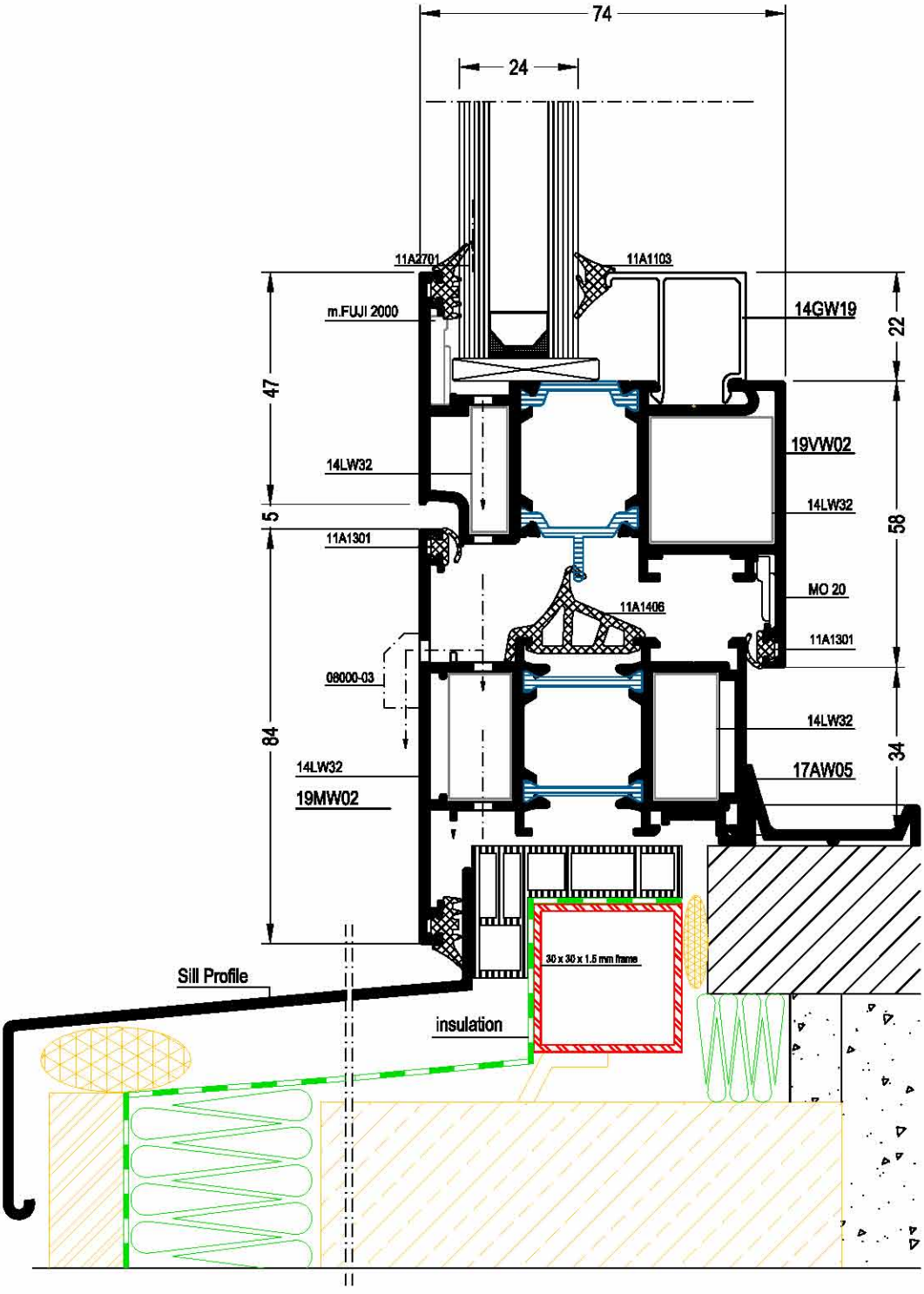

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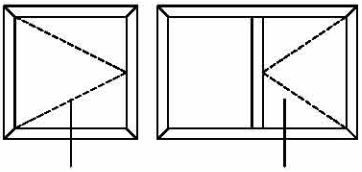
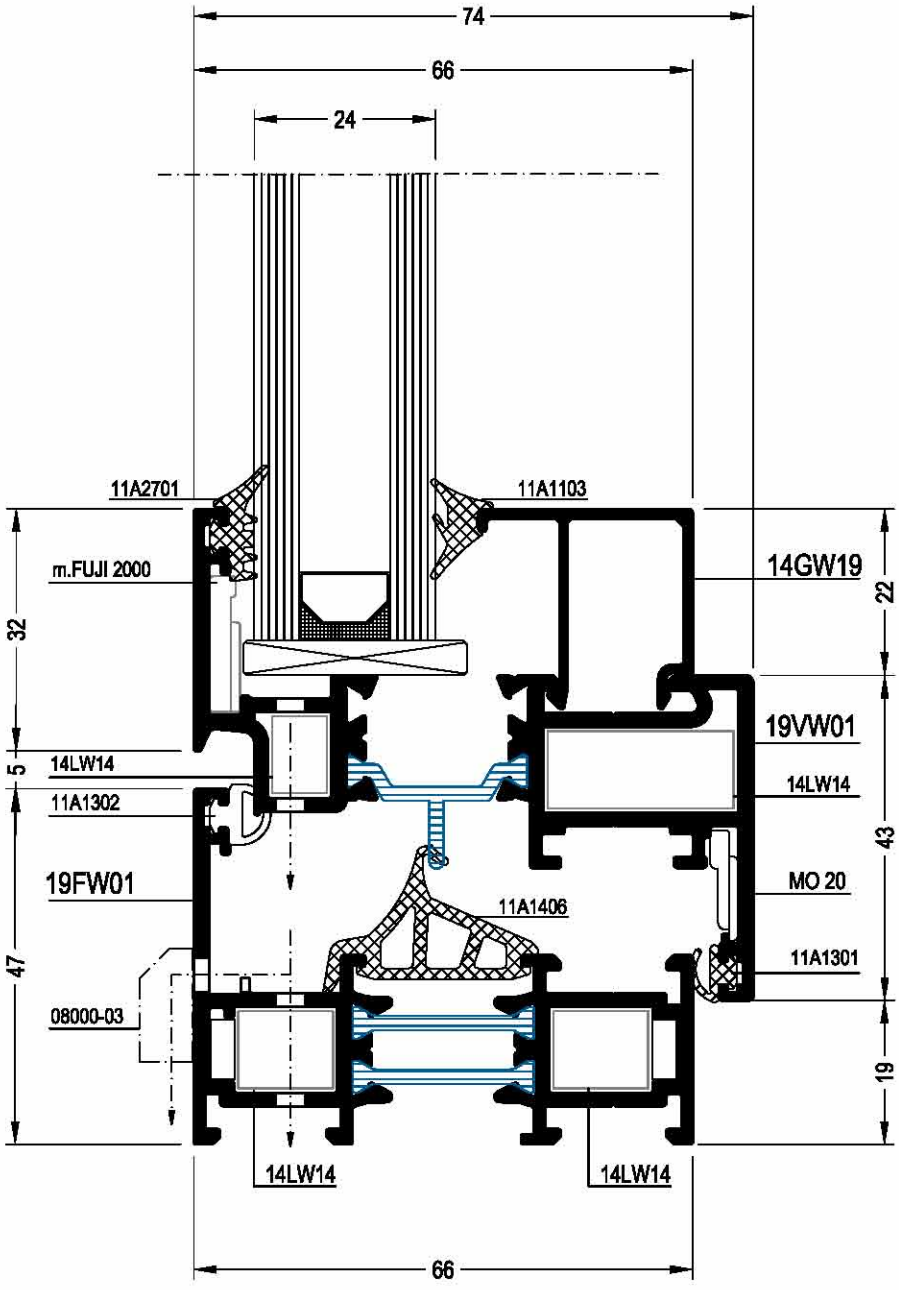
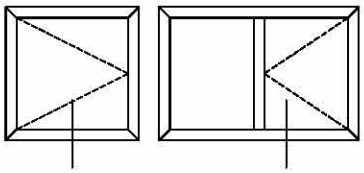
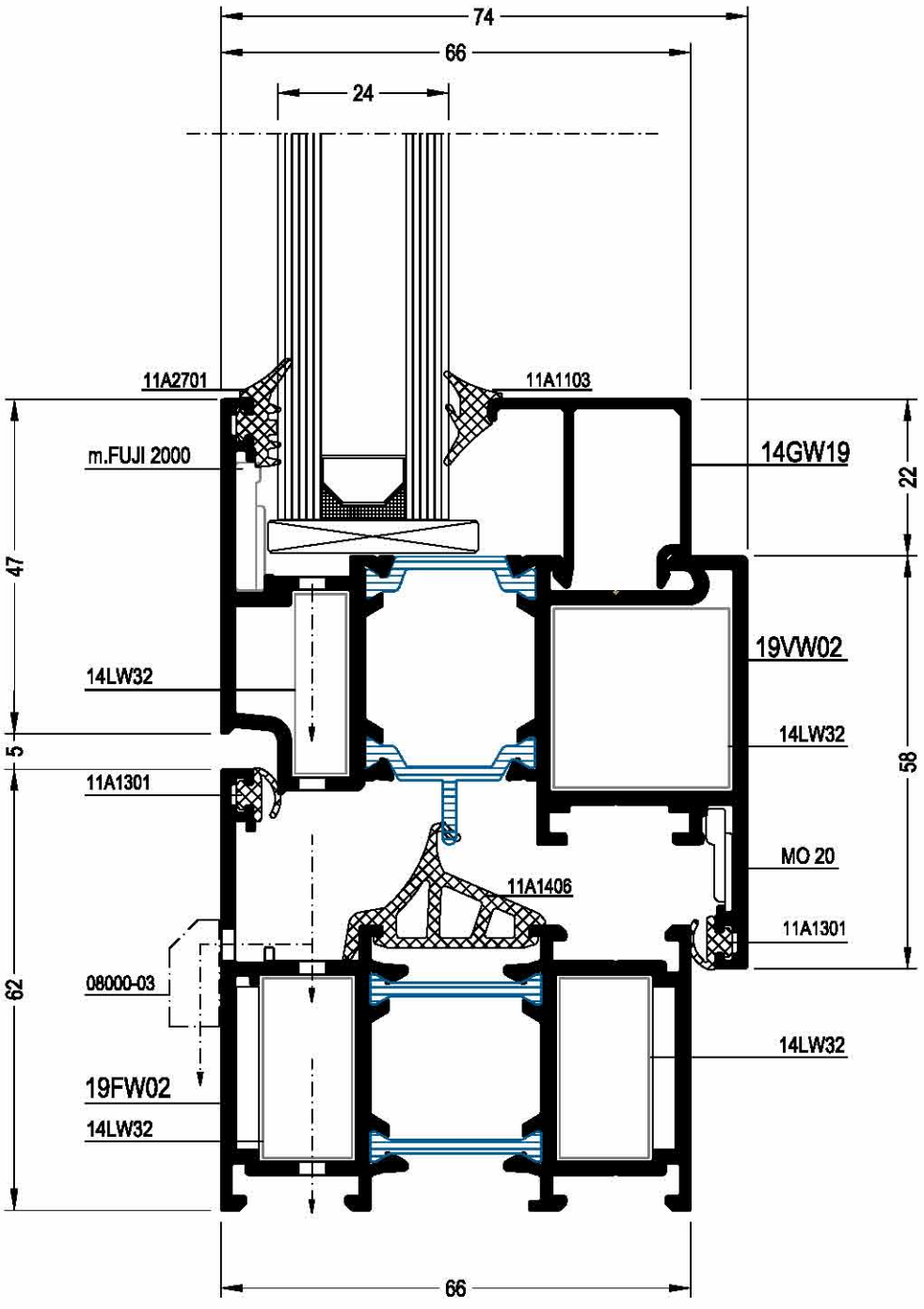




TURNING WINDOW





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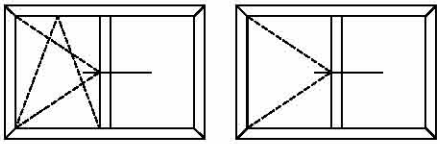

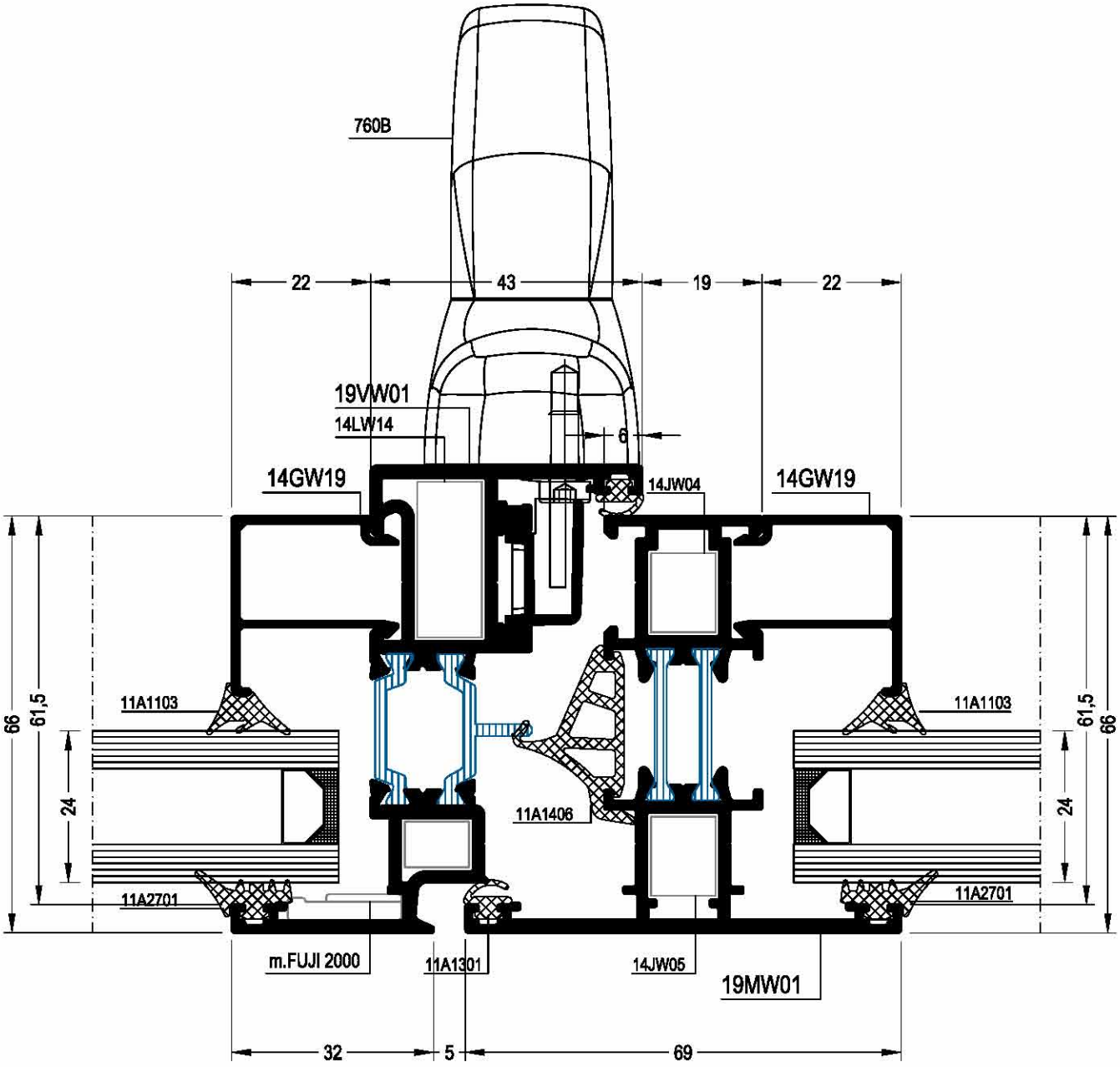

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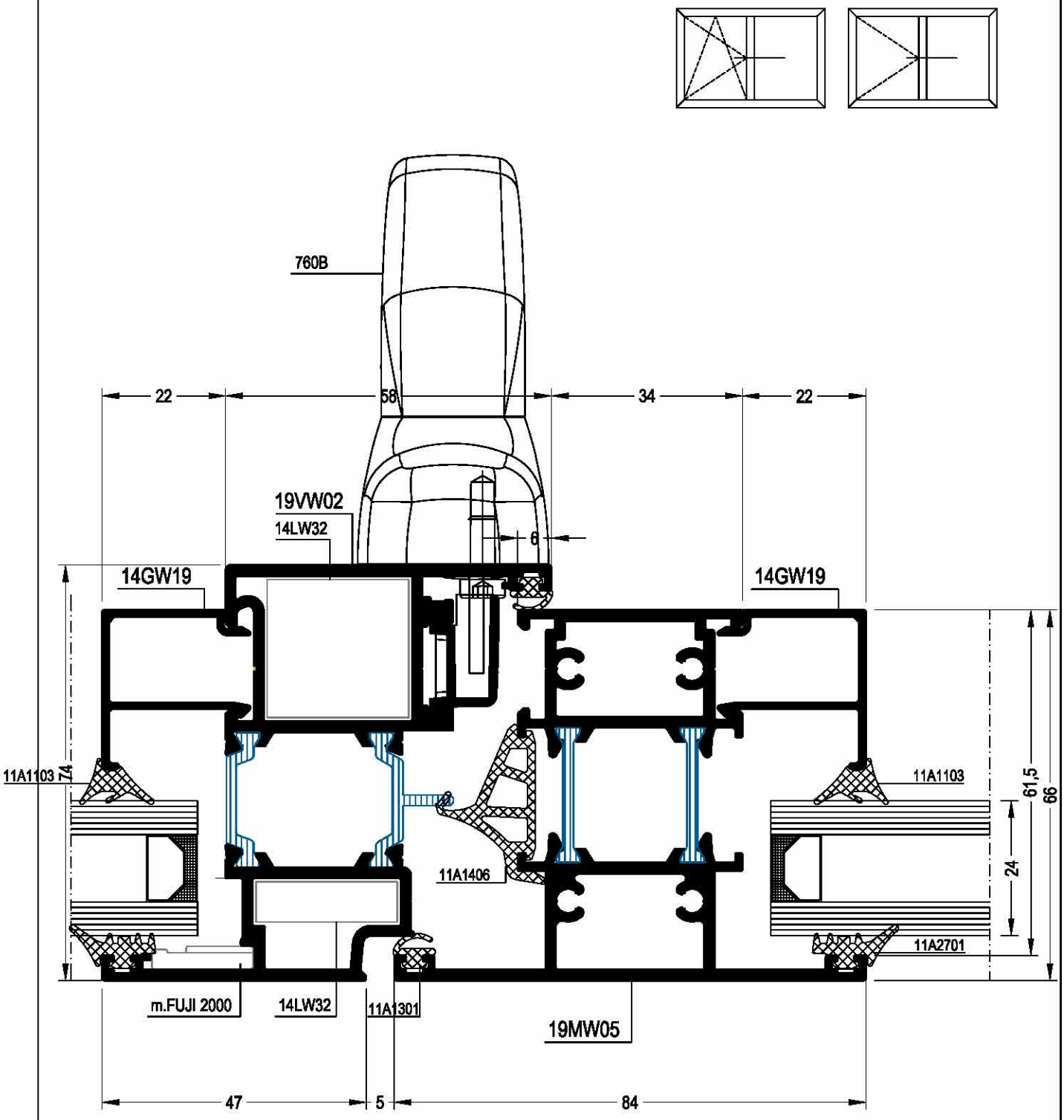

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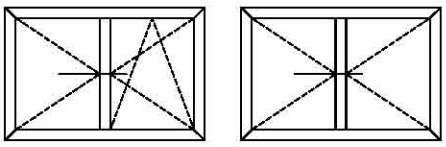

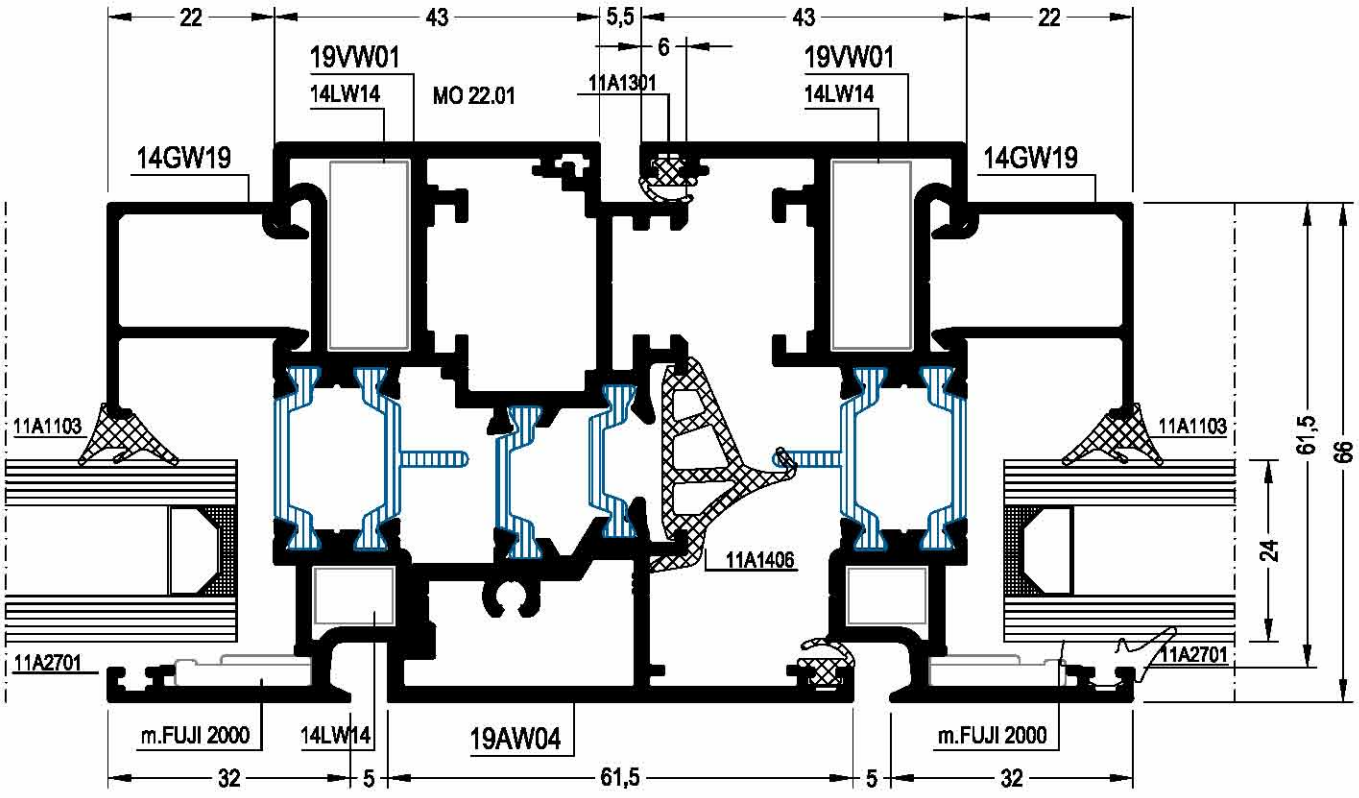

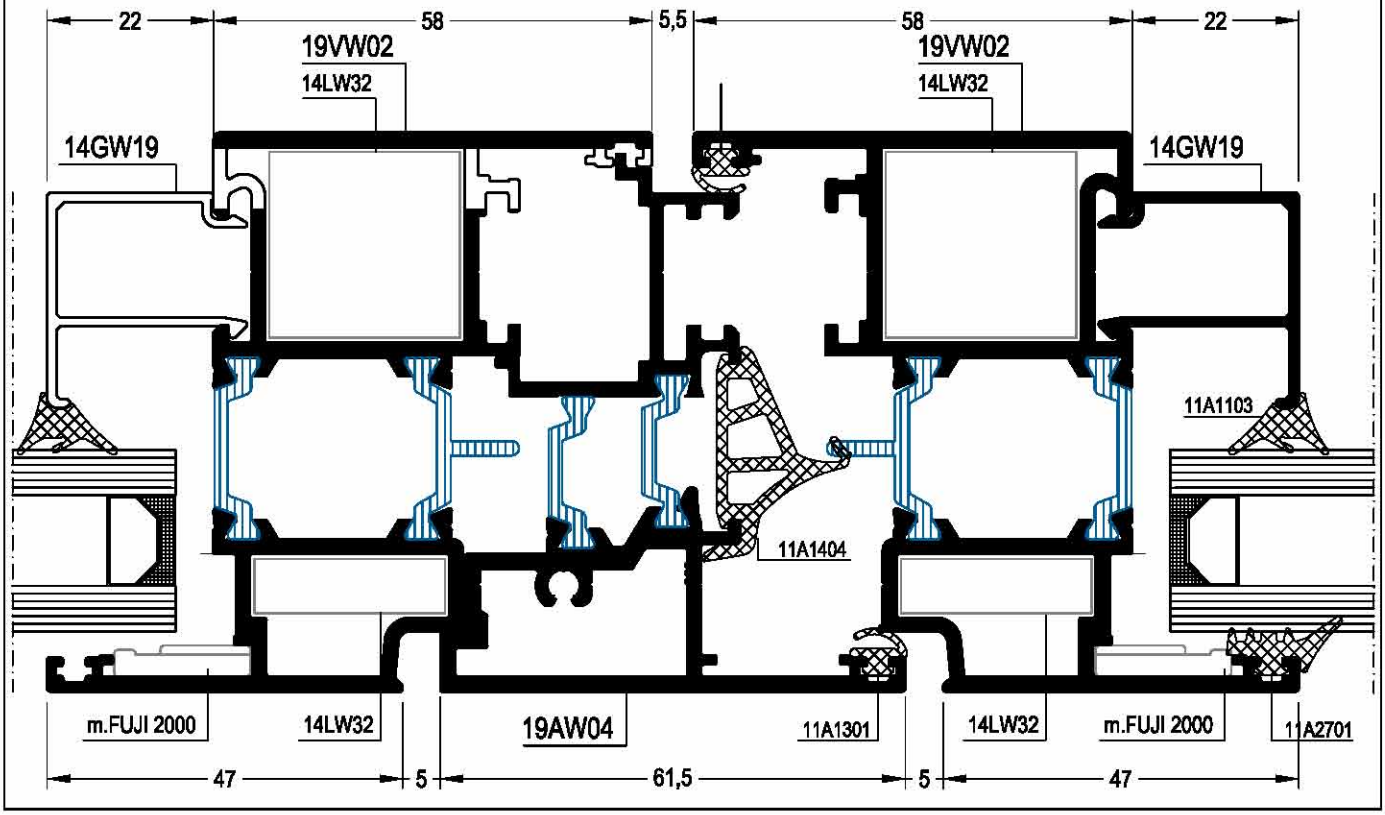

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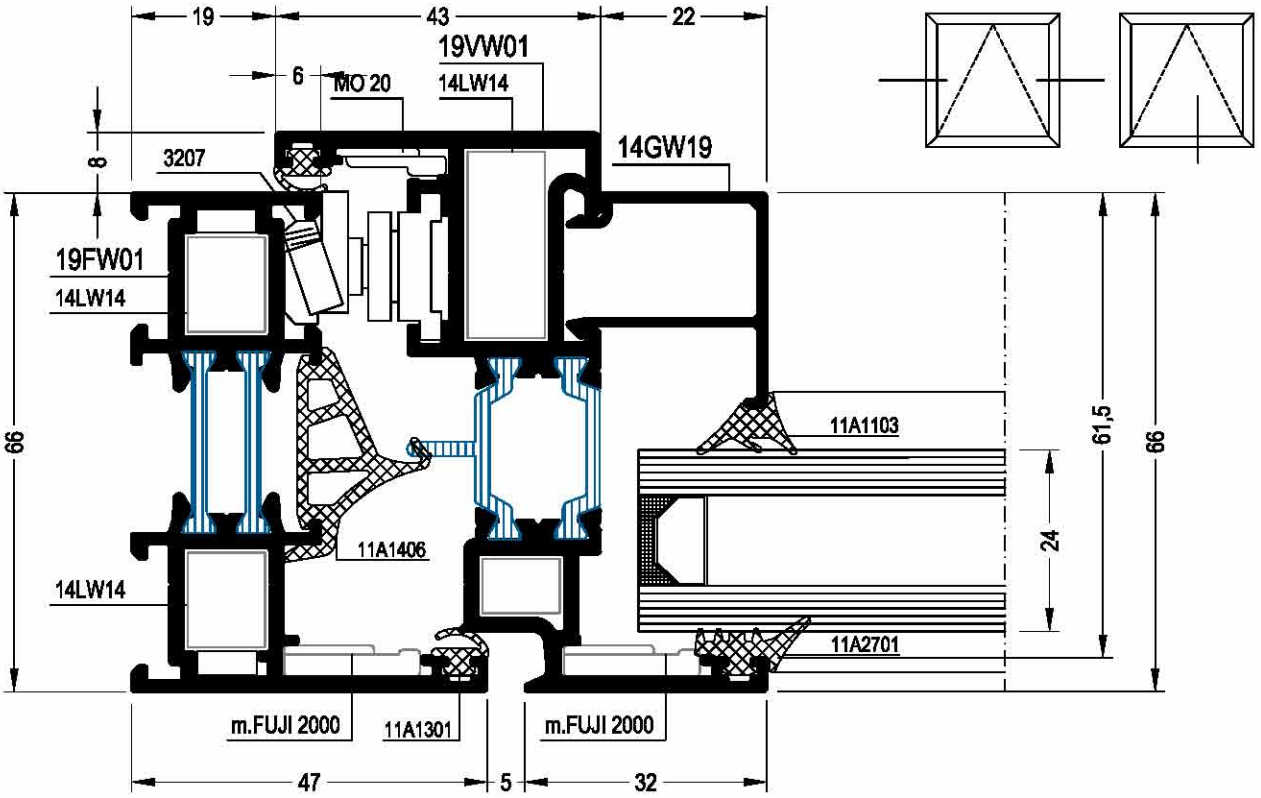

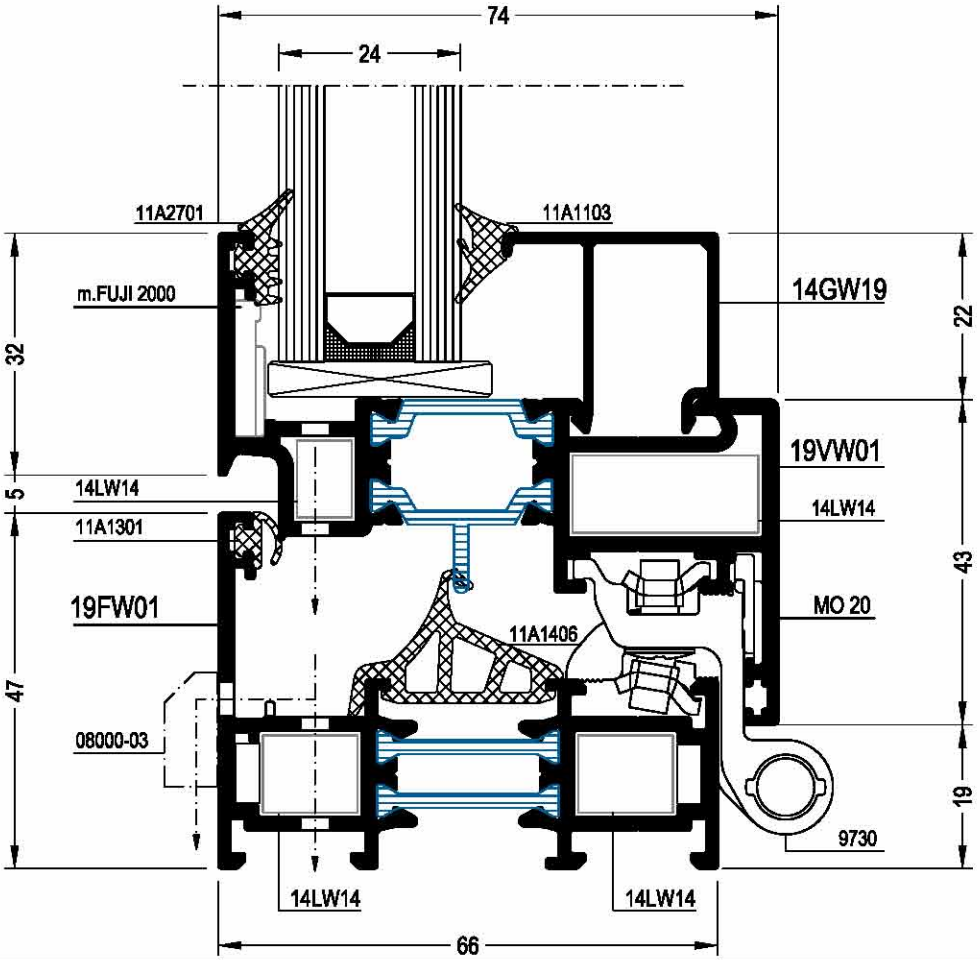

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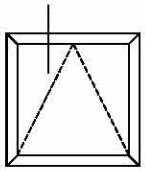

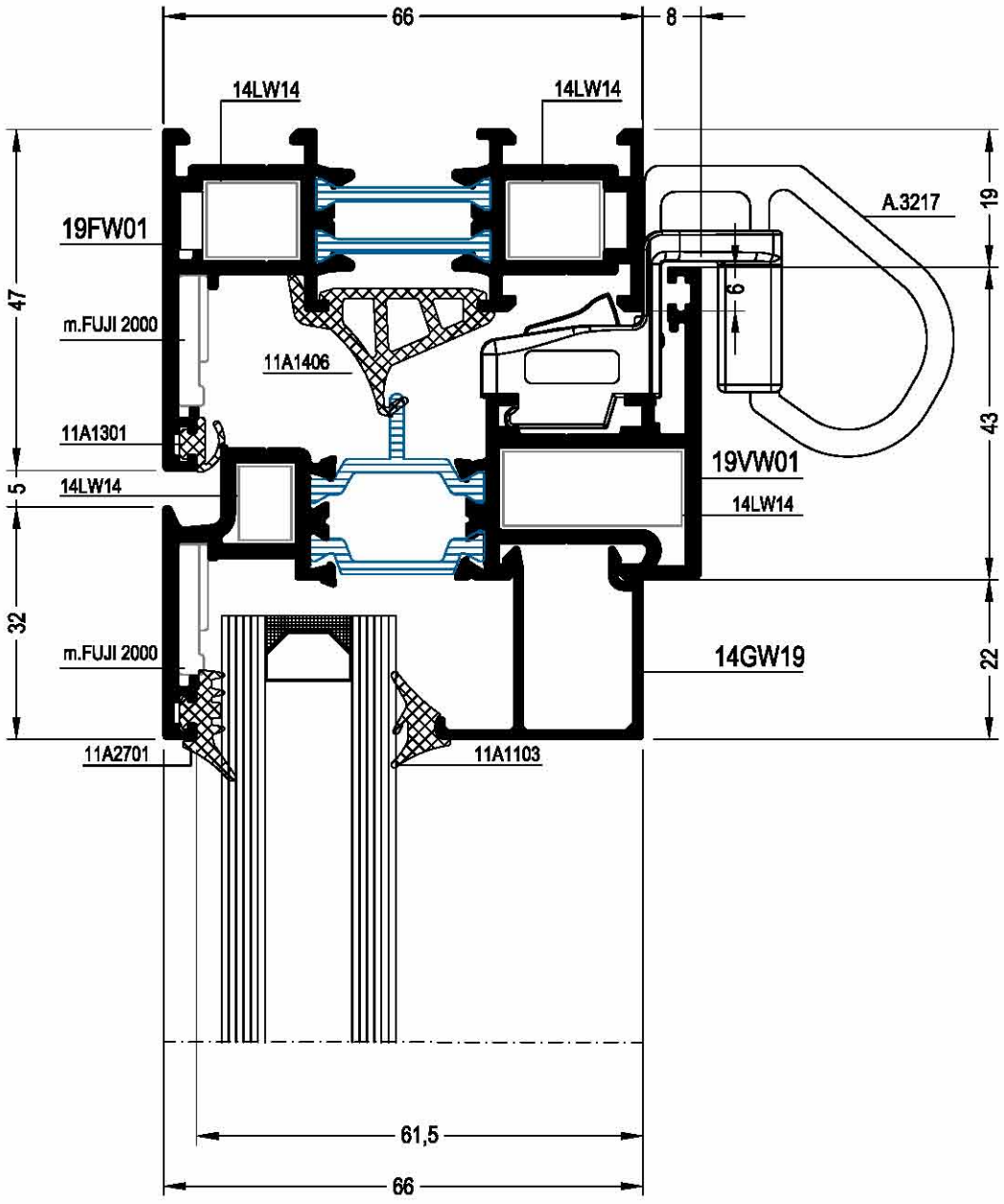

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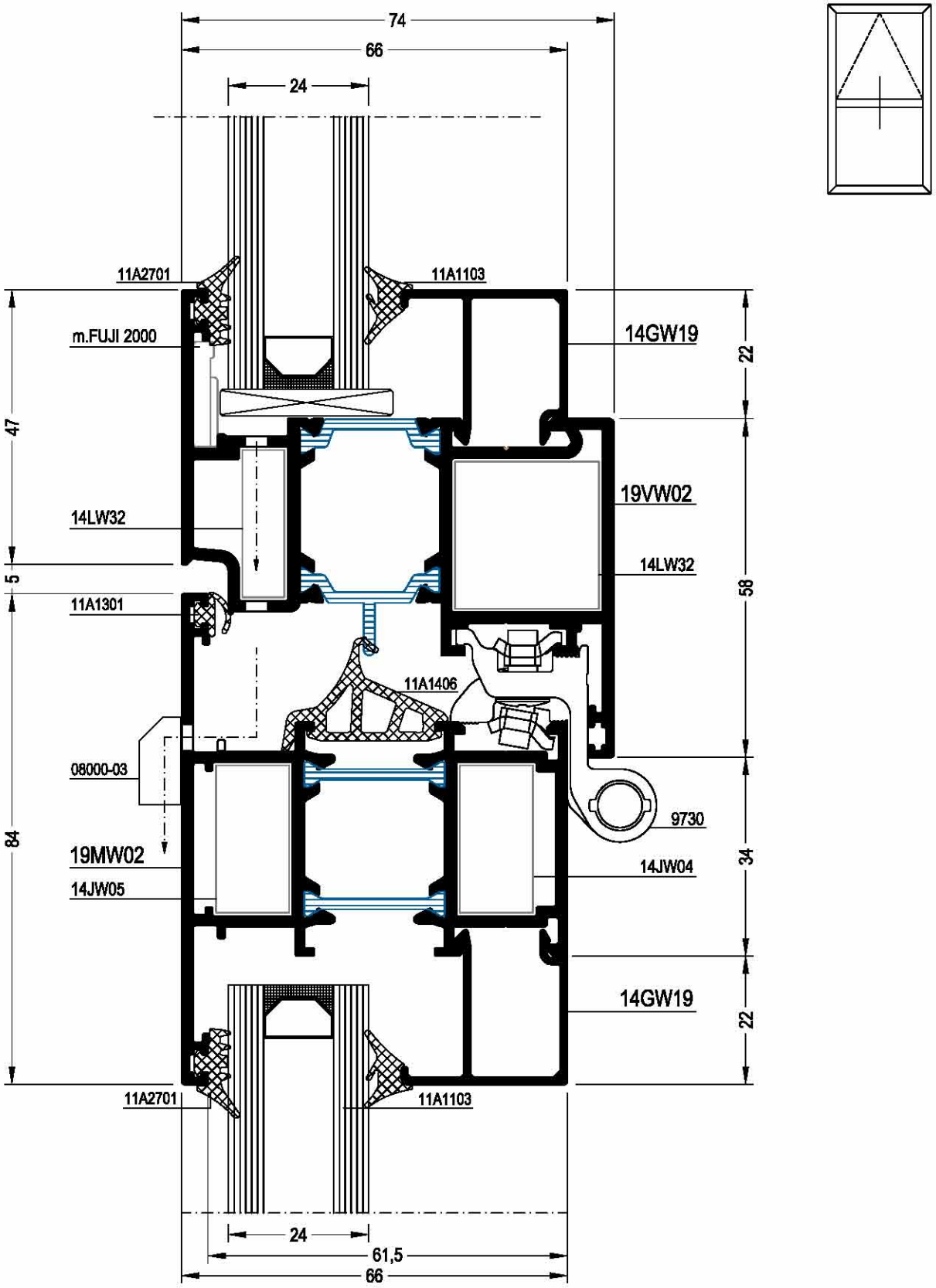

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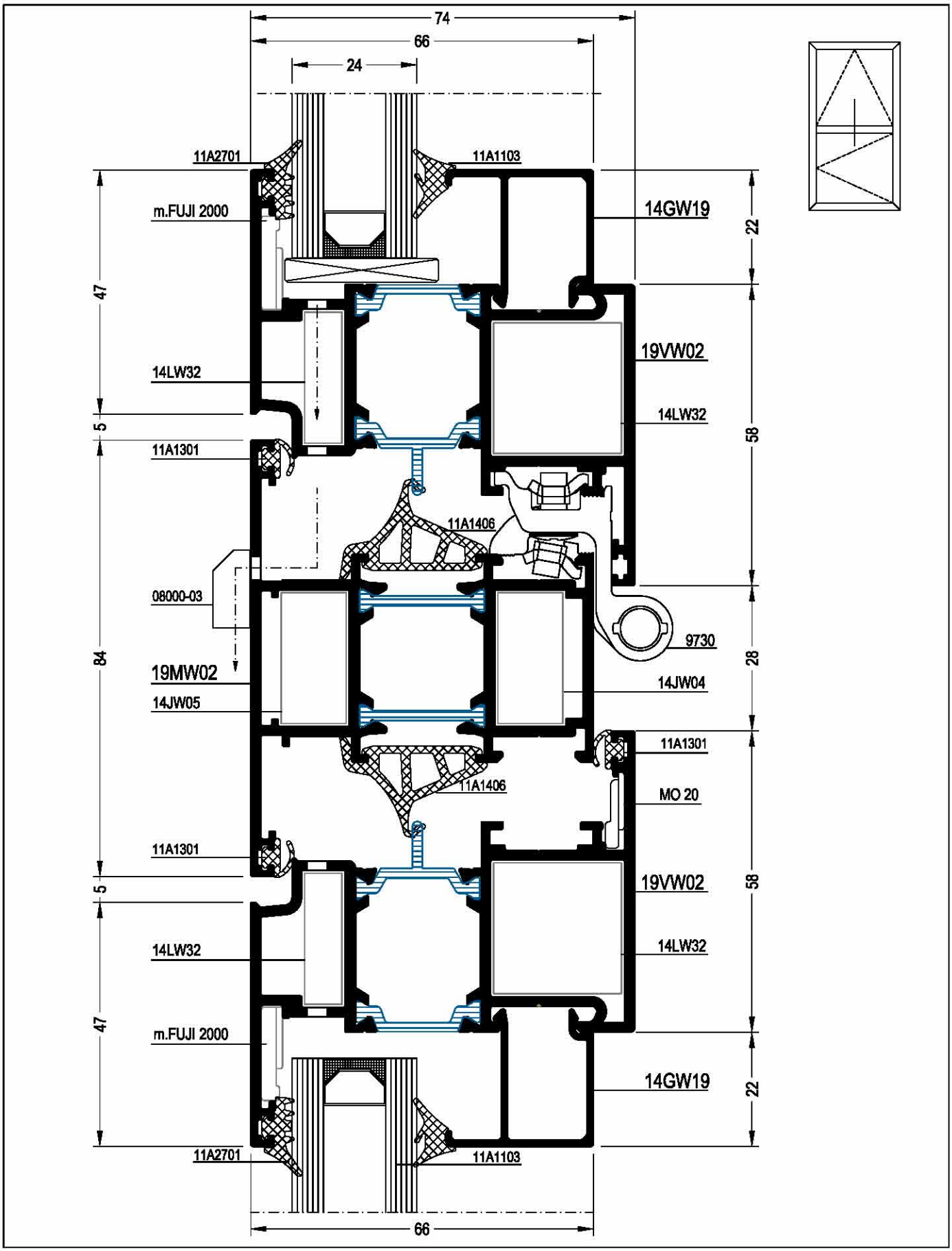

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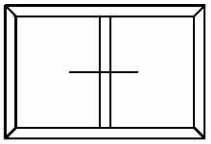

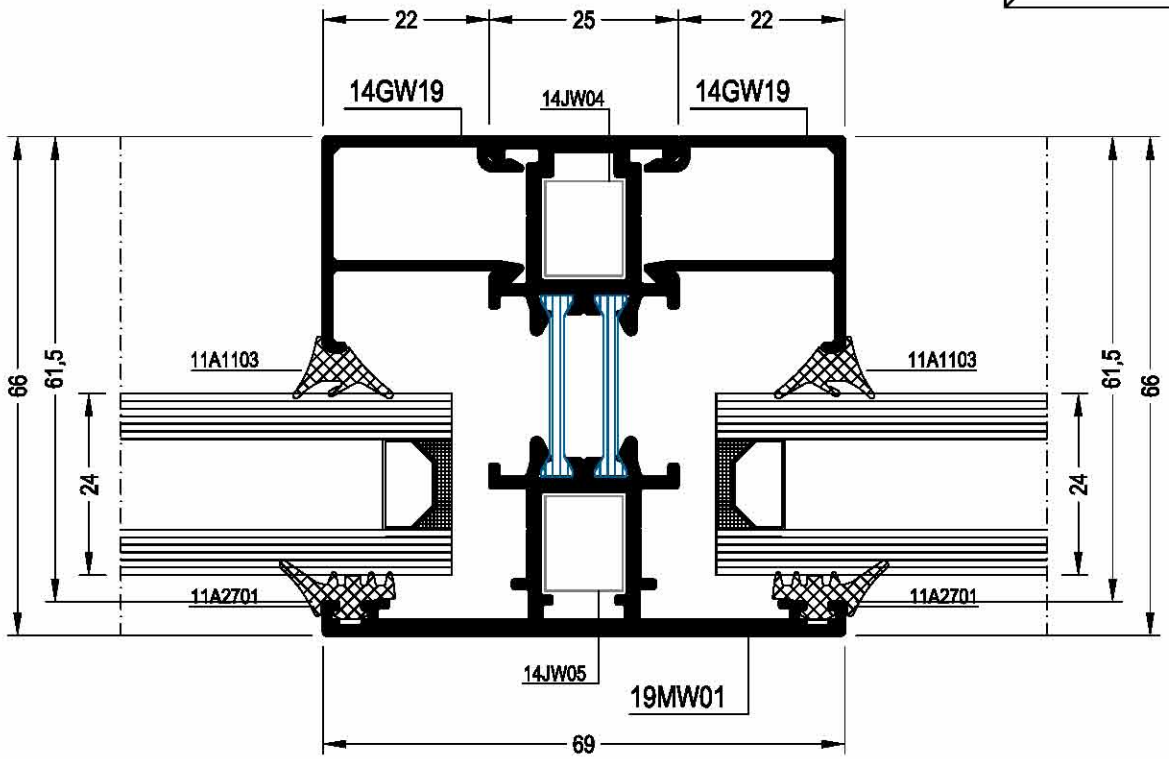

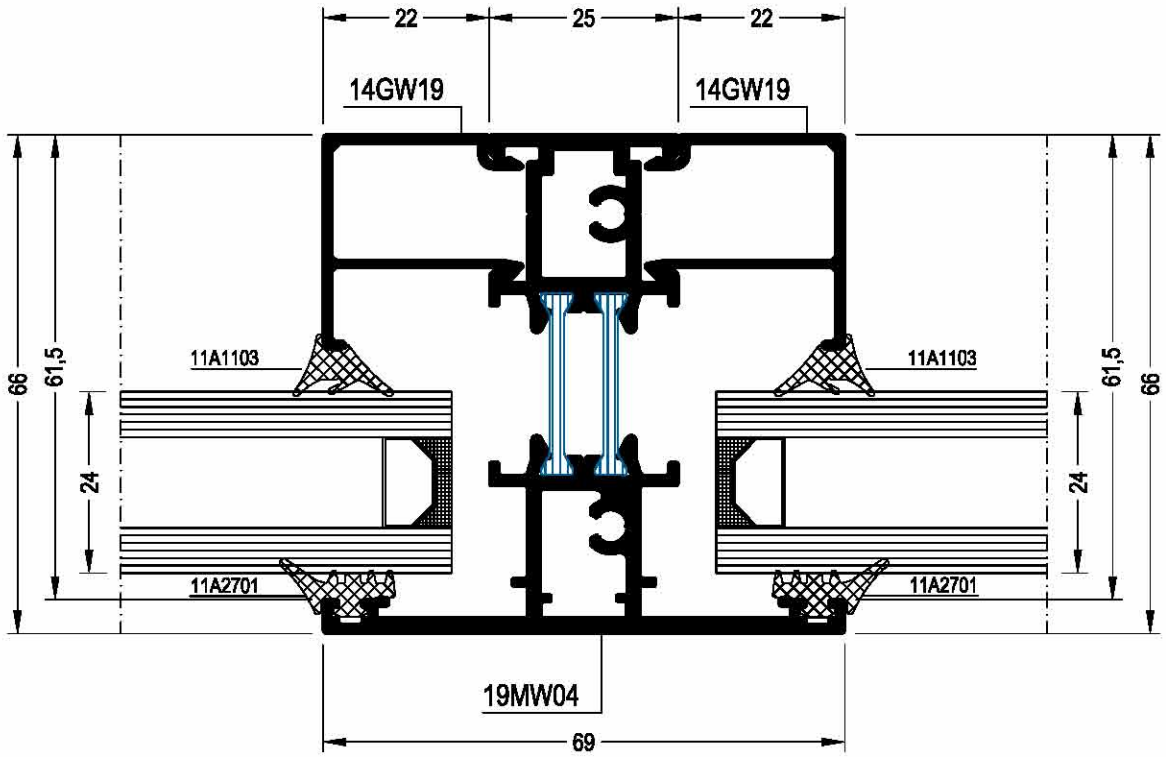

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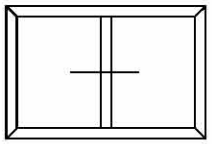

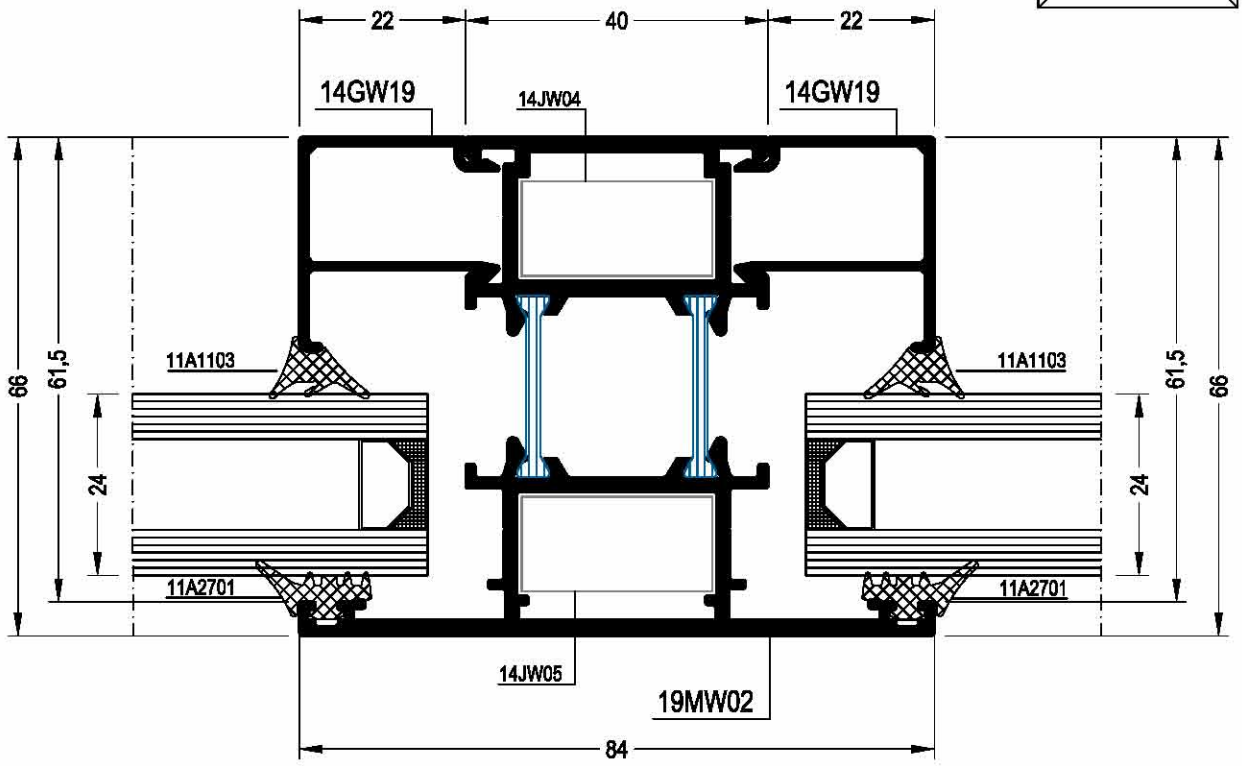

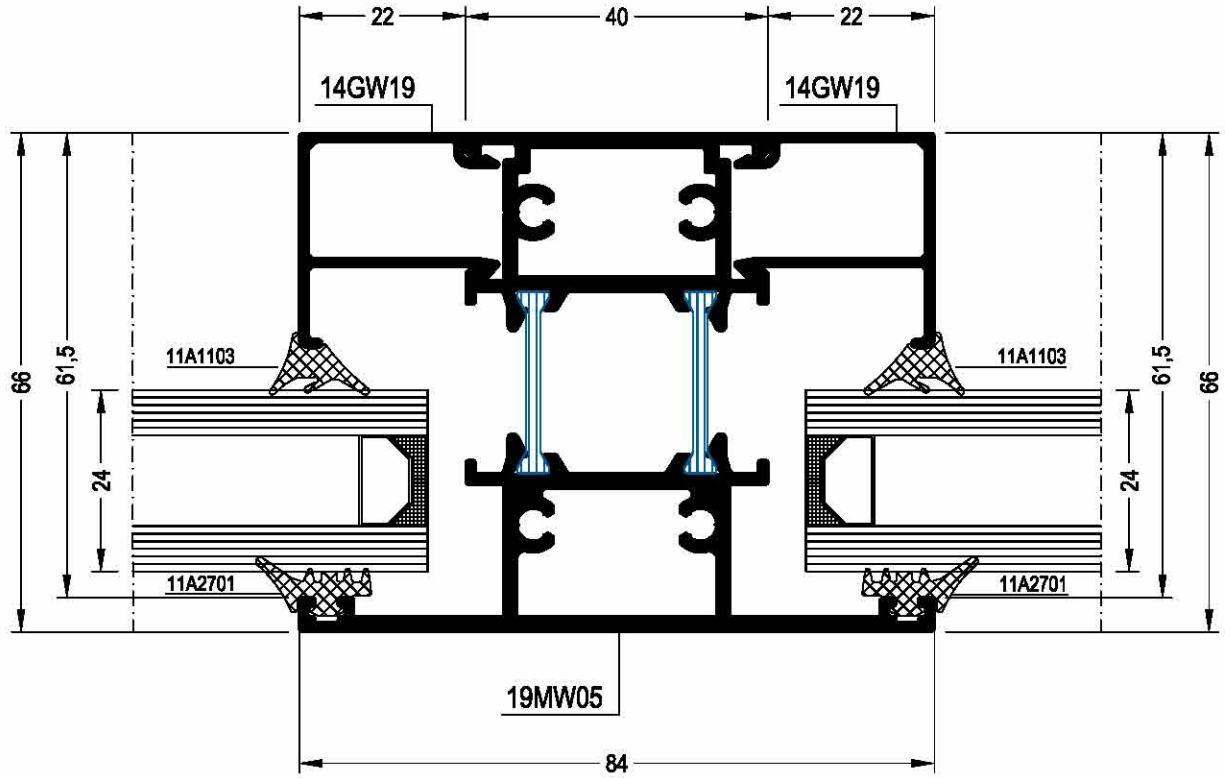

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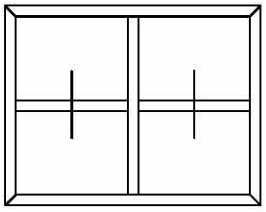

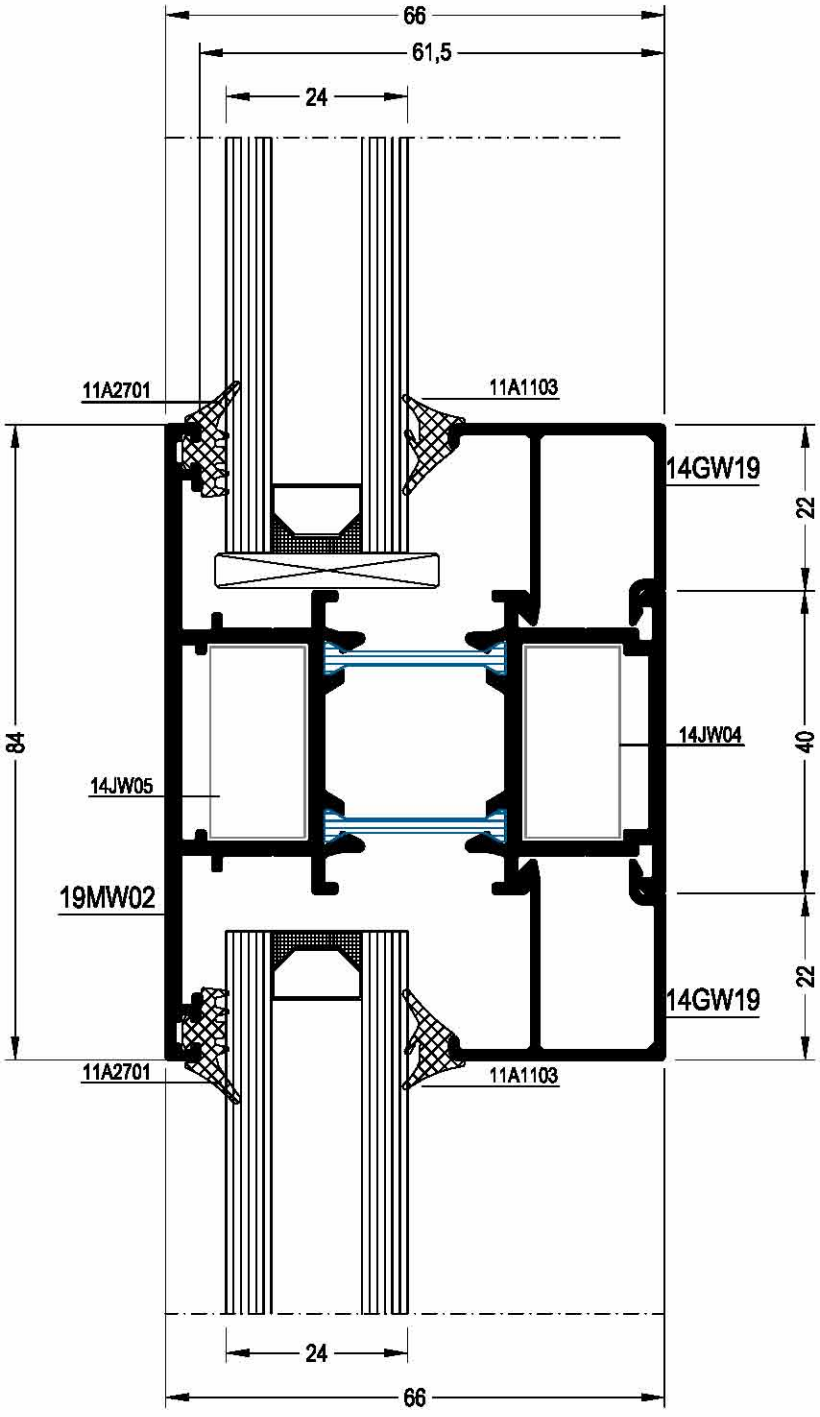

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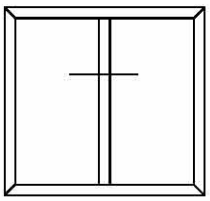

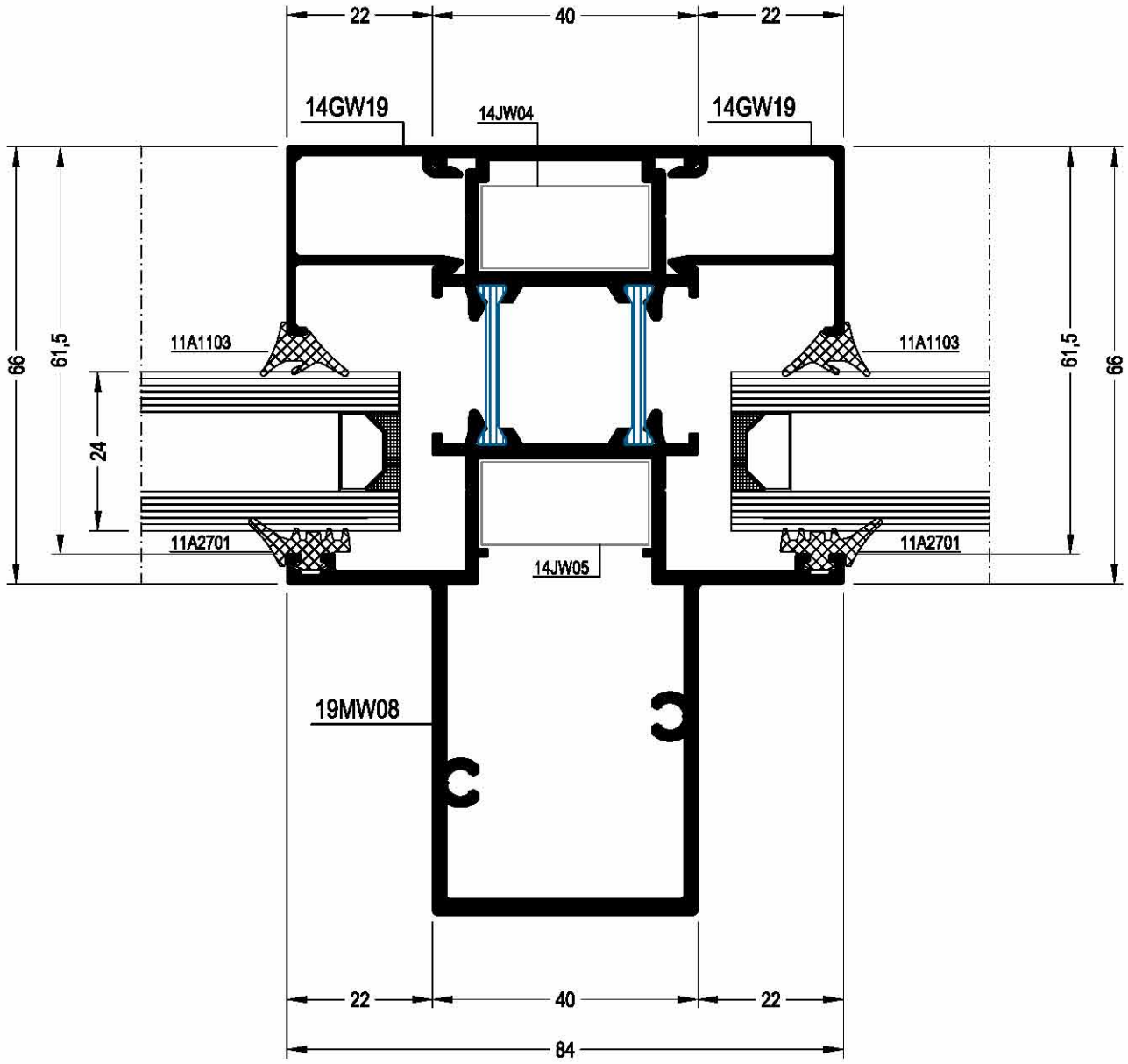

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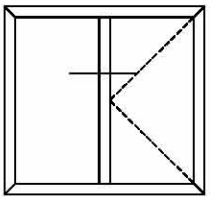

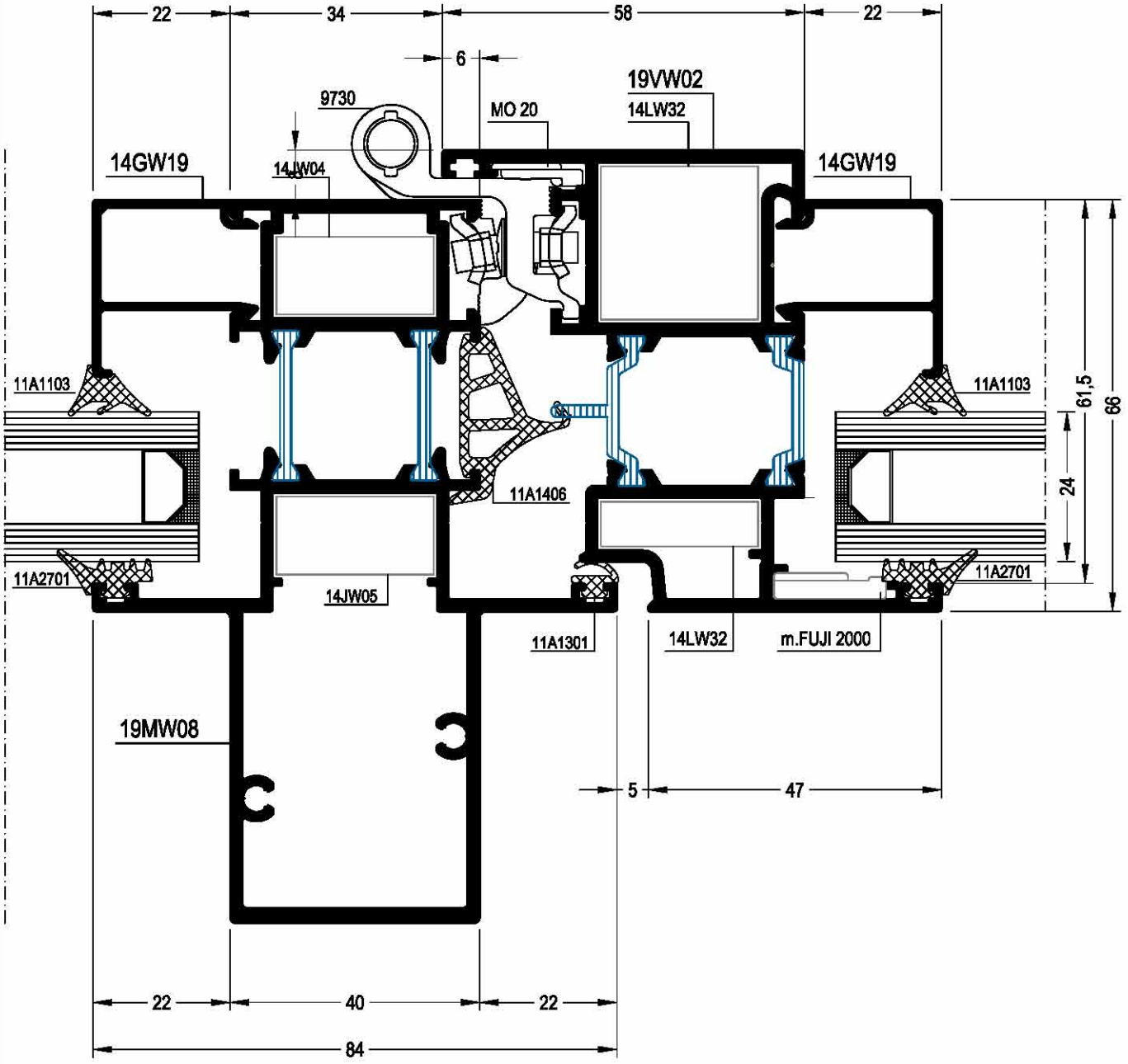

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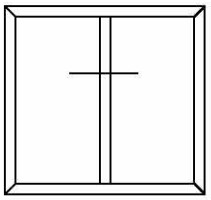

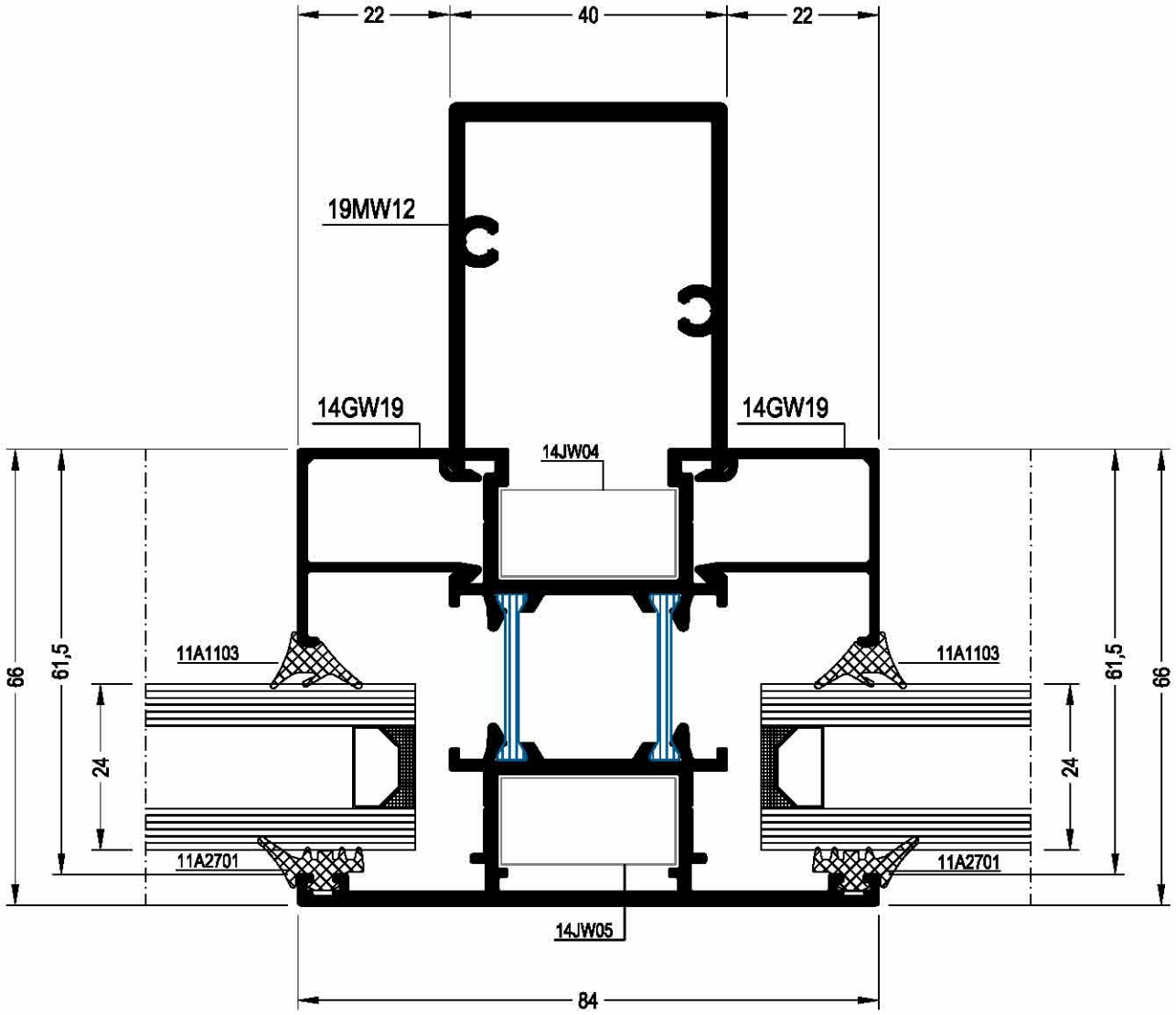

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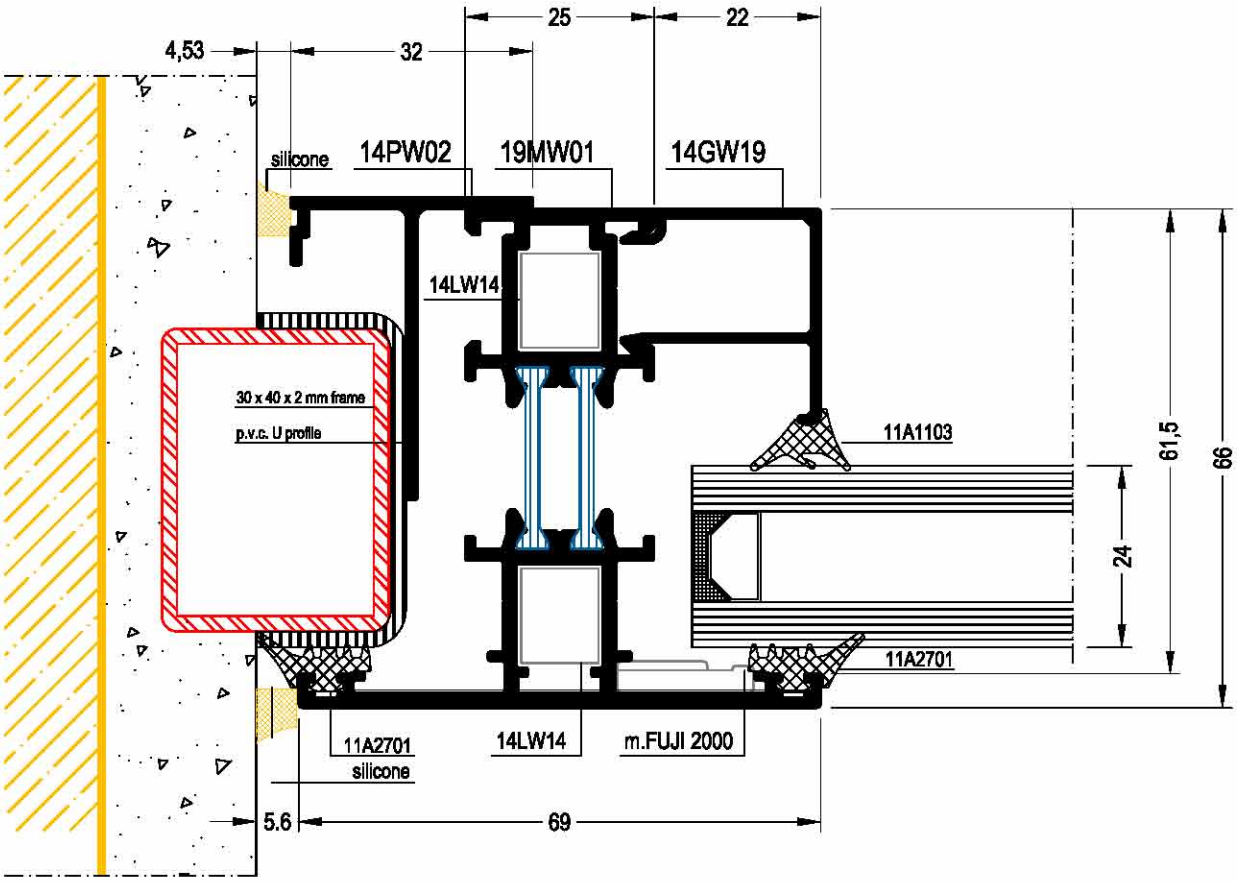

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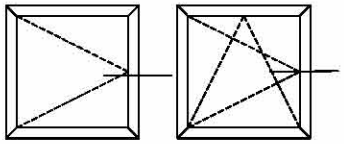

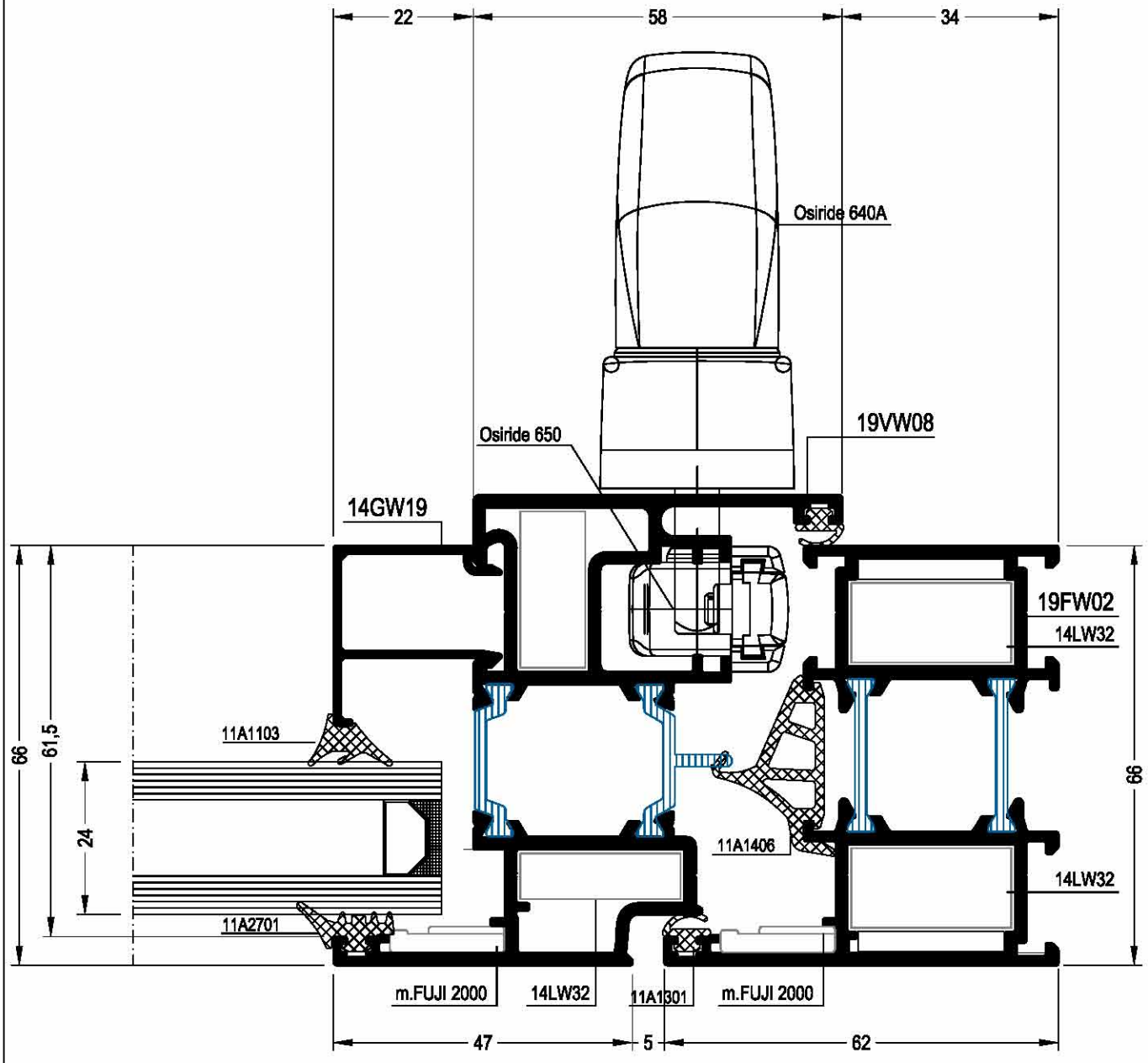

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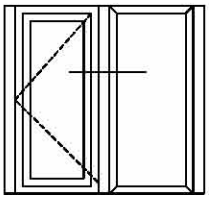
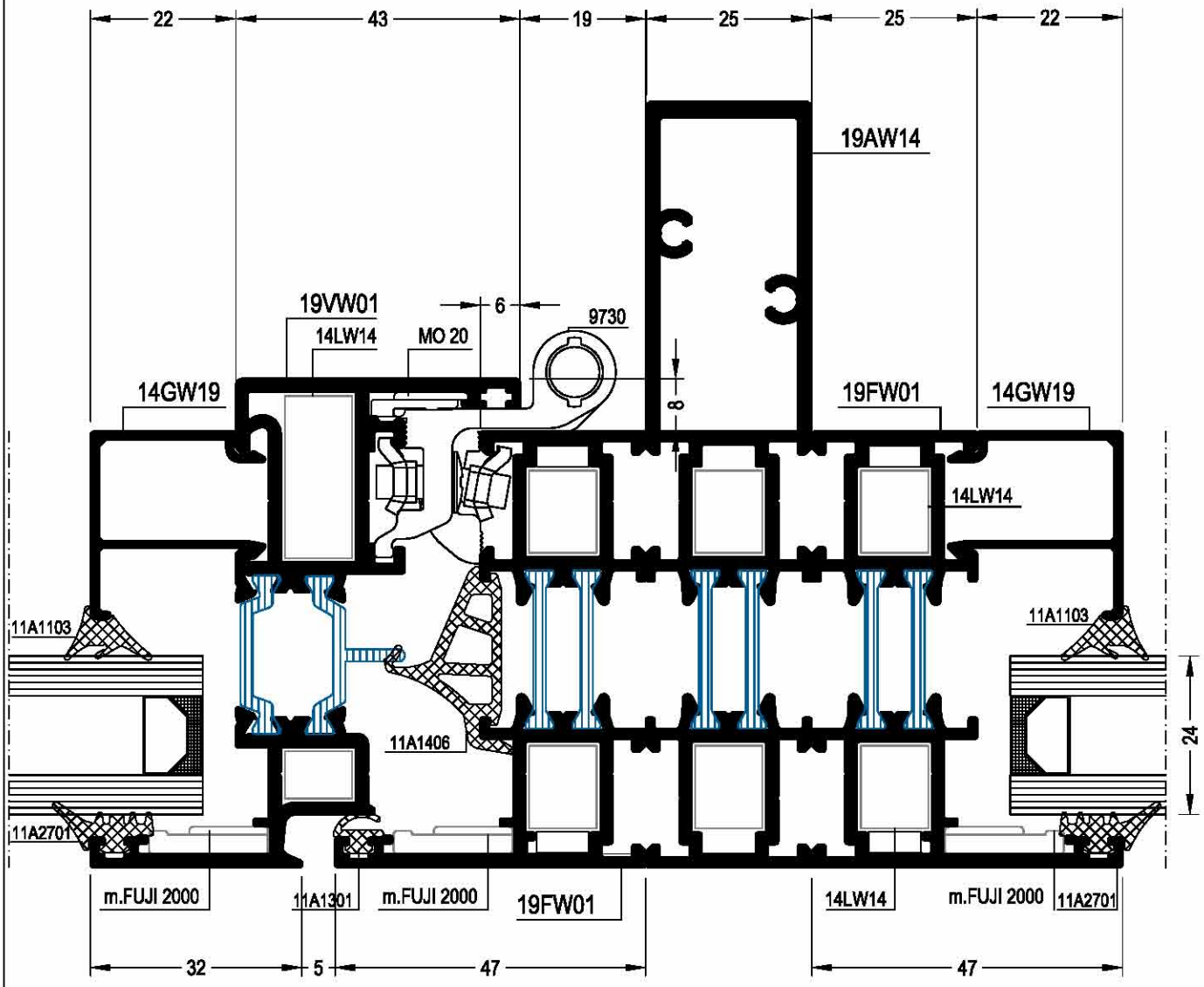
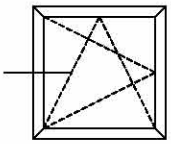
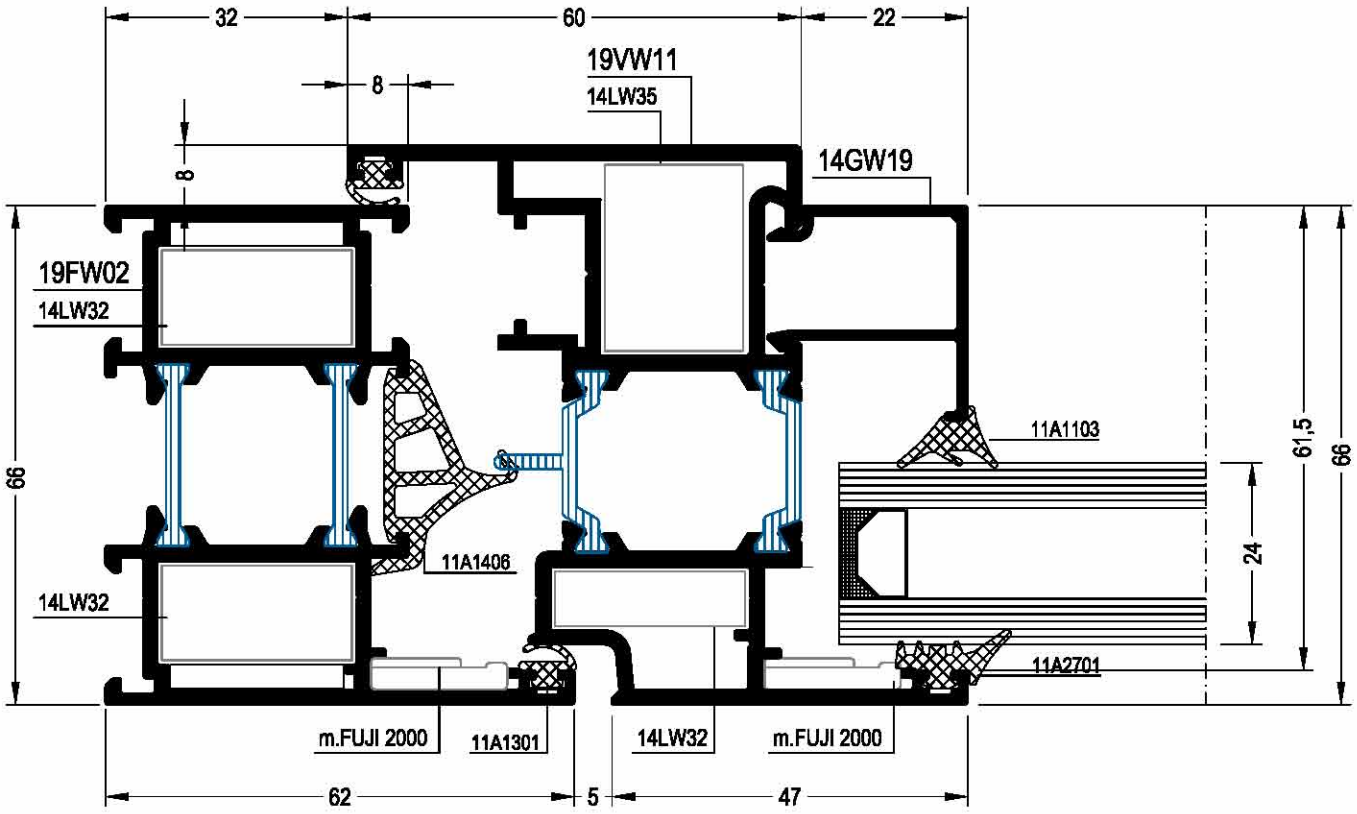




TURNING WINDOW FOR P.V.C. ACCESSORIES





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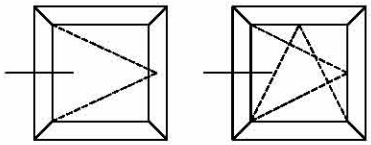

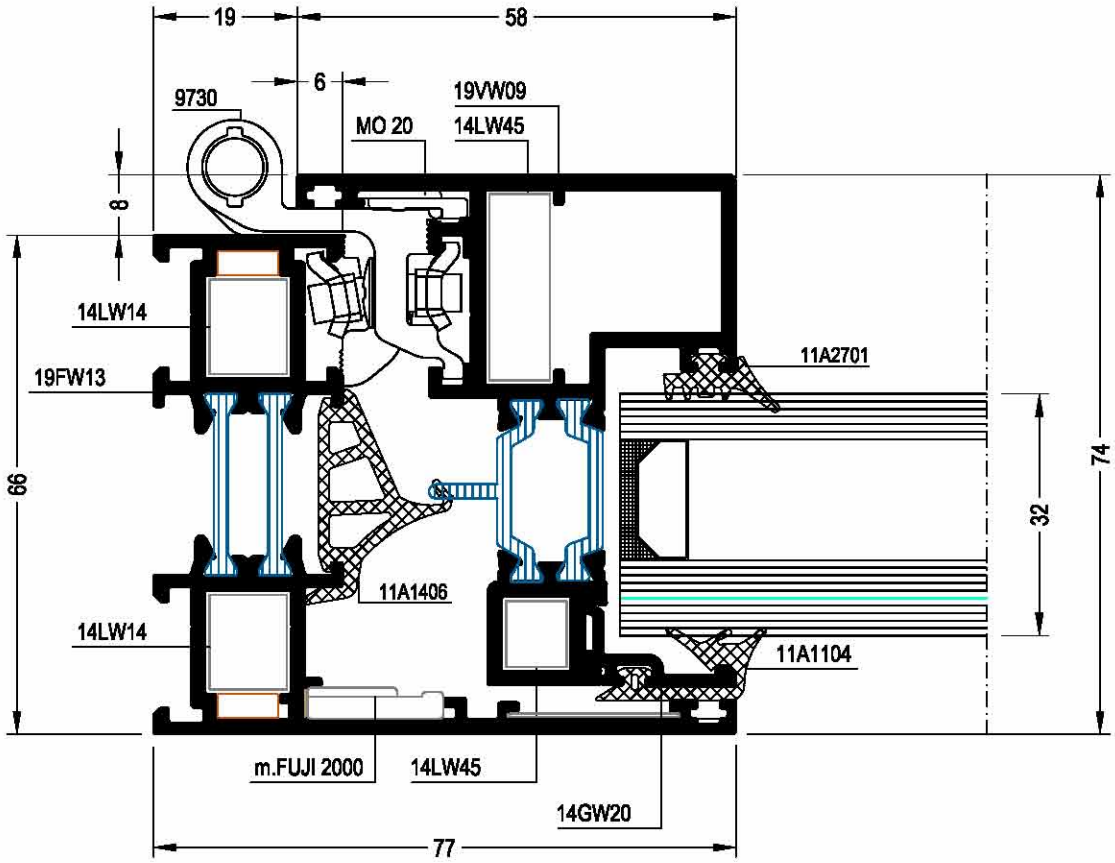

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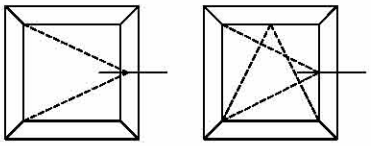

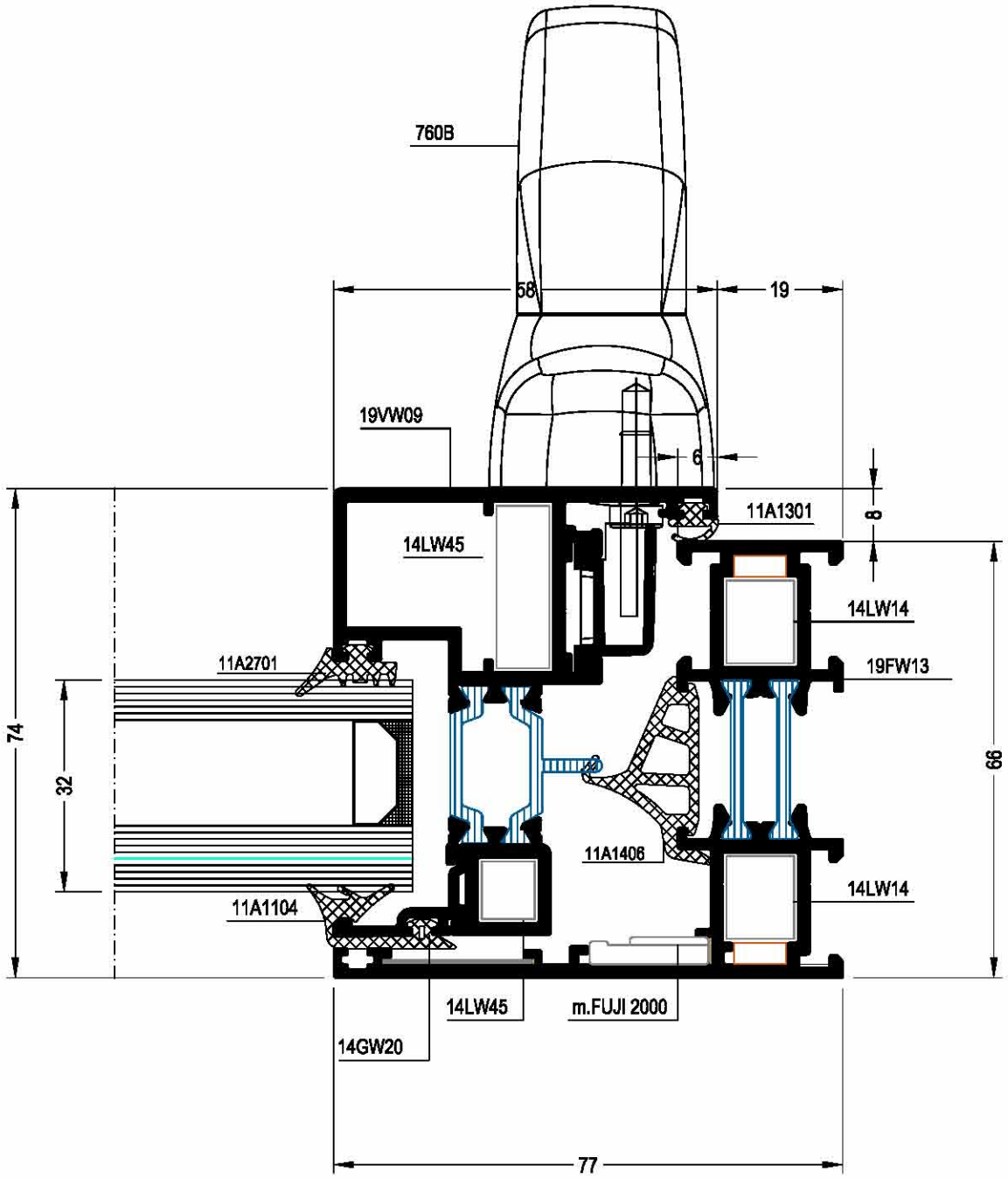

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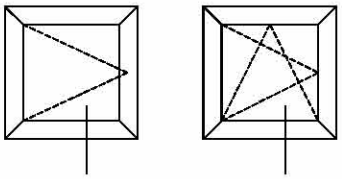

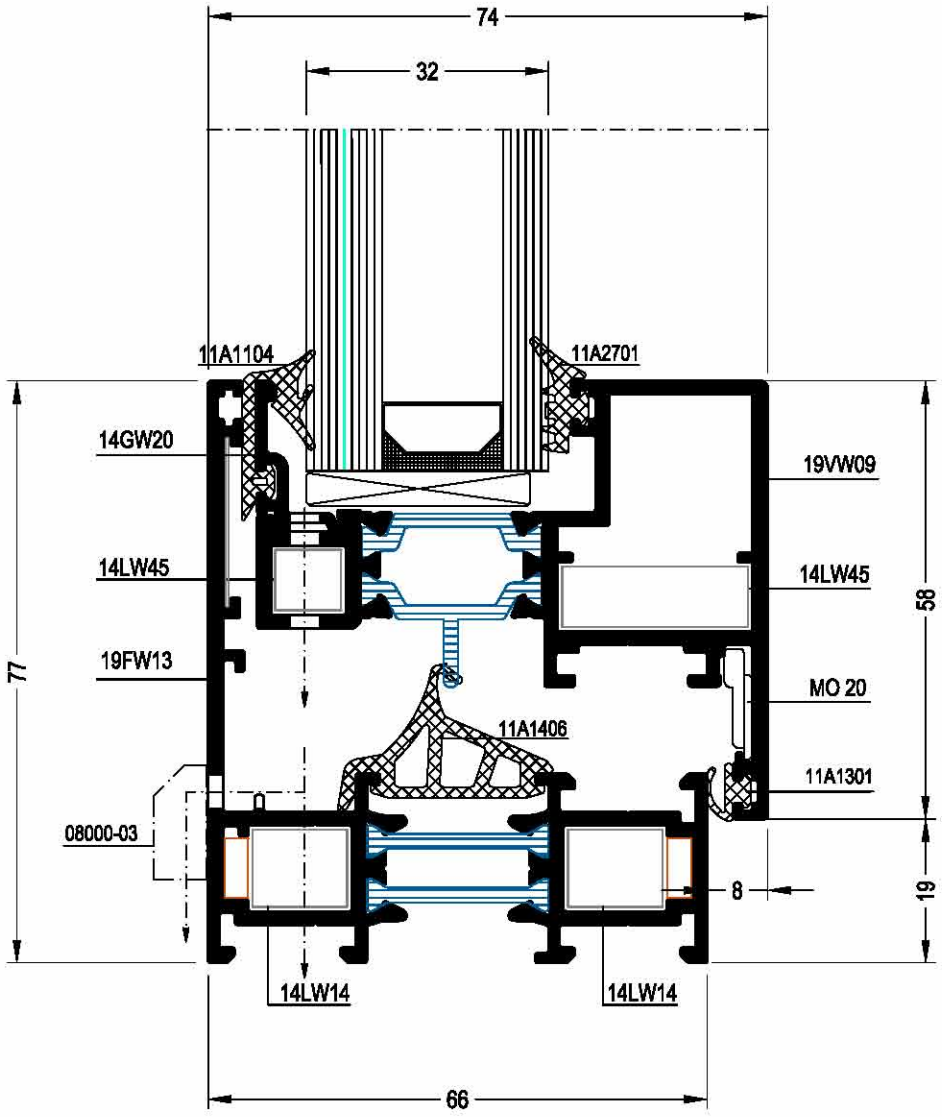

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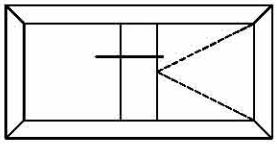

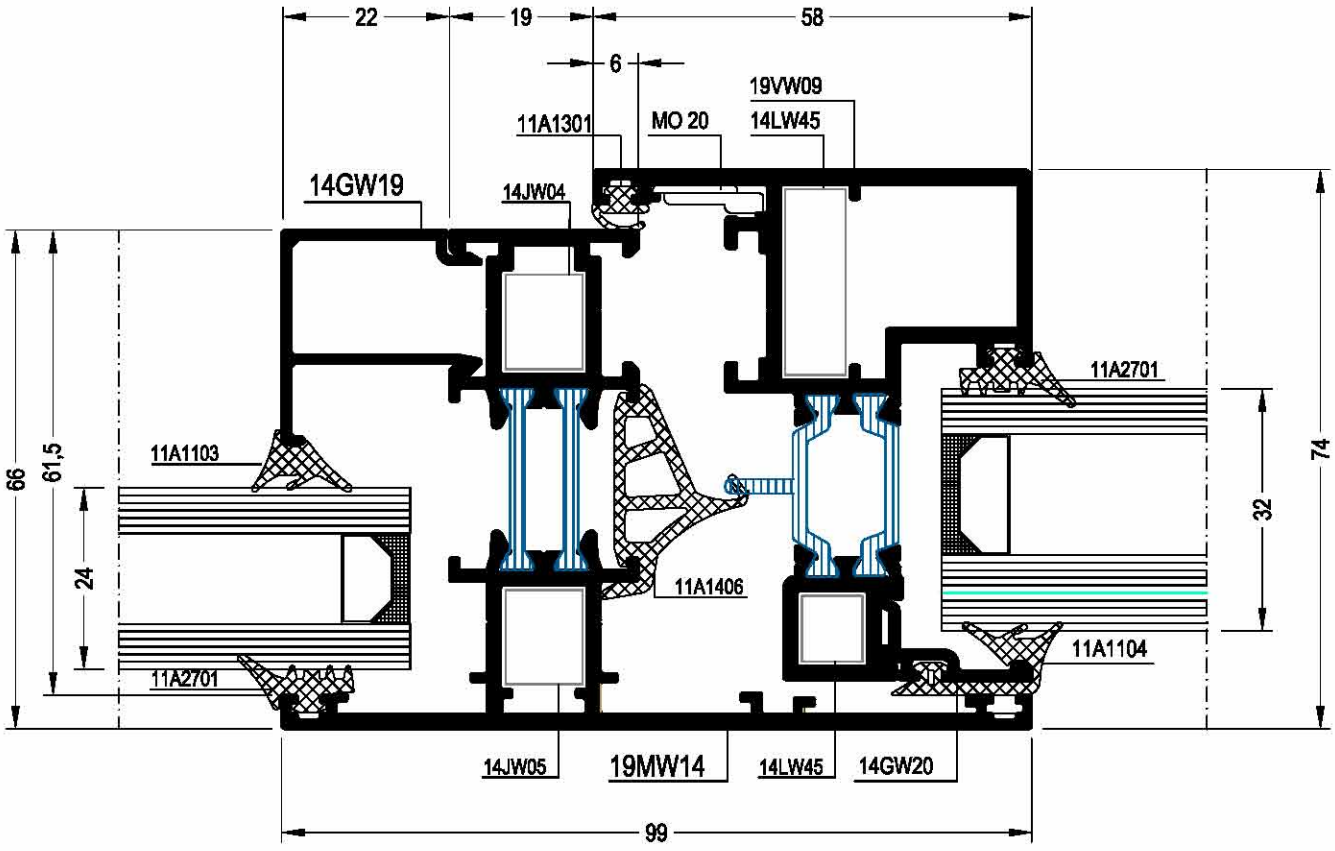

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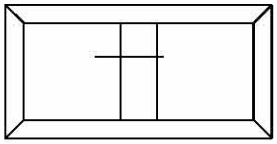

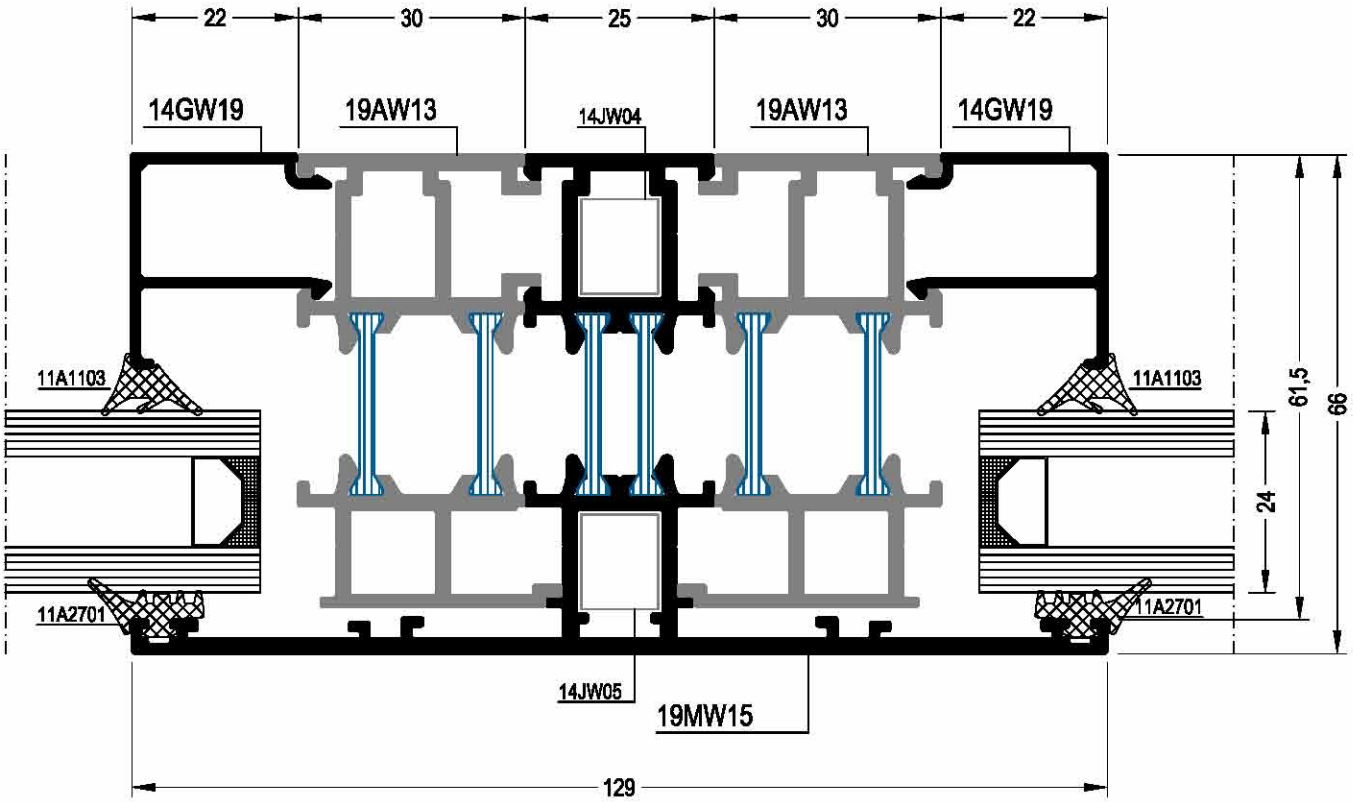

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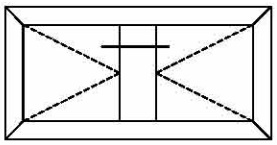

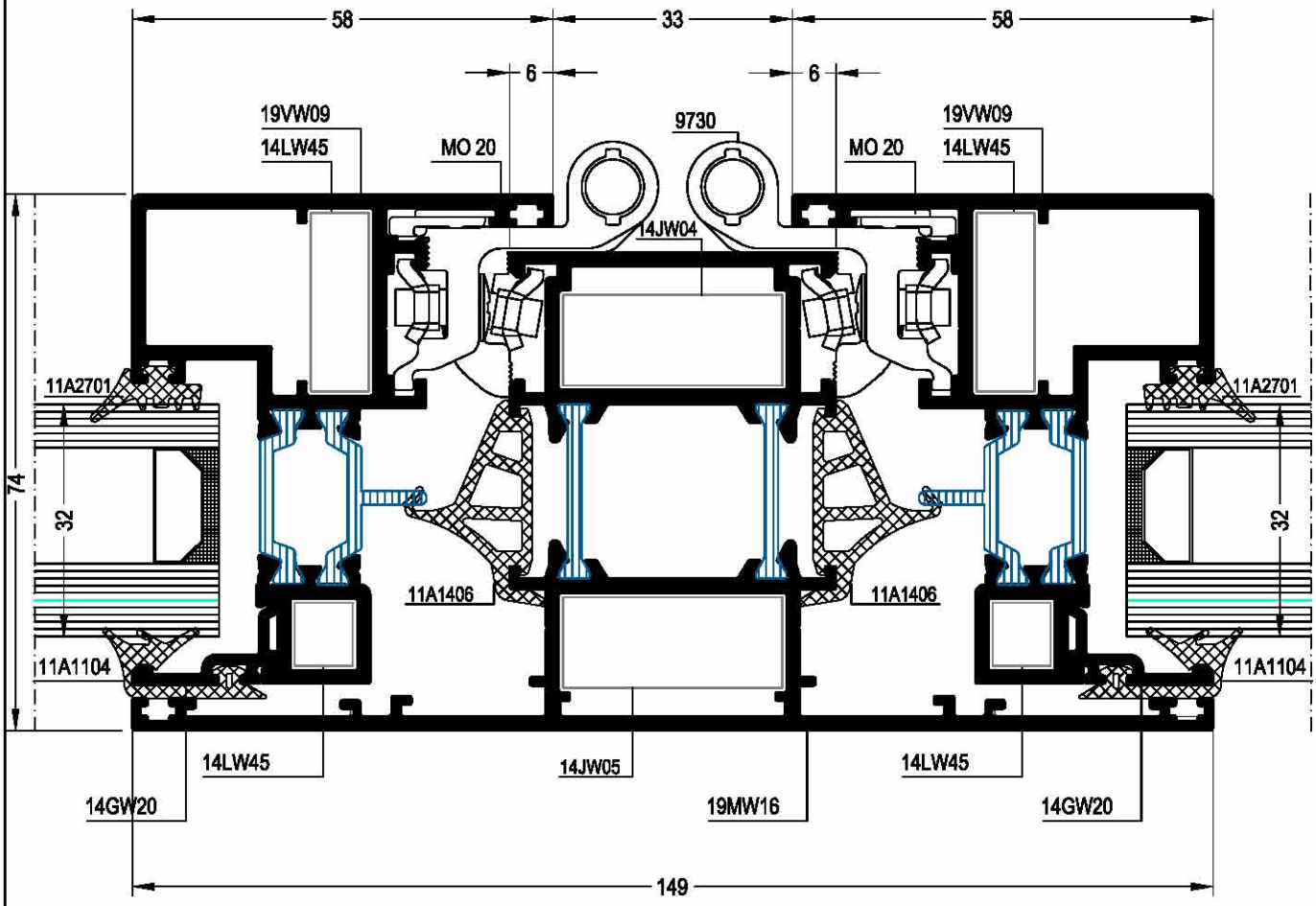

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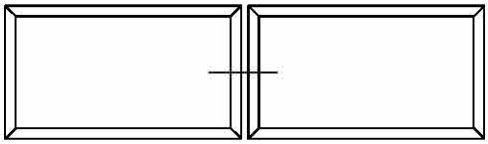

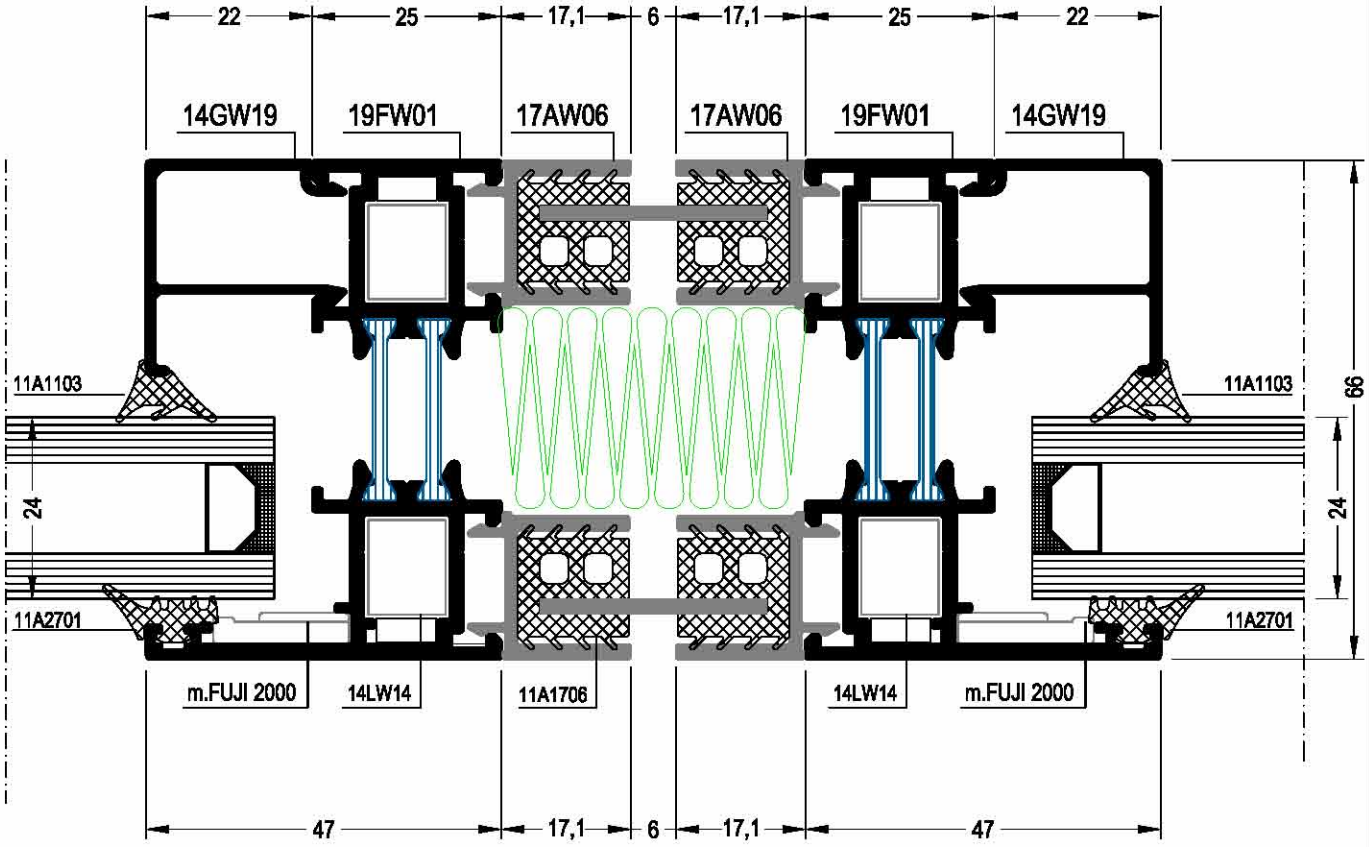

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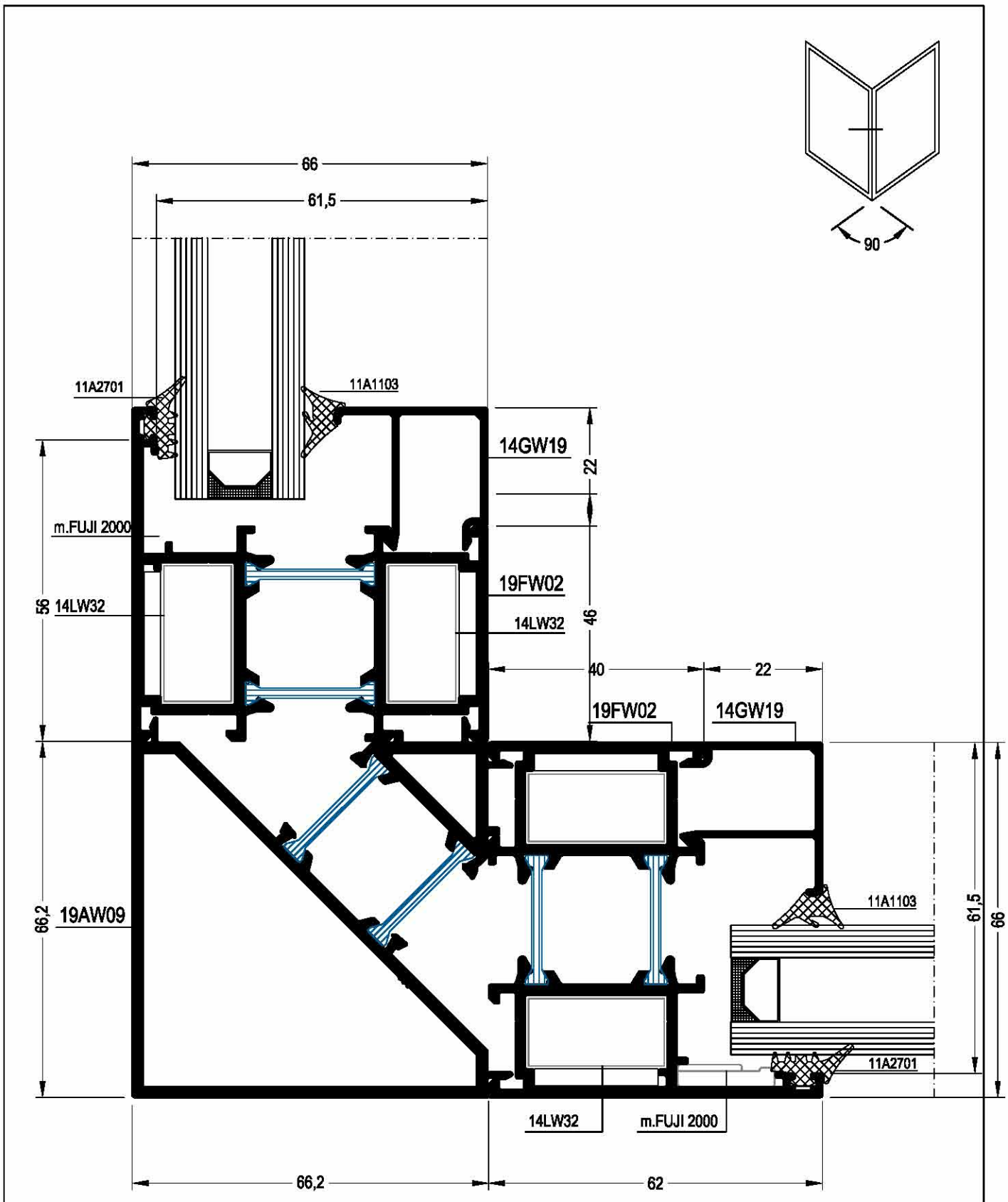

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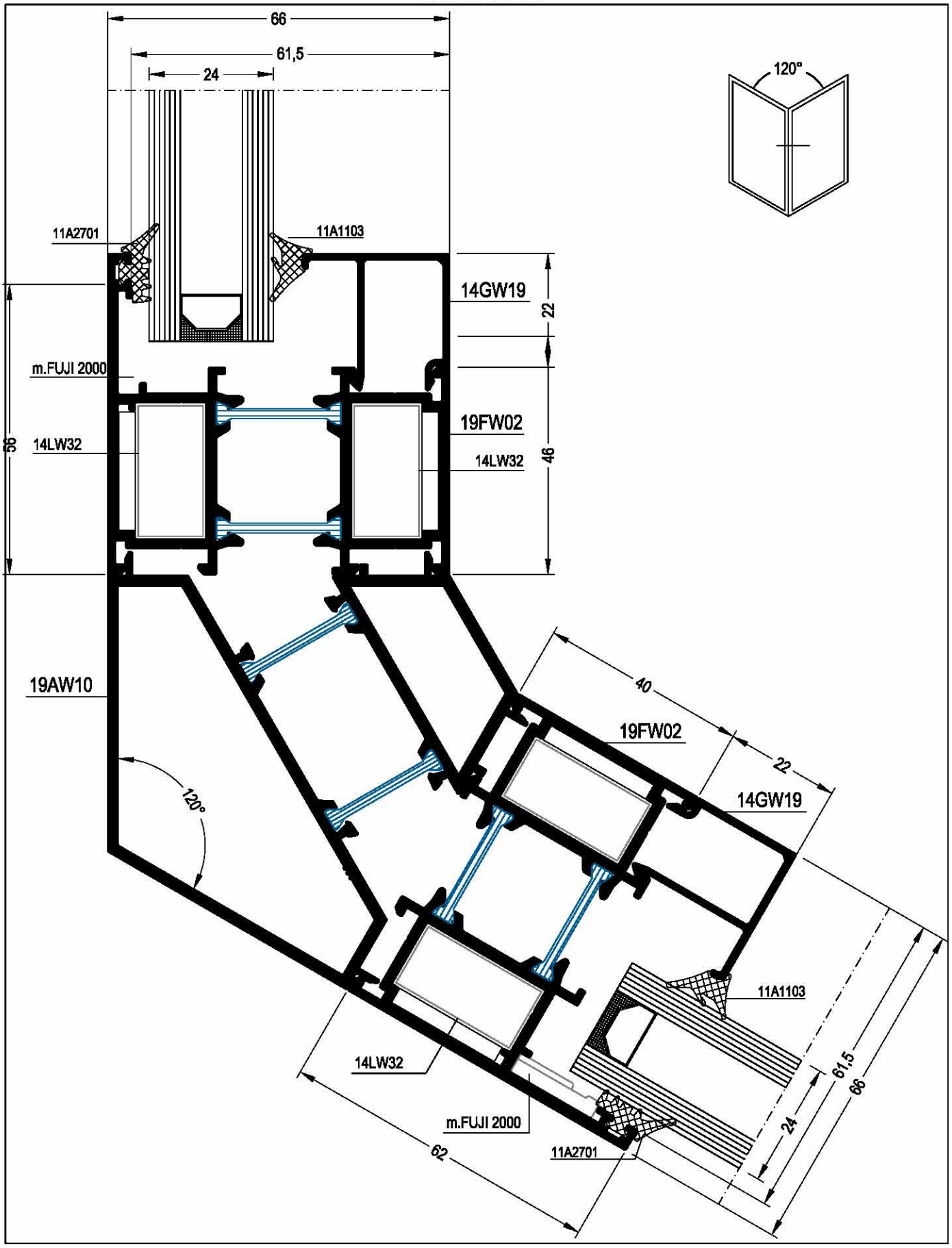

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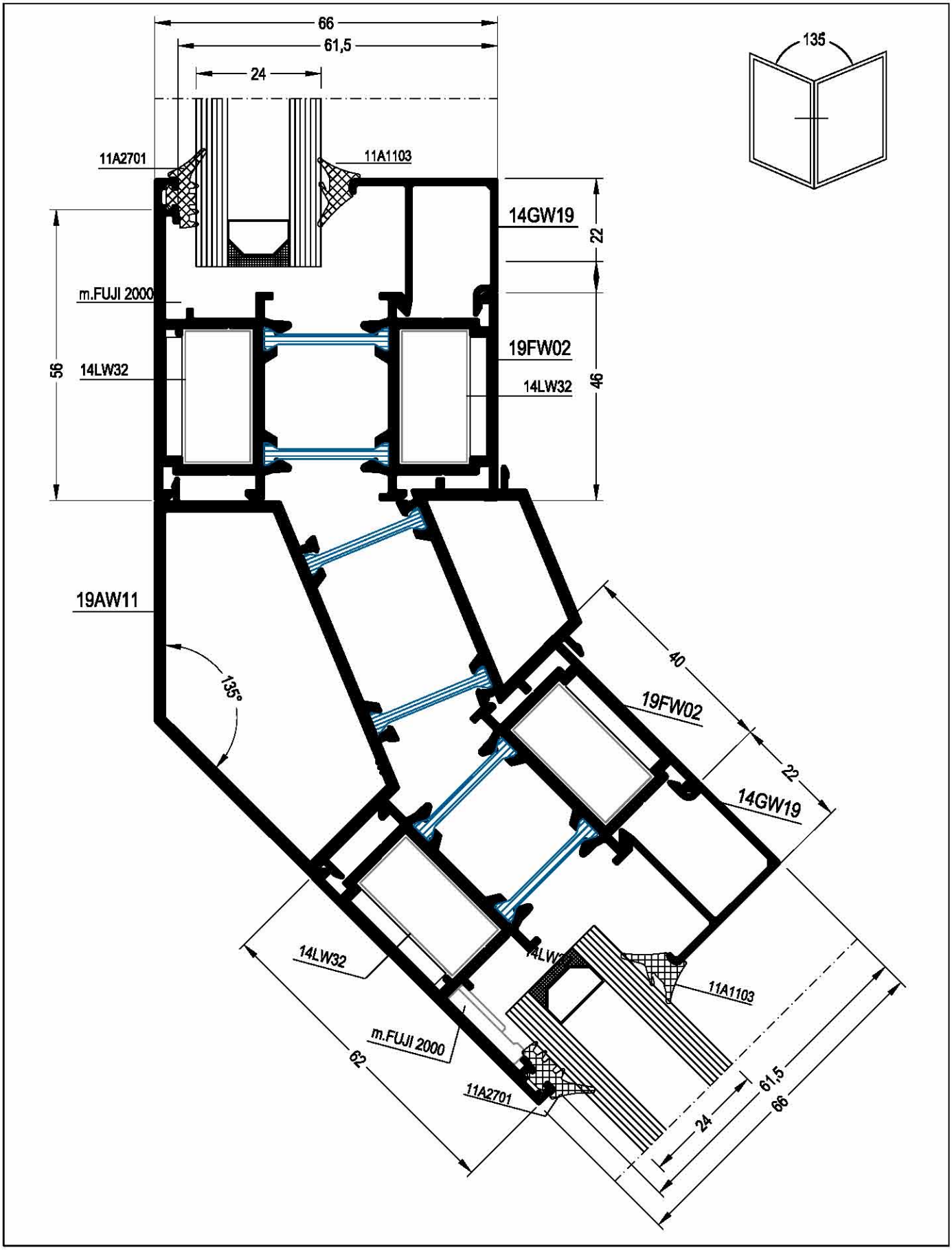

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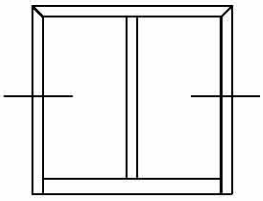

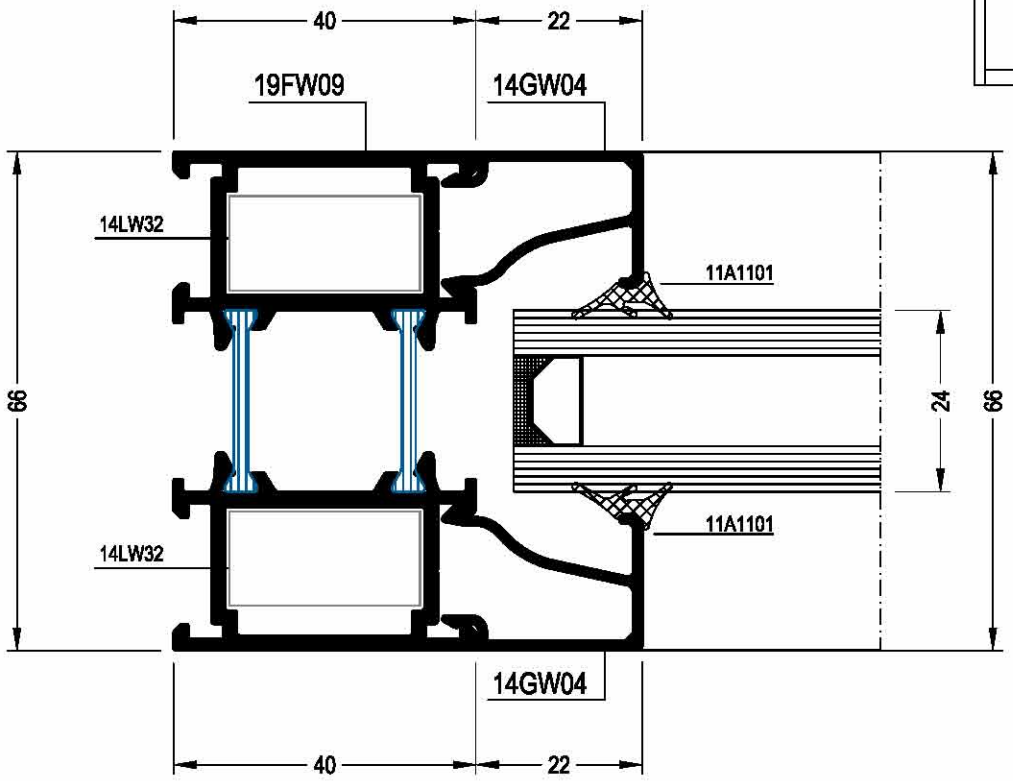

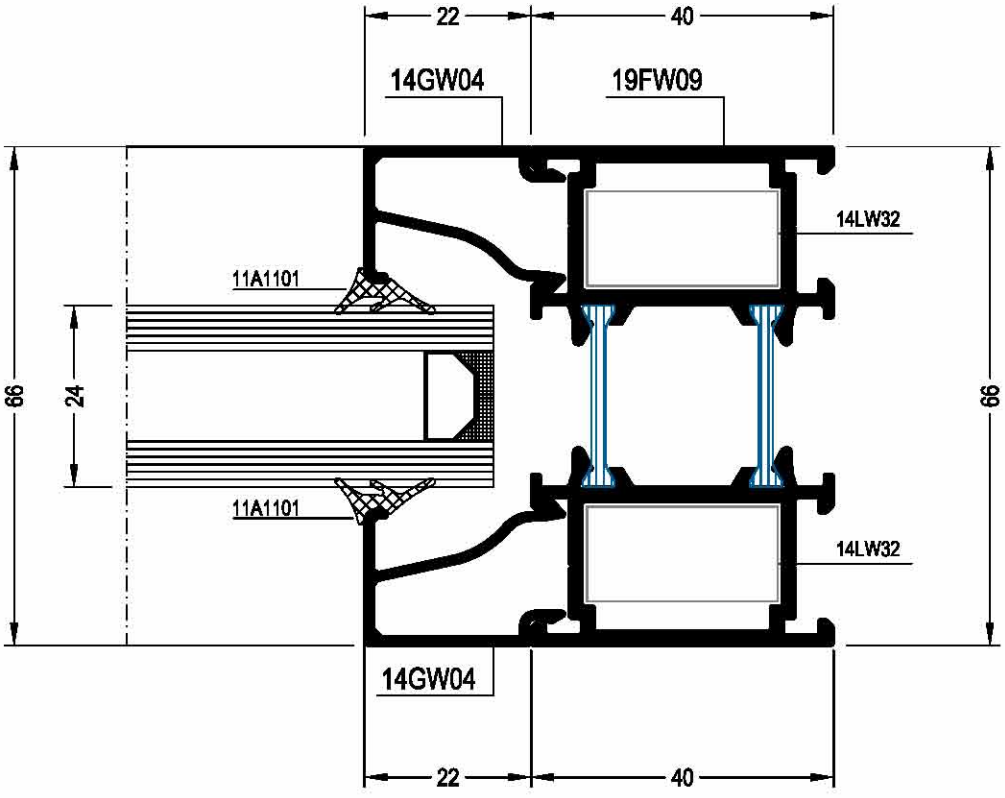

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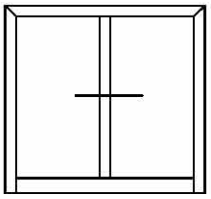

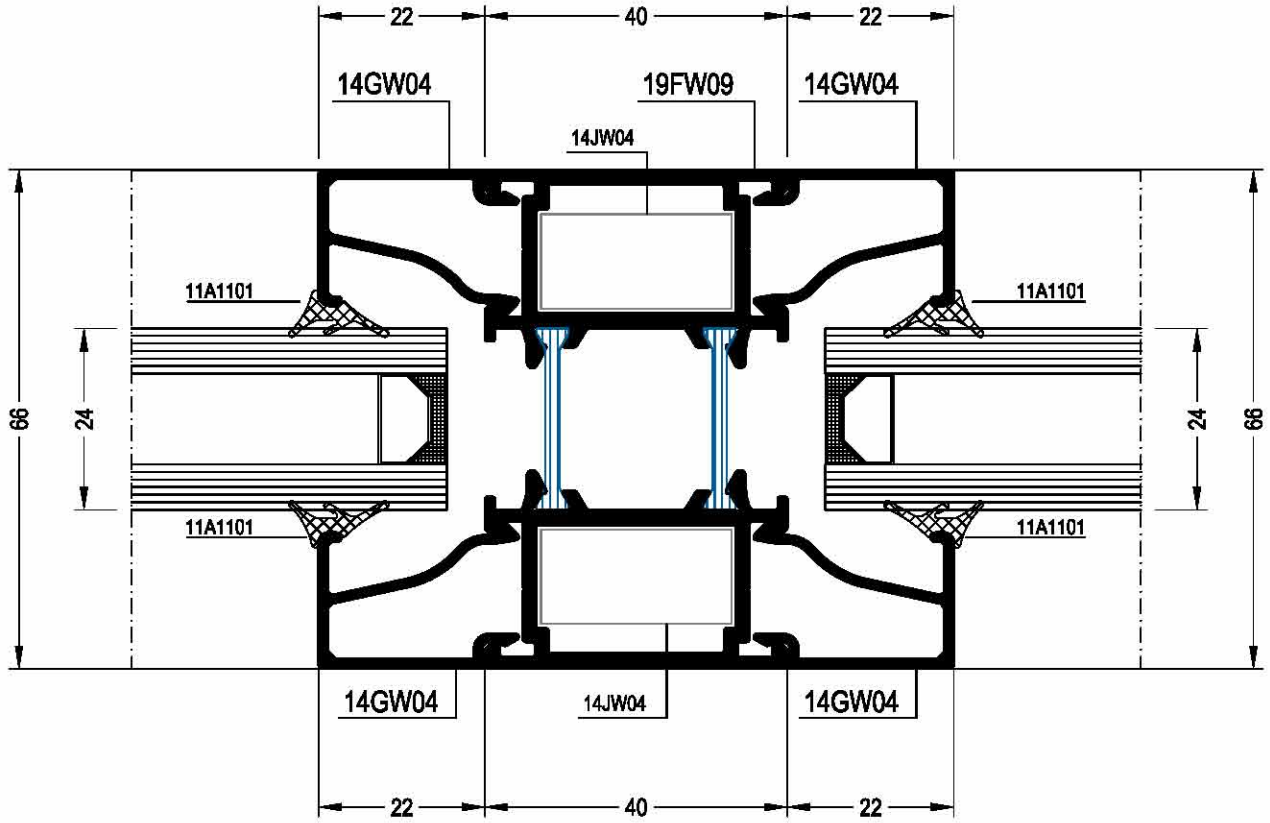

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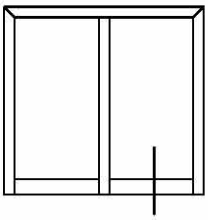

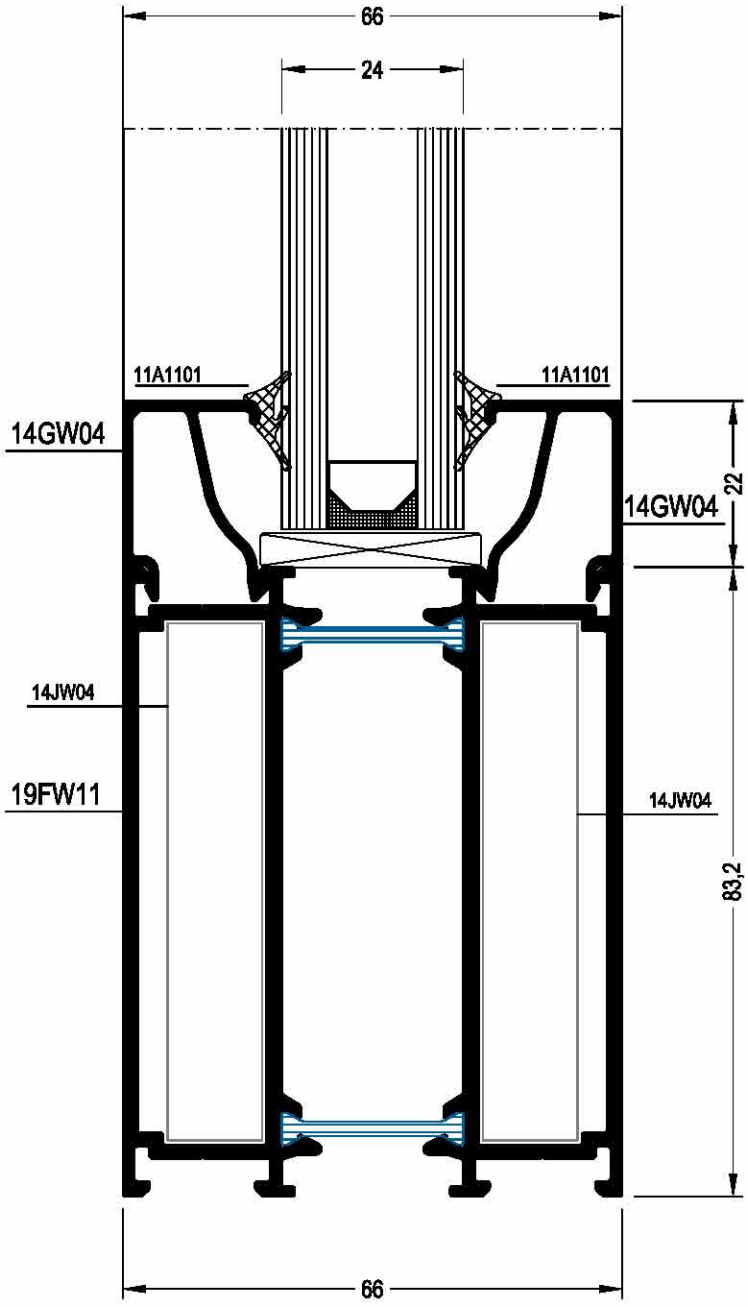

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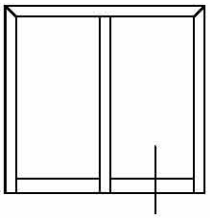
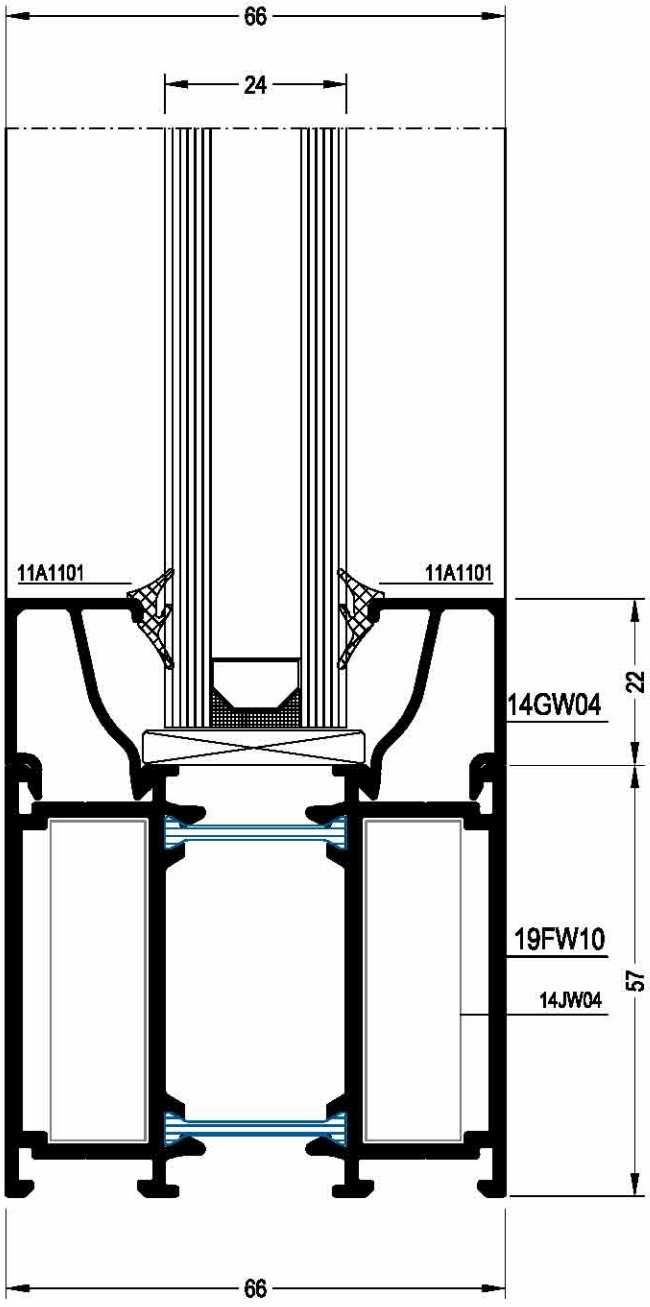
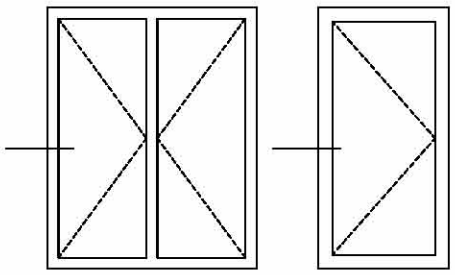
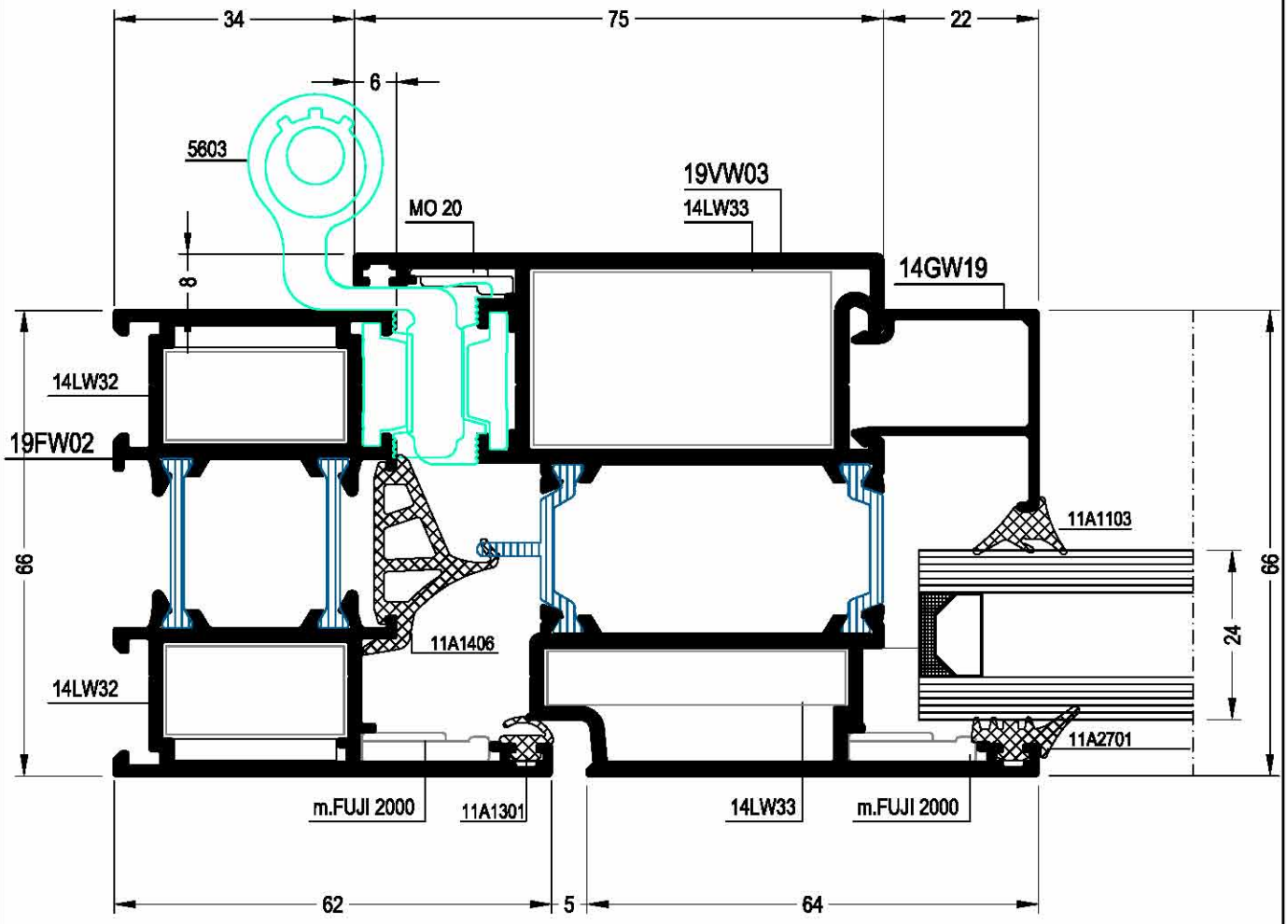




INSIDE OPENING DOOR





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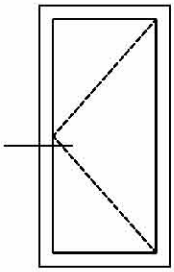

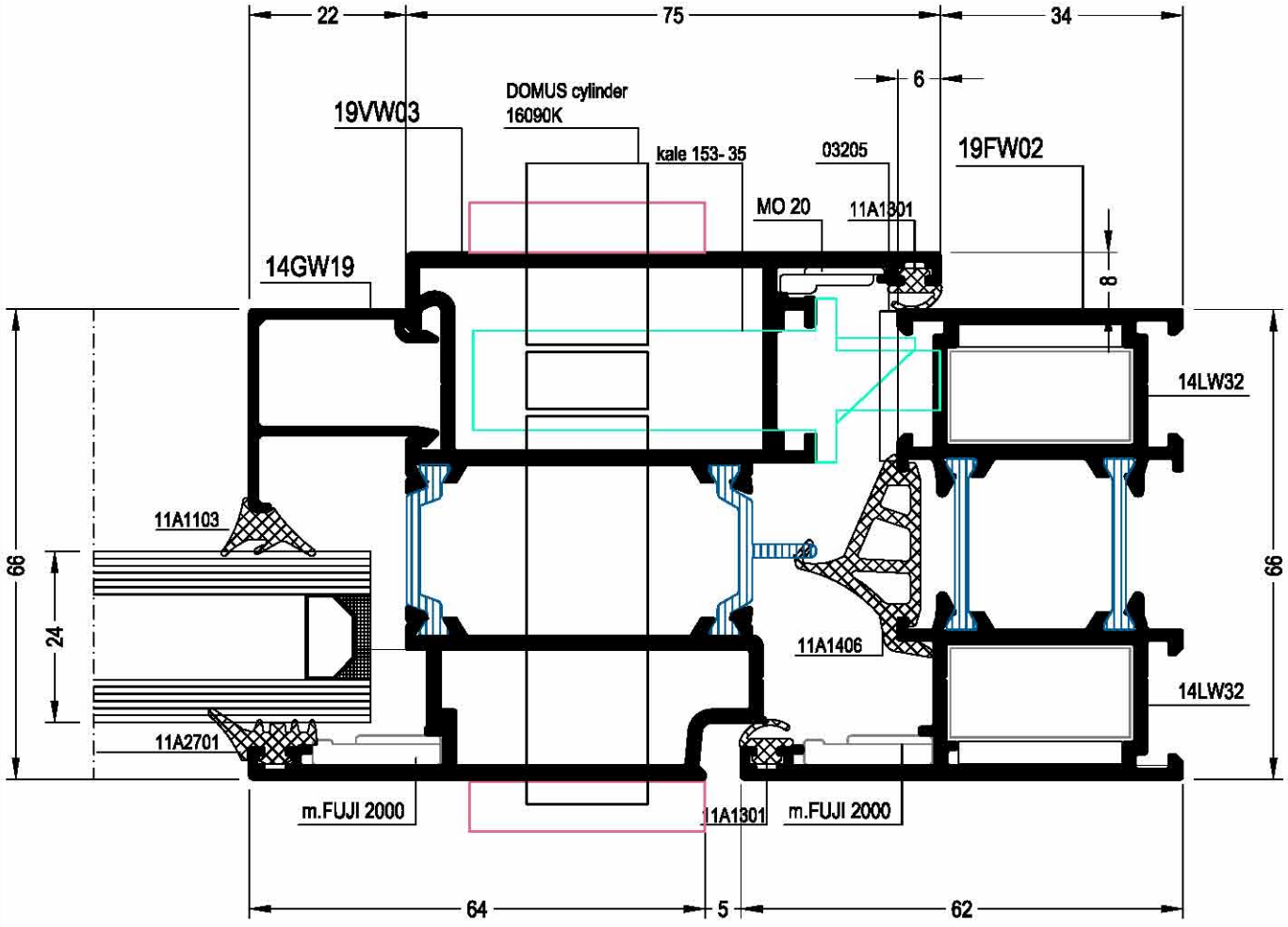

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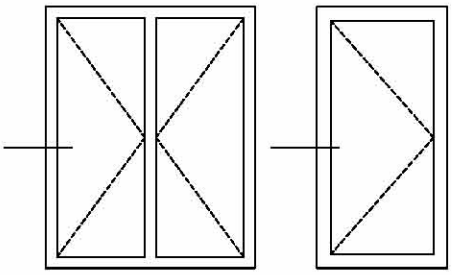

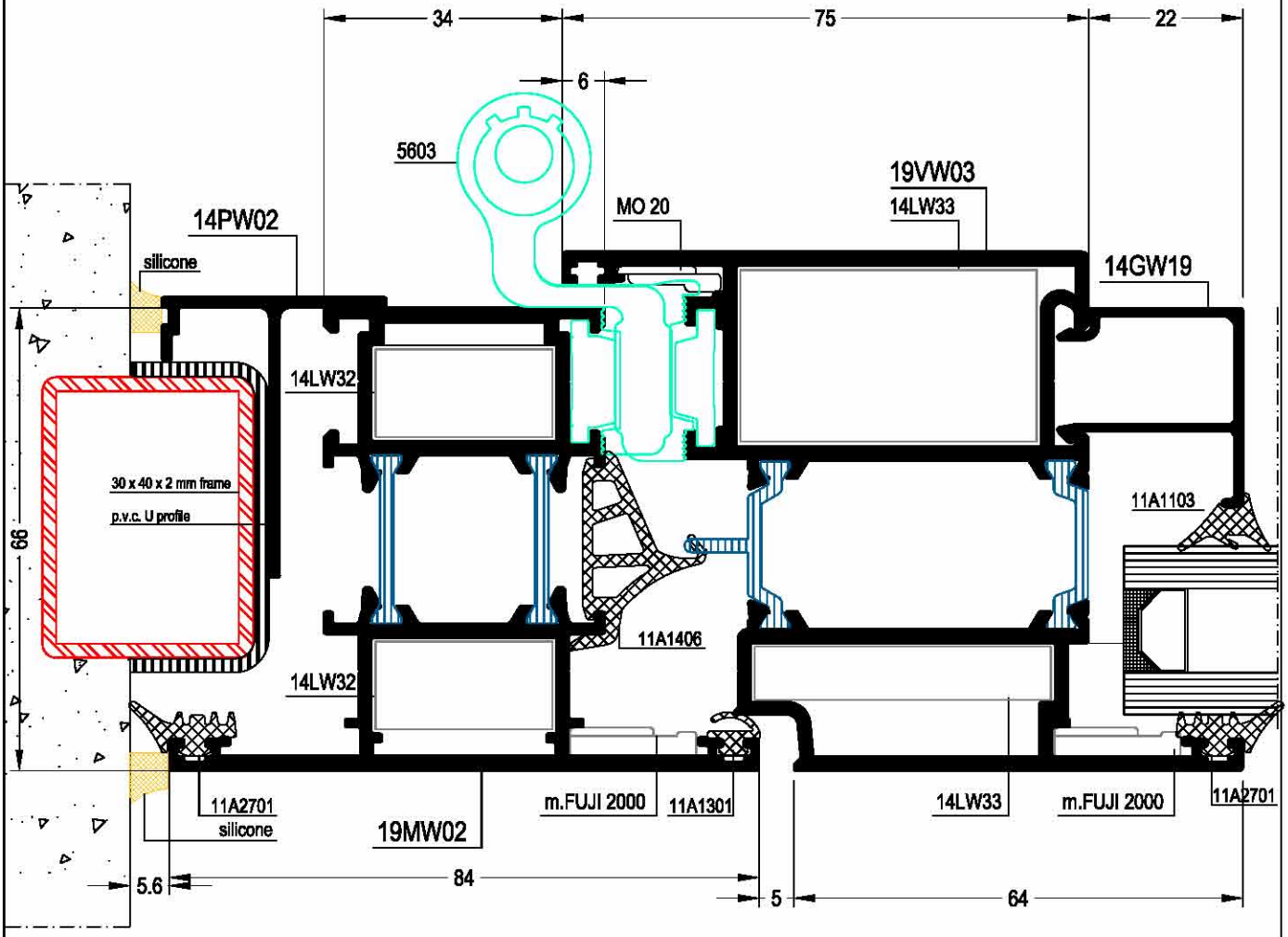

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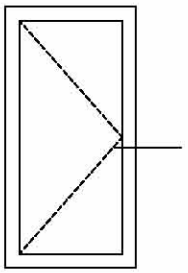
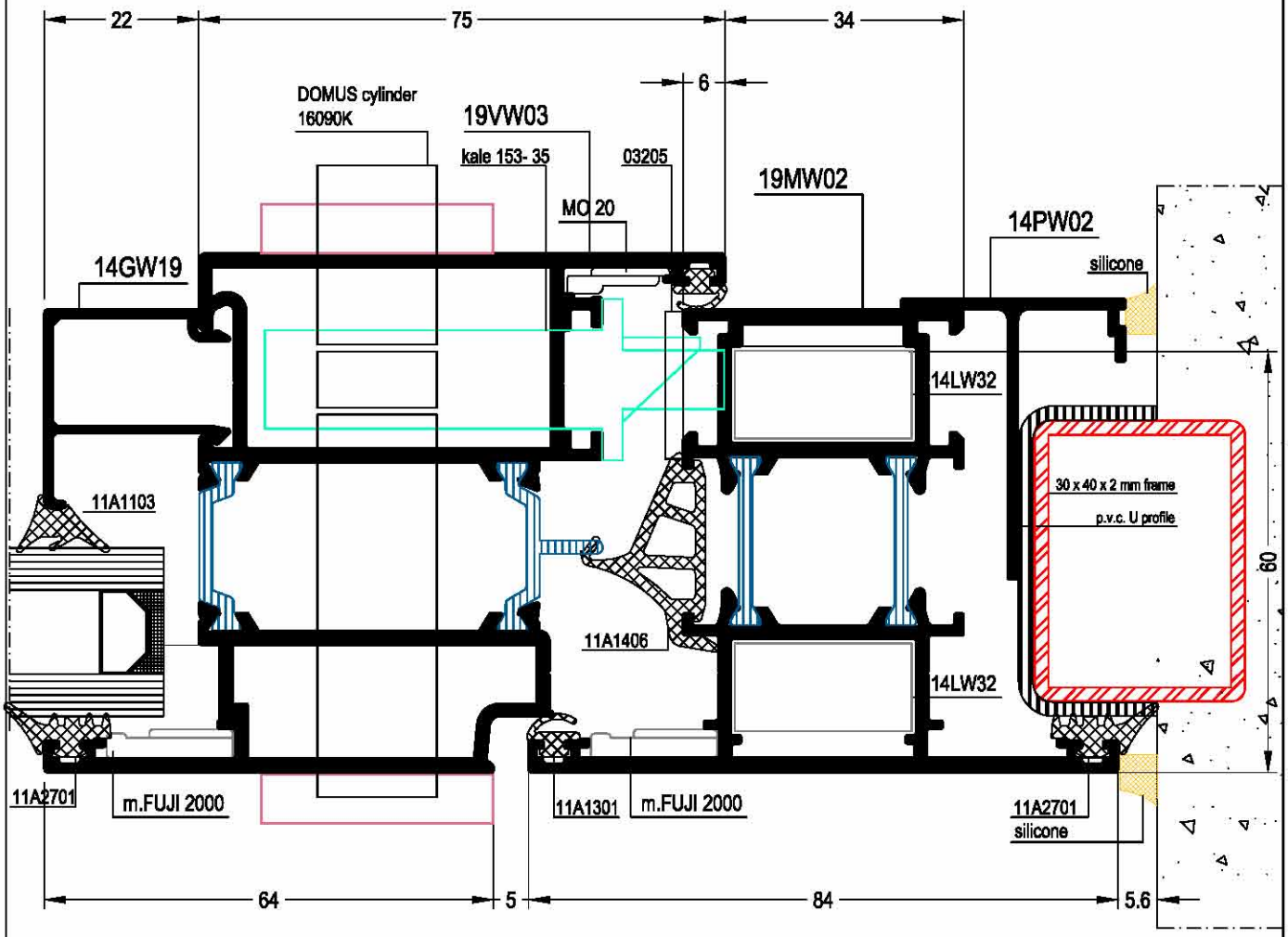
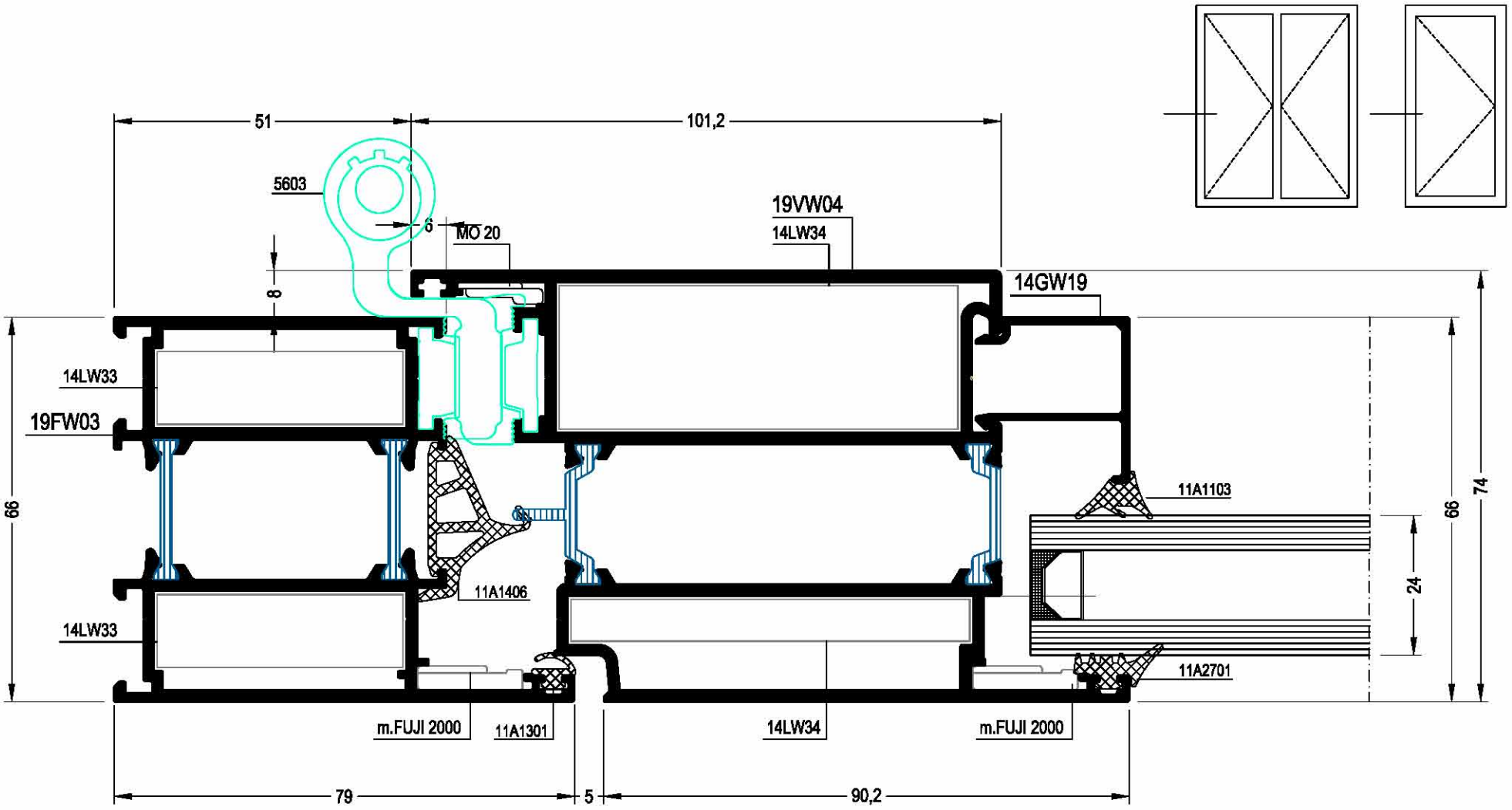




SYSTEM CASTLE 19'66 W+

DETAILS

INSIDE OPENING DOOR



BRL Aluminium System

SYSTEM CASTLE 19'66 W+

DETAILS

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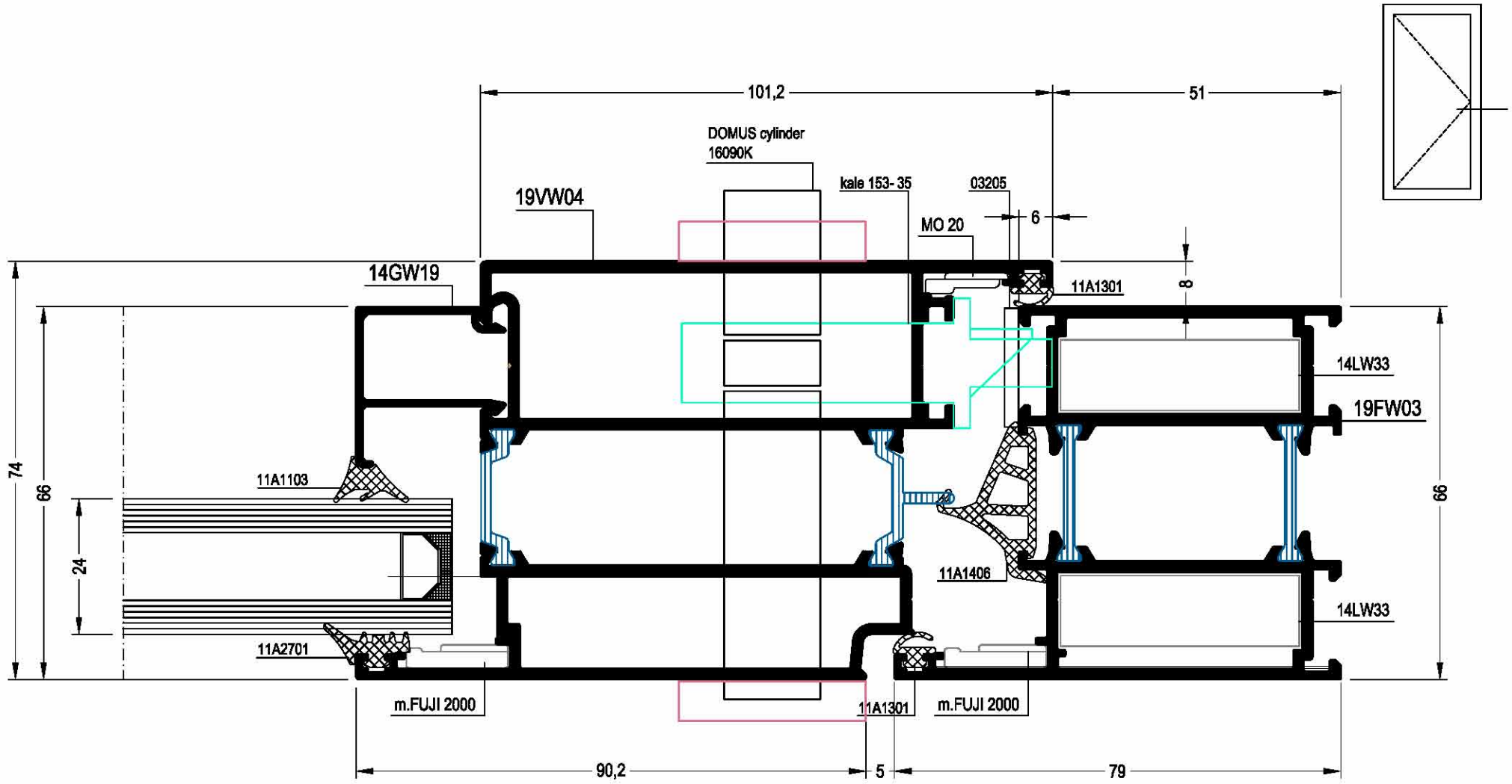

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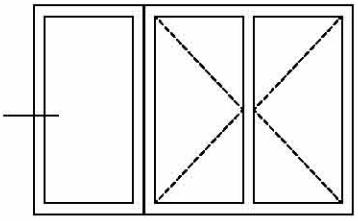

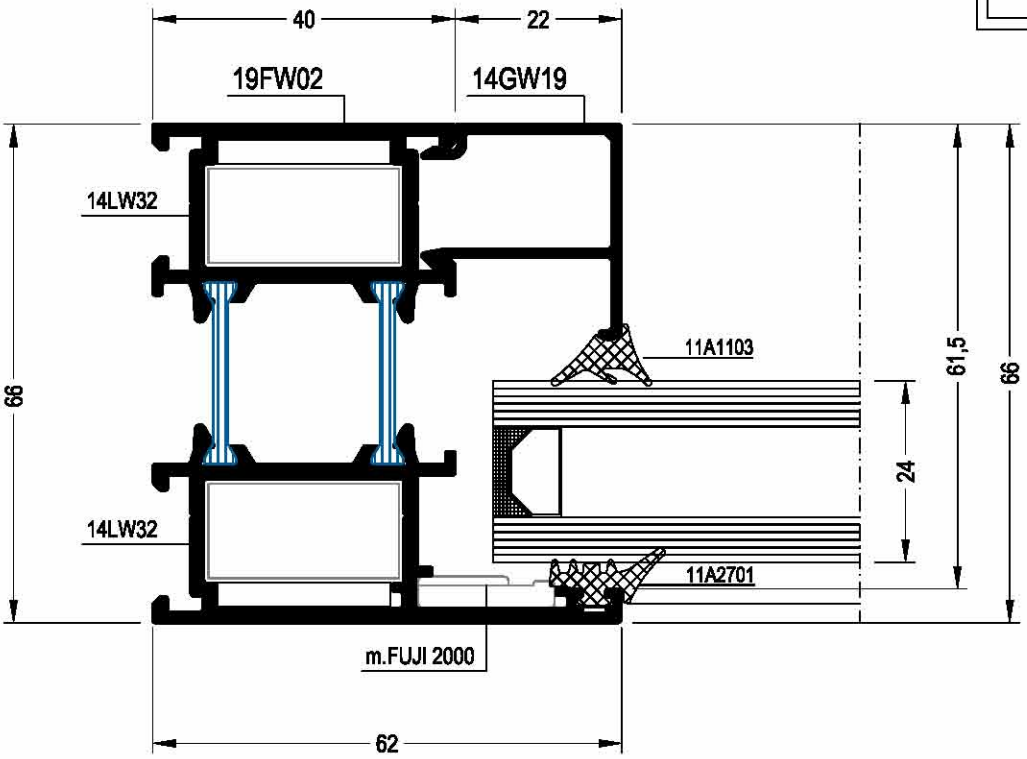

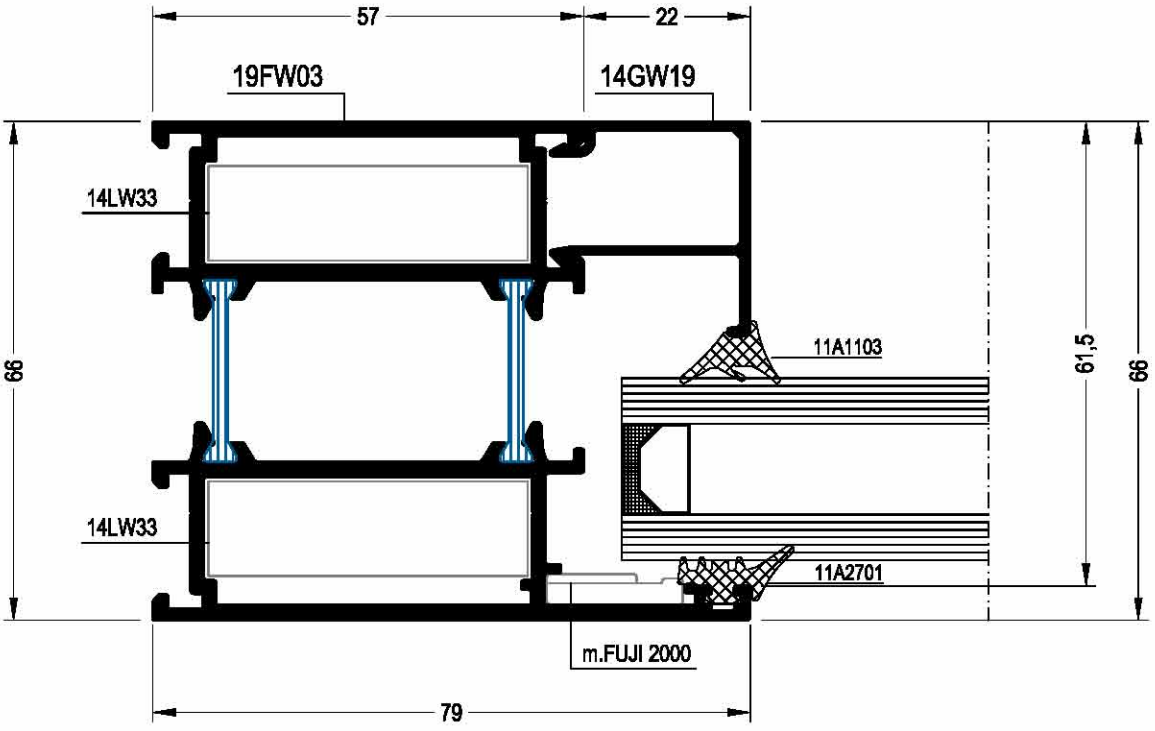

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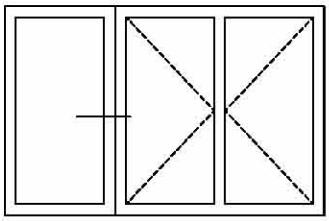

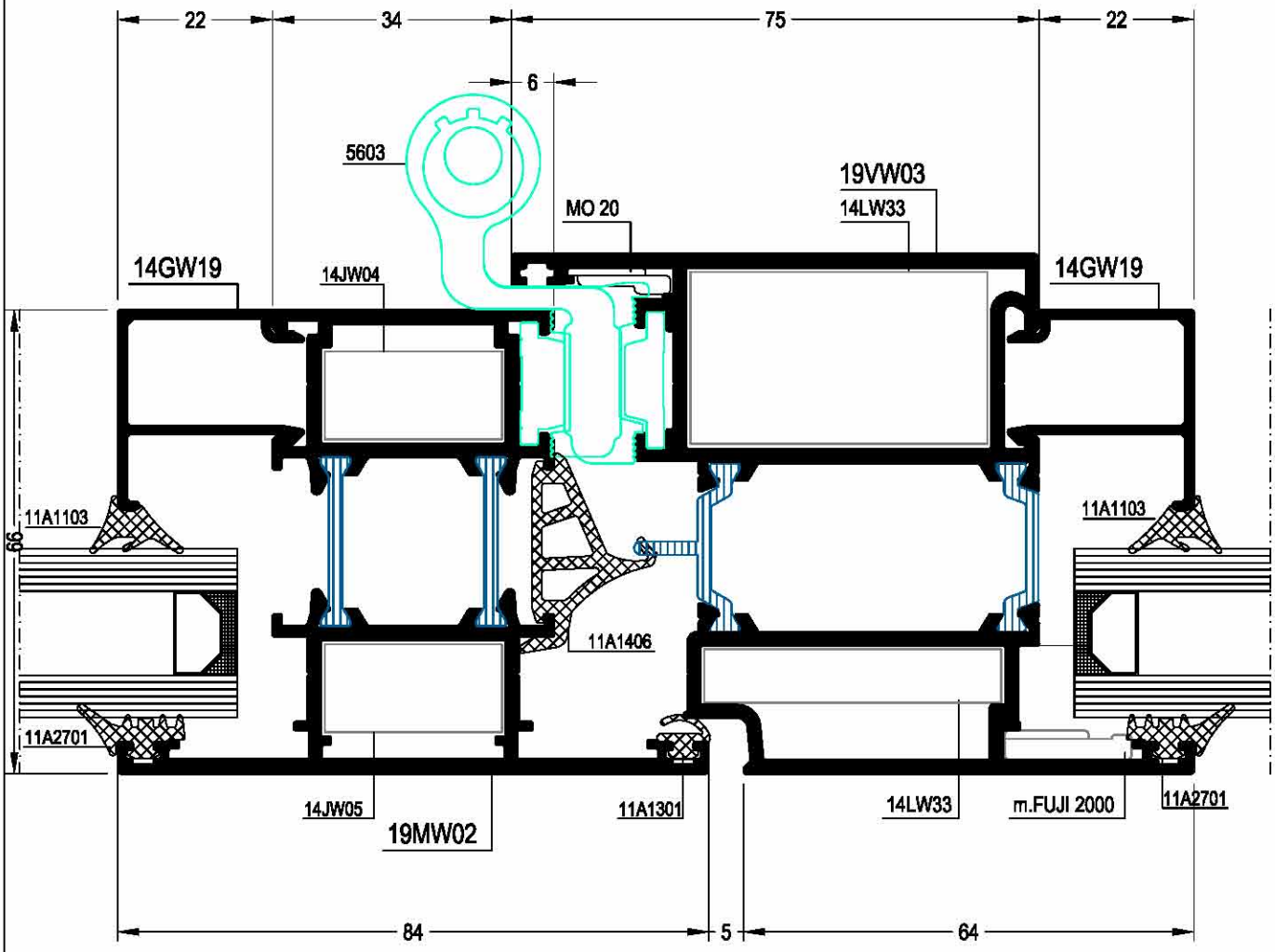

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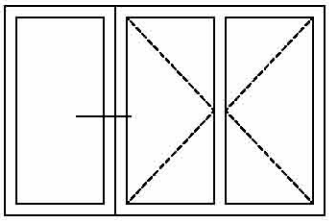

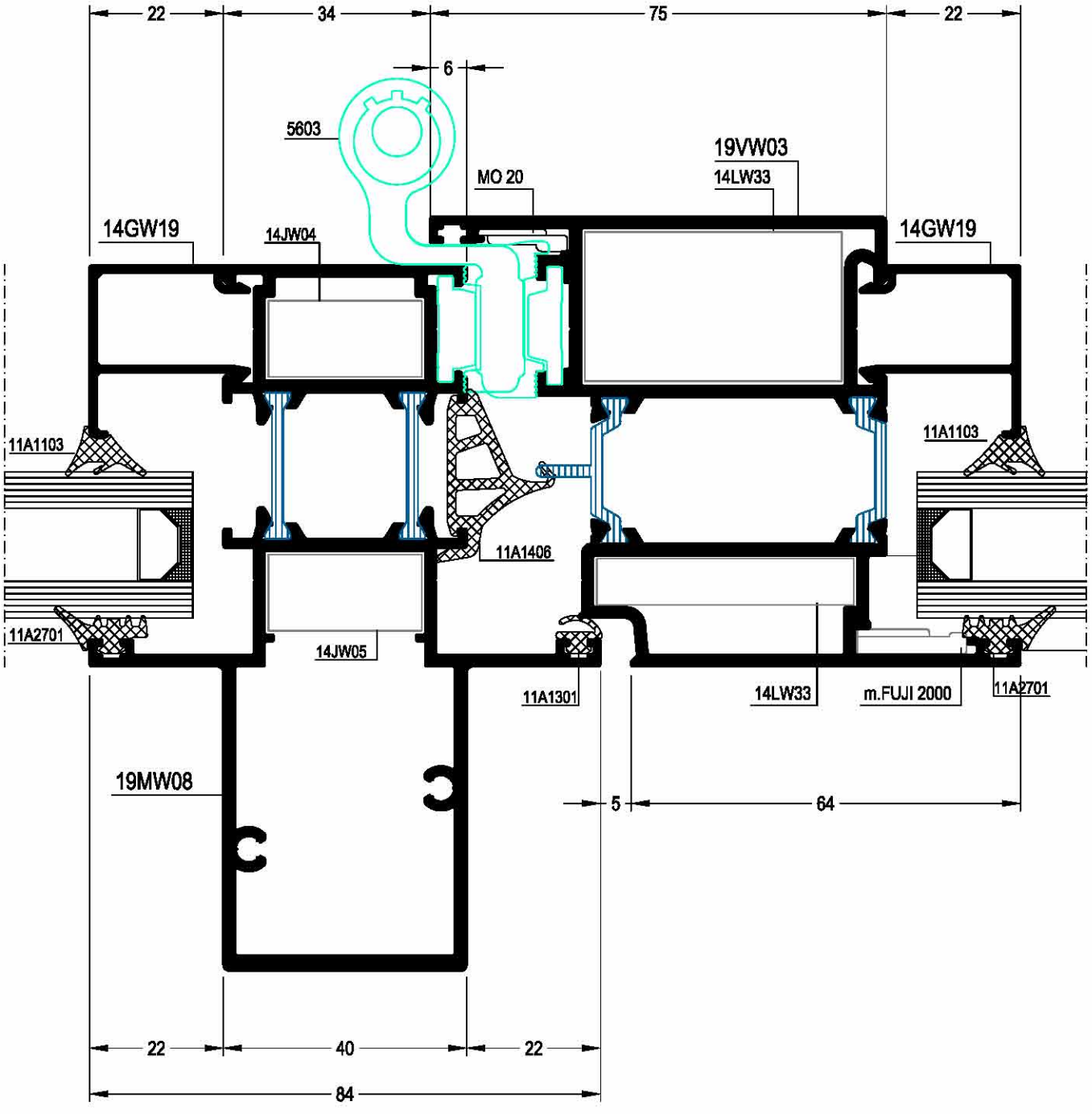

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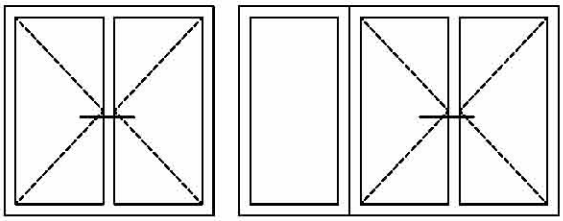

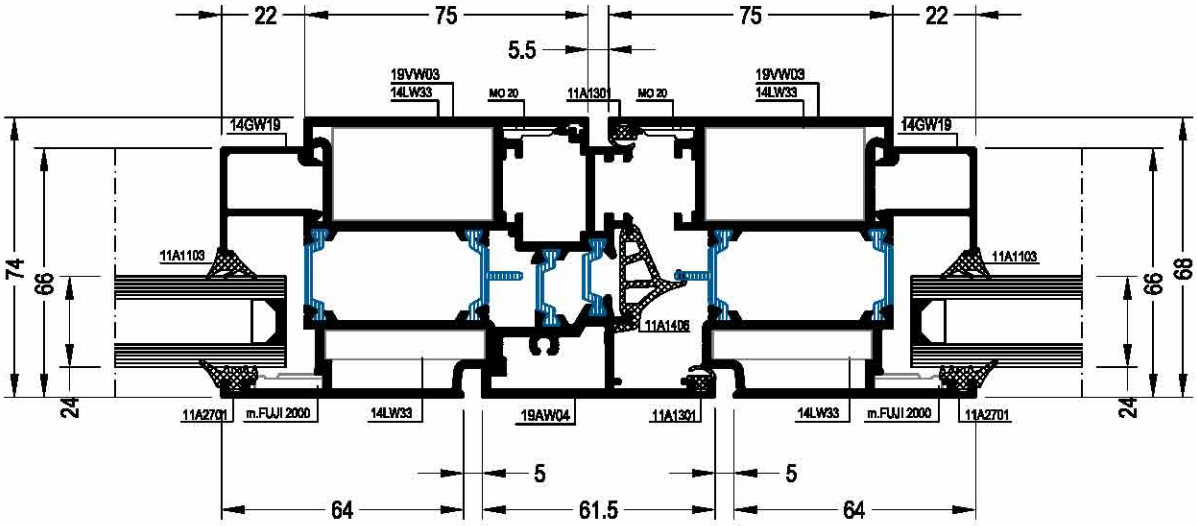

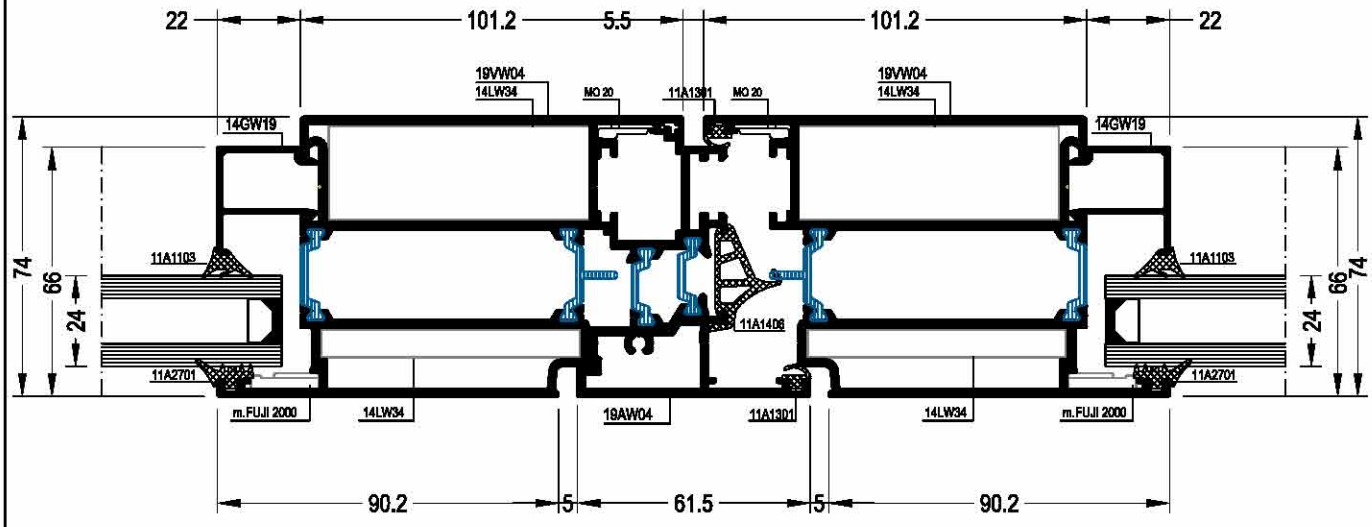

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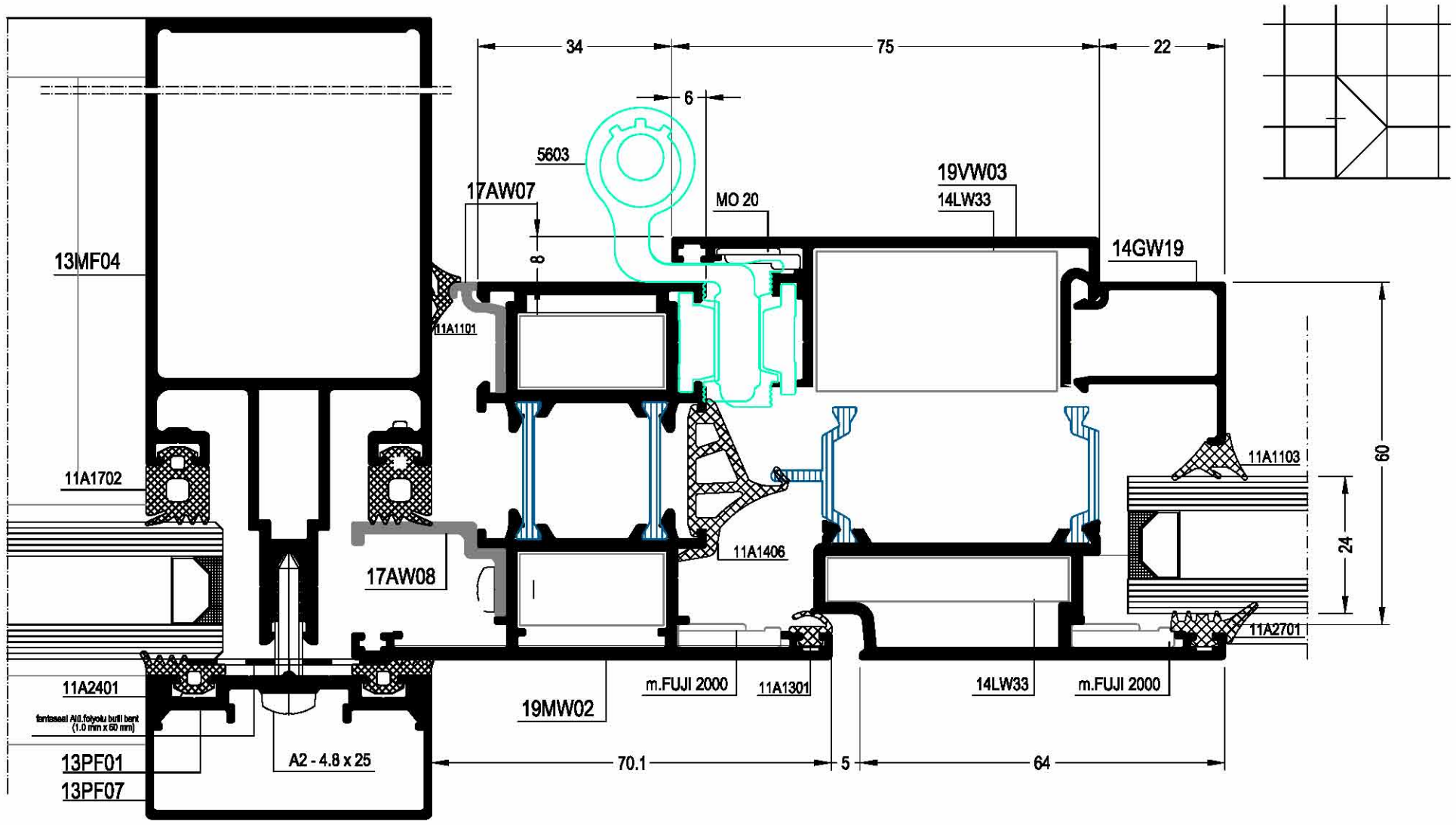

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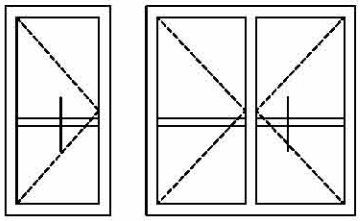

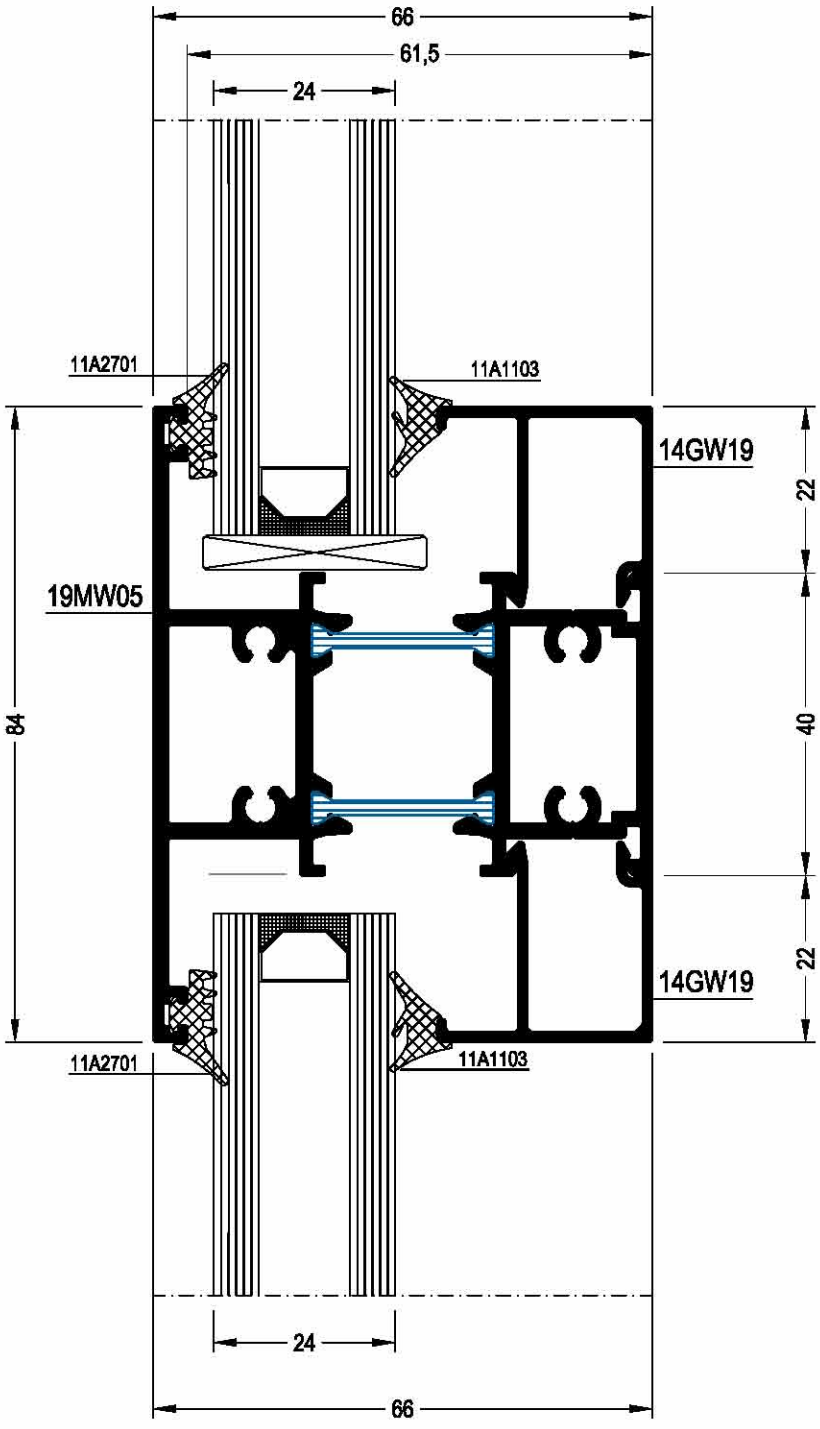

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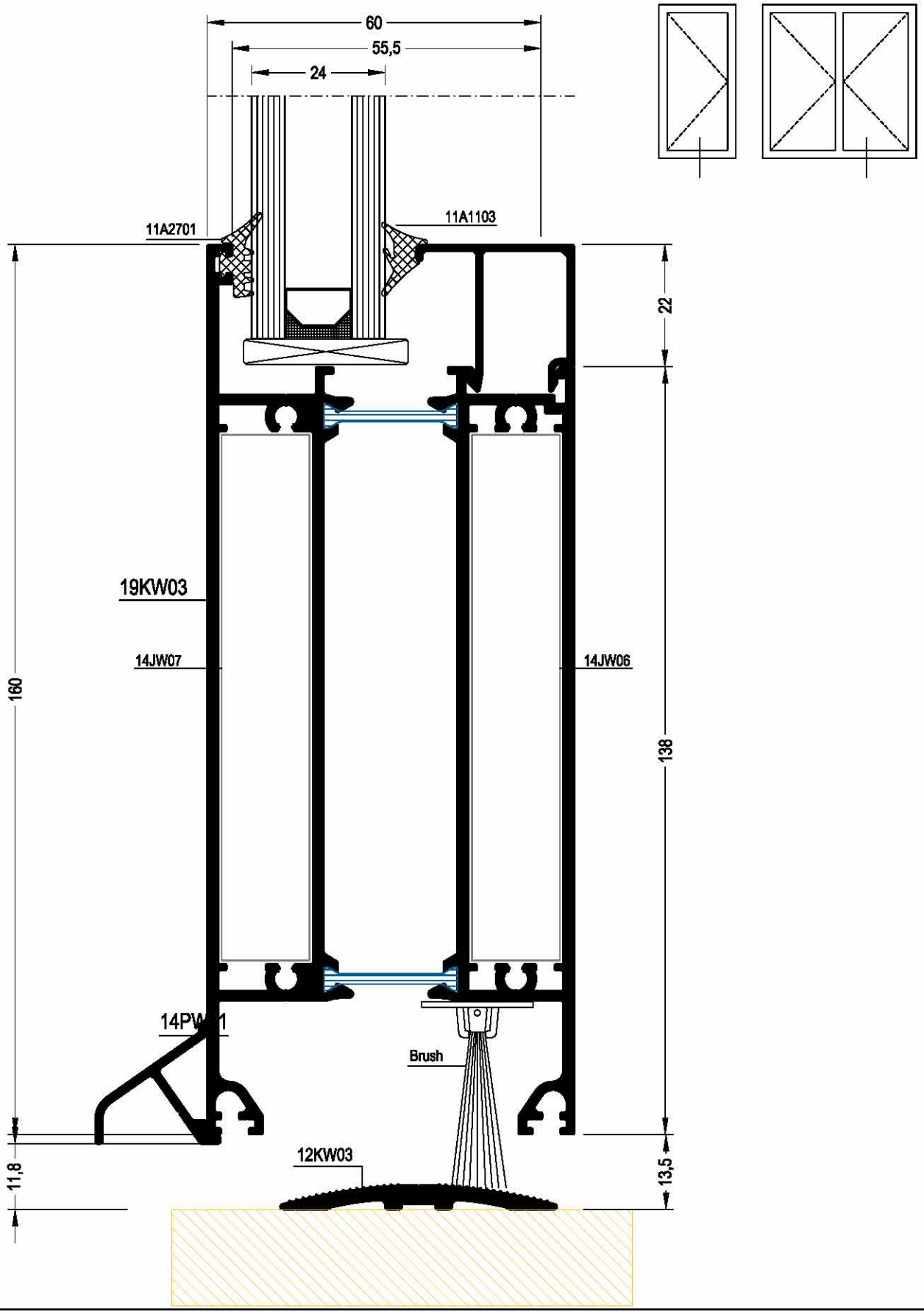

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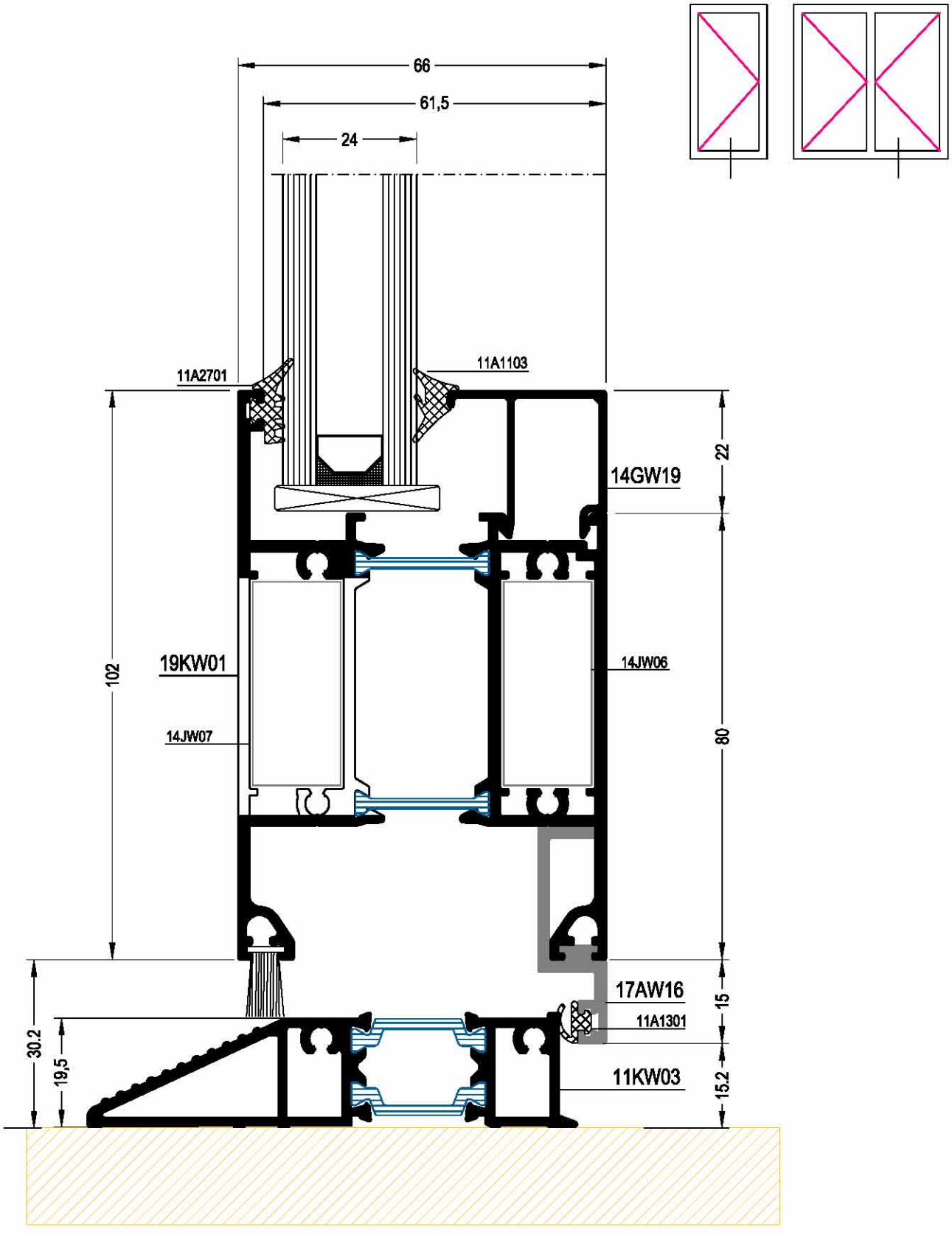

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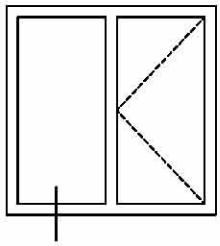

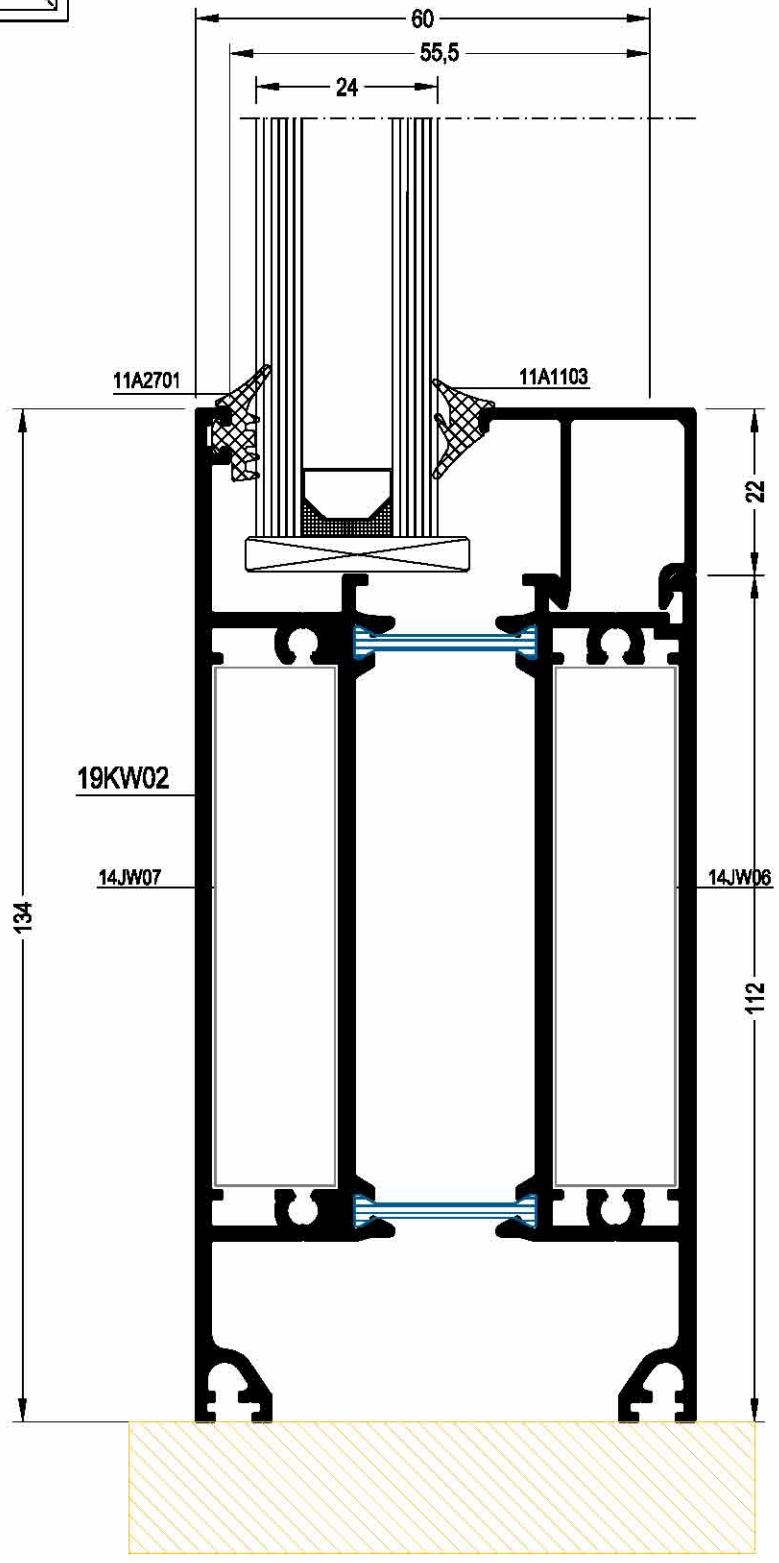

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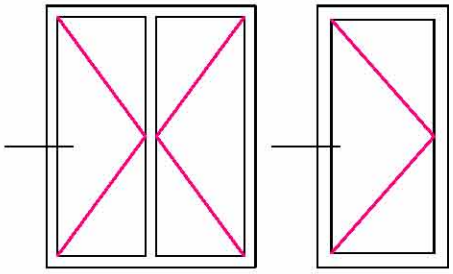

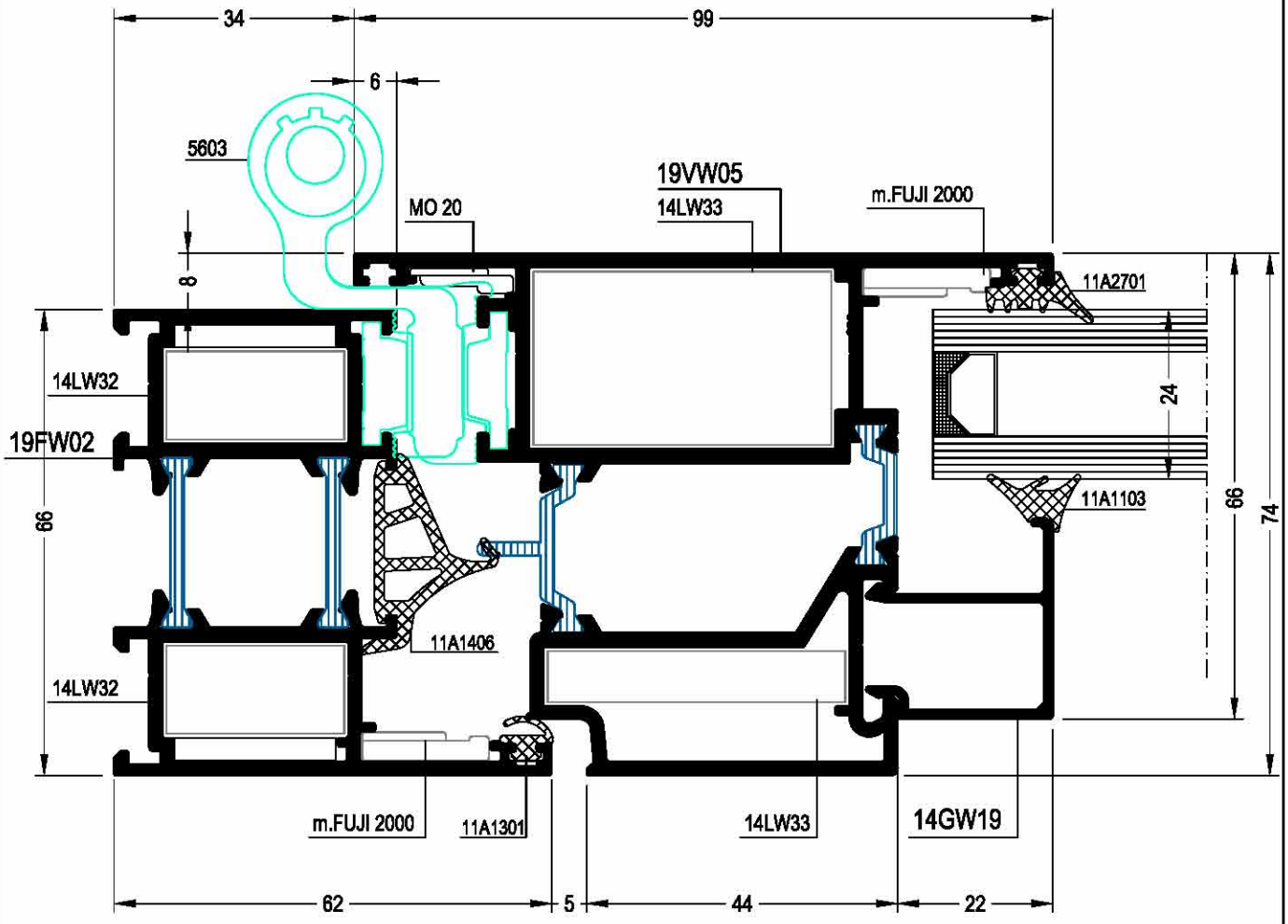

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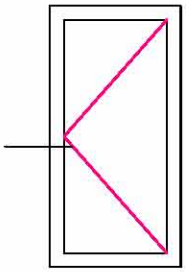

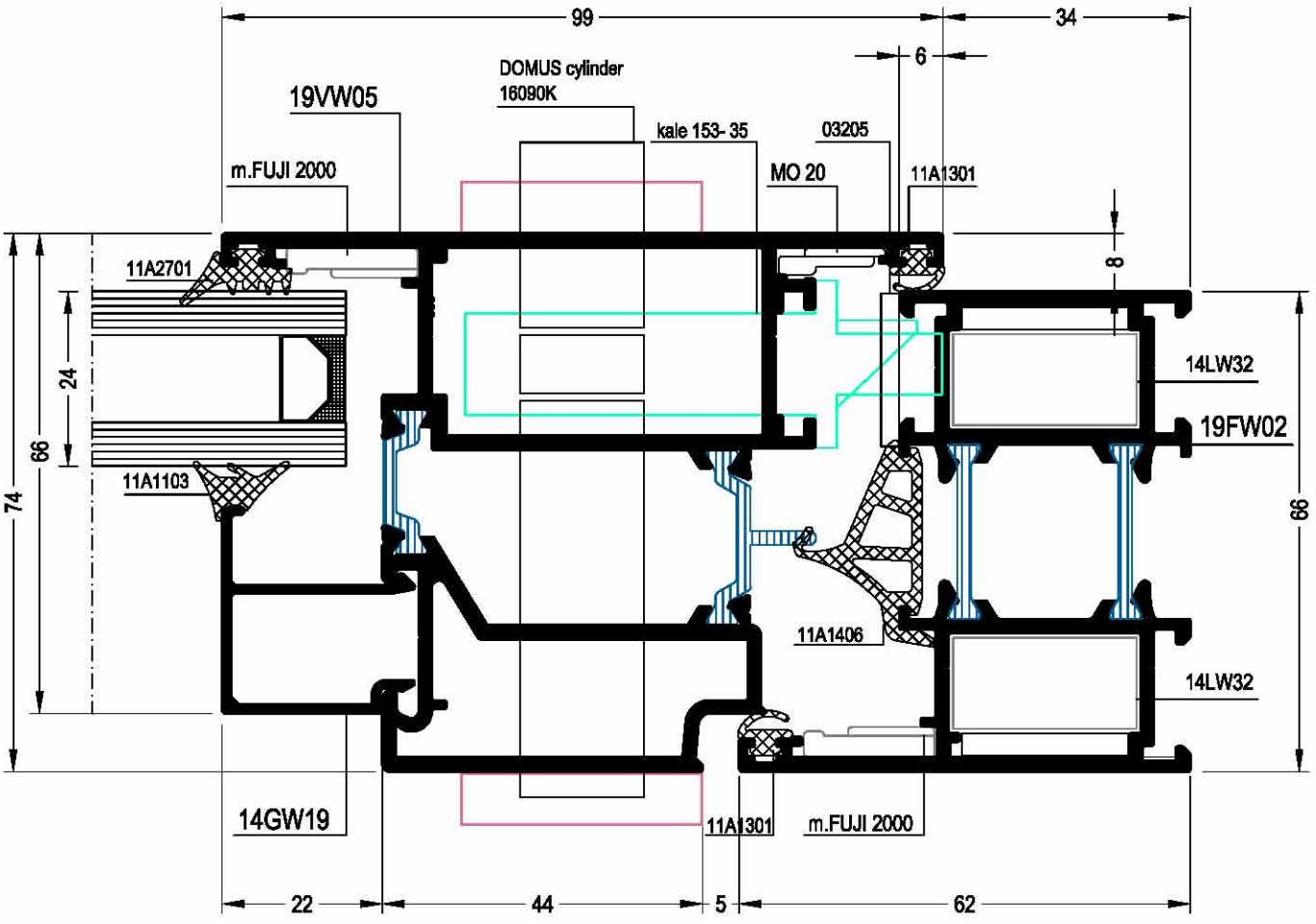

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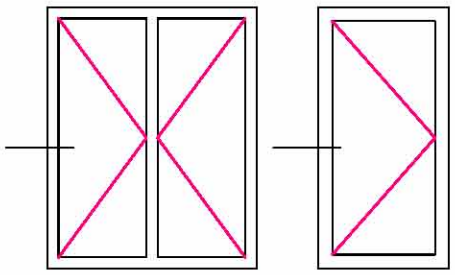

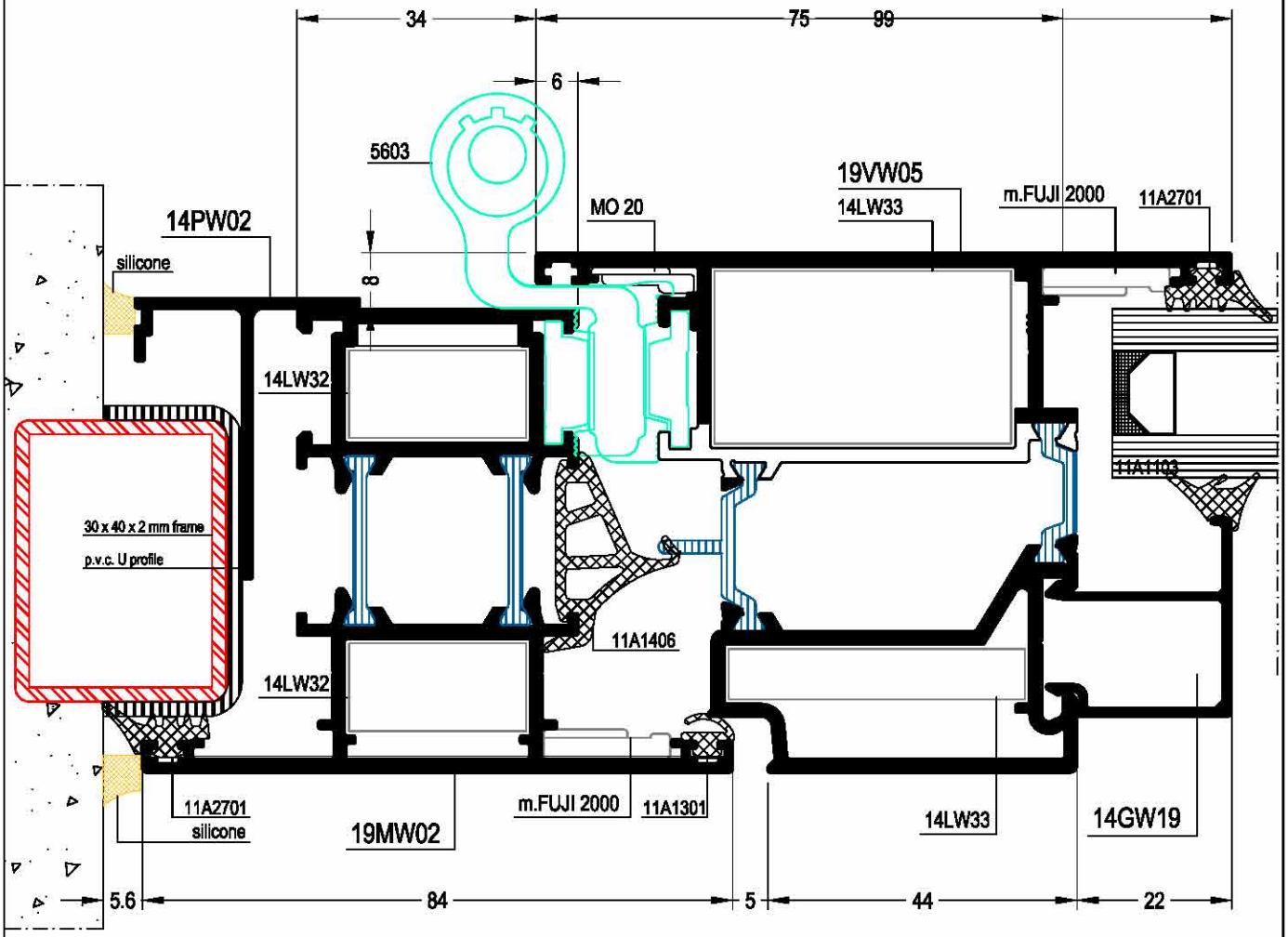

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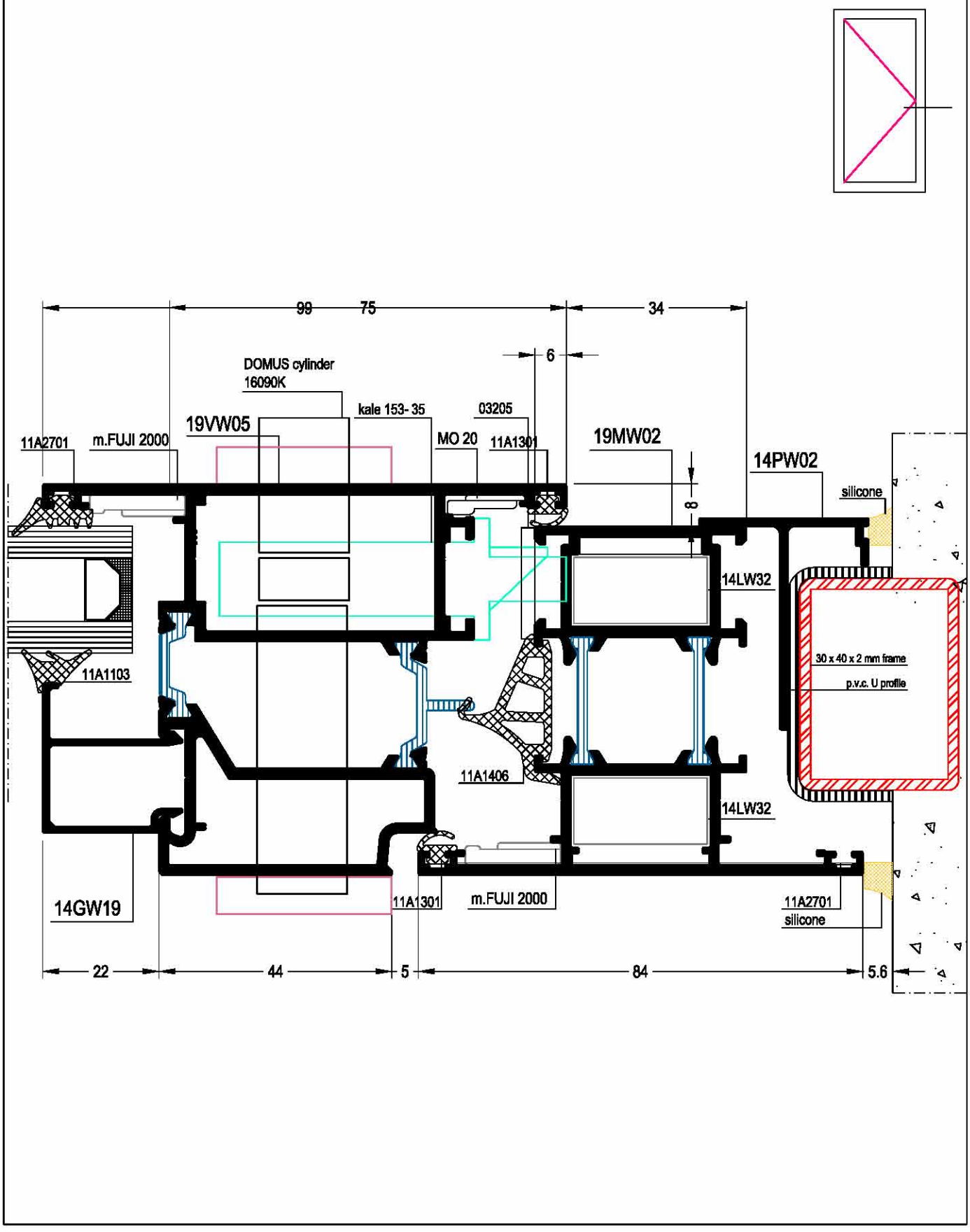

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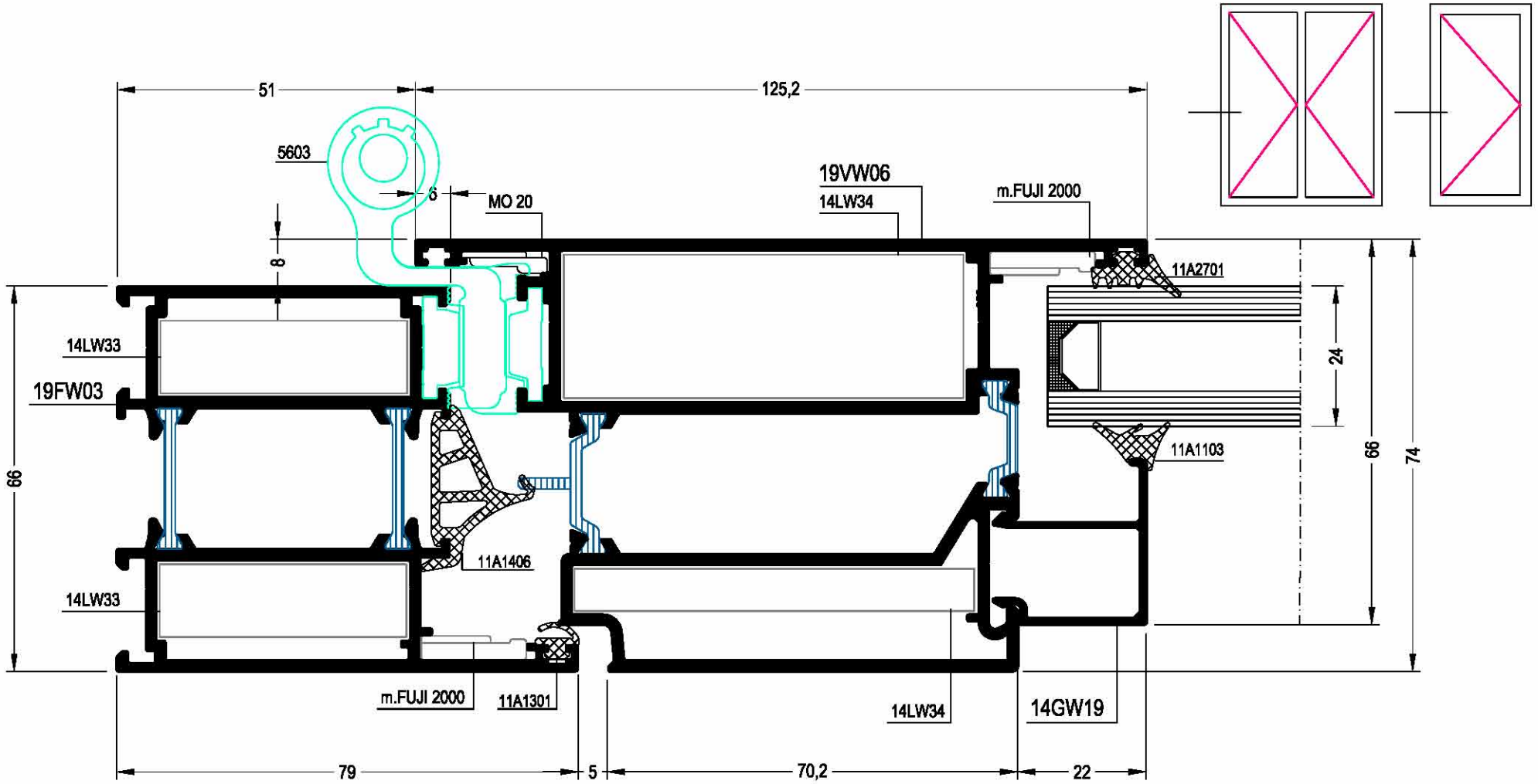

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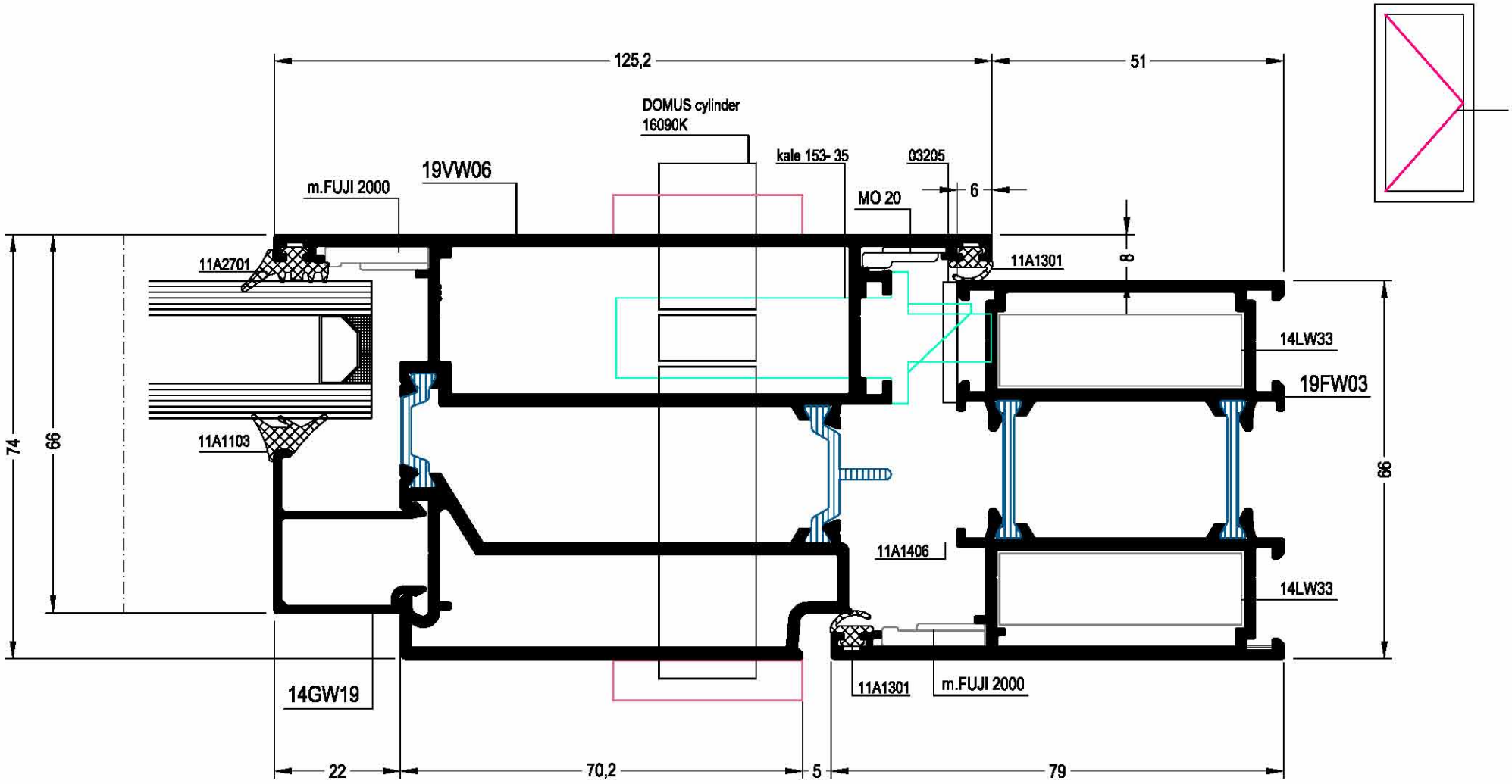

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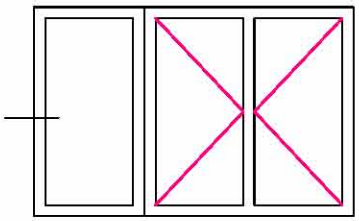

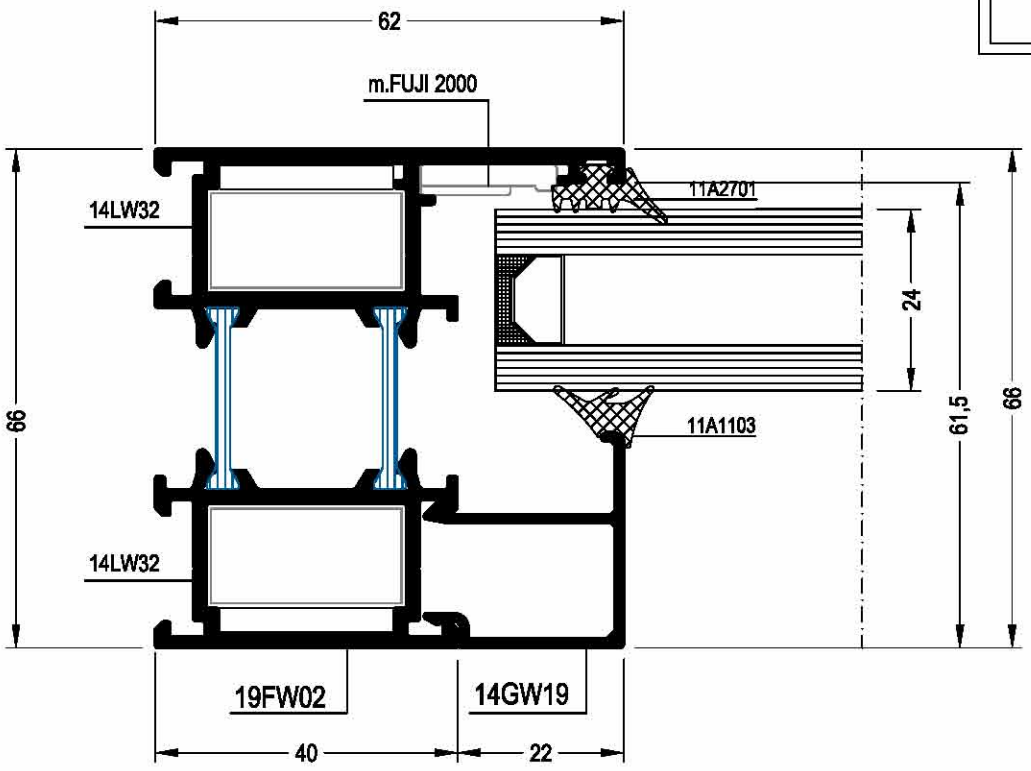

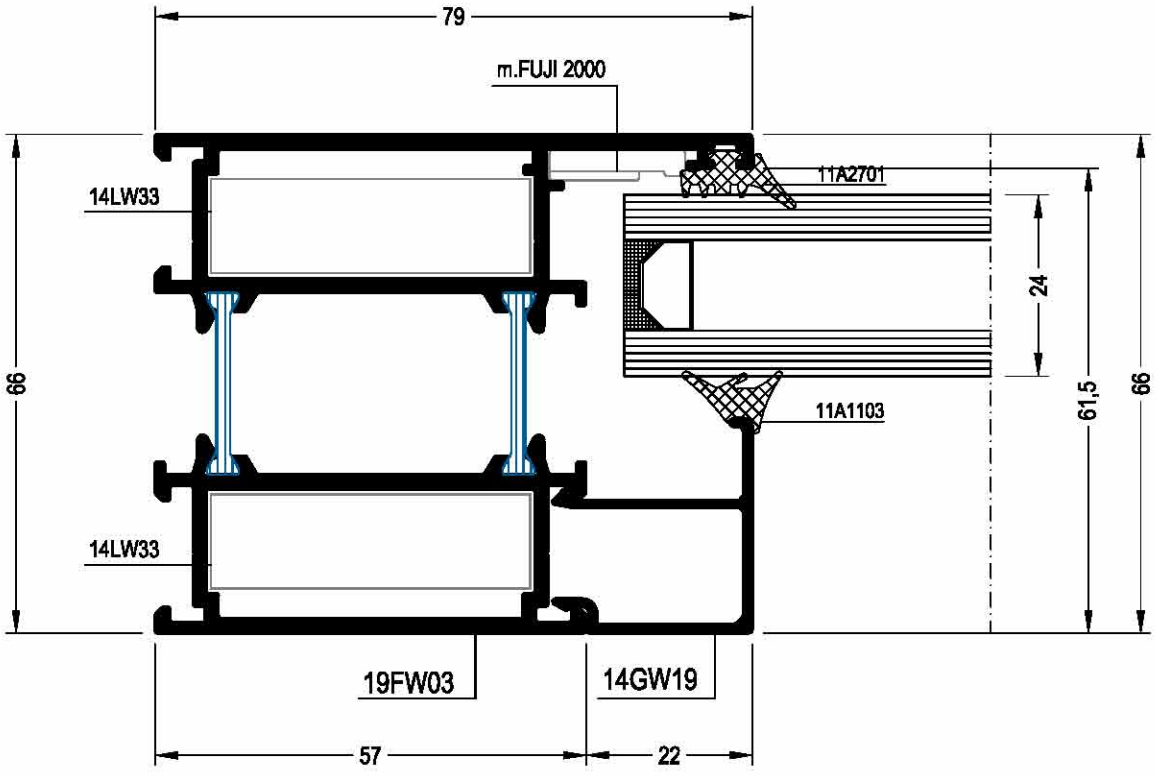

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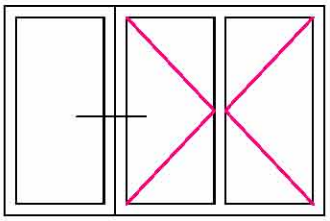

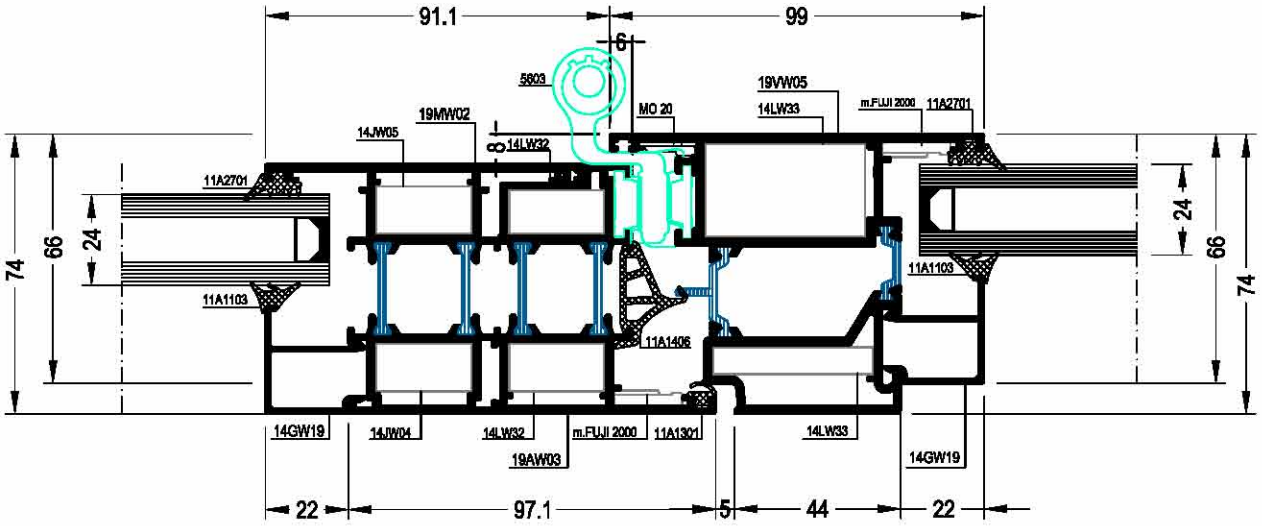

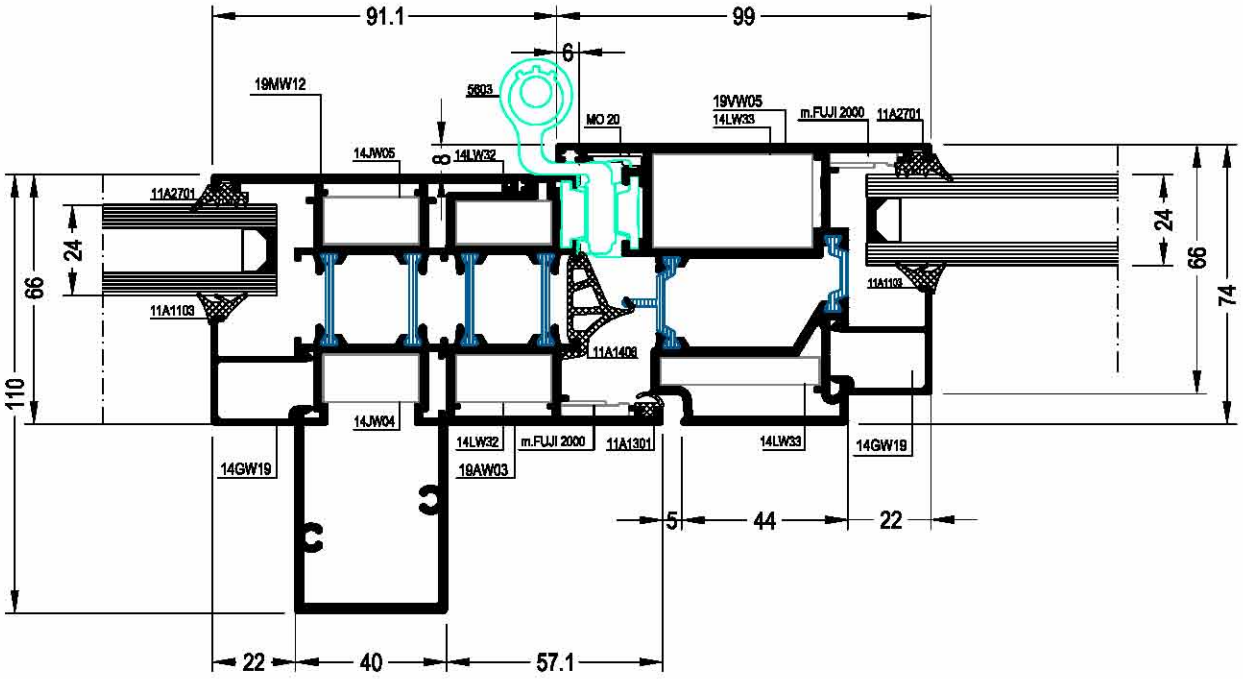

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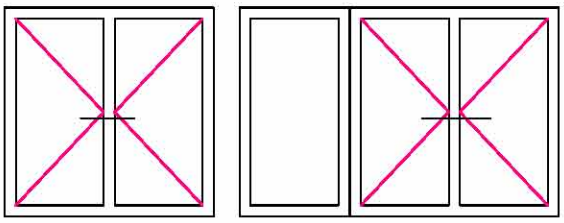

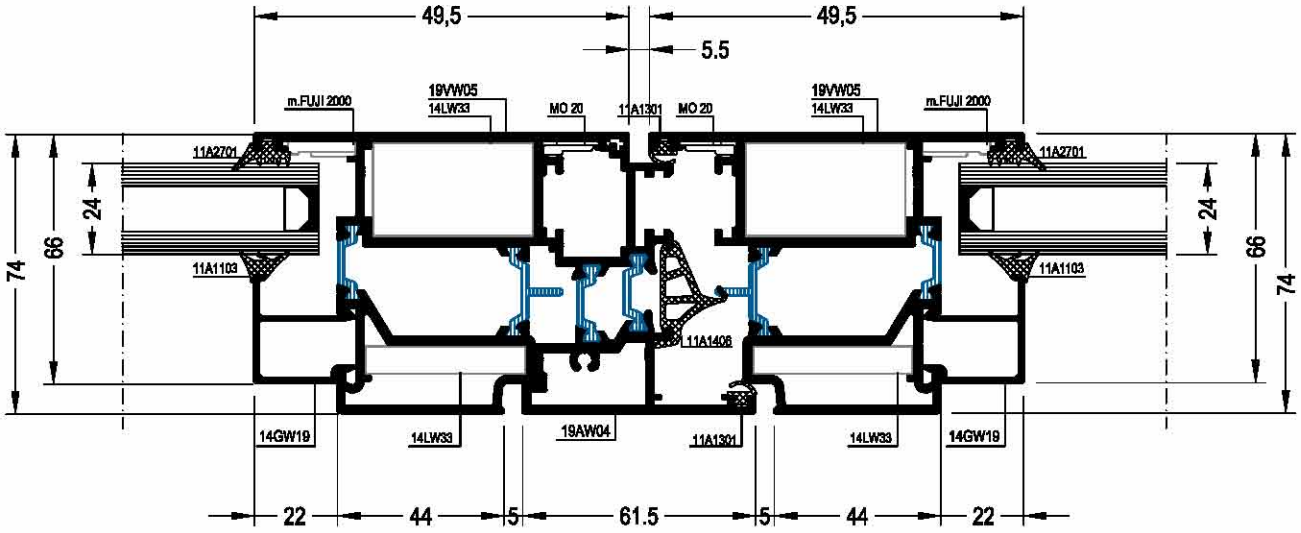

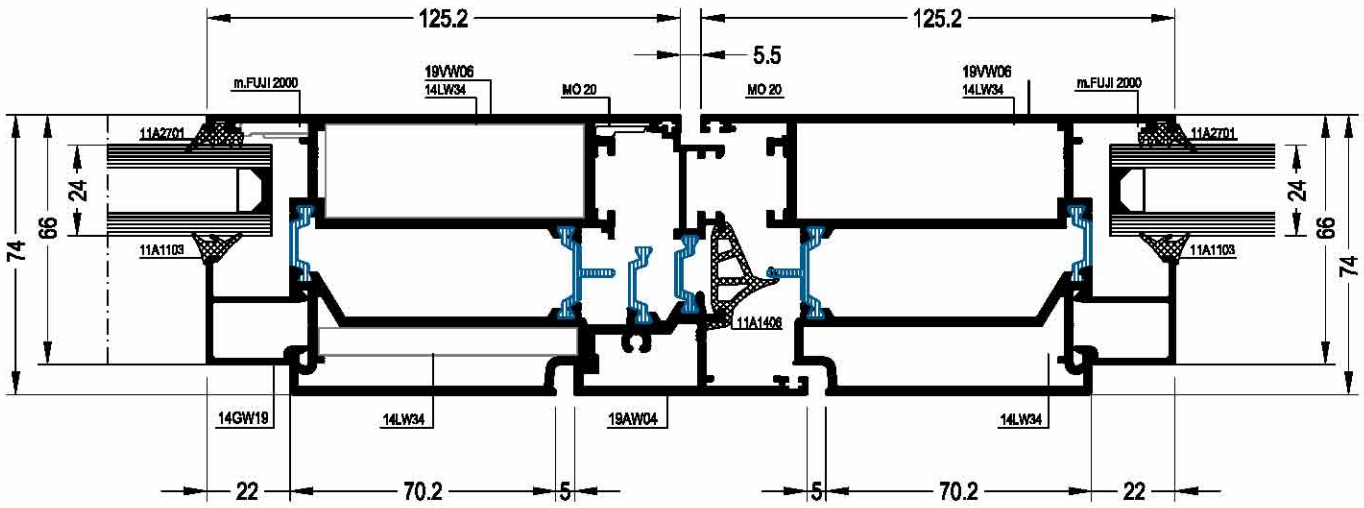

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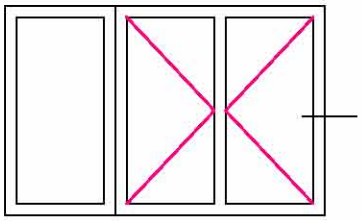

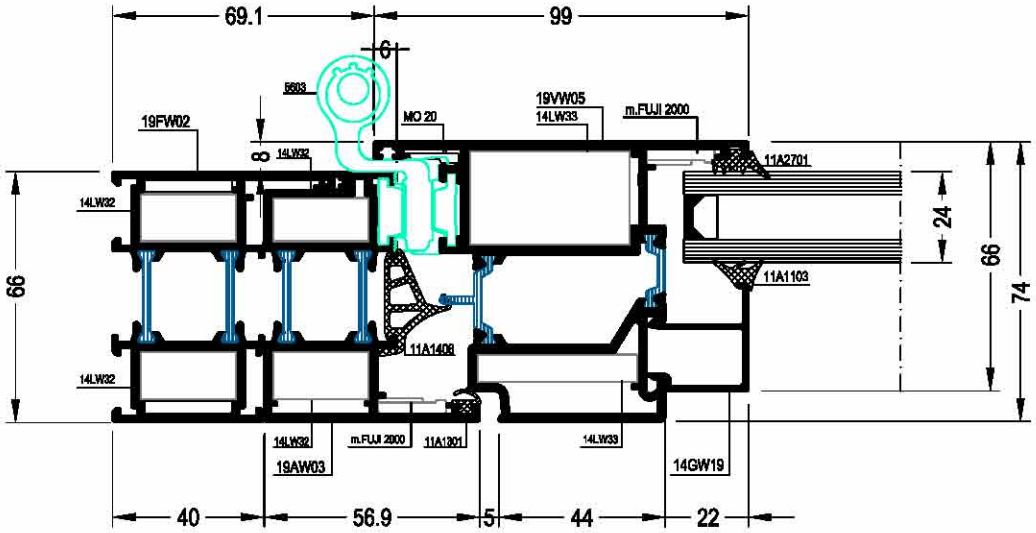

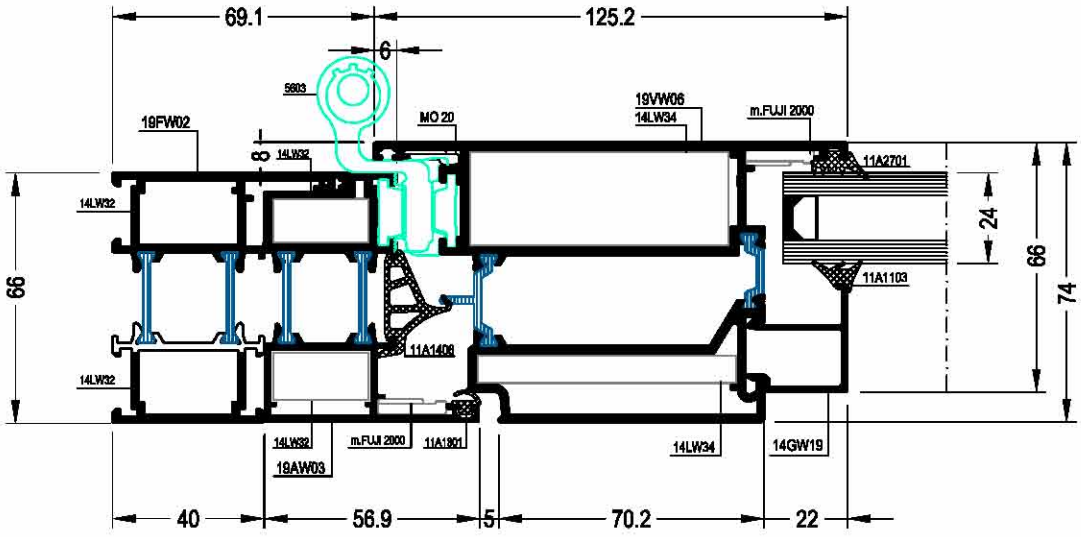

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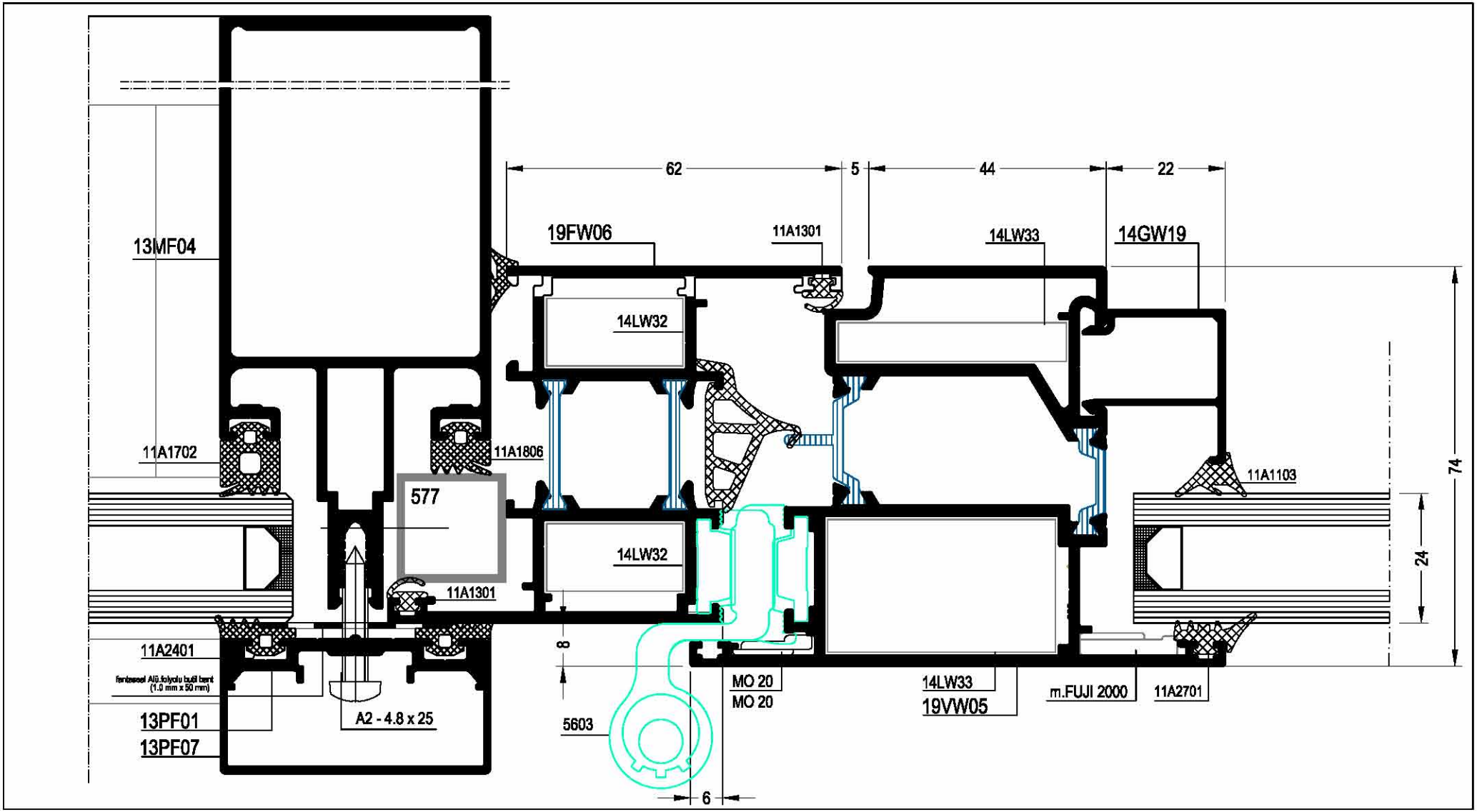

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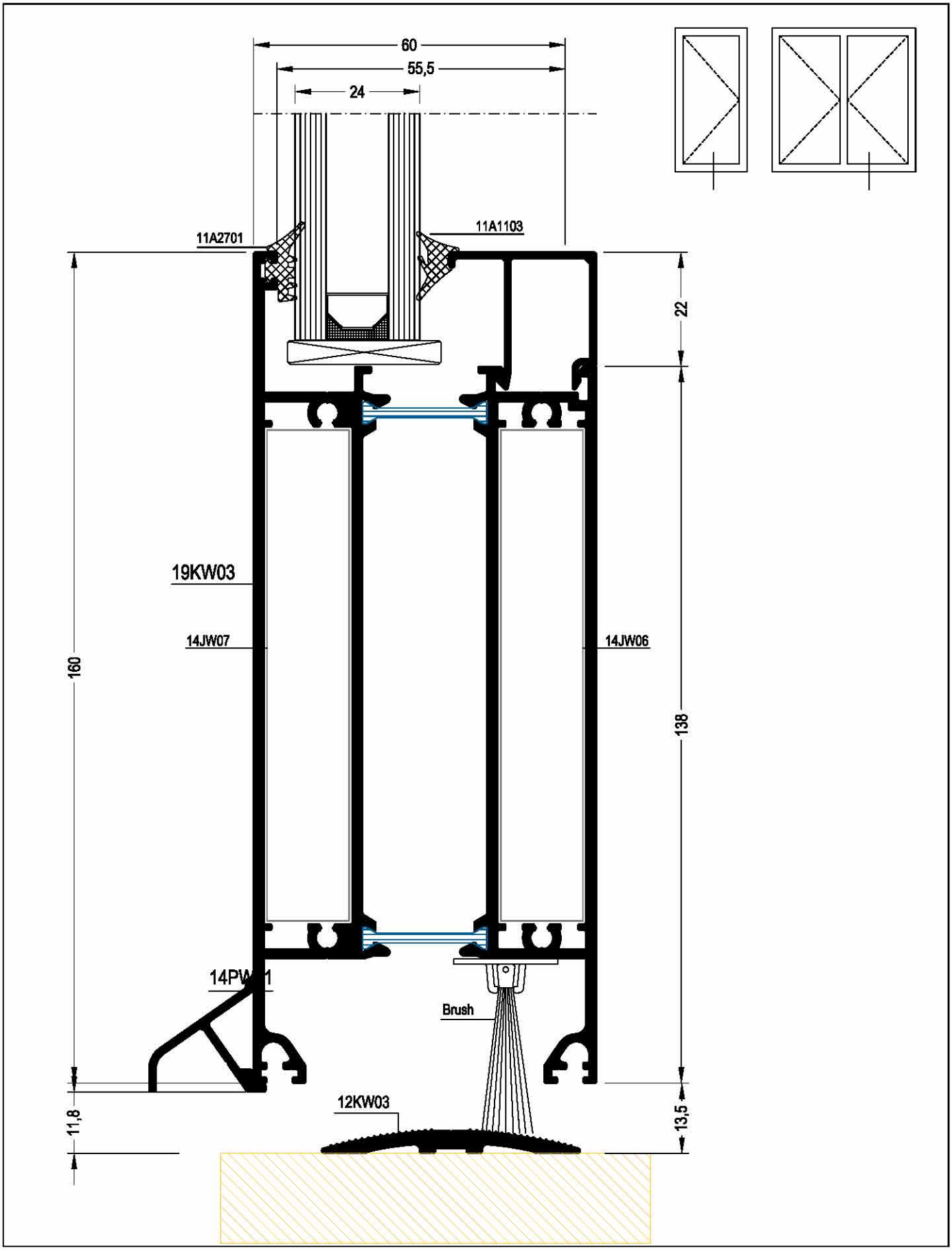

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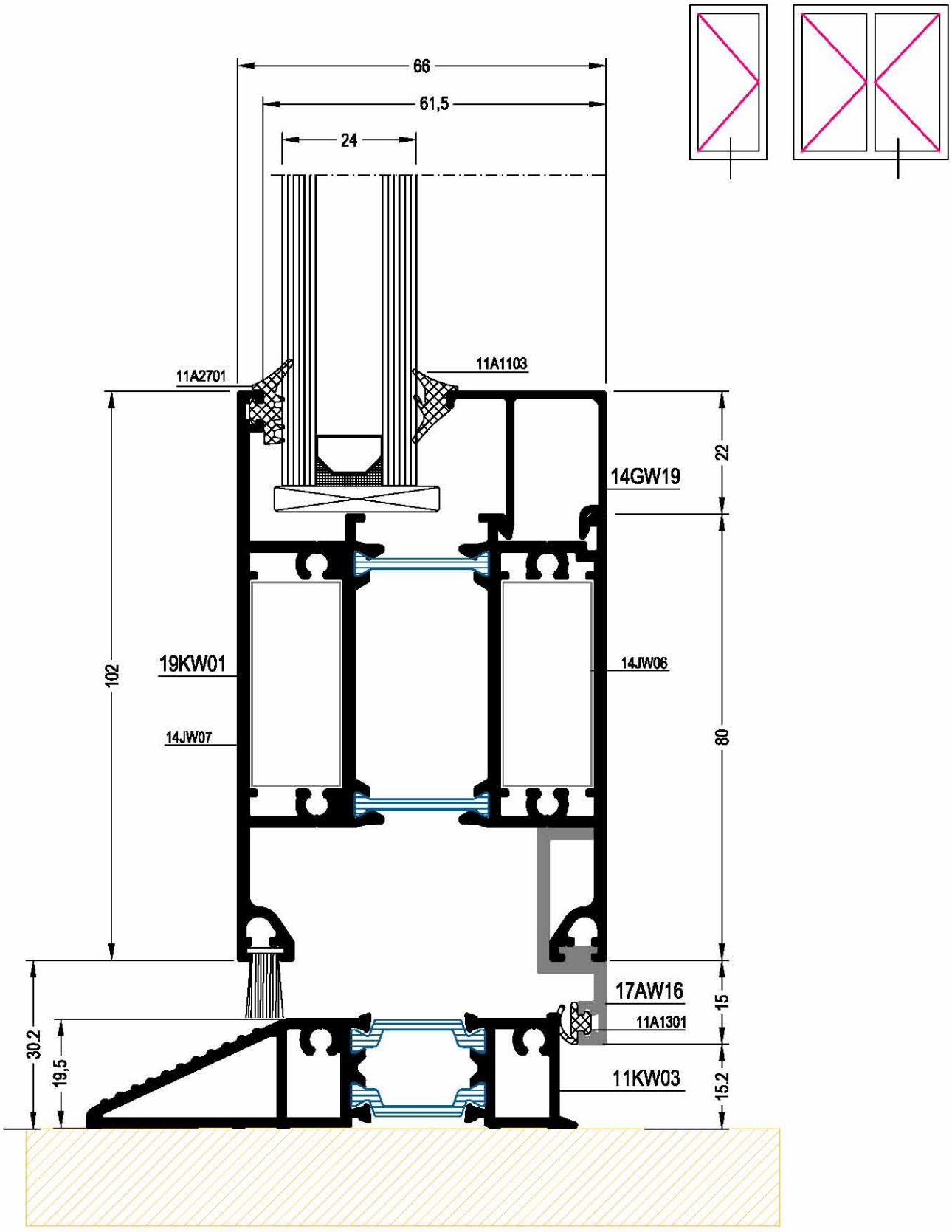

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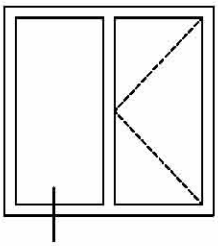
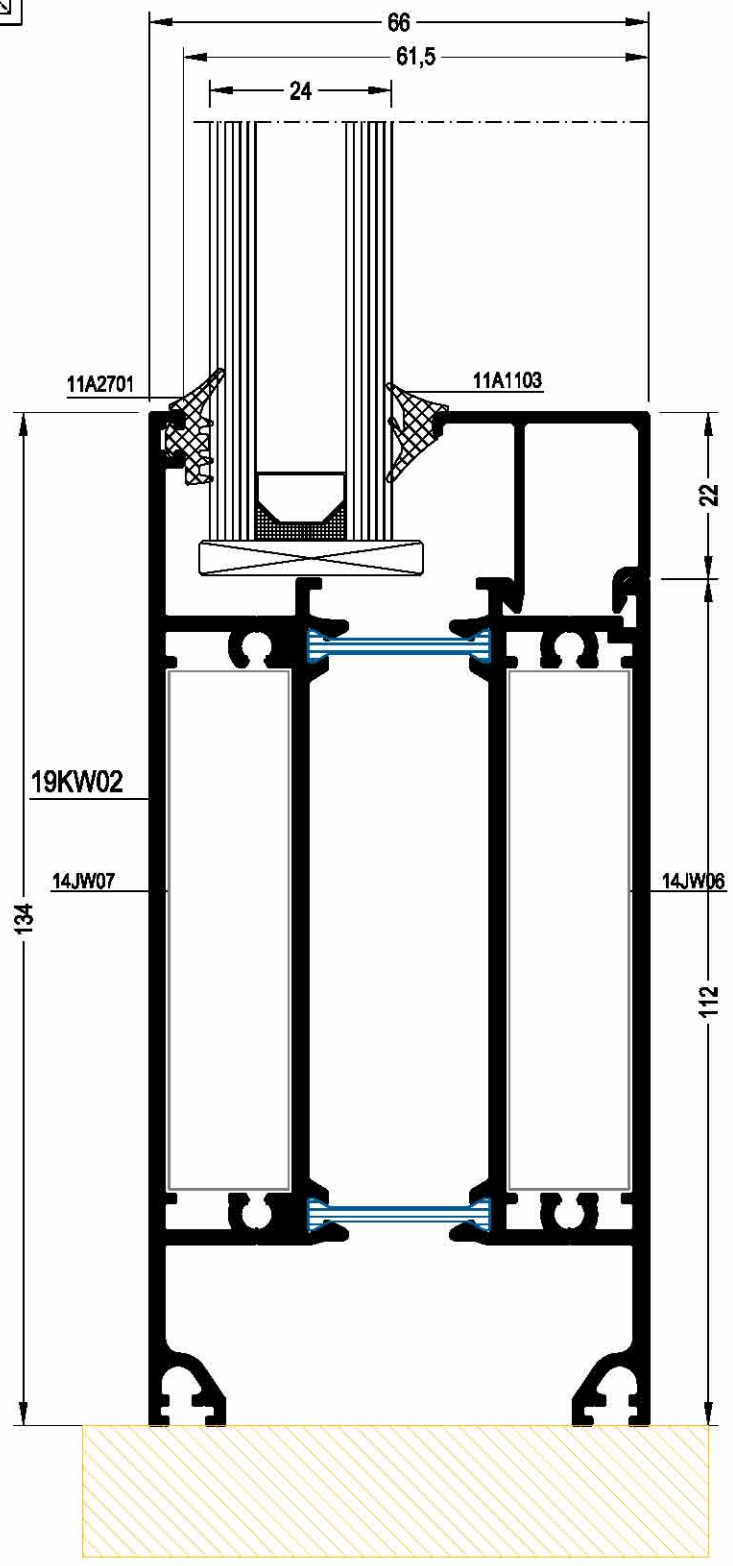
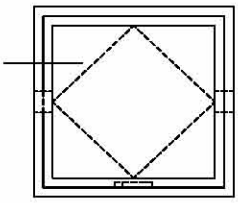
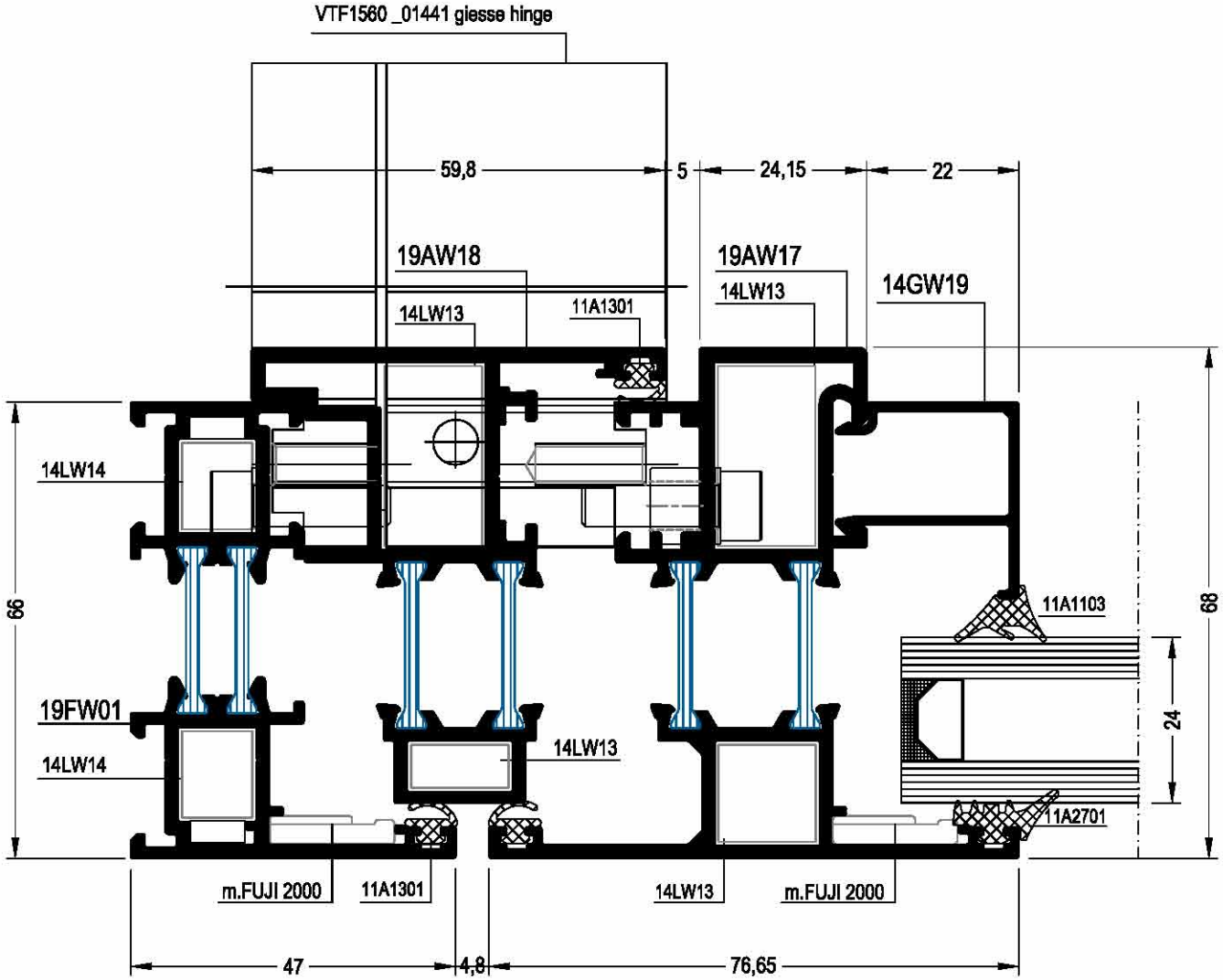




PIVOT WINDOW





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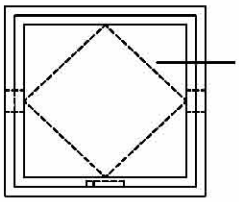

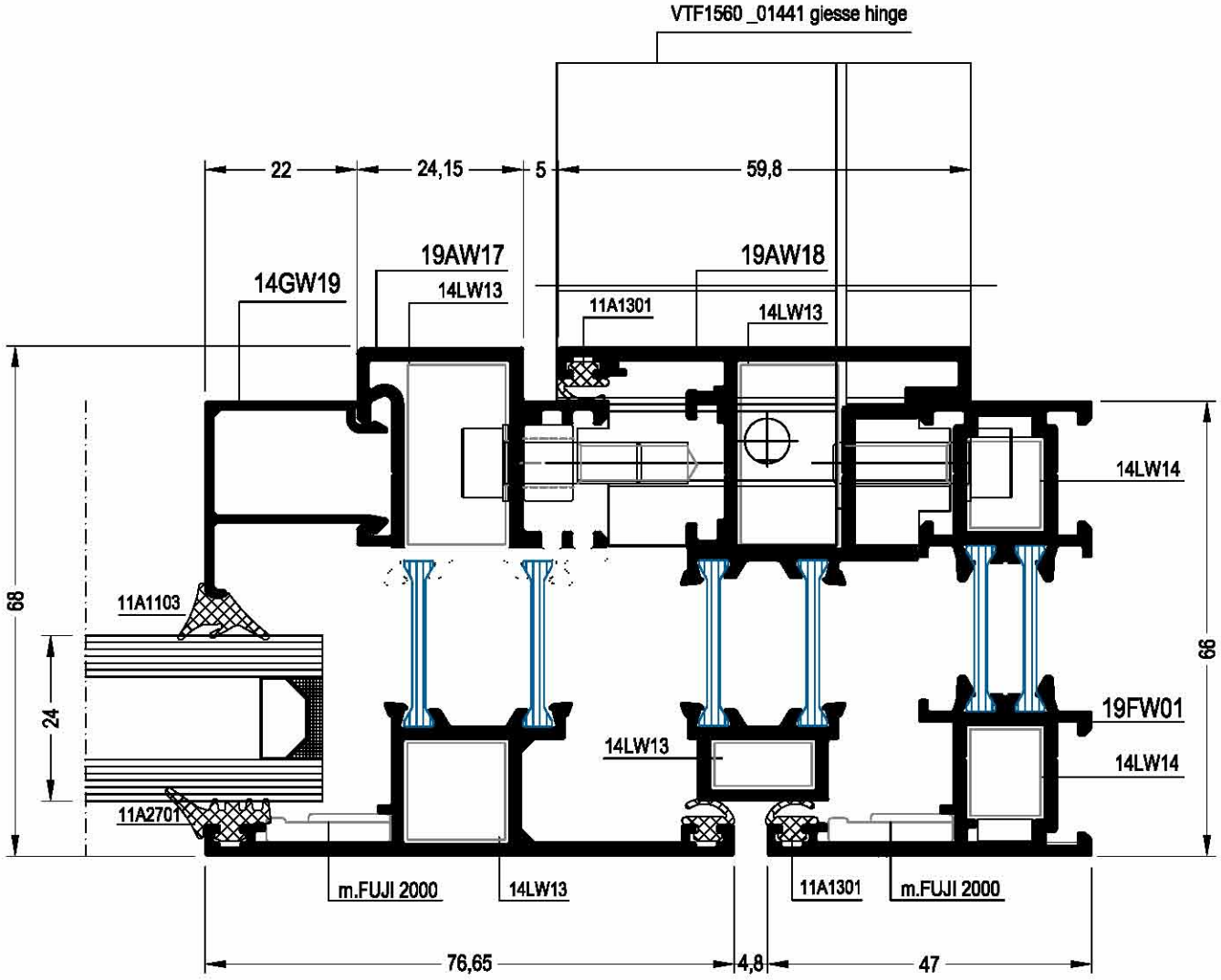

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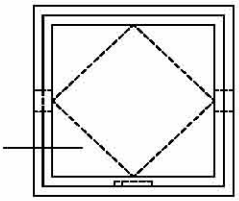

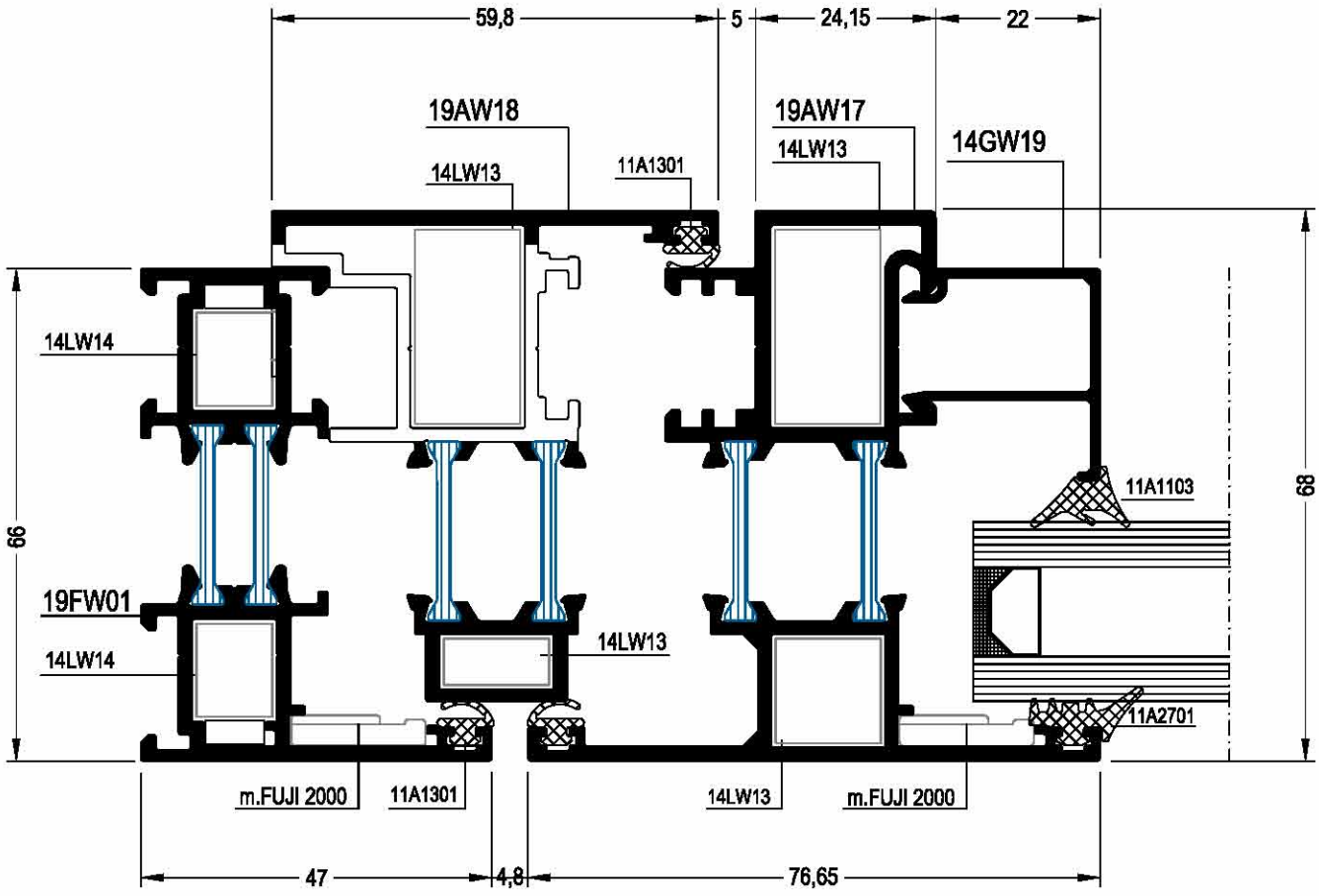

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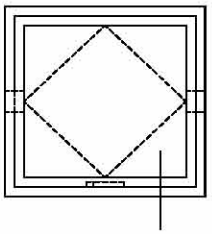
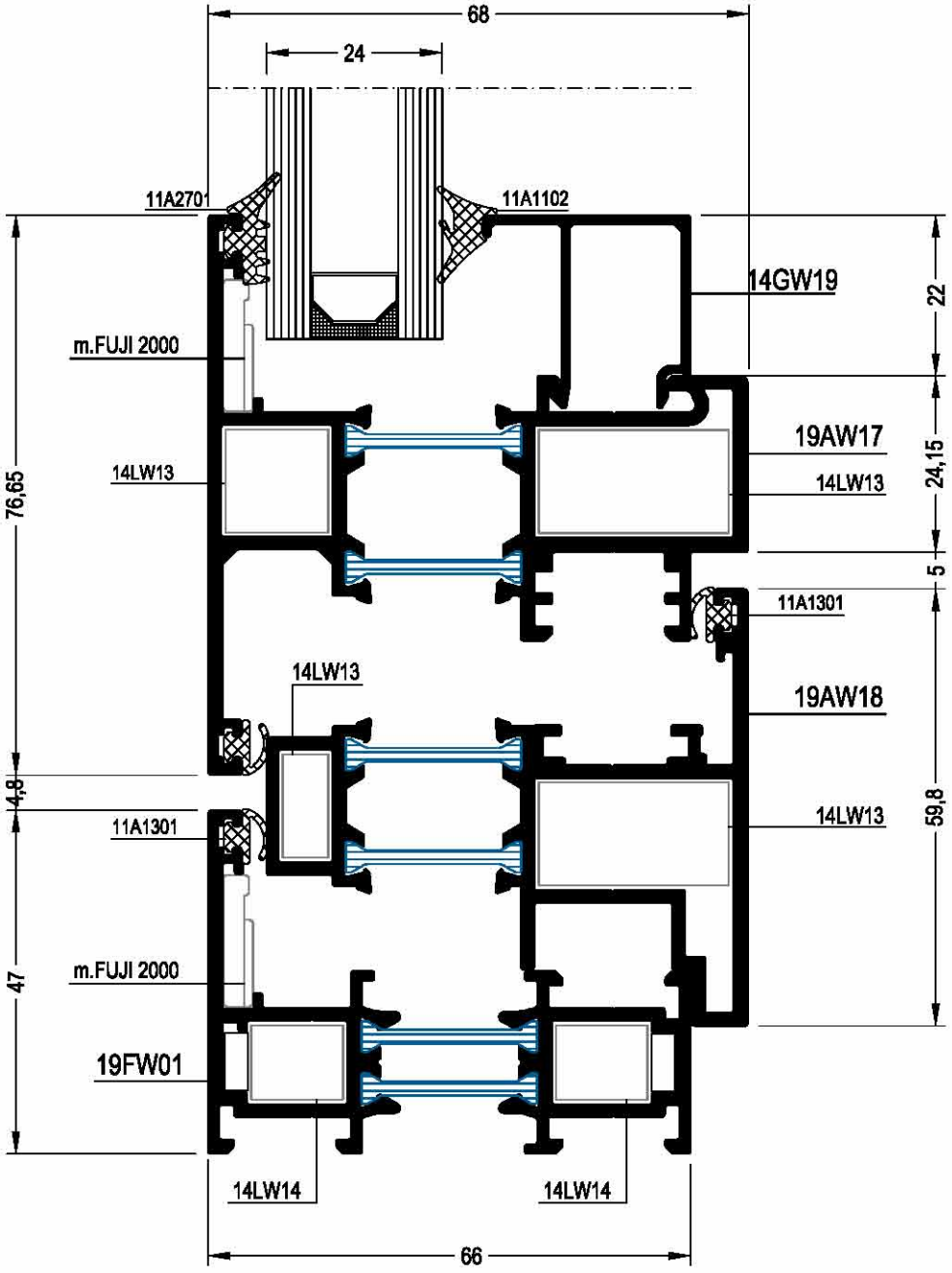
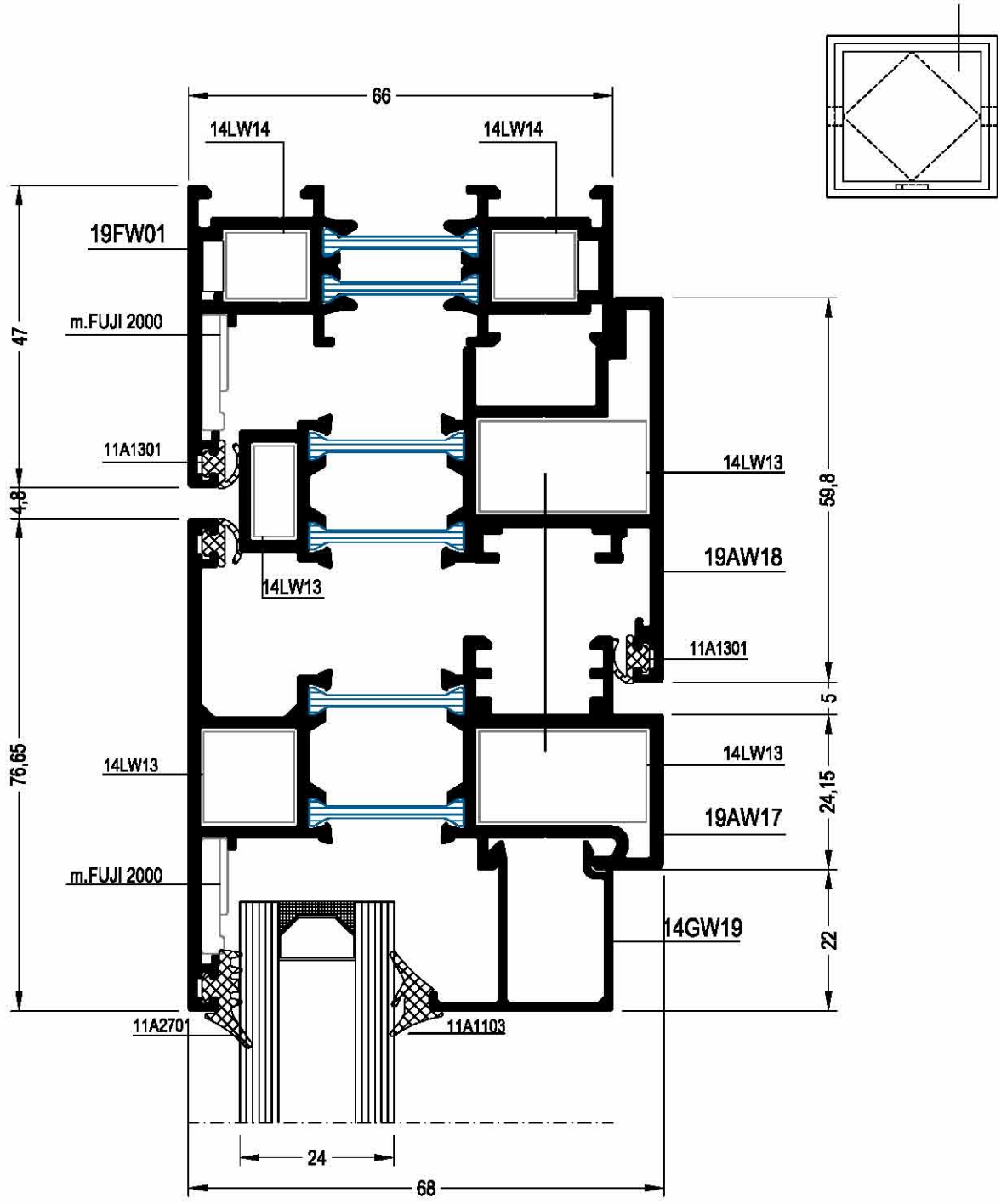




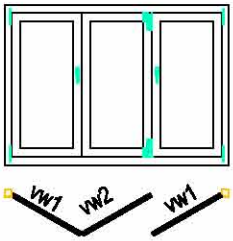
PIVOT WINDOW



FOLDING DOOR

vw : Vent Width

TYPE 321



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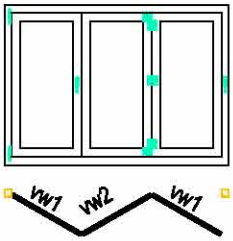
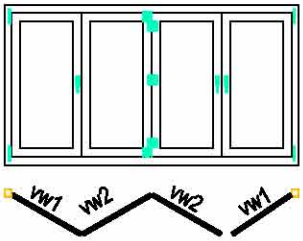
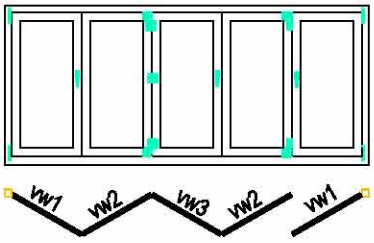


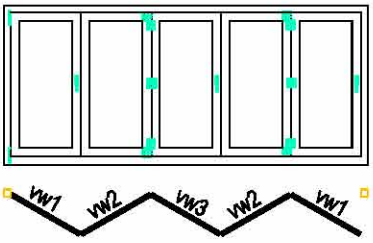
TYPE 431



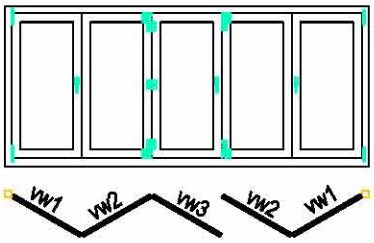
TYPE 541



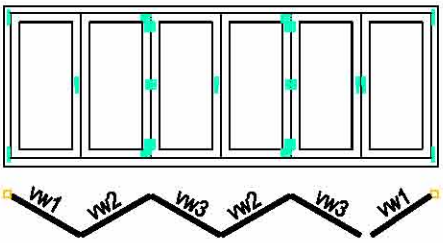
TYPE 550



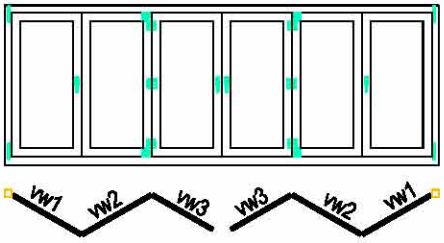
TYPE 532



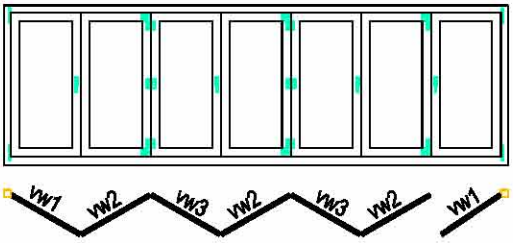
TYPE 651



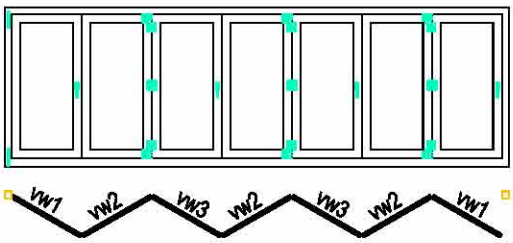
TYPE 633



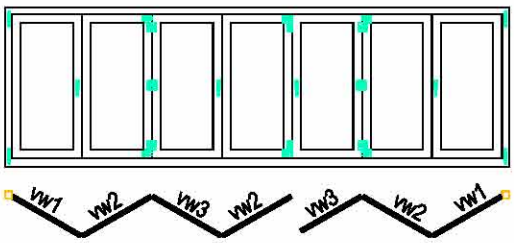
TYPE 761



TYPE 770



TYPE 743



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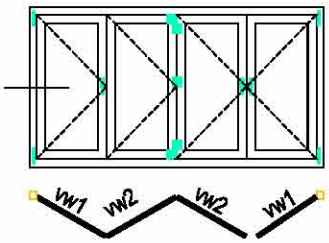

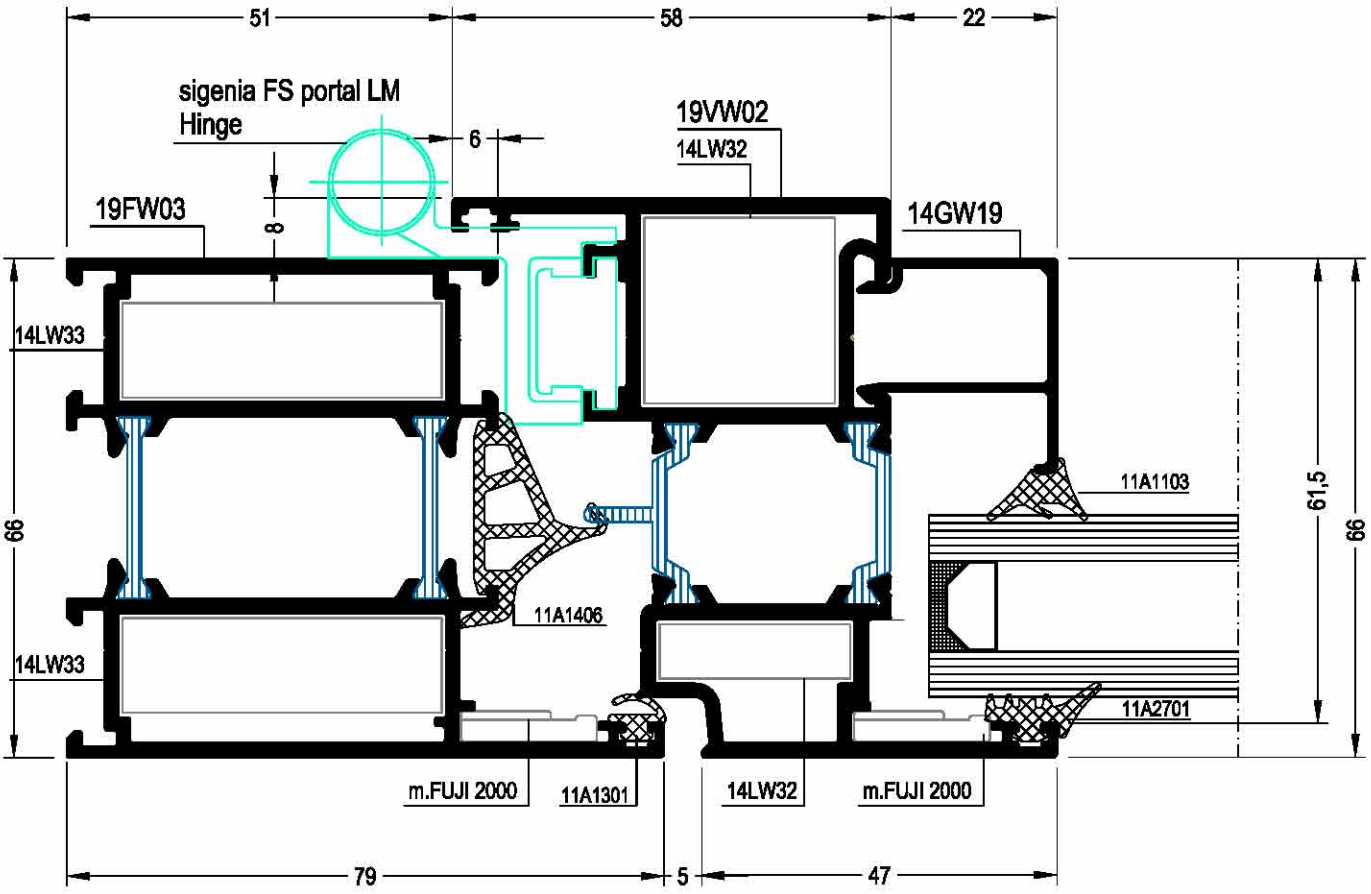

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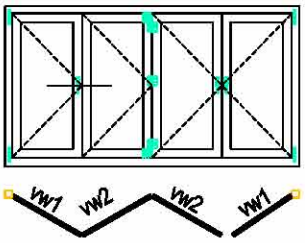

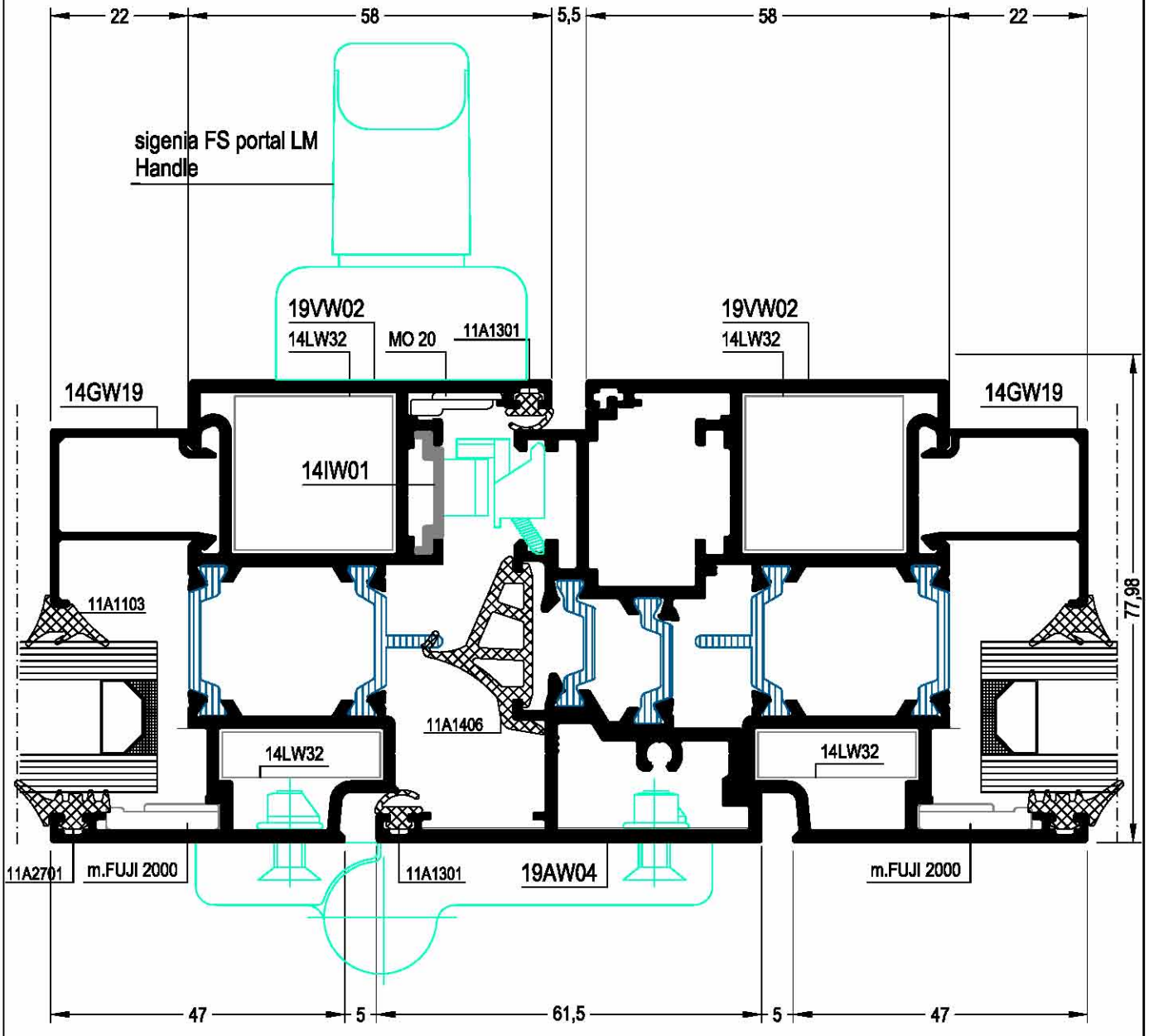

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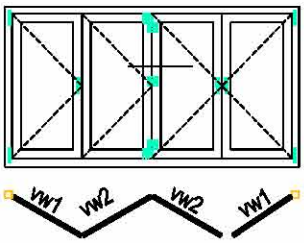

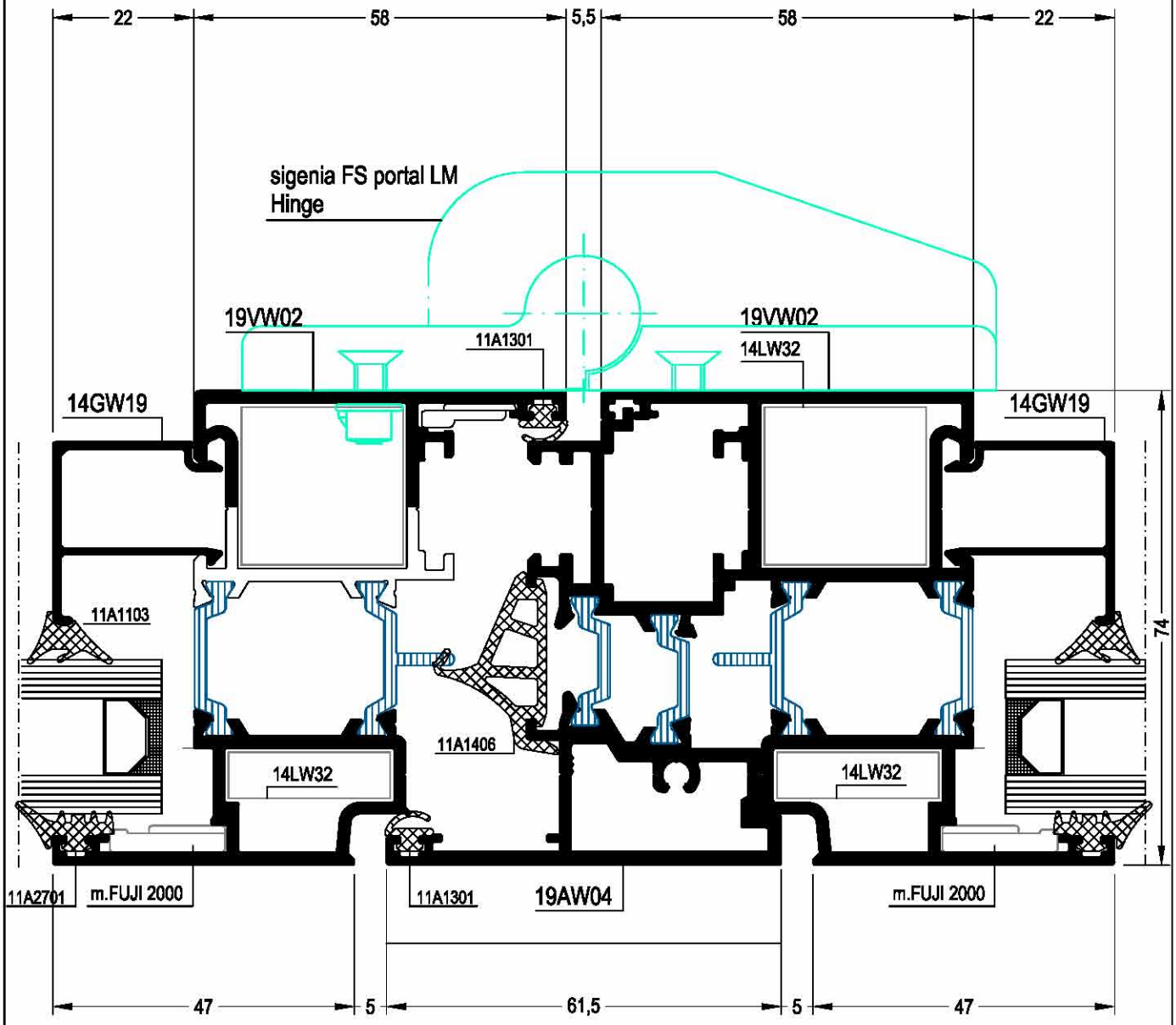

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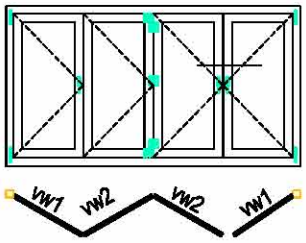

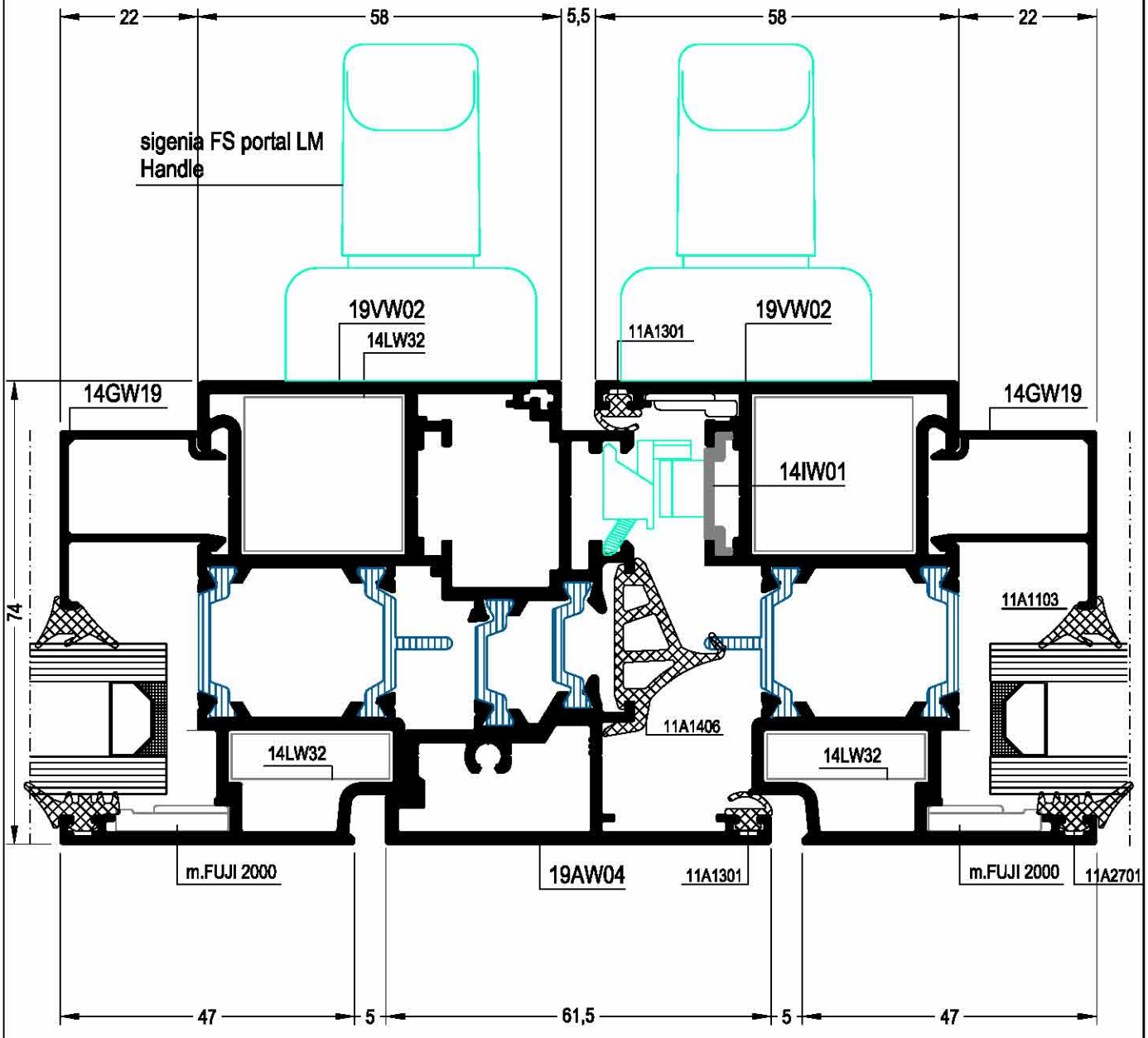

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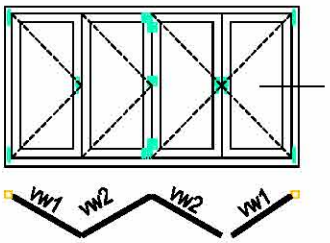

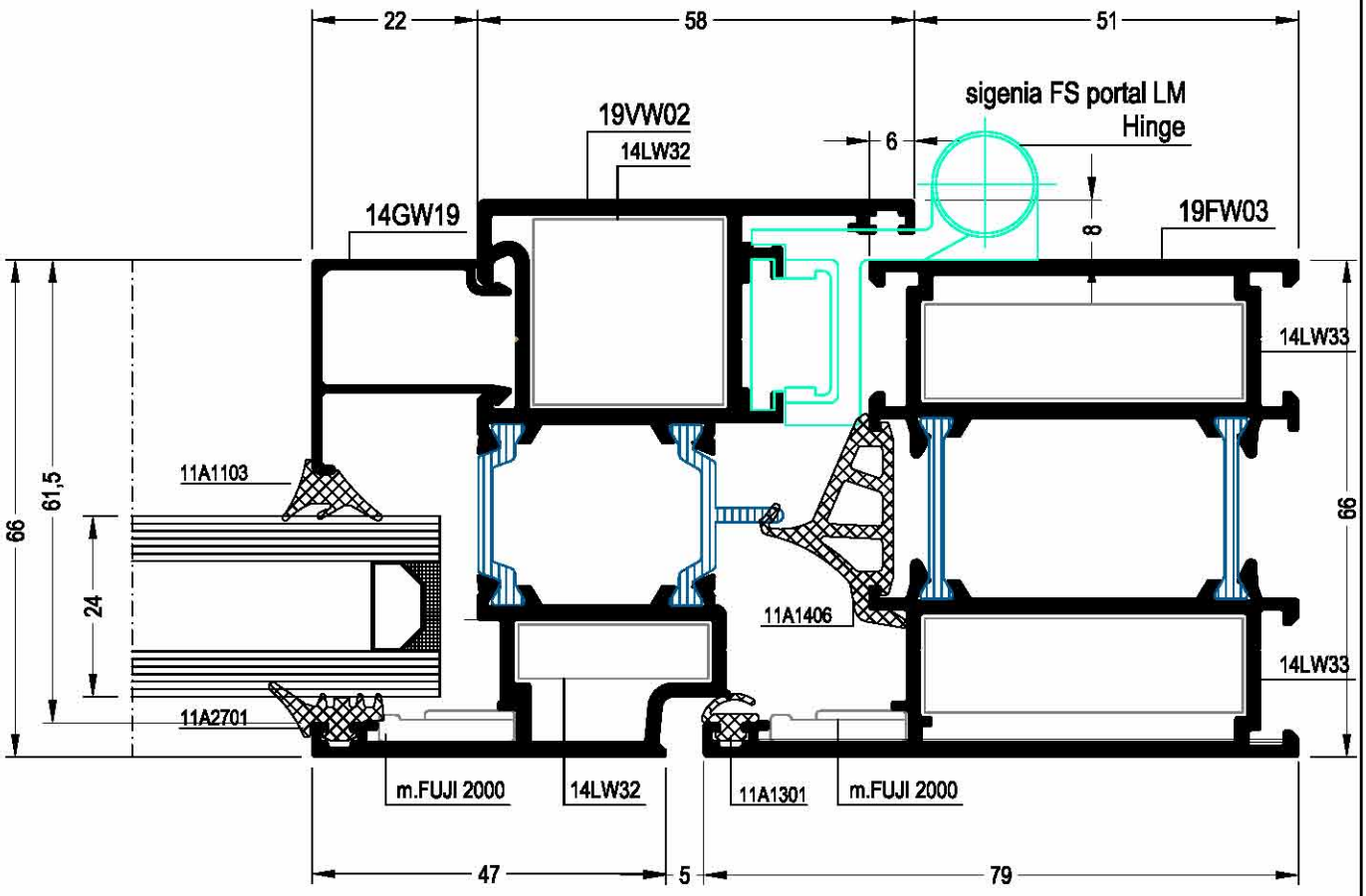

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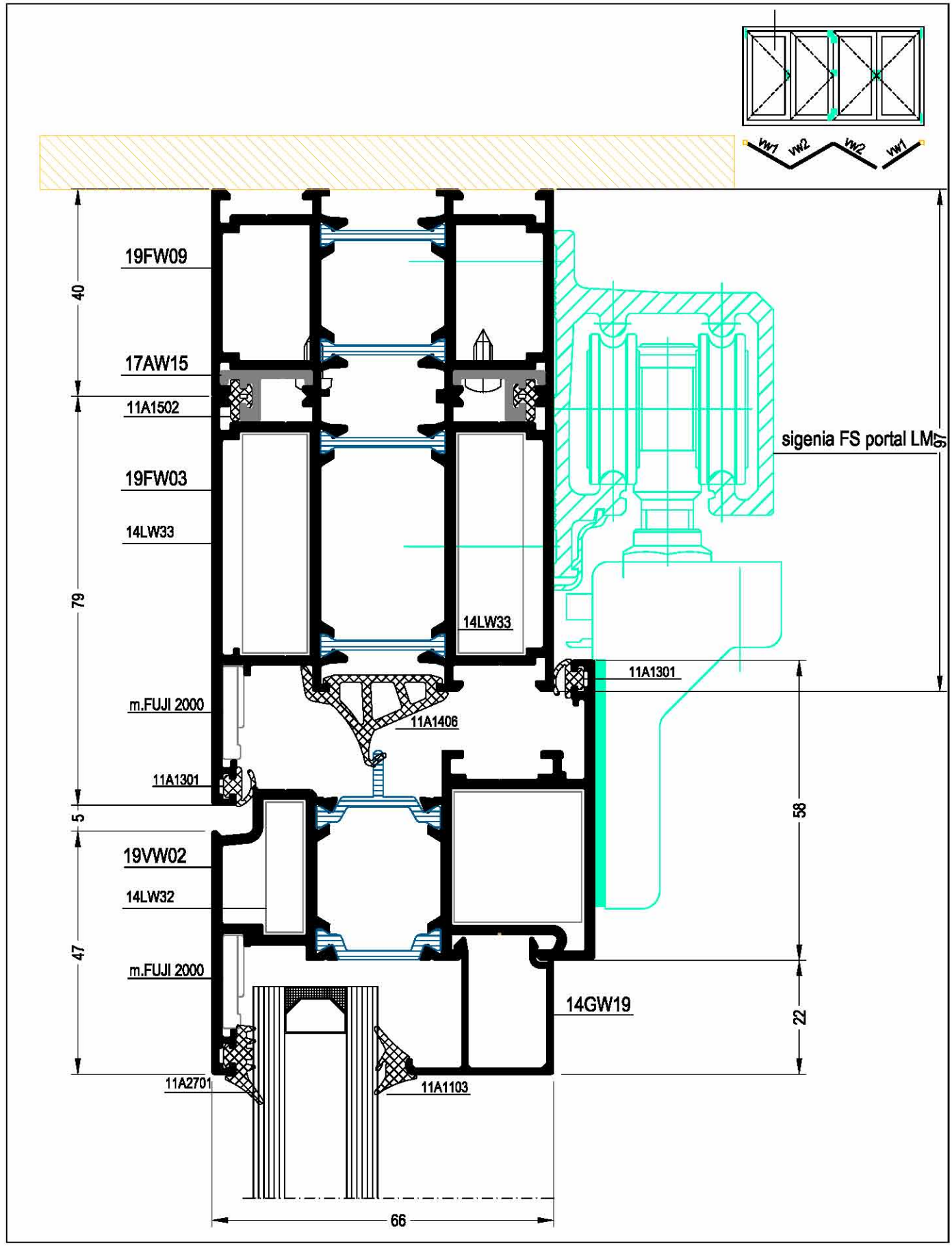

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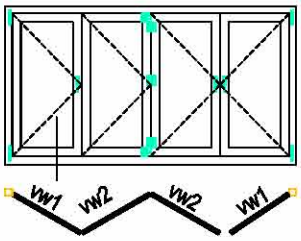

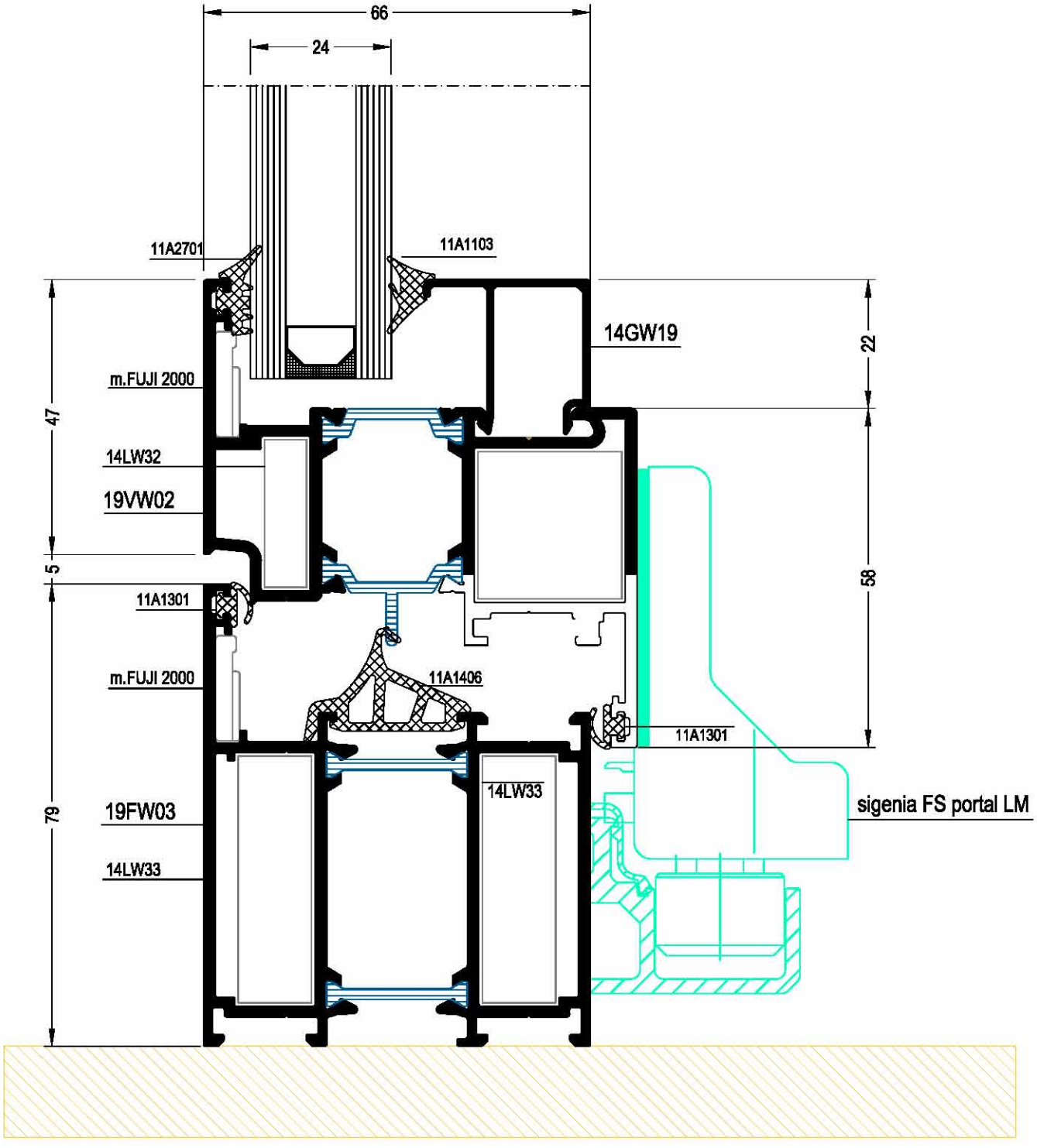

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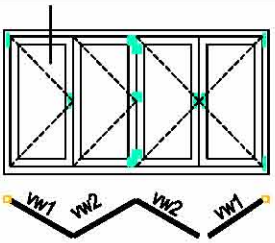

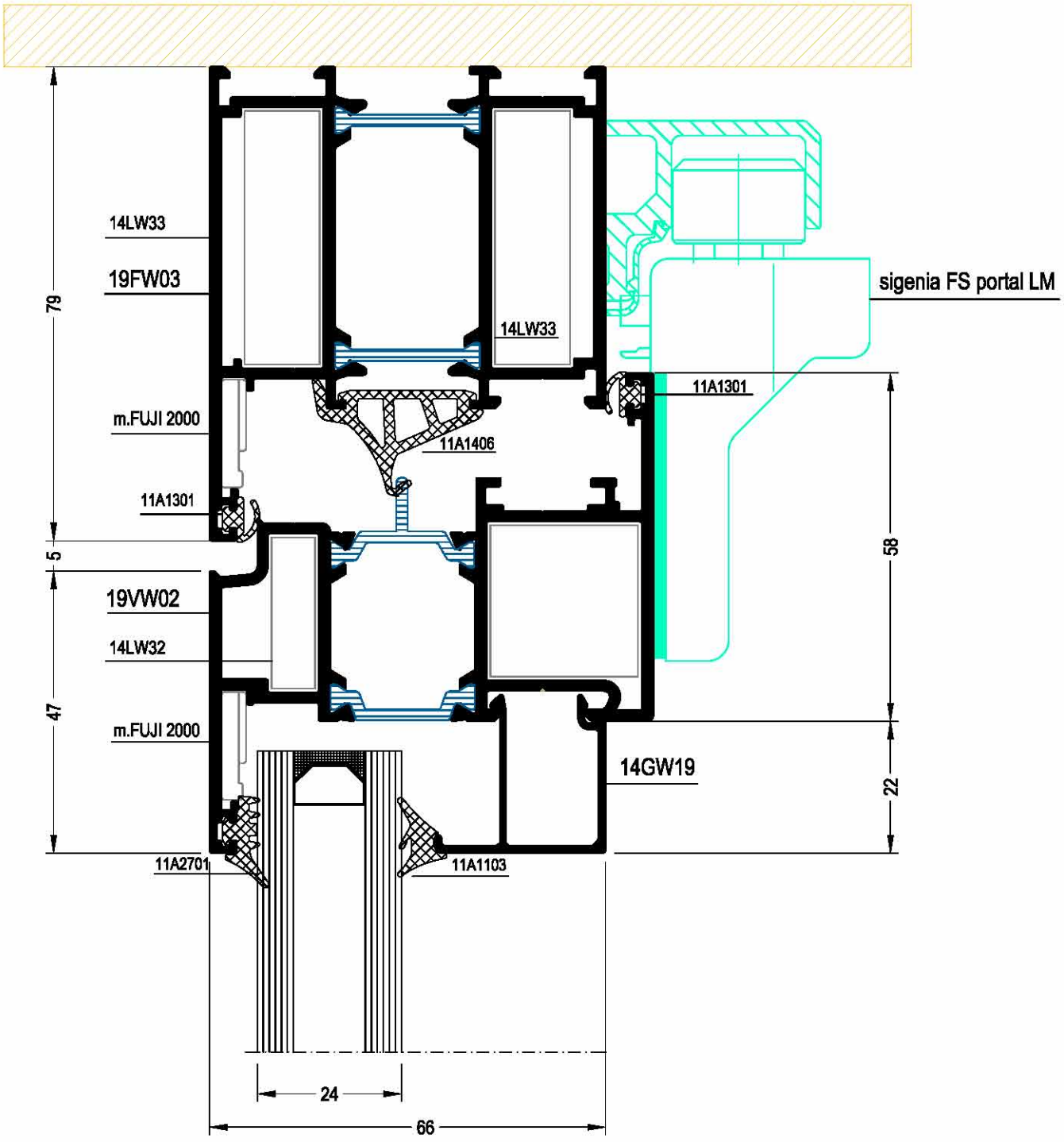

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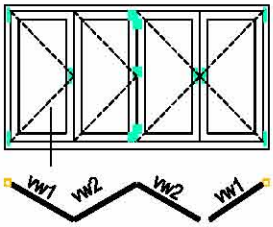
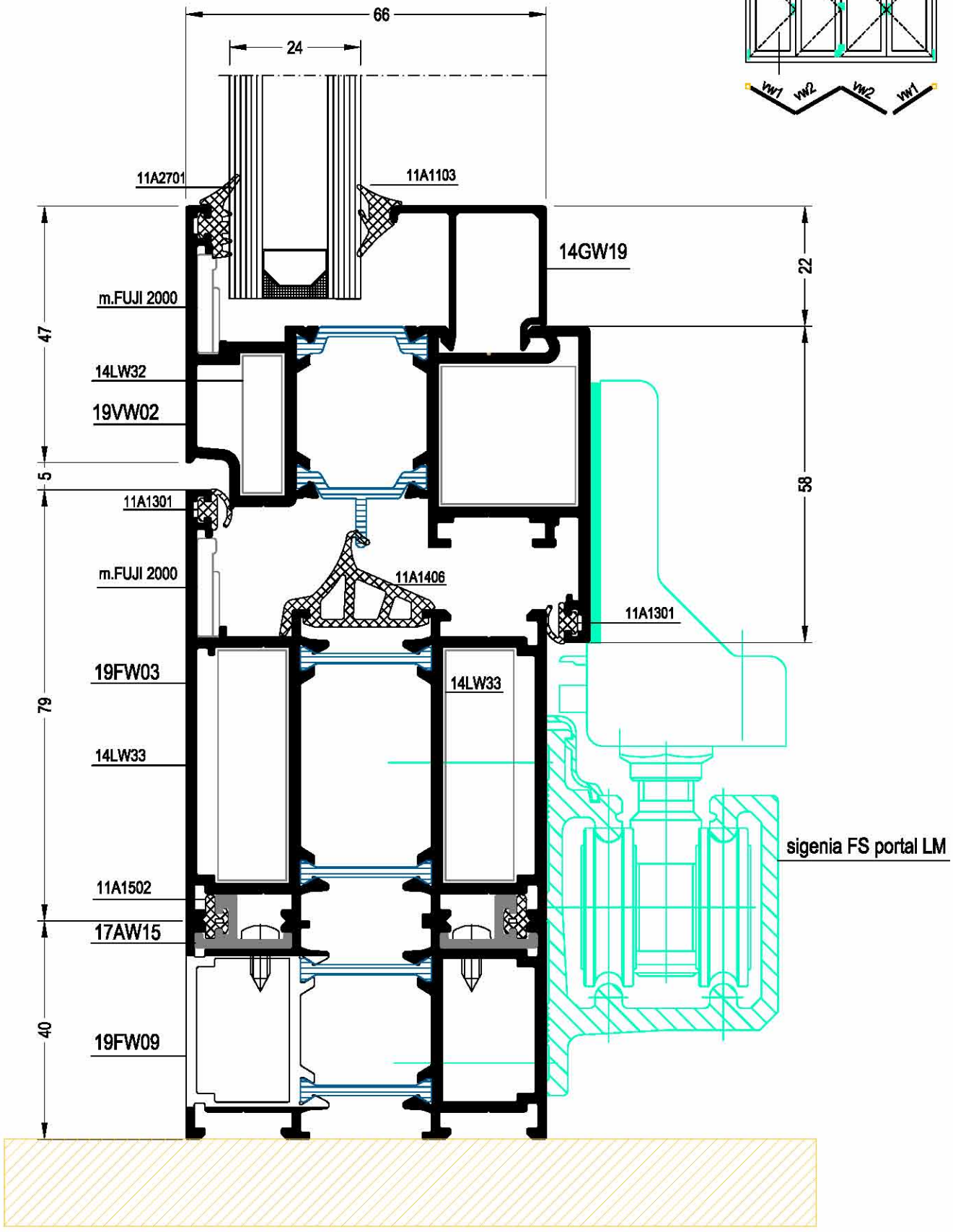
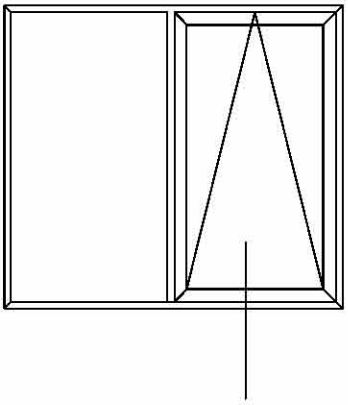
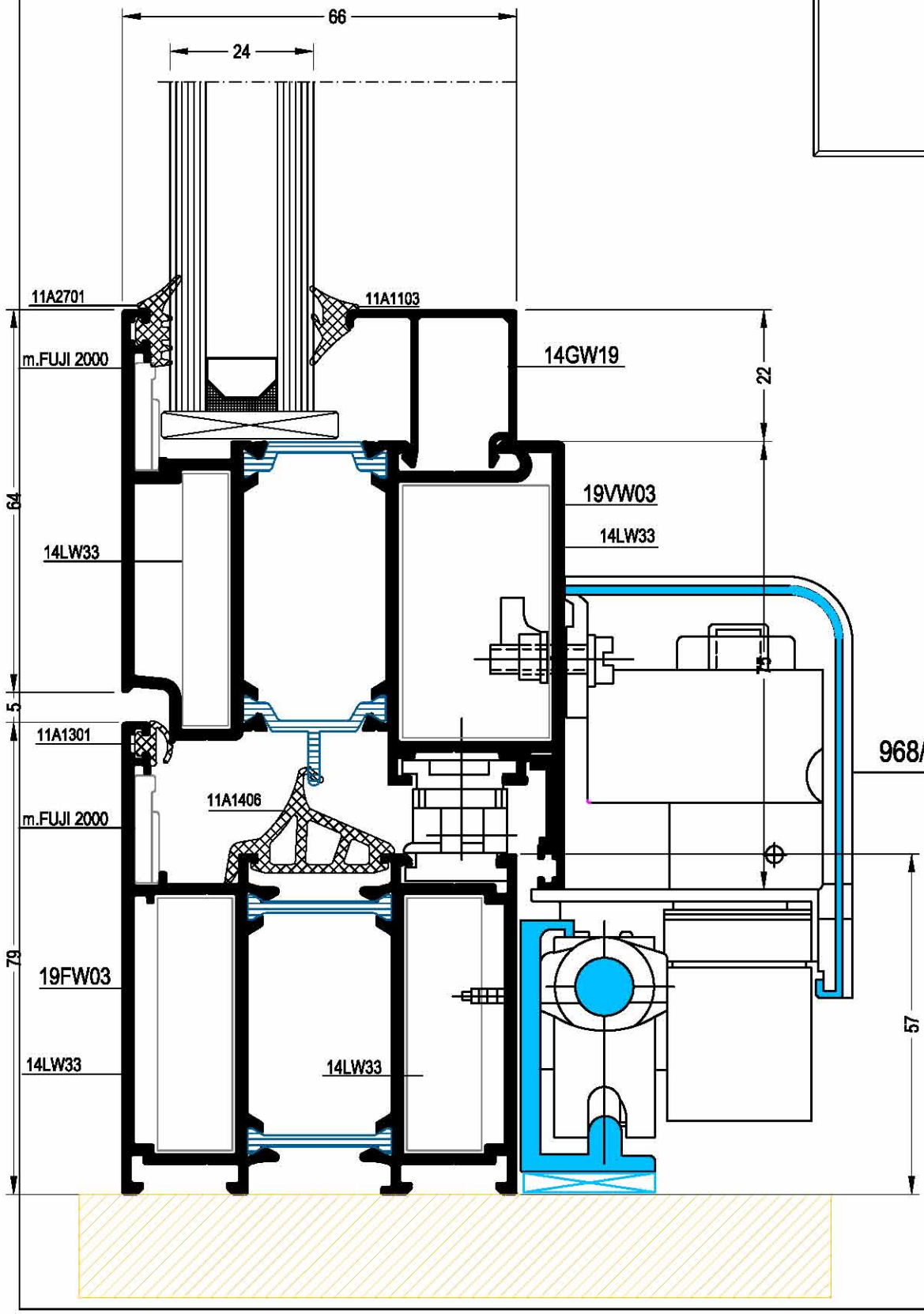


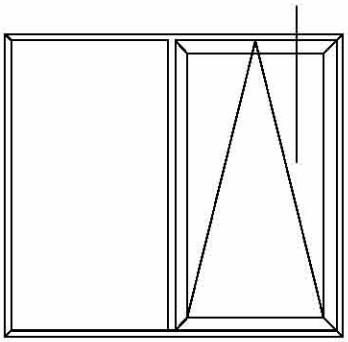


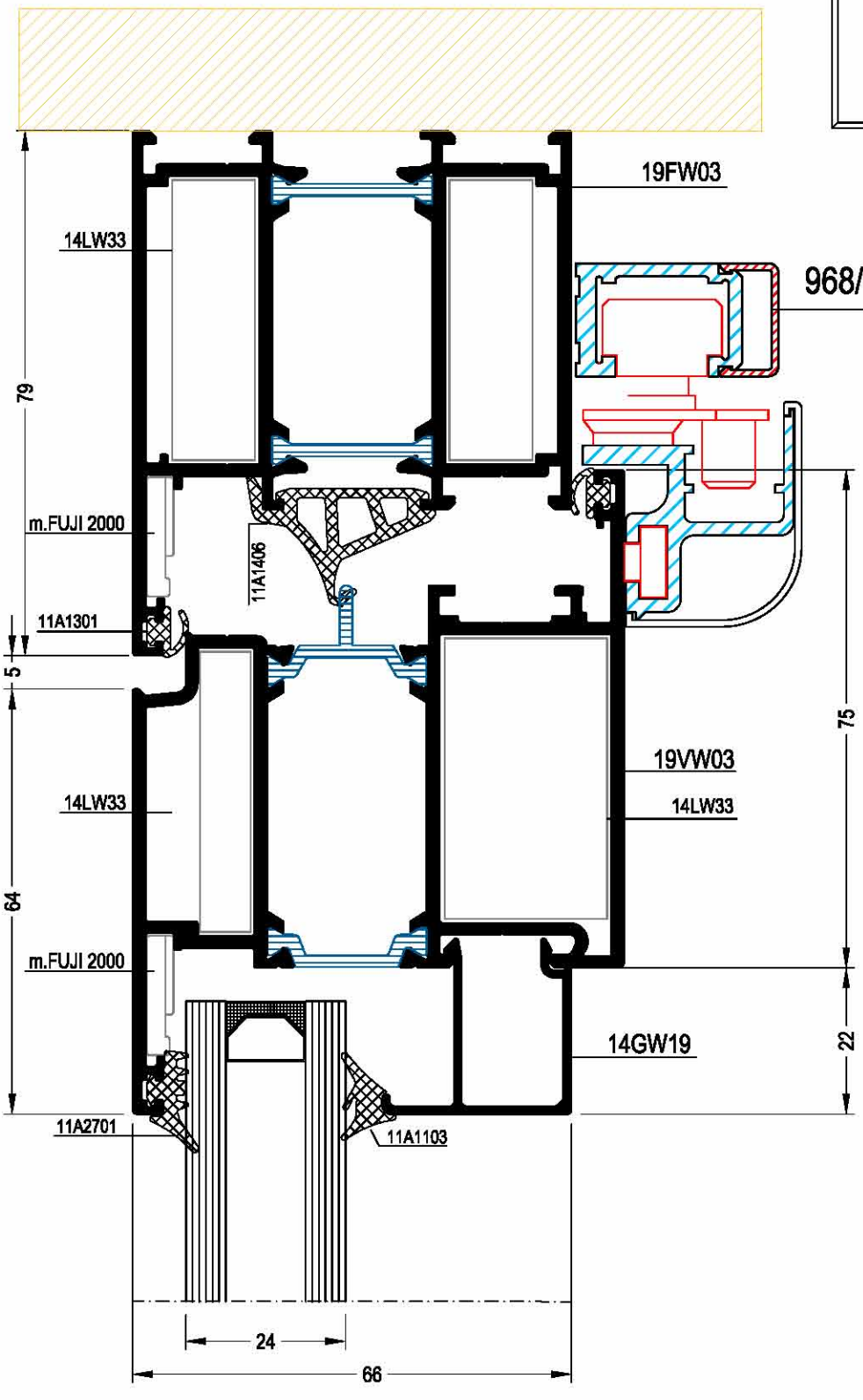
SYSTEM CASTLE 19'66 W+

EXTERIOR VIEW





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G-U
968/150 OZ SURME
79
m.FUJI 2000
11A1406
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5
19VW03
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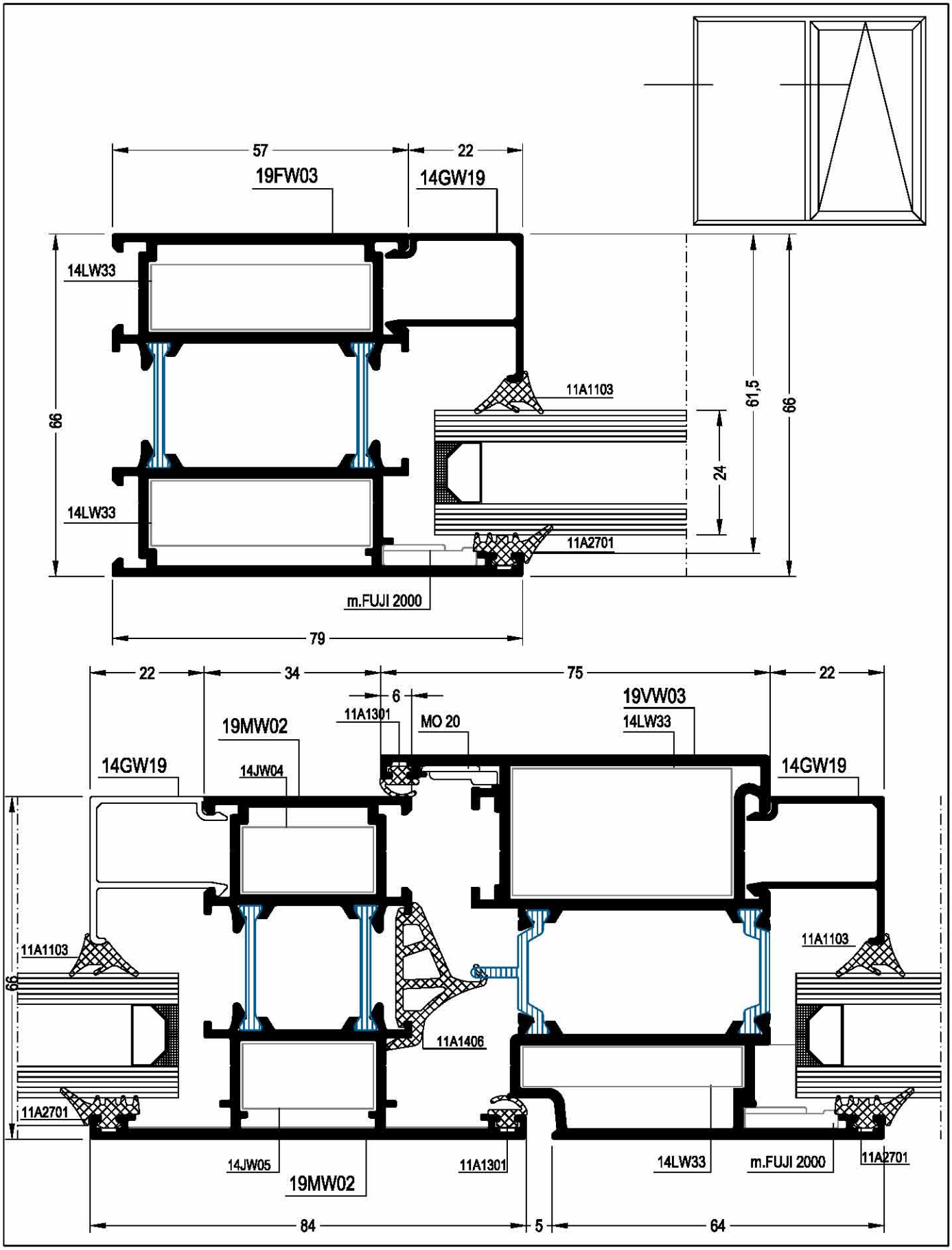
14GW19
22
11A2701
11A1103
24
66


57
22
19FW03
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61,5
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22
34
75
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6
11A1301
MO 20
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66
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14LW33
m.FUJI 2000
11A2701
84
5
64

SYSTEM CASTLE 19'66 W+

EXTERIOR VIEW